

MODEL: SP16 Heat Pumps

FORM NO. PSC-813 REV. 2



Sure Comfort[®] SP16 Two Stage Heat Pumps

- Efficiencies up to 16 SEER/13 EER
- Nominal Sizes 2, 3, 4 and 5 Ton [7.03, 10.6, 14.06 and 17.6 kW]
- Cooling Capacities 17.3 to 60.5 kBTU [5.7 to 17.7 kW]



"Proper sizing and installation of equipment is critical to achieve optimal performance. Split system air conditioners and heat pumps must be matched with appropriate coil components to meet Energy Star. Ask your Contractor for details or visit www.energystar.gov."

- New composite base pan dampens sound, secures wire grille, eliminates corrosion and reduces number of fasteners needed
- Improved tubing design reduces vibration and stress, making unit quieter and reducing opportunity for leaks
- Optimized defrost characteristics decrease defrosting and provide better home comfort
- Powder coat paint finish for a long lasting professional finish
- Optimized reversing valve sizing improves shifting performance for quieter unit operation and increased life of the system
- Enhanced mufflers help to dissipate vibration energy for quieter unit operation
- Scroll compressor a sound abating feature added to the compressor significantly reduces noise when system transitions in and out of defrost mode
- Modern cabinet aesthetics increased curb appeal with visually appealing design
- Wire grille provide coil protection, enhance cabinet strength, and increased cabinet rigidity
- Optimized fan orifice optimizes airflow and reduces unit sound

- Rust resistant screws confirmed through 1500-hour salt spray testing
- Service valve has between 3"-4"-5" valve space provides a minimum working area of 27-square inches for easier access
- Integrated heat pump lift receptacle allows standard CPVC stands to be inserted into the base
- 15" wide, industry leading corner service access makes repairs easier and faster.
- External gauge port access allows easy connection of "low-loss" gauge ports
- Single-row condenser coil makes unit lighter and allows thorough coil cleaning to maintain "out of the box" performance
- Fewer cabinet fasteners allow for faster access to internal components and hassle-free panel removal
- Service trays hold fasteners or caps during service calls
- QR code provides technical information on demand for faster service calls
- Fan motor harness with extra-long wires allows unit top to be removed without disconnecting fan wire

Table of Contents

Standard Feature Table	3
Available SKUs	3
Features & Benefits	4-5
Model Number Identification	6
Physical Data	7
Electrical Data	7
Accessories	8
Weighted Sound Power	8
Unit Dimensions	9
Clearances	10
Wiring Diagrams	11
Application Guidelines	11
Refrigerant Line Size Information	12-13
Performance Data	14
Limited Warranty	15

Standard Feature Table

Feature	24	36	48	60
R-410a Refrigerant			\checkmark	\checkmark
Maximum SEER	16	16	16	16
Maximum EER	13	13	12.5	12.5
Scroll Compressor	√	√	√	\checkmark
Field Installed Filter Drier	\checkmark	√	√	√
Front Seating Service Valves		√	√	\checkmark
High Pressure Switch	\checkmark	√	\checkmark	\checkmark
Low Pressure Switch	\checkmark	√	√	\checkmark
Internal Pressure Relief Valve	\checkmark	√	\checkmark	\checkmark
Internal Thermal Overload	\checkmark	√	√	\checkmark
Long Line capability	\checkmark	√	√	\checkmark
Low Ambient capability with Kit	\checkmark	√	√	\checkmark
3-4-5 Service Valve Access	\checkmark	√	√	\checkmark
Composite Basepan	\checkmark	√	√	\checkmark
3 Screw Control Box Access	\checkmark	√	√	\checkmark
15" Access to Internal Components	\checkmark	√	√	\checkmark
Quick release louver panel design	\checkmark	√	√	\checkmark
No fasteners to remove along bottom	\checkmark	√	\checkmark	\checkmark
Optimized Venturi Airflow	\checkmark	√	√	√
Single row condenser coil	\checkmark	√	\checkmark	\checkmark
Powder coated paint	\checkmark	√	√	\checkmark
Rust resistant screws	\checkmark	√	√	\checkmark
QR code	\checkmark	√	\checkmark	\checkmark
External gauge ports	\checkmark	\checkmark	\checkmark	\checkmark
Service trays		\checkmark	√	\checkmark

 $\sqrt{}$ = Standard

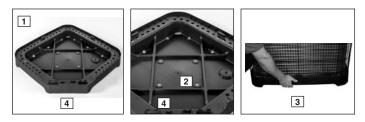
Available SKUs

Available Models
SP1624AJ2NA
SP1636AJ2NA
SP1648AJ2NA
SP1660AJ2NA

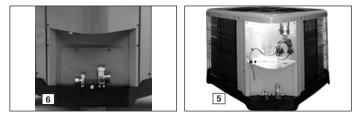
Introduction to SP16 Heat Pump

The SP16 is our 16 SEER heat pump and is part of the Sure Comfort heat pump product line that extends from 14 to 20 SEER. This highly featured and reliable heat pump is designed for years of reliable, efficient operation when matched with Sure Comfort indoor aluminum evaporator coils and furnaces or air handler units with aluminum evaporators.

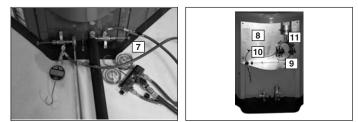
Our unique composite base (1) reduces sound emission, eliminates rattles, reduces fasteners, eliminates corrosion and has integrated brass compressor attachment inserts (2). Furthermore it has incorporated into the design, water management features, means for hand placement (3) for unit maneuvering, screw trays (4) and inserts for lifting off unit pad. (\underline{s})



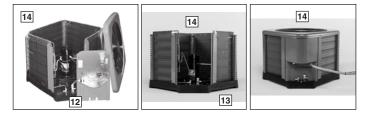
Service Valves (**6**) are rigidly mounted in the composite base with 3" between suction and discharge valves, 4" clearance below service valves and a minimum of 5" above the service valves, creating industry leading installation ease.



The minimum 27 square-inches around the service valves allows ample room to remove service valve schrader prior to brazing, plenty of clearance for easy brazing of the suction and discharge lines to service valve outlets, easy access and hookup of low loss refrigerant gauges ([7]), and access to the service valve caps for opening. For applications with long-line lengths up to 250 feet total equivalent length, up to 200 feet condenser above evaporator, or up to 80 feet evaporator above condenser, the long-line instructions in the installation manual should be followed.



Controls are accessed from the corner of the unit by removing only three fasteners from the control access cover, revealing the industry's largest 15" wide and 14" tall control area (ⓐ). With all this room in the control area the high voltage electrical whip (⑨) can easily be inserted through the right size opening in the bottom of the control area. Routing it leads directly to contractor lugs for connection. The low voltage control wires (⑩) are easily connected to units low voltage wiring. If contactor or capacitor (⑴) needs to be replaced there is more than adequate space to make the repair. If in the rare event, greater access is needed to internal components, such as the compressor, the top cover can be removed easily. Furthermore with the top cover removed the control panel can be removed (12). Extra wire length is incorporated into each outdoor fan and compressor so top cover and control panel can be positioned next to the unit. With minimal effort the plug can be removed from the compressor and the outdoor fan wires can be removed from the capacitor to allow even more uncluttered access to the interior of the unit (13). Outdoor coil heights range from as short as 22" to 32", aiding access to the compressor. Disassembly to this degree and complete reassembly only takes a first time service technician less than 10 minutes. (13)



All SP16 units utilize single row coils (14) making cleaning easy and complete, restoring the performance of the heat pump back to out of the box performance levels year after year.

The outdoor fan motor has sleeve bearings and is inherently protected. The motor is totally enclosed for maximum protection from weather, dust and corrosion. Access to the outdoor fan is made by removing four fasteners from the fan grille. The outdoor fan can be removed from the fan grille by removing 4 fasteners in the rare case outdoor fan motor fails.

Each cabinet has optimized composite (<u>15</u>) fan orifice assuring efficient and quiet airflow.



All cabinet painted parts have powder post paint ([16]) achieving 1000 hour salt spray rating, allowing the cabinet to retain its aesthetics throughout its life.



Scroll compressors with standard internal pressure relief and internal thermal overload are used on all capacities assuring longevity of high efficient and quiet operation for the life of the product.

Each unit is shipped with filter drier for field installation and will trap any moisture or dirt that could contaminate the refrigerant system.



Cabinets are durable and strong due to the composite base pan $(\underline{17})$, wire grille ($\underline{18}$), and drawn top cover ($\underline{19}$).

Each SP16 capacity has undergone rigorous psychometric testing to assure performance ratings of capacity, SEER and EER per AHRI Standard 210/240 rating conditions. Also each unit bears the UL mark and each unit is certified to UL 1995 safety standards.

Each unit has undergone specific strain and modal testing to assure tubing (20) is outside the units natural frequency and that the suction and discharge lines connected to the compressor withstand any starting, steady state operation or shut down forces imposed by the compressor.

All units have been sound tested in sound chamber to AHRI 270 rating conditions, and A-weighted Sound Power Level tables produced, assuring units have acceptable noise qualities (see page 9). Each unit has been ran in cooling operation at 95°F and 82°F and sound ratings for the SP16 range from as low as 74 dBA to 77 dBA.

All units have been ship tested to assure units meet stringent "over the road" shipping conditions.

As manufactured all units in the SP16 family have cooling capability to 55 °F. Addition of low ambient control will allow the unit to operate down to 0°F. Factory testing is performed on each unit. All component parts meet well defined specification and continually go through receiving inspections. Each component installed on a unit is scanned, assuring correct component utilization for a given unit capacity and voltage. All condenser coils are leak tested with pressurization test to 550#'s and once installed and assembled, each units' complete refrigerant system is helium leak tested. All units are fully charged from the factory for up to 15 feet of piping. All units are factory run tested. The SP16 has a 10-year conditional compressor and parts warranty (registration required).

Optional Accessories

(Refer to accessory chart for model #)

Compressor Crankcase Heater

Protects against refrigerant migration that can occur during low ambient operation

Compressor Sound Cover

- Reinforced vinyl compressor cover containing a 1½ inch thick batt of fiberglass insulation
- Open edges are sealed with a one-inch wide hook and loop fastening tape

Compressor Hard Start Kit

- Single-phase units are equipped with a PSC compressor motor, this type of motor normally does not need a potential relay and start capacitor
- Kit may be required to increase the compressor starting torque, in conditions such as low voltage

Low Ambient Kit

- heat pumps operate satisfactorily in the cooling mode down to 55°F outdoor air temperature without any additional controls
- This Kit can be added in the field enabling unit to operate properly down to 0° in the cooling mode
- Crankcase heater and freezestat should be installed on compressors equipped with a low ambient kit

3"/6"/12"

• Gray high density polyethylene feet are available to raise unit off of mounting surface away from moisture

Low Pressure

- Can be added in field enabling the unit to shut off compressor on loss of charge
- NOTE: Unit can be purchased with high and low pressure installed at factory. (Refer to SKU list)

High Pressure

- Can be added in field enabling unit to shut off compressor if unit loses outdoor fan operation.
- NOTE: Unit can be purchased with high and low pressure installed at factory. (Refer to SKU list)

Decorative Top

• Can be installed on fan grille

Sd
m
It P
Hea

*	Option Code	*TBD
A	Minor Series**	A - 1st Design
Z	Controls	A - 1st Design J - 1ph, 208-230/60 2 - Two-stage N - Non-communicating A - 1st Design B - 2nd Design
7	Type	2 - Two-stage
ار	Voltage	J - 1ph, 208-230/60
A	Major Series*	A - 1st Design B - 2nd Design
24	Capacity	24 - 2.0 T 36 - 3.0 T 48 - 4.0 T 60 - 5.0 T
14	SEER	16 - 16 SEER
٩١	Product Category	P - Heat Pump 16 - 16 SEER
ဂ၊	Brand	Sure Comfort

[] Designates Metric Conversions

Physical Data				
Model No.#	SP1624	SP1636	SP1648	SP1660
Nominal Tonnage	2.0	3.0	4.0	5.0
Valve Connections				
Liquid Line O.D. – in.	3/8	3/8	3/8	3/8
Suction Line O.D. – in.	3/4	3/4	7/8	7/8
Refrigerant (R410A) furnished oz. ¹	136.8	155.7	196	256
Compressor Type		Two Sta	age Scroll	
Outdoor Coil				
Net face area – Outer Coil ft ²	17.3	19.8	28.3	28.3
Net face area – Inner Coil	-	-	-	-
Tube diameter – in.	3/8	3/8	3/8	3/8
Number of rows	1	1	1	1
Fins per inch	20	20	20	20
Outdoor Fan				
Diameter – in.	24	24	26	26
Number of blades	3	3	3	3
Motor hp	1/3	1/3	1/4	1/4
CFM	3100	3435	4600	3654
RPM	654	849	850	850
watts	90	262	255	230
Shipping weight – Ibs.	198	206	264	264
Operating weight – Ibs.	191	199	257	257

Electrical Data				
Line Voltage Data (Volts-Phase-Hz)	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60
Maximum overcurrent protection (amps) ²	30	40	50	60
Minimum overcurrent protection (amps) ²	20	30	40	45
Minimum circuit ampacity ³	20	25	31	38
Compressor				
Rated load amps	13	17	23.6	28.8
Locked rotor amps	58.3	83	104	152.9
Condenser Fan Motor				
Full load amps	2.8	2.8	1.4	1.4
Locked rotor amps	_	—	2.6	2.6

¹Refrigerant charge sufficient for 15 ft. length of refrigerant lines. For longer line set requirements see the installation instructions for information about set length and additional refrigerant charge required. ²HACR type circuit breaker of fuse. ³Refer to National Electrical Code manual to determine wire, fuse and disconnect size requirements.

Accessories

Model N	lo.	SP1624	SP1636	SP1648	SP1660
Compressor crankcase heater		44-17402-44	44-17402-44	Factory Standard	Factory Standard
Low ambient control		RXAD-A08	RXAD-A08	RXAD-A08	RXAD-A08
Compressor sound cover		68-23427-26	68-23427-26	68-23427-25	68-23427-25
Compressor hard start kit		SK-A1	SK-A1	SK-A1	SK-A1
Low pressure control*		Factory Standard	Factory Standard	Factory Standard	Factory Standard
High pressure control*		Factory Standard	Factory Standard	Factory Standard Factory Standard	
	Solenoid Valve	200RD2T3TVLC	200RD2T3TVLC	200RD3T3TVLC	200RD3T3TVLC
Liquid Line Solenoid (24 VAC, 50/60 Hz)	Solenoid Coil	61-AMG24V	61-AMG24V	61-AMG24V	61-AMG24V
(21 110,00,0012)	Bi-flow kit*	KS30387	KS30387	KS30387	KS30387
	Solenoid Valve	200RD2T3TVLC	200RD2T3TVLC	200RD3T3TVLC	200RD3T3TVLC
Liquid Line Solenoid (120/240 VAC, 50/60 Hz)	Solenoid Coil	61-AMG120/240V	61-AMG120/240V	61-AMG120/240V	61-AMG120/240V
(120/210 0.00, 00/00 112)	Bi-flow kit*	KS30387	KS30387	KS30387	KS30387
Classic Top Cap w/Label		91-101123-21	91-101123-21	91-101123-21	91-101123-21
Heat Pump Riser – 6 inch		686020	686020	686020	686020

*Bi-flow kits are required when installing a liquid line solenoid on a heat pump.

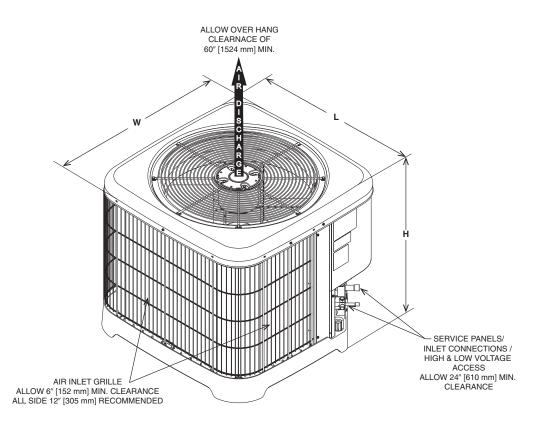
Weighted Sound Power Level (dBA)

Unit Size – Voltage, Series	Stage	Stage Standard Rating (dBA)		AL OCTAVE	BAND SPE	CTRUM (d	BA without	tone adjus	tment)
	Staye	Stallualu natiliy (uDA)	125	250	500	1000	2000	4000	8000
SP1624	High	71	45.1	53.6	58.9	61.7	58.9	54.1	51.1
SP1636	High	76	53.2	54	66.2	66.9	59.3	57.8	51.8
SP1648	High	74	52	55	64.6	63.5	59.1	56.9	54.8
SP1660	High	75	52.6	55.4	63	64	60.5	62.3	59.7

NOTE: Tested in accordance with AHRI Standard 270-08 (not listed in AHRI)

Unit Dimensions

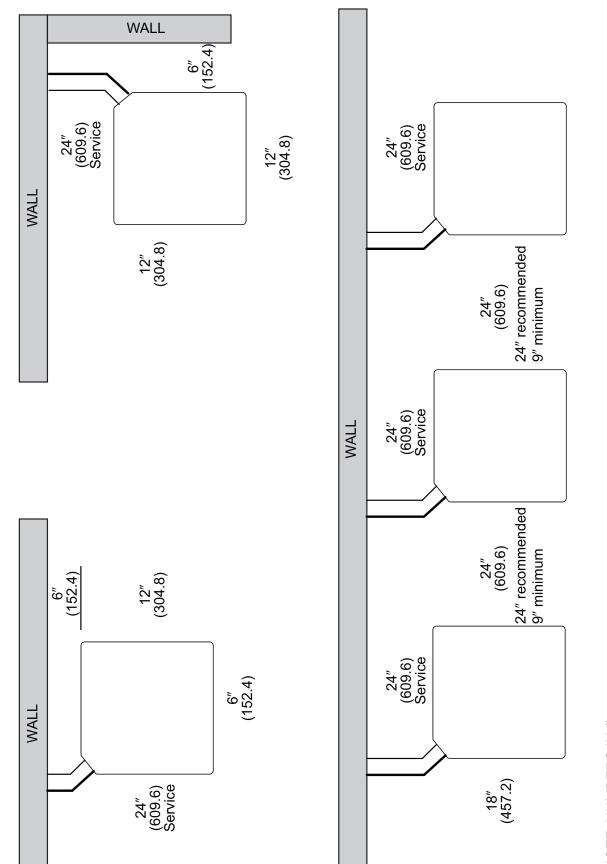
		OPERATING							SHIPPING				
MODEL NUMBER	H (Height)		L (Le	ngth)	W (W	/idth)	H (He	eight)	L (Le	ngth)	W (W	/idth)	
NOMEEN	INCHES	mm	INCHES	mm	INCHES	mm	INCHES	mm	INCHES	mm	INCHES	mm	
SP1624	31	787	33.75	857	33.75	857	33.32	846	37.64	956	37.56	954	
SP1636	35	889	33.75	857	33.75	857	38.35	974	37.64	956	37.56	954	
SP1648	45	1143	35.75	908	35.75	908	48.18	1223	39.37	999	39.64	1006	
SP1660	45	1143	35.75	908	35.75	908	48.18	1223	39.37	999	39.64	1006	



[] Designates Metric Conversions

ST-A1226-24-00

Sure Comfort[®] SP16 Heat Pumps

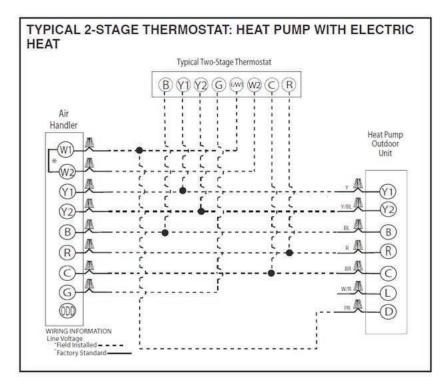


NOTE: NUMBERS IN () = mm

INPORTANT: When installing multiple units in an alcove, roof well or partially enclosed area, ensure there is adequate ventillation to prevent re-circulation of discharge air.

CLEARANCES

Control Wiring



Application Guidelines

- 1. Intended for outdoor installation with free air inlet and outlet. Outdoor fan external static pressure available is less than 0.01 -in. wc.
- 2. Minimum outdoor operation air temperature for cooling mode without low-ambient operation accessory is 55°F (12.8°C).
- 3. Maximum outdoor operating air temperature is 125°F (51.7°C).
- 4. For reliable operation, unit should be level in all horizontal planes.
- 5. For interconnecting refrigerant tube lengths greater than 150 ft. (45.72m) and/or 120 ft. (36.58m) vertical separation, consult Residential Piping and Long line guide.
- 6. If any refrigerant tubing is buried, provide a 8 in. (203.2mm) vertical rise to the valve connections at the unit. Refrigerant tubing lengths up to 8 ft. (2.44m) may be buried without further consideration. Do no bury refrigerant lines longer than * in (* mm)
- 7. Use only copper wire for electric connections at unit. Aluminum and clad aluminum are not acceptable for the type of connector provided.
- 8. Do not apply capillary tube indoor coils to these units.
- 9. Factory-supplied filter drier must be installed.

Heat Pump Refrigerant Line Size Information

			Use Long Line		Outdo	or Unit ABOVE	or BELOW Indo	or Unit			
U	Allowable	Allowable	Guidelines for	Equivelent Length (Feet)							
Unit Size	Liquid Line Size	Vapor Line Size	Linear Line Lengths Greater Than Shown	< 25	26-50	51-75	76-100	101-125	126-150		
			Below (Feet)		Maximum	Vertical Separa	ation / Capacity	/ Multiplier			
	1/4"	5/8"	67	25 /1.00	50 / 0.99	33 / 0.98	6 / 0.97	NR	NR		
	5/16"	5/8"	50	25 /1.00	50 / 0.99	50 / 0.98	50 / 0.97	50 / 0.96	50 / 0.95		
2.0 Ton	3/8"	5/8"	33	25 /1.00	50 / 0.99	50 / 0.98	50 / 0.97	50 / 0.96	50 / 0.95		
SEE NOTE 3	1/4"	3/4"	67	25 /1.00	50 / 1.00	33 / 0.99	6 / 0.99	NR	NR		
	5/16"	3/4"*	50	25 /1.00	50 / 1.00	50 / 0.99	50 / 0.99	50 / 0.99	50 / 0.98		
	3/8"	3/4"*	33	25 / 1.00	50 / 1.00	50 / 0.99	50 / 0.99	50 / 0.99	50 / 0.98		
	5/16"	5/8"	0	25 / 0.99	50 / 0.97	50 / 0.95	50 / 0.93	36 / 0.91	NR		
Ī	3/8"	5/8"	0	25 / 0.99	50 / 0.97	50 / 0.95	50 / 0.93	50 / 0.91	NR		
3 Ton	5/16"	3/4"	0	25 / 1.00	50 / 0.99	50 / 0.99	50 / 0.98	36 / 0.97	20 / 0.96		
Ī	3/8"	3/4"	0	25 / 1.00	50 / 0.99	50 / 0.99	50 / 0.98	50 / 0.97	50 / 0.96		
Ī	1/2"	3/4"	0	25 / 1.00	50 / 0.99	50 / 0.99	50 / 0.98	50 / 0.97	50 / 0.96		
	3/8"	3/4"	0	25 / 0.99	50 / 0.98	50 / 0.96	50 / 0.95	50 / 0.93	50 / 0.92		
4 Ton	1/2"	3/4"	0	25 / 0.99	50 / 0.98	50 / 0.96	50 / 0.95	50 / 0.93	50 / 0.92		
4 Ton	3/8"	7/8"	0	25 / 1.00	50 / 0.99	50 / 0.99	50 / 0.98	50 / 0.98	50 / 0.97		
	1/2"	7/8"	0	25 / 1.00	50 / 0.99	50 / 0.99	50 / 0.98	50 / 0.98	50 / 0.97		
	3/8"	3/4"	0	25 / 0.99	50 / 0.97	50 / 0.95	50 / 0.93	50 / 0.91	NR		
5 Ton	1/2"	3/4"	0	25 / 0.99	50 / 0.97	50 / 0.95	50 / 0.93	50 / 0.91	NR		
5 Ton	3/8"	7/8"	0	25 / 1.00	50 / 0.99	50 / 0.98	50 / 0.98	50 / 0.97	38 / 0.96		
Γ	1/2"	7/8"	0	25 / 1.00	50 / 0.99	50 / 0.98	50 / 0.98	50 /0.97	50 / 0.96		

NOTES:

Do not exceed 150 ft linear line length. 1.

Do not exceed 150 it inter line length.
*Do not exceed 50 ft vertical separation if outdoor unit is above indoor unit.
**3/4" suction line should only be used for 2 ton systems if outdoor unit is below or at same level as indoor to assure proper oil return.
Always use the smallest liquid line allowable to minimize refrigerant charge.
Applications shaded in light gray indicate capacity multipliers between 0.90 and 0.96 which are not recommended, but are allowed.
Applications shaded in dark gray are not recommended due to excessive liquid or suction pressure drop.

Heat Pump Refrigerant Line Size Information

	Allowable	Allowable	Use Long Line		Outdo	or Unit ABOVE	or BELOW Indo	or Unit			
Unit Size	Liquid	Vapor	Guidelines for	Equivelent Length (Meters)							
Unit Size	Line Size	Line Size	Greater Than Shown	< 8	8-15	16-23	24-30	31-38	39-46		
	mm [in.]	mm [in.]	Below (Meters)		Maximum	Vertical Separa	ation / Capacity	v Multiplier			
	6.35 [1/4]	15.88 [5/8]	20	8 / 1.00	15 / 0.99	10 / 0.98	2 / 0.97	NR	NR		
	7.94 [5/16]	15.88 [5/8]	15	8 / 1.00	15 / 0.99	15 / 0.98	15 / 0.97	15 / 0.96	15 / 0.95		
7.0 KW [2.0 Ton]	9.53 [3/8]	15.88 [5/8]	10	8 / 1.00	15 / 0.99	15 / 0.98	15 / 0.97	15 / 0.96	15 / 0.95		
SEE NOTE 3	6.35 [1/4]	19.05 [3/4]	20	8 / 1.00	15 / 0.99	10 / 0.99	2 / 0.99	NR	NR		
	7.94 [5/16]	19.05 [3/4]*	15	8 / 1.00	15 / 0.99	15 / 0.99	15 / 0.99	15 / 0.99	15 / 0.98		
	9.53 [3/8]	19.05 [3/4]*	10	8 / 1.00	15 / 0.99	15 / 0.99	15 / 0.99	15 / 0.99	15 / 0.98		
	7.94 [5/16]	15.88 [5/8]	0	8 / 0.99	15 / 0.97	15 / 0.95	15 / 0.93	11 / 0.91	NR		
10.01011	9.53 [3/8]	15.88 [5/8]	0	8 / 0.99	15 / 0.97	15 / 0.95	15 / 0.93	15 / 0.91	NR		
10.6 KW [3 Ton]	7.94 [5/16]	19.05 [3/4]	0	8 / 1.00	15 / 0.99	15 / 0.99	15 / 0.98	11 / 0.97	6 / 0.96		
[0.001]	9.53 [3/8]	19.05 [3/4]	0	8 / 1.00	15 / 0.99	15 / 0.99	15 / 0.98	15 / 0.97	15 / 0.96		
	12.70 [1/2]	19.05 [3/4]	0	8 / 1.00	15 / 0.99	15 / 0.99	15 / 0.98	15 / 0.97	15 / 0.96		
	9.53 [3/8]	19.05 [3/4]	0	8 / 0.99	15 / 0.98	15 / 0.96	15 / 0.95	15 / 0.93	15 / 0.92		
14.1 KW	12.70 [1/2]	19.05 [3/4]	0	8 / 0.99	15 / 0.98	15 / 0.96	15 / 0.95	15 / 0.93	15 / 0.92		
[4 Ton]	9.53 [3/8]	22.23 [7/8]	0	8 / 1.00	15 / 0.99	15 / 0.99	15 / 0.98	15 / 0.98	15 / 0.97		
	12.70 [1/2]	22.23 [7/8]	0	8 / 1.00	15 / 0.99	15 / 0.99	15 / 0.98	15 / 0.98	15 / 0.97		
	9.53 [3/8]	19.05 [3/4]	0	8 / 0.99	15 / 0.97	15 / 0.95	15 / 0.93	14 / 0.91	NR		
17.6 KW	12.70 [1/2]	19.05 [3/4]	0	8 / 0.99	15 / 0.97	15 / 0.95	15 / 0.93	15 / 0.91	NR		
[5 Ton]	9.53 [3/8]	22.23 [7/8]	0	8 / 1.00	15 / 0.99	15 / 0.98	15 / 0.98	15 / 0.97	12 / 0.96		
	12.70 [1/2]	22.23 [7/8]	0	8 / 1.00	15 / 0.99	15 / 0.98	15 / 0.98	15 /0.97	15 / 0.96		

NOTES:

NOTES:
Do not exceed 46 meters linear line length.
* Do not exceed 15 meters vertical separation if outdoor unit is above indoor unit.
** 19.05 mm [3/4 in.] suction line should only be used for 1.5 ton systems if outdoor unit is below or at same level as indoor to assure proper oil return.
Always use the smallest liquid line allowable to minimize refrigerant charge.
Applications shaded in light gray indicate capacity multipliers between 0.90 and 0.96 which are not recommended, but are allowed.
Applications shaded in dark gray are not recommended due to excessive liquid or suction pressure drop.

Pum
- Heat
Conditions –
I Standard
ata @ AHRI S
Data
Performance Data

0

Designated	Designated Tested Combination (DTC)	(DTC)										
Outdoor Unit	Air Handler	Total Capacity BTU/H [kW]	Net Sensible BTU/H [kW]	Net Latent BTU/H [kW]	SEER	EER	Indoor CFM [L/S]	47 Degree Heating Capacity BTU/H [kW]	47 Degree COP	17 Degree Heating Capacity BTU/H [kW]	17 Degree F COP IV	Region IV HSPF
SP1624AJ2	SP1624AJ2 SH2V2421MTAN 24000 [7.0] 17600 [5.2]	24000 [7.0]	17600 [5.2]	6400 [1.9] 16.00 13.00	16.00	13.00	825 [389.4]	22600 [6.6]	3.94	14500 [4.2]	2.70	0.0
SP1636AJ2	SP1636AJ2 SH2V3621MTAN	36000 [10.6]	26400 [7.7]	9600 [2.8]	16.00 13.00	13.00	1225 [578.1]	34200 [10.0]	3.70	21600 [6.3]	2.54	0.0
SP1648AJ2	SP1648AJ2 SH2V4821MTAN	47000 [13.8]	36800 [10.8]	11200 [3.3]	16.00 12.50	12.50	1650 [778.7]	45000 [13.2]	3.74	29800 [8.7]	2.70	9.0
SP1660AJ2	SP1660AJ2 SH2V6024STAN	57000 [16.7] 41700 [12.2]	41700 [12.2]	16300 [4.8] 16.00 12.50	16.00	12.50	1725 [814.1]	55000 [16.1]	3.80	35600 [10.4]	2.74	9.0

Note: Additional ratings and system match ups can be accessed on My.SureComfort.com at: https://my.surecomfort.com/static/private/ahriresidential.html Additional ratings and system match ups and downloadable ratings certificates can be accessed from the AHRI website: www.ahridirectory.org

[] Designates Metric Conversions

GENERAL TERMS OF LIMITED WARRANTY*

Sure Comfort[®] will furnish a replacement for any part of this product which fails in normal use and service within the applicable period stated, in accordance with the terms of the limited warranty.

*For complete details of the Limited and Conditional Warranties, including applicable terms and conditions, contact your local contractor or the Manufacturer for a copy of the product warranty certificate.

Conditional Parts (Registration Required).....Ten (10) Years



Sure Comfort[®]

5600 Old Greenwood Rd., Fort Smith, AR 72908

Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices.

6/19 QG FORM NO. PSC-813 REV. 2