

MODEL: RPWL High-Efficiency Heat Pumps

FORM NO. PSC-797

Sure Comfort® RPWL Commercial High-Efficiency Heat Pumps



7.5 Ton Model [26 kW]



10 Ton Model [35.2 kW]

RPWL Series

• Nominal Sizes 7.5 & 10 Tons [26 & 35.2 kW]







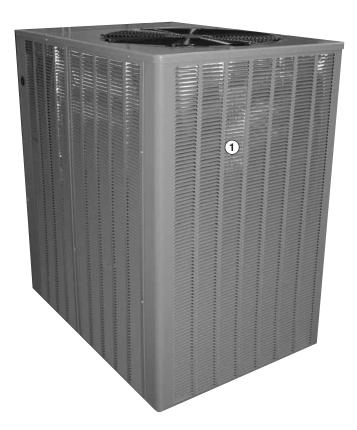
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WHY USE A HIGH EFFICIENCY, AIR COOLED REMOTE HEAT PUMP SYSTEM?

- The size ranges offered by Sure Comfort® allow you to mix or match components to meet actual job requirements, thus eliminating the need to use oversized or undersized equipment. Equipment sized to meet the actual load will provide better operating economy, better humidity control, and longer equipment life.
- With an air cooled system, you have no water or sewer connections to make, and no troublesome and costly water treatment problems.
- Since the Remote Heat Pump unit is located outside the building, and the low profile air handling unit can be installed in the drop ceiling or in the conditioned space, you will not need a separate equipment room which takes up valuable building space.
- Remote mounting of the already quiet heat pump unit keeps the compressor and condenser fan noise outside, and the vertical discharge fans carry the sound up and away from the surrounding area.
- Because of the simple design of the Sure Comfort Remote Heat Pump unit, installation is quick and simple, and very little maintenance is required.
- Energy Efficiency Ratings (EER's) to 11.0!

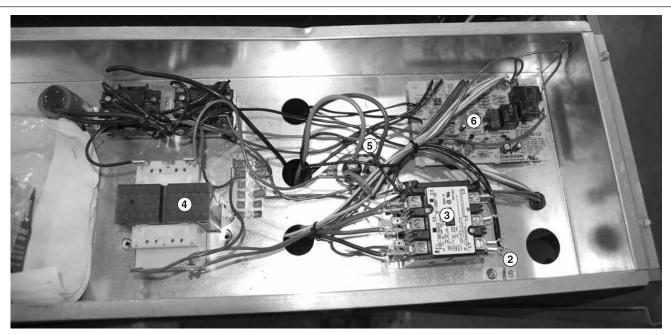
STANDARD UNIT FEATURES



7.5 TON FEATURES AND BENEFITS

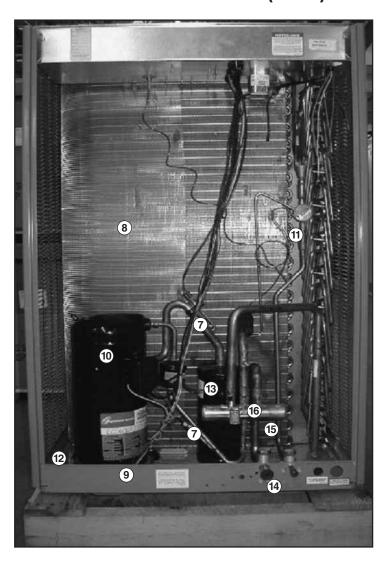
- CABINET All access panels can be opened or removed without affecting the structural strength of the unit. Stamped louvered panels offer 100% protection for the condenser coil.
- 2. EQUIPMENT GROUND— Lug for field connection of ground wire.
- CONTACTOR—The contactor is an electrical switch which operates the compressor and outdoor fans. Its 24 volt coil is activated on a call for cooling or heating.

CONTROL BOX



- TRANSFORMER 75 VA step-down type, from Line to 24 volts with resetable circuit breaker.
- CAPACITOR—Help provide starting torque necessary to boost the condenser fan motors to operating speed by directing their stored energy to the starter winding in step with the running winding.
- DEMAND DEFROST CONTROL—Used when unit is in heating mode to defrost outdoor coil.
- 7. AUTO-RESET HIGH PRESSURE CONTROL, AND AUTO-RESET LOW PRESSURE CONTROL—To provide compressor protection under abnormally high head pressure conditions (outdoor fan failure, restriction, dirty coil, etc.) or abnormally low suction pressure conditions (restrictions, TEV failure, loss of charge, indoor blower failure, etc.) while eliminating nuisance tripping sometimes experienced with conventional control systems.

STANDARD UNIT FEATURES (con't.)



- 8. COIL—Constructed with copper tubes and aluminum fins mechanically bonded to tubes for maximum heat transfer capabilities. All coil assemblies are leak tested up to 550 PSIG (3792 kPa) internal pressure.
 - **SERVICE ACCESS**—Control box with separate line and control voltages, as well as compressor and other refrigerant controls are accessible through access panels. An electrical access cover may be opened or removed without affecting normal operation of the unit. Condenser fan motors are equipped with molded plugs for easy removal. Louver panels and end access panel can be removed for coil cleaning.
- BASE PAN Galvanized steel with weather-resistant baked enamel finish.
- 10. COMPRESSOR—The Scroll Compressor is hermetically sealed with internal high temperature protection, and durable insulation on motor windings. The entire compressor is mounted on rubber grommets to reduce vibration and noise.
- **11. TX VALVE**—Used when unit is in heating mode and outdoor coil functions as evaporator.
- **12. CRANKCASE HEATER**—Minimizes refrigerant migration to compressor sump.
- **13. SUCTION LINE ACCUMULATOR**—To prevent liquid slugging of compressor.
- **14. REFRIGERANT CONNECTIONS**—All field sweat joints are made external of the unit and are located close to the ground for a neat looking installation.
- 15. SERVICE VALVES—Standard on liquid line and vapor line.
- **16. REVERSING VALVE**—Sized for maximum capacity and efficiency, 24V coil, energized in heating.

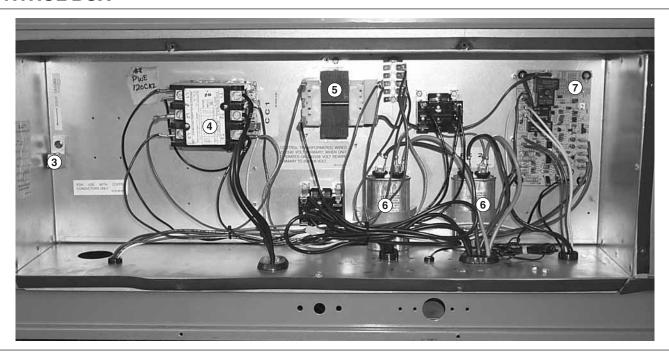
STANDARD UNIT FEATURES (con't.)



10 TON FEATURES AND BENEFITS

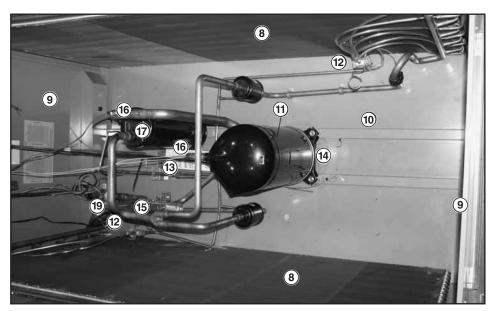
- BASE RAILS—Commercial grade base rails for handling any rigging.
- 2. CABINET—Galvanized steel with weather-resistant baked enamel finish. The paint finish is high gloss, durable and capable of withstanding a 1000-hour salt spray test per ASTM B 117. All access panels can be opened or removed without affecting the structural strength of the unit. Stamped louvered panels offer 100% protection for the condenser coil.

CONTROL BOX



- 3. **EQUIPMENT GROUND**—Lug for field connection of ground wire.
- 4. CONTACTOR—The contactor is an electrical switch which operates the compressor and outdoor fans. Its 24 volt coil is activated on a call for cooling or heating.
- TRANSFORMER-75 VA step-down type, from Line to 24 volts with resetable circuit breaker.
- CAPACITORS—Help provide starting torque necessary to boost the condenser fan motors to operating speed by directing their stored energy to the starter winding in step with the running winding.
- DEMAND DEFROST CONTROL—Used when unit is in heating mode to defrost outdoor coil.
- 8. COILS—Constructed with copper tubes and aluminum fins mechanically bonded to tubes for maximum heat transfer capabilities. All coil assemblies are leak tested up to 550 PSIG [3792 kPa] internal pressure.
- [] Designates Metric Conversions

STANDARD UNIT FEATURES (con't.) UNIT INTERIOR-TOP VIEW

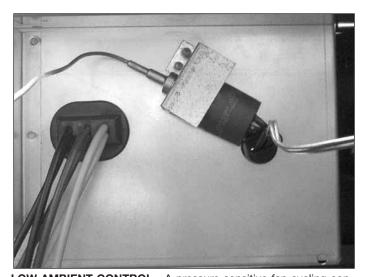


- 9. SERVICE ACCESS—Control box with separate line and control voltages, as well as compressor and other refrigerant controls are accessible through access panels. An electrical access cover may be opened or removed without affecting normal operation of the unit. Condenser fan motors are equipped with molded plugs for easy removal. Louver panels and end access panel can be removed for coil cleaning.
- **10. BASE PAN**—Galvanized steel with weather-resistant baked enamel finish.
- 11. COMPRESSOR—The Scroll Compressor is hermetically sealed with internal high temperature protection, and durable insulation on motor windings. The entire compressor is mounted on rubber grommets to reduce vibration and noise.
- **12. TX VALVE**—Used when unit is in heating mode and outdoor coil functions as evaporator.
- 13. FILTER DRIER—Field installed in liquid line.
- **14. CRANKCASE HEATER**—Minimizes refrigerant migration to compressor sump.

CONDENSER FAN MOTORS—Direct drive, single-phase permanently lubricated "PSC" motors with inherent overload protection.

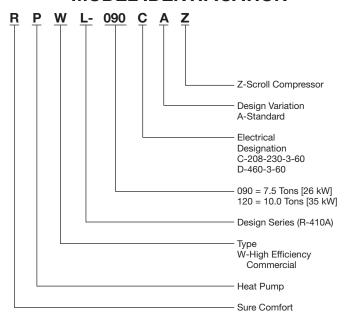
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- **15. REVERSING VALVE**—Sized for maximum capacity and efficiency, 24V coil, energized in heating.
- 16. AUTO-RESET HIGH PRESSURE CONTROL, AND AUTO-RESET LOW PRESSURE CONTROL—To provide compressor protection under abnormally high head pressure conditions (outdoor fan failure, restriction, dirty coil, etc.) or abnormally low suction pressure conditions (restrictions, TEV failure, loss of charge, indoor blower failure, etc.) while eliminating nuisance tripping sometimes experienced with conventional control systems
- SUCTION LINE ACCUMULATOR—To prevent liquid slugging of compressor.
- **18. REFRIGERANT CONNECTIONS**—All field sweat joints are made external of the unit and are located close to the ground for a neat looking installation.
- 19. SERVICE VALVE—Standard on liquid line, and vapor line.



LOW AMBIENT CONTROL—A pressure sensitive fan cycling control allows cooling operation of unit down to 0°F [-18°C].

MODEL IDENTIFICATION



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SELECTION PROCEDURE

To select an RPWL- Heat Pump unit to meet a job requirement, follow this procedure.

1. DETERMINE COOLING AND HEATING REQUIREMENTS AND SPECIFIC OPERATING CONDITIONS FROM PLANS AND SPECS.

Example: Total cooling capacity— 84,000 BTUH [24.61 kW]

Sensible cooling capacity— 68,000 BTUH [19.92 kW] Heating capacity— 120,000 BTUH [35.16 kW]

*Condenser Entering Air— 95°F [35°C] DB

*Evaporator Mixed Air Entering 78°F [26°C] DB; 65°F [18°C] WB

*Indoor Air Flow (vertical) 3000 CFM [1416 L/s]

*External Static Pressure .5 in. WG Available Power 240 V, 3 PH

2. SELECT UNIT TO MEET COOLING REQUIREMENTS.

Since total cooling is within the range of a nominal 7.5 ton [26.4 kW] unit, enter cooling performance table at 95°F [35°C] DB condenser inlet air. Interpolate between 63°F [2°C] and 67°F [19°C] to determine total and sensible capacity and power input for 65°F [18°C] WB evap inlet air at 3200 CFM [1510 L/s] indoor air flow (table basis):

Total Capacity = 85,150 BTUH [25.0 kW] Sensible Capacity = 73,850 BTUH [23.0 kW] Power Input (Compressor and Cond. Fans) = 6,750 Watts

Use formula in note ① on the cooling performance table to determine sensible capacity at 78°F [26°C] DB evaporator entering air:

Sensible Capacity = 67,250 BTUH [19.7 kW]

3. CORRECT CAPACITIES OF STEP 2 FOR ACTUAL AIR FLOW.

Select factors from airflow correction table at 3000 CFM [1416 L/s] and apply to data obtained in step 2 to obtain gross capacity:

Total Capacity = $85,450 \times .99 = 84,595$ BTUH [24.8 kW] Sensible Capacity = $73,850 \times .97 = 716.34$ BTUH [21.0 kW] Power Input = $6,750 \times 1.00 = 6,750$ Watts

These are Gross Capacities, not corrected for blower motor heat or power.

4. DETERMINE BLOWER SPEED AND WATTS TO MEET SYSTEM DESIGN.

In the "Commercial Air Handler Specification Sheet" follow the bold line example on the "Blower Performance Curve – 10 ton (wet coil)". Enter the graph at 3000 CFM [1416 L/s]. Determine which "number of turns" line is closest to the intersection of 0.5 IN [.12 kPa] static and 3000 CFM [1416 L/s]. In this case 4 turns is the closest. Continue following the 3000 CFM line to the next intersection of 4 turns. From this intersection draw a line to the right to determine the watts.

WATTS = 950

5. CALCULATE INDOOR BLOWER BTUH HEAT EFFECT FROM MOTOR WATTS, STEP 4.

 $HEAT = 950 \times 3.412 = 3.240 BTUH$

6. CALCULATE NET COOLING CAPACITIES, EQUAL TO GROSS CAPACITY, STEP 3, MINUS INDOOR BLOWER MOTOR HEAT.

Net Total Capacity = 85,430 - 3,240 = 82,190 BTUH [24.14 kW] Net Sensible Capacity = 71,634 - 3,240 = 68,394 BTUH [20.00 kW]

7. CALCULATE UNIT INPUT AND JOB EER.

Total Power Input = 7,750 (step 3) + 950 (step 4) = 8,700 Watts $EER = \frac{\text{Net Total BTUH [kW] (step 6)}}{\text{Power Input. Watts (above)}} = \frac{81,355}{7700} = 10.6$

8. SELECT UNIT HEATING CAPACITY.

In the "Commercial Air Handler Specification Sheet" turn to the "electrical heater kit characteristics table," find a heater kit that is compatible with a 7.5 ton unit that has minimum of 120,000 BTUH. The RXHE-DE040CA [40 kW] has a capacity of 136,500 BTUH at 240 V.

*NOTE: These operating conditions are typical of a commercial application in a 95°F/79°F [35°C/26°C] design area with indoor design of 76°F [24°C] DB and 50% RH and 10% ventilation air, with the unit mounted and centered on the zone it conditions by ducts.

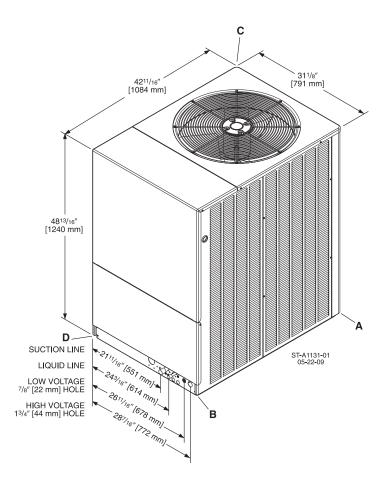
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FIELD-INSTALLED HEAT PUMP UNIT ACCESSORIES

ACCESSORY DESCRIPTION	MODEL NUMBER				
Sight Glass	RXAG-A048				
Outdoor Thermostat	RXPT-A01				

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UNIT DIMENSIONS AND WEIGHTS 7.5 TON [26 kW]



7.5 TON [26 kW]

CORNER WEIGHTS (LBS.) [kg]

MODEL	TOTAL WEIGHT LBS. [kg]	CORNER WEIGHTS, LBS. [kg]							
	LBS. [kg]	Α	В	С	D				
RPWL-090	398 [180.5]	67 [30.4]	102 [46.3]	92 [41.7]	137 [62.1]				

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UNIT DIMENSIONS (con't.) 10 TONS [35 kW]

CORNER WEIGHTS (PERCENTAGE)

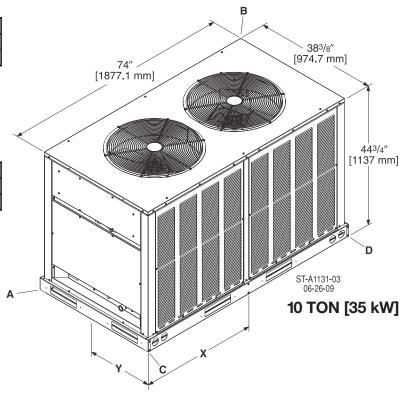
MODEL	Α	В	С	D
RPWL-120	26%	24%	26%	24%

CORNER WEIGHTS (LBS.) [kg]

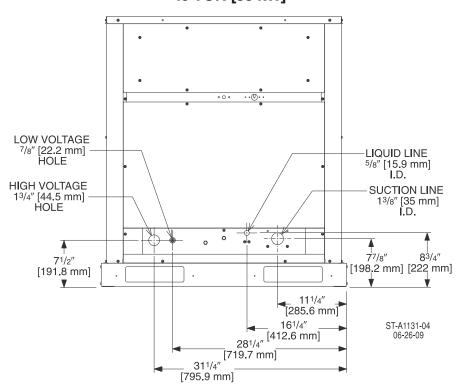
MODEL	MODEL A		С	D					
RPWL-120	167 [75.7]	160 [72.6]	160 [72.6]	167 [75.7]					
TOTAL WEIGHT, 120 = 654 LBS. [296.6 kg]									

CENTER OF GRAVITY								
MODEL X" Y"								
RPWL-120	31.2	18.9						

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10 TON [35 kW]



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Electrical and Physical Data

		ELECTRICAL								PHYSICAL					
Model	Phase	Compressor		Fan Motor Minimum				Out	tdoor C	oil	Refrig.	Weight			
	Frequency (Hz) Voltage (Volts)	requency (Hz) Rated Load Locked Ro		Full Load Amperes	Circuit						Per Circuit				
III WL-		Amperes (RLA)			eres Ampacity Minin Amperes Ampe		Amperes	Face Area Sq. Ft. [m ²]	No. Rows	CFM [L/s]	Oz. [g]	Net Lbs. [kg]	Shipping Lbs. [kg]		
Rev. 6/	/3/09														
090CAZ	3-60-208/230	25/25	190	4.2	36/36	45/45	60/60	34.50 [3.21]	2	5000 [2360]	372 [10546]	398 [181]	448 [203.2]		
090DAZ	3-60-460	12.8	100	2.3	19	25	30	34.50 [3.21]	2	5000 [2360]	372 [10546]	398 [181]	448 [203.2]		
120CAZ	3-60-208/230	30.1/30.1	225	4.8	43/43	50/50	70/70	32.88 [3.05]	2	7400 [3492]	436 [12361]	646 [293]	686 [311.2]		
120DAZ	3-60-460	16.7	114	2.2	24	30	35	32.88 [3.05]	2	7400 [3492]	436 [12361]	646 [293]	686 [311.2]		

^[] Designates Metric Conversions

Performance Data AHRI Standard Conditions

Note: Only these combinations of indoor/outdoor units are approved and any other combinations should not be used.

			AH	RI Cooling Pe	erformance			AHRI Htg.	Performance	e (70°F [21.0°	C] Indoor)
Mod	del Numbers	[1	8 9.5°C] WB Ind	0°F [26.5°C] oor Air 95°F		B Outdoor A	ir	Outdo: 47°F DB/4 [8.5°C/	13°F WB	Outdo 17°F DB/ [–8.5°C/	15°F WB -9.5°C]
Outdoor Unit	Indoor Coil and/or	Total Capacity	Net Sensible	Net Latent	EER	Sound Rating	Indoor CFM	DOE High		DOE Lov BTU/H	
RPWL-	Air Handler	BTU/H [kW]	BTU/H [kW]	BTU/H [kW]		dB	[L/s]	[kW]	COP	[kW]	COP
Rev. 6/3/09	RHGM-090Z ①	86,000 [25.2]	67,400 [19.7]	18,600 [5.4]	11.00	82	3,000 [1416]	90,000 [26.4]	3.30	55,000 [16.1]	2.20
090CAZ	RHGM-090ZK	86,000 [25.2]	67,400 [19.7]	18,600 [5.4]	11.00	82	3,000 [1416]	90,000 [26.4]	3.30	55,000 [16.1]	2.20
U9UUAZ	RHGM-090ZL	86,000 [25.2]	67,400 [19.7]	18,600 [5.4]	11.00	82	3,000 [1416]	90,000 [26.4]	3.30	55,000 [16.1]	2.20
	RHGM-090ZM	86,000 [25.2]	67,400 [19.7]	18,600 [5.4]	11.00	82	3,000 [1416]	90,000 [26.4]	3.30	55,000 [16.1]	2.20
	RHGM-090Z ①	86,000 [25.2]	67,400 [19.7]	18,600 [5.4]	11.00	82	3,000 [1416]	90,000 [26.4]	3.30	55,000 [16.1]	2.20
090DAZ	RHGM-090ZK	86,000 [25.2]	67,400 [19.7]	18,600 [5.4]	11.00	82	3,000 [1416]	90,000 [26.4]	3.30	55,000 [16.1]	2.20
U9UDAZ	RHGM-090ZL	86,000 [25.2]	67,400 [19.7]	18,600 [5.4]	11.00	82	3,000 [1416]	90,000 [26.4]	3.30	55,000 [16.1]	2.20
	RHGM-090ZM	86,000 [25.2]	67,400 [19.7]	18,600 [5.4]	11.00	82	3,000 [1416]	90,000 [26.4]	3.30	55,000 [16.1]	2.20
	RHGM-120Z ①	116,000 [34.0]	87,100 [25.5]	28,900 [8.5]	11.00	88	3,750 [1770]	120,000 [35.2]	3.30	68,000 [19.9]	2.20
120CAZ	RHGM-120ZK	116,000 [34.0]	87,100 [25.5]	28,900 [8.5]	11.00	88	3,750 [1770]	120,000 [35.2]	3.30	68,000 [19.9]	2.20
1200AZ	RHGM-120ZL	116,000 [34.0]	87,100 [25.5]	28,900 [8.5]	11.00	88	3,750 [1770]	120,000 [35.2]	3.30	68,000 [19.9]	2.20
	RHGM-120ZM	116,000 [34.0]	87,100 [25.5]	28,900 [8.5]	11.00	88	3,750 [1770]	120,000 [35.2]	3.30	68,000 [19.9]	2.20
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120DAZ	RHGM-120ZK	116,000 [34.0]	87,100 [25.5]	28,900 [8.5]	11.00	88	3,750 [1770]	120,000 [35.2]	3.30	68,000 [19.9]	2.20
IZUDAL	RHGM-120ZL	116,000 [34.0]	87,100 [25.5]	28,900 [8.5]	11.00	88	3,750 [1770]	120,000 [35.2]	3.30	68,000 [19.9]	2.20
	RHGM-120ZM	116,000 [34.0]	87,100 [25.5]	28,900 [8.5]	11.00	88	3,750 [1770]	120,000 [35.2]	3.30	68,000 [19.9]	2.20

① Highest sales volume tested combination required by D.O.E. test procedures.

COOLING PERFORMANCE DATA—RPWL-090/RHGM-090

					TERING INDOO	R AIR @ 80°F [2	26.7°C] dbE ①				
		wbE		71°F [21.7°C]			67°F [19.4°C]		63°F [17.2°C]		
		FM [L/s]	3600 [1699]	3000 [1416]	2400 [1133]	3600 [1699]	3000 [1416]	2400 [1133]	3600 [1699]	3000 [1416]	2400 [1133]
		DR ①	.04	.06	.09	.04	.06	.09	.04	.06	.09
0	75 [23.9]	Total BTUH [kW] Sens BTUH [kW] Power	110.0 [32.2] 69.9 [20.5] 5.7	106.1 [31.1] 60.0 [17.6] 5.6	102.3 [30.0] 51.0 [15.0] 5.5	103.8 [30.4] 85.0 [24.9] 5.7	100.2 [29.4] 74.1 [21.7] 5.6	96.5 [28.3] 63.8 [18.7] 5.5	96.9 [28.4] 92.7 [27.2] 5.6	93.5 [27.4] 81.4 [23.9] 5.5	90.1 [26.4] 70.7 [20.7] 5.4
0 0 0 0	80 [26.7]	Total BTUH [kW] Sens BTUH [kW] Power	107.0 [31.4] 68.9 [20.2] 6.0	103.3 [30.3] 59.3 [17.4] 5.9	99.5 [29.2] 50.3 [14.8] 5.8	100.8 [29.5] 84.0 [24.6] 6.0	97.3 [28.5] 73.3 [21.5] 5.9	93.8 [27.5] 63.3 [18.6] 5.8	93.9 [27.5] 91.7 [26.9] 5.9	90.6 [26.6] 80.6 [23.6] 5.8	87.3 [25.6] 70.1 [20.6] 5.7
R	85 [29.4]	Total BTUH [kW] Sens BTUH [kW] Power	104.1 [30.5] 67.8 [19.9] 6.3	100.4 [29.4] 58.3 [17.1] 6.2	96.8 [28.4] 49.6 [14.5] 6.1	97.9 [28.7] 83.0 [24.3] 6.3	94.5 [27.7] 72.5 [21.3] 6.1	91.0 [26.7] 62.6 [18.4] 6.0	90.9 [26.6] 90.5 [26.5] 6.2	87.8 [25.7] 79.7 [23.4] 6.1	84.6 [24.8] 69.4 [20.3] 6.0
Y B	90 [32.2]	Total BTUH [kW] Sens BTUH [kW] Power	101.2 [29.7] 66.6 [19.5] 6.6	97.6 [28.6] 57.3 [16.8] 6.5	94.1 [27.6] 48.8 [14.3] 6.4	95.0 [27.8] 81.8 [24.0] 6.6	91.6 [26.8] 71.4 [20.9] 6.4	88.3 [25.9] 61.7 [18.1] 6.3	88.0 [25.8] 88.0 [25.8] 6.5	84.9 [24.9] 78.6 [23.0] 6.4	81.8 [24.0] 68.5 [20.1] 6.3
B	95 [35]	Total BTUH [kW] Sens BTUH [kW] Power	98.3 [28.8] 65.3 [19.1] 7.0	94.8 [27.8] 56.2 [16.5] 6.8	91.4 [26.8] 47.9 [14.0] 6.7	92.1 [27.0] 80.4 [23.6] 6.9	88.8 [26.0] 70.2 [20.6] 6.8	85.6 [25.1] 60.7 [17.8] 6.7	85.1 [24.9] 85.1 [25.0] 6.8	82.1 [24.1] 77.5 [22.7] 6.7	79.1 [23.2] 67.5 [19.8] 6.6
H E M P E	100 [37.8]	Total BTUH [kW] Sens BTUH [kW] Power	95.4 [28.0] 63.7 [18.7] 7.3	92.0 [27.0] 54.9 [16.1] 7.2	88.7 [26.0] 46.8 [13.7] 7.0	89.2 [26.1] 78.8 [23.1] 7.2	86.0 [25.2] 68.9 [20.2] 7.1	82.9 [24.3] 59.7 [17.5] 7.0	82.2 [24.1] 82.2 [24.1] 7.2	79.3 [23.2] 76.2 [22.3] 7.0	76.5 [22.4] 66.5 [19.5] 6.9
R A T	105 [40.6]	Total BTUH [kW] Sens BTUH [kW] Power	92.5 [27.1] 62.0 [18.2] 7.7	89.3 [26.2] 53.5 [15.7] 7.5	86.0 [25.2] 45.5 [13.3] 7.4	86.3 [25.3] 77.1 [22.6] 7.6	83.3 [24.4] 67.5 [19.8] 7.5	80.3 [23.5] 58.5 [17.2] 7.3	79.4 [23.3] 79.4 [23.3] 7.5	76.6 [22.4] 74.8 [21.9] 7.4	73.8 [21.6] 65.3 [19.1] 7.3
R E ⊩°F	110 [43.3]	Total BTUH [kW] Sens BTUH [kW] Power	89.7 [26.3] 60.2 [17.7] 8.0	86.5 [25.4] 51.9 [15.2] 7.9	83.4 [24.4] 44.2 [13.0] 7.8	83.5 [24.5] 75.3 [22.1] 8.0	80.5 [23.6] 65.9 [19.3] 7.8	77.6 [22.7] 57.1 [16.7] 7.7	76.5 [22.4] 76.5 [22.4] 7.9	73.8 [21.6] 73.2 [21.5] 7.8	71.2 [20.9] 64.0 [18.8] 7.6
[°C]	115 [46.1]	Total BTUH [kW] Sens BTUH [kW] Power	86.9 [25.5] 58.4 [17.1] 8.4	83.8 [24.6] 50.3 [14.8] 8.3	80.8 [23.7] 42.9 [12.6] 8.2	80.6 [23.6] 73.4 [21.5] 8.4	77.8 [22.8] 64.3 [18.9] 8.2	75.0 [22.0] 55.8 [16.4] 8.1	73.7 [21.6] 73.7 [21.6] 8.3	71.1 [20.8] 71.1 [20.8] 8.2	68.5 [20.1] 62.5 [18.3] 8.0

DR —Depression ratio dbE —Entering air dry bulb wbE—Entering air wet bulb

Total —Total capacity x 1000 BTUH Sens —Sensible capacity x 1000 BTUH Power —KW input Power

NOTES:

① When the entering air dry bulb is other than 80°F [27°C], adjust the sensible capacity from the table by adding [1.10 x CFM x (1 – DR) x (dbE – 80)].

HEATING PERFORMANCE DATA—RPWL-090/RHGM-090

		IDB		60°F [15.5°C]			70°F [21.1°C]			80°F [26.7°C]	
	CI	FM [L/s]	3600 [1699]	3000 [1416]	2400 [1133]	3600 [1699]	3000 [1416]	2400 [1133]	3600 [1699]	3000 [1416]	2400 [1133]
ΟŲ	0	Total BTUH [kW]	41.8 [12.25]	41.2 [12.07]	40.6 [11.90]	36.5 [10.70]	36.0 [10.55]	35.5 [10.40]	31.2 [9.14]	30.8 [9.03]	30.3 [8.88]
	[-17.8]	Power	4.5	4.6v	4.8	5.0	5.2	5.3	5.6	5.8	5.9
D 0	5	Total BTUH [kW]	47.3 [13.86]	46.7 [13.69]	46.0 [13.48]	42.0 [12.31]	41.4 [12.13]	40.9 [11.99]	36.7 [10.76]	36.2 [10.61]	35.7 [10.46]
	[-15]	Power	4.6	4.7	4.8	5.1	5.2	5.7	5.7	5.9	6.0
O	10	Total BTUH [kW]	52.9 [15.50]	52.1 [15.27]	51.4 [15.06]	47.6 [13.95]	46.9 [13.75]	46.2 [13.54]	42.3 [12.40]	41.7 [12.22]	41.1 [12.05]
R	[-12.2]	Power	4.7	4.8	4.9	5.2	5.3	5.5	5.8	6.0	6.1
D R Y	15 [-9.4]	Total BTUH [kW] Power	58.4 [17.12] 4.8	57.5 [16.85] 4.9	56.7 [16.62] 5.0	53.1 [15.56] 5.3	52.3 [15.33] 5.4	51.6 [15.12] 5.6	47.8 [14.01] 5.9	47.1 [13.80] 6.0	46.4 [13.60] 6.2
B	20	Total BTUH [kW]	63.9 [18.73]	63.0 [18.46]	62.1 [18.20]	58.6 [17.17]	57.8 [16.94]	57.0 [16.71]	53.3 [15.62]	52.6 [15.42]	51.8 [15.18]
U	[-6.7]	Power	4.9	5.0	5.1	5.4	5.5	5.6	6	6.1	6.3
B	25	Total BTUH [kW]	69.4 [20.34]	68.4 [20.05]	67.5 [19.78]	64.1 [18.79]	63.2 [18.52]	62.3 [18.26]	58.8 [17.23]	58.0 [17.00]	57.2 [16.76]
	[-3.9]	Power	4.9	5.1	5.2	5.5	5.6	5.7	6.1	6.2	6.4
E	30	Total BTUH [kW]	74.9 [21.95]	73.9 [21.66]	72.8 [21.34]	69.6 [20.40]	68.7 [20.13]	67.7 [19.84]	64.4 [18.87]	63.4 [18.58]	62.5 [18.32]
M	[-1.1]	Power	5.0	5.2	5.3	5.5	5.7	5.8	6.1	6.3	6.5
P E R	35 [1.7]	Total BTUH [kW] Power	80.5 [23.59] 5.1	79.3 [23.24] 5.2	78.2 [22.92] 5.4	75.2 [22.04] 5.6	74.1 [21.72] 5.8	73.0 [21.39] 5.9	69.9 [20.49] 6.2	68.9 [20.19] 6.4	67.9 [19.90] 6.5
A T U	40 [4.4]	Total BTUH [kW] Power	86.0 [25.20] 5.2	84.8 [24.85] 5.3	83.6 [24.50] 5.5	80.7 [23.65] 5.7	79.5 [23.30] 5.8	78.4 [22.98] 6.0	75.4 [22.10] 6.3	74.3 [21.78] 6.5	73.3 [21.48] 6.6
RE	45	Total BTUH [kW]	91.5 [26.82]	90.2 [26.44]	88.9 [26.05]	86.2 [25.26]	85.0 [24.91]	83.8 [24.56]	80.9 [23.71]	79.8 [23.39]	78.6 [23.04]
	[7.2]	Power	5.3	5.4	5.5	5.8	5.9	6.1	6.4	6.6	6.7
°F	50	Total BTUH [kW]	97.0 [28.43]	95.6 [28.02]	94.3 [27.64]	91.7 [26.87]	90.4 [26.49]	89.1 [26.11]	86.4 [25.32]	85.2 [24.97]	84.0 [24.62]
[°C]	[10]	Power	5.4	5.5	5.6	5.9	6.0	6.2	6.5	6.6	6.8

IDB—Indoor air dry bulb

[] Designates Metric Conversions

AIRFLOW CORRECTION FACTORS* RPWL-090 with RHGM-120 @ 3200 CFM [1510 L/s]

ACTUAL—CFM [L/s]	2600 [1227]	2800 [1321]	3000 [1416]	3200 [1510]	3400 [1605]	3600 [1699]	3800 [1793]
TOTAL MBH	.97	.98	.99	1.00	1.01	1.02	1.03
SENSIBLE MBH	.91	.94	.97	1.00	1.03	1.06	1.09
POWER KW	.99	.99	1.00	1.00	1.00	1.01	1.01

^{*}Airflow correction factor table for matched systems example (above) only.

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COOLING PERFORMANCE DATA—RPWL-120/RHGM-120

				EI	NTERING INDO	OR AIR @ 80°F	[26.7°C] dbE (D			
		wbE		71°F [21.7°C]			67°F [19.4°C]			63°F [17.2°C]	
	C	FM [L/s]	4500 [2124]	3750 [1770]	3000 [1416]	4500 [2124]	3750 [1770]	3000 [1416]	4500 [2124]	3750 [1770]	3000 [1416]
		DR ①	.01	.05	.09	.01	.05	.09	.01	.05	.09
O U	75 [23.9]	Total BTUH [kW] Sens BTUH [kW] Power	149.2 [43.7] 83.7 [24.5] 7.4	144.0 [42.2] 71.4 [20.9] 7.3	138.7 [40.6] 59.9 [17.6] 7.1	140.2 [41.1] 107.4 [31.5] 7.2	135.3 [39.7] 93.3 [27.4] 7.1	130.4 [38.2] 80.1 [23.5] 7.0	133.9 [39.2] 123.7 [36.3] 7.1	129.2 [37.9] 108.4 [31.8] 7.0	124.5 [36.5] 94.0 [27.6] 6.8
000	80 [26.7]	Total BTUH [kW] Sens BTUH [kW] Power	145.7 [42.7] 84.4 [24.7] 7.8	140.6 [41.2] 72.1 [21.1] 7.6	135.5 [39.7] 60.7 [17.8] 7.5	136.7 [40.1] 108.1 [31.7] 7.6	131.9 [38.7] 94.1 [27.6] 7.5	127.1 [37.2] 81.0 [23.7] 7.4	130.5 [38.2] 124.5 [36.5] 7.5	125.9 [36.9] 109.3 [32.0] 7.3	121.3 [35.5] 94.9 [27.8] 7.2
R D R	85 [29.4]	Total BTUH [kW] Sens BTUH [kW] Power	142.2 [41.7] 84.5 [24.8] 8.2	137.2 [40.2] 72.3 [21.2] 8.0	132.2 [38.7] 61.0 [17.9] 7.9	133.2 [39.0] 108.1 [31.7] 8.0	128.5 [37.7] 94.2 [27.6] 7.9	123.9 [36.3] 81.2 [23.8] 7.8	126.9 [37.2] 124.4 [36.5] 7.9	122.5 [35.9] 109.4 [32.1] 7.7	118.0 [34.6] 95.1 [27.9] 7.6
Y B	90 [32.2]	Total BTUH [kW] Sens BTUH [kW] Power	138.6 [40.6] 83.7 [24.5] 8.6	133.8 [39.2] 71.8 [21.1] 8.5	128.9 [37.8] 60.7 [17.8] 8.3	129.6 [38.0] 107.5 [31.5] 8.5	125.1 [36.7] 93.8 [27.5] 8.3	120.5 [35.3] 80.9 [23.7] 8.2	123.4 [36.2] 123.4 [36.2] 8.3	119.0 [34.9] 108.9 [31.9] 8.2	114.7 [33.6] 94.8 [27.8] 8.0
B T	95 [35]	Total BTUH [kW] Sens BTUH [kW] Power	135.0 [39.6] 82.4 [24.2] 9.1	130.3 [38.2] 70.7 [20.7] 8.9	125.6 [36.8] 59.8 [17.5] 8.7	126.0 [36.9] 106.2 [31.1] 8.9	121.6 [35.6] 92.7 [27.2] 8.8	117.2 [34.3] 80.1 [23.5] 8.6	119.8 [35.1] 119.8 [35.1] 8.8	115.6 [33.9] 107.9 [31.6] 8.6	111.4 [32.6] 94.0 [27.6] 8.5
E M P	100 [37.8]	Total BTUH [kW] Sens BTUH [kW] Power	131.4 [38.5] 80.5 [23.6] 9.5	126.8 [37.2] 69.0 [20.2] 9.4	122.2 [35.8] 58.4 [17.1] 9.2	122.4 [35.9] 104.2 [30.5] 9.4	118.1 [34.6] 91.0 [26.7] 9.2	113.8 [33.4] 78.6 [23.0] 9.1	116.1 [34.0] 116.1 [34.0] 9.2	112.0 [32.8] 106.1 [31.1] 9.1	108.0 [31.7] 92.6 [27.1] 8.9
R A T	105 [40.6]	Total BTUH [kW] Sens BTUH [kW] Power	127.7 [37.4] 77.8 [22.8] 10.0	123.2 [36.1] 66.7 [19.6] 9.9	118.7 [34.8] 56.4 [16.5] 9.7	118.7 [34.8] 101.5 [29.8] 9.9	114.5 [33.6] 88.6 [26.0] 9.7	110.4 [32.4] 76.6 [22.5] 9.5	112.4 [32.9] 112.4 [33.0] 9.7	108.5 [31.8] 103.9 [30.5] 9.6	104.5 [30.6] 90.6 [26.6] 9.4
U R E	110 [43.3]	Total BTUH [kW] Sens BTUH [kW] Power	124.0 [36.3] 74.5 [21.8] 10.6	119.6 [35.1] 63.7 [18.7] 10.4	115.3 [33.8] 53.9 [15.8] 10.2	115.0 [33.7] 98.2 [28.8] 10.4	110.9 [32.5] 85.7 [25.1] 10.2	106.9 [31.3] 74.1 [21.7] 10.1	108.7 [31.9] 108.7 [31.9] 10.3	104.9 [30.7] 100.9 [29.6] 10.1	101.1 [29.6] 88.0 [25.8] 9.9
°F [°C]	115 [46.1]	Total BTUH [kW] Sens BTUH [kW] Power	120.2 [35.2] 70.4 [20.6] 11.1	116.0 [34.0] 60.2 [17.7] 10.9	111.7 [32.7] 50.7 [14.9] 10.7	111.2 [32.6] 94.1 [27.6] 11.0	107.3 [31.4] 82.2 [24.1] 10.8	103.4 [30.3] 71.0 [20.8] 10.6	104.9 [30.7] 104.9 [30.8] 10.8	101.2 [29.7] 97.3 [28.5] 10.6	97.5 [28.6] 84.9 [24.9] 10.4

DR —Depression ratio dbE —Entering air dry bulb wbE—Entering air wet bulb

HEATING PERFORMANCE DATA—RPWL-120/RHGM-120

IDB			60°F [15.5°C]			70°F [21.1°C]			80°F [26.7°C]		
	CF	M [L/s]	4500 [2124]	3750 [1770]	3000 [1416]	4500 [2124]	3750 [1770]	3000 [1416]	4500 [2124]	3750 [1770]	3000 [1416]
OUTDOOR DRY	0 [-17.8]	Total BTUH [kW] Power	51.0 [14.95] 6.6	50.3 [14.74] 6.7	49.5 [14.51] 6.9	45.1 [13.22] 7.4	44.4 [13.01] 7.6	43.8 [12.84] 7.8	39.2 [11.49] 8.2	38.6 [11.31] 8.4	38.1 [11.17] 8.7
	5 [-15]	Total BTUH [kW] Power	58.5 [17.14] 6.7	57.7 [16.91] 6.9	56.9 [16.68] 7.1	52.6 [15.42] 7.5	51.9 [15.21] 7.7	51.1 [14.98] 7.9	46.7 [13.69] 8.4	46.1 [13.51] 8.6	45.4 [13.31] 8.8
	10 [-12.2]	Total BTUH [kW] Power	66.1 [19.37] 6.9	65.1 [19.08] 7.0	64.2 [18.82] 7.2	60.2 [17.64] 7.7	7.9	58.5 [17.14] 8.1	54.3 [15.91] 8.5	53.5 [15.68] 8.7	52.7 [15.44] 9.0
	15 [-9.4]	Total BTUH [kW] Power	73.6 [21.57] 7.0	72.6 [21.28] 7.2	71.5 [20.95] 7.4	67.7 [19.84] 7.8	66.8 [19.58] 8.0	65.8 [19.28] 8.2	61.8 [18.11] 8.7	60.9 [17.85] 8.9	60.1 [17.61] 9.1
BULB TEMPERATURE	20 [-6.7]	Total BTUH [kW] Power	81.2 [23.80] 7.2	80.0 [23.45] 7.3	78.9 [23.12] 7.5	75.3 [22.07] 8.0	74.2 [21.75] 8.2	73.1 [21.42] 8.4	69.4 [20.34] 8.8	68.4 [20.05] 9.1	67.4 [19.75] 9.3
	25 [-3.9]	Total BTUH [kW] Power	88.7 [26.00] 7.3	87.5 [25.64] 7.5	86.2 [25.26] 7.7	82.8 [24.27] 8.1	81.6 [23.91] 8.3	80.5 [23.59] 8.5	76.9 [22.54] 9.0	75.8 [22.21] 9.2	74.7 [21.89] 9.4
	30 [-1.1]	Total BTUH [kW] Power	96.3 [28.22] 7.5	94.9 [27.81] 7.6	93.6 [27.43] 7.8	90.4 [26.49] 8.3	89.1 [26.11] 8.5	87.8 [25.73] 8.7	84.5 [24.76] 9.1	83.3 [24.41] 9.4	82.1 [24.06] 9.6
	35 [1.7]	Total BTUH [kW] Power	103.8 [30.42] 7.6	102.3 [29.98] 7.8	100.9 [29.57] 8.0	97.9 [28.69] 8.4	96.5 [28.28] 8.6	95.1 [27.87] 8.9	92.0 [26.96] 9.3	90.7 [26.58] 9.5	89.4 [26.20] 9.7
	40 [4.4]	Total BTUH [kW] Power	111.4 [32.65] 7.8	109.8 [32.18] 8.0	108.2 [31.71] 8.2	105.5 [30.92] 8.6	104.0 [30.48] 8.8	102.5 [30.04] 9.0	99.5 [29.16] 9.4	98.1 [28.75] 9.7	96.7 [28.34] 9.9
	45 [7.2]	Total BTUH [kW] Power	118.9 [34.85] 7.9	117.2 [34.35] 8.1	115.6 [33.88] 8.3	113.0 [33.12] 8.7	8.9	109.8 [32.18] 9.2	107.1 [31.39] 9.6	105.6 [30.95] 9.8	104.1 [30.51] 10.1
°F [°C]	50 [10]	Total BTUH [kW] Power	126.5 [37.07] 8.0	124.7 [36.55] 8.3	122.9 [36.02] 8.5	120.5 [35.32] 8.9	118.9 [34.85] 9.1	117.2 [34.35] 9.3	114.6 [33.59] 9.7	113.0 [33.12] 10.0	111.4 [32.65] 10.2

IDB-Indoor air dry bulb

AIRFLOW CORRECTION FACTORS* RPWL-120 with RHGM-120 @ 3700 CFM [1746 L/s]

ACTUAL—CFM [L/s]	3100 [1463]	3300 [1557]	3500 [1588]	3700 [1746]	3900 [1841]	4100 [1935]	4300 [2029]	4400 [2077]
TOTAL MBH	.97	.98	.99	1.00	1.01	1.02	1.03	1.04
SENSIBLE MBH	.92	.95	.97	1.00	1.03	1.05	1.08	1.09
POWER KW	.98	.99	.99	1.00	1.01	1.01	1.02	1.02

^{*}Airflow correction factor table for matched systems example (above) only.

Total —Total capacity x 1000 BTUH Sens —Sensible capacity x 1000 BTUH Power —KW input

NOTES:

 $[\]odot$ When the entering air dry bulb is other than 80°F [27°C], adjust the sensible capacity from the table by adding [1.10 x CFM x (1 – DR) x (dbE – 80)].

^[] Designates Metric Conversions

GENERAL INSTALLATION

The Remote Heat Pump unit must be installed outdoors. It should be located as near as possible to the indoor section to keep connecting refrigerant tubing lengths to a minimum. The unit must be installed to allow a free air flow to the outdoor coils.

If several units are installed adjacent to each other, care must be taken to avoid recirculation of air from one remote heat pump to another. In all installations, adequate space must be provided for installation and servicing.

The outdoor unit must not be connected to any duct work. Do not locate unit under a roof drip; if necessary, install gutters, etc., to prevent water run-off from hitting the unit. To prevent air recirculation, it is recommended that the unit not be installed under an overhang, but if necessary allow a minimum of 60 inches [1524 mm] above the unit for air discharge.

[] Designates Metric Conversions

SLAB INSTALLATION

Remote Heat Pump units should be set on a solid level foundation. When installed at ground level, the unit should be placed on a 6 inch [152.4 mm] cement slab. If the pad is formed at the installation site, do not pour the pad tight against the structure, otherwise vibration will be transmitted from the unit through the pad.

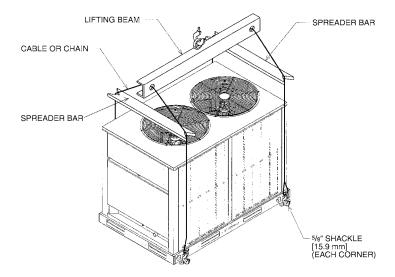
ROOFTOP INSTALLATION

If rooftop installation is required, make certain that the building construction is adequate for the weight of the unit. (Refer to physical data chart.) Before placing the unit on the roof, make certain that the nylon rigging slings are of sufficient length to maintain equilibrium of the unit when lifting. Under no circumstances should the unit be lifted by only one corner for rooftop installation.

17

RIGGING

120 MODELS



TYPICAL REFRIGERANT PIPING RECOMMENDATIONS

General Notes:

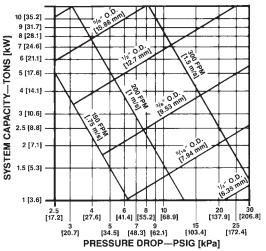
- 1. Vertical risers not to exceed 60 feet [18.29 m].
- 2. Locate the remote heat pump unit and indoor air handler as close together as possible to minimize piping runs.
- 3. Remote heat pump units are shipped with a nitrogen holding charge. Evacuate remote heat pump unit before charging with refrigerant.
- Runs between remote heat pump and indoor air handler are not to exceed 90' [27.43 m] linear length.

EQUIVALENT LENGTH (FT.) [m] OF STRAIGHT TYPE "L" TUBING FOR NON-FERROUS VALVES AND FITTINGS (BRAZED)								
TUBE SIZE INCHES [mm] O.D.	ANGLE VALVE	SHORT RADIUS ELL	LONG RADIUS ELL	TEE LINE FLOW				
1/2 [12.7]	24 [7.32]	4.7 [1.43]	3.2 [0.98]	1.7 [0.52]				
5/8 [15.88]	25 [7.62]	5.7 [1.74]	3.9 [1.19]	2.3 [0.70]				
3/4 [19.05]	25 [7.62]	6.5 [1.98]	4.5 [1.37]	2.9 [0.88]				
7/8 [22.23]	28 [8.53]	7.8 [2.38]	5.3 [1.62]	3.7 [1.13]				
11/8 [28.58]	29 [8.84]	2.7 [0.82]	1.9 [0.58]	5.2 [1.59]				
13/8 [34.93]	33 [10.06]	3.2 [0.98]	2.2 [0.67]	6.9 [2.10]				

RECOMMENDED VAPOR AND LIQUID LINE SIZES FOR VARIOUS LENGTHS OF RUN						
LINEAR		LINE O.D. IN.) [mm]	VAPOR LINE O.D. SIZES (IN.) [mm]			
LENGTH (FT.) [m]	090	120	090	120		
0-40 [0-12.19]	1/2 [12.7]	5/8 [15.88]	11/8 [28.58]	13/8 [34.93]		
41-90 [12.5-27.43]	1/2 [12.7]	5/8 [15.88]	13/8 [34.93]*	13/8 [34.93]*		

*NOTE: With the outdoor unit located below the indoor air handler, all vertical vapor lines must not exceed 11/8" [28.58 mm] O.D.

LIQUID LINE PRESSURE DROP PER 100 FEET [30.48 m] EQUIVALENT LENGTH (TYPE L COPPER TUBING)

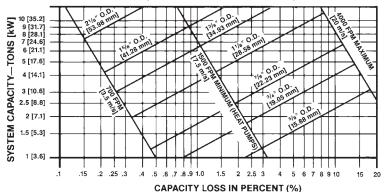


- 1) The pressure drop due to vertical lift (.5 PSIG per foot of lift) [22.62 kPa per meter] must be added to the pressure drop derived from this curve.
- 2) Size liquid line for no more than 10°F [-12.2°C] loss (approximately 50 PSIG [344.8 kPa] total pressure drop).
- 3) Do not oversize liquid line. Oversized liquid lines add significantly to the amount of refrigerant required to charge the system.

WARNING

Do not use oxygen to purge lines or pressure system for leak test. Oxygen reacts violently with oil, which can cause an explosion resulting in severe personal injury or death.

VAPOR LINE SYSTEM CAPACITY LOSS IN PERCENT PER 100 FEET [30.48 m] EQUIVALENT LENGTH (TYPE L COPPER TUBING)



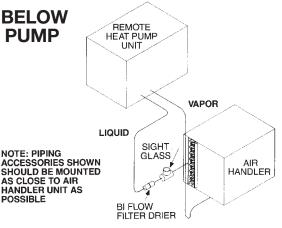
- 1) The minimum velocity line (1500 FPM) [7.5 m/s] is
- 2) With the outdoor unit located below the indoor air handler, all vertical vapor lines must not exceed 11/8" [28.58 mm] O.D.
- 3) For suction pressure drop (PSIG) [6.9 kPa], multiply percent (%) loss by 1.18.
- 4) Size vapor lines for no more than a 5 PSIG [34.5 kPa] pressure drop (2.54% capacity loss) which corresponds to approximately 2°F [-16.7°C] loss.
- 5) All vertical vapor lines, 3 feet [.91 m] or more in length, must have a short radius oil trap at the bottom of
- All vertical vapor lines, 30 feet [9.14 m] or more in length, must have short radius oil traps every 15 to 20 feet [4.57 to 6.10 m] of run.

COIL ABOVE LOOP TO TOP **HEAT PUMP** OF COIL UNIT HANDLER LIQUID REMOTE VAPOR HEAT PUMP UNIT [] Designates Metric Conversions

COIL BELOW HEAT PUMP UNIT

NOTE: PIPING

POSSIBLE



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TYPICAL REFRIGERANT PIPING RECOMMENDATIONS (con't.)

REQUIRED OZS. R-410A CHARGE PER FT. [m] OF TUBING

TUBE SIZE O.D. (IN.) [mm]	LIQUID (OZ.) [g]	VAPOR (OZ.) [g]
1/2 [12.7]	1.06 [30.0]	.04 [1.13]
5/8 [15.88]	1.65 [46.7]	.07 [1.98]
3/4 [19.05]	2.46 [69.7]	.10 [2.83]
⁷ /8 [22.23]	3.28 [92.9]	.13 [3.68]
11/8 [28.58]		.22 [6.23]
13/8 [34.93]		.34 [9.63]
15/8 [41.28]		.48 [13.60]
21/8 [53.98]		.84 [23.81]

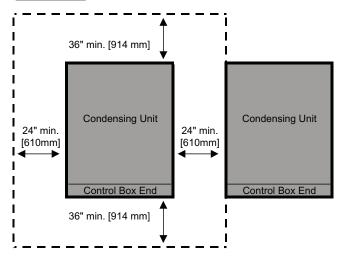
Quantities based on 110°F liquid and 45°F vapor.

GENERAL INSTALLATION 7.5 TON [26 kW] & 10 TON [35 kW]

The condensing unit should be installed outdoors. It should be located as near as possible to the evaporator section to keep connecting refrigerant tubing lengths to a minimum. The unit must be installed to allow a free air flow to the condenser coils.

If several units are installed adjacent to each other, care must be taken to avoid recirculation of air from one condenser to another. In all installations, adequate space must be provided for installation and servicing.

CLEARANCES



The unit must not be connected to any duct work. Do not locate unit under a roof drip; if necessary, install gutters, etc., to prevent water run-off from hitting the unit. To prevent air recirculation, it is recommended that the unit not be installed under an overhang, but if necessary allow a minimum of 60 inches [1524 mm] above the unit for air discharge.

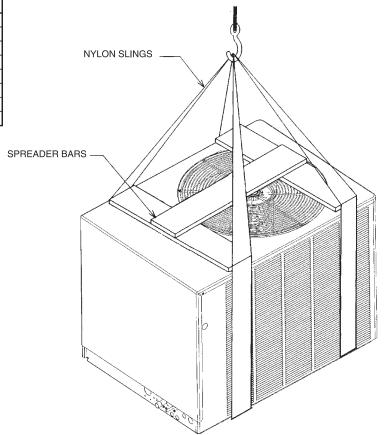
ROOFTOP INSTALLATION

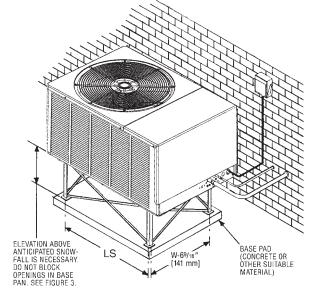
If rooftop installation is required, make certain that the building construction is adequate for the weight of the unit. (Refer to physical data chart.) Before placing the unit on the roof, make certain that the nylon rigging slings are of sufficient length to maintain equilibrium of the unit when lifting. Under no circumstances should the unit be lifted by only one corner for rooftop installation.

[] Designates Metric Conversions

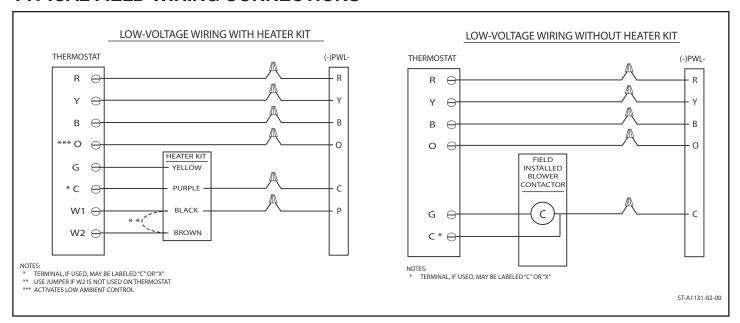
RIGGING

RPWL 090 & 120 MODELS





TYPICAL FIELD WIRING CONNECTIONS



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SEQUENCE OF OPERATION

COOLING MODE

- 1. With thermostat in the cool mode, fan auto and the room temperature higher than the thermostat setting:
 - a. Indoor blower contactor (BC) is energized through thermostat contact (G) (See Indoor Air Handler).
 - b. Compressor contactor (CC) is energized through thermostat contact (Y) and safety controls.
 - c. Room thermostat locks out the defrost relay (DR), defrost control (DFC) and reversing valve (RV).
 - d. The system will continue in the cooling operation as long as all safety controls are closed until the thermostat is satisfied.
 - The reversing valve remains in the cooling mode when the thermostat is satisfied.

HEATING MODE

- 1. With the thermostat in the heat mode, fan auto and the room temperature lower than the thermostat setting.
 - a. Indoor blower contactor (BC) is energized through thermostat contact (G) (See Indoor Air Handler).
 - b. Compressor contactor (CC) is energized through thermostat contact (Y) and safety controls.
 - c. Defrost control (DFC) energized.

- Reversing valve (RV) and defrost control (DFC) are energized through room thermostat contact (B).
- The defrost control (DFC) will energize the defrost relay (DR) on a demand basis as required.
- d. Should the heat requirement be more than the heat pump can supply, a portion of the electric heat accessory (if supplied) is energized through room thermostat contact (W2). (See electric heat kit accessory section.)
- e. The system will continue the heating operation as long as all safety controls are closed until the room thermostat is satisfied. The reversing valve remains in the heating mode when the thermostat is satisfied.
- f. The unit will function in a defrost mode, reversing the compressor cycle to cooling and energizing the electric heat kit (if supplied), as required through the defrost relay (DR).
- g. If the refrigerant system becomes inoperable during a need for heating, the room thermostat may be set to "emergency heat" which will energize the remaining portion of the electric heat kit (if supplied).

GUIDE SPECIFICATIONS

GENERAL—Units shall be assembled on heavy gauge steel full perimeter forkable baserails with lifting holes (10 ton only). Unit shall include a hermetic scroll compressor(s), plate fin condenser coil, fans and motors, controls and holding charge of nitrogen. Operating Range shall be between 115°F and 0°F in cooling as standard from factory. Units shall be UL 1995 listed and rated in accordance with AHRI Standard 340.

CASING—Unit shall be constructed of 18 gauge zinc coated heavy gauge, galvanized steel. Units shall have stamped louver panels offering 100% protection of condenser coil guards. Exterior surfaces shall be cleaned, phosphatized and finished with a weather-resistant baked enamel finish. Units surface shall be tested 1000 hours in salt spray test. Units shall have removable end panels which allow access to all major components and controls.

REFRIGERATION SYSTEM—Single Compressor—Units shall have a single refrigeration circuit. Each refrigeration circuit has an integral subcooling circuit. A refrigeration filter drier, expansion valve and check valves shall be provided as standard. The units shall have a liquid line and suction gas line service valve with gauge port. Units shall have one direct drive hermetic scroll compressor with centrifugal oil pump providing positive lubrication to moving parts. Motor shall be suction gas-cooled and shall have a voltage utilization range of plus or minus 10 percent of nameplate voltage. Crankcase heater, internal temperature and current-sensitive motor overloads shall be included for maximum protection. Scroll type compressor shall provide inherently low vibration and noise by having no suction and discharge valves. External high and low pressure cutout devices shall be provided.

CONDENSER COIL—Coils shall be internally finned or smooth bore 3/8" copper tubes mechanically bonded to configured aluminum plate fin as standard. Coil shall be factory pressure and leak tested to 450 psig air pressure.

CONDENSER FAN AND MOTOR(S) — Direct-drive, statically and dynamically balanced propeller fan(s) with aluminum blades and electro°-coated steel hubs shall be used in draw-through vertical discharge position. Permanently lubricated totally enclosed construction type motors shall be provided and shall have built in current and thermal overload protection. Motor(s) shall have either ball or sleeve bearing type.

CONTROLS—Heat pump units shall be completely factory wired with necessary controls and contactor pressure lugs or terminal block for power wiring. Control wiring shall be 24-volt control circuit which includes fusing and control transformer. Units shall provide external location for mounting a fused disconnect device.

DEFROST CONTROLS—Unit shall be equipped with Demand Defrost Control to defrost outdoor coil.

LOW AMBIENT OPERATION—Standard units shall start and operate to 0° F when matched with Sure Comfort air handlers and coils. Standard head pressure control permits operation to 0° F.

ANTI-SHORT-CYCLE TIMER—Shall prevent rapid on-off compressor cycling in light load conditions by not allowing compressor to operate for 5-7 minutes upon shutdown. Shall consist of a solid state timing device, 24-volt, 60 cycle with either 5 or 7 minute fixed-off timing period.

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GENERAL TERMS OF LIMITED WARRANTY*

Sure Comfort® will furnish a replacement for any part of this product which fails in normal use and service within the applicable periods stated, in accordance with the terms of the limited warranty.

*For Complete Details of the Limited Warranty, Including Applicable Terms and Conditions, See Your Local Installer or Contact the Manufacturer for a Copy.



Sure Comfort®
P.O. Box 17010, Fort Smith, AR 72917

Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices.