RHEEM THERMAL

EASY INTEGRATION – HIGHER EFFICIENCY – LONGER LASTING

DESIGNED AND MANUFACTURED BY RHEEM

COMMERCIAL POOL HEAT PUMP TECHNICAL BOOKLET

Note:

Different heating capacity available. Please consult Rheem or Rheem distributor for more information.

1.0

NOMENCLATURE

□□□□ □□□ □ □ □-□ □□□□-□□

MODEL
- RTHP — HEATING POOL
- RTHW — HOT WATER
- RTWW — WATER TO WATER
- RTCH — CHILLER POOL
- RTCW — CHILLERWATER

KW
- NOMINAL KILOWATT AT RATING CONDITIONS

EVAP.
- — AIR COOLED (NO LETTER REQUIRED)
- T — ABS TITANIUM SHELL & TUBE
- S — SINGLE WALL SHELL & TUBE COPPER
- V — COAXIAL VENTED COPPER
- P — BRAZED PLATE VENTED
- B — BRAZED PLATE

REFRIG.
- A — R410a
- D — R134a
- K — R407c

COND.
- — AIR COOLED (NO LETTER REQUIRED)
- T — ABS TITANIUM SHELL & TUBE
- S — SINGLE WALL SHELL & TUBE COPPER
- V — COAXIAL VENTED COPPER
- P — BRAZED PLATE VENTED
- B — BRAZED PLATE

ELECTRICAL
- D — 380-420V/3Ø/50Hz
- J — 220-240V/1Ø/50Hz
- 7 — 380V/3Ø/60Hz
- 3 — 1 PHASE INVERTER 220-240V/50Hz
- 4 — 3 PHASE INVERTER 380-420V/50Hz

OPTIONS
- E — CAREL EASY
- Q — RHEEM IQ
- R — REVERSE CYCLE
- C — CIRCULATION PUMP CONTACTOR / RELAY WITH REMOTE SENSOR
- V — VERTICAL AIR
- H — HORIZONTAL AIR
- S — SPA UNITS
- O — OPPOSITE HAND
- L — LOW TEMP.
- G — PUMP
- B — BMS CONTROL
- D — DOUBLE COATED EVAP. COIL
- F — EC FAN
- J — COMPRESSOR JACKET
- P — POWDERCOATED FINISH
- A — STACK ABLE UNITS

REVISION
- 1 TO 99

EXAMPLE R T H W 0 6 5 K S - D E V - 1

- R T H W — RHEEM THERMAL HOT WATER
- 0 6 5 — 65Kw
- K — R407c
- S — SINGLE WALL SHELL & TUBE COPPER
- D — 380-420V 3Ø/50Hz
- E — CAREL EASY
- V — VERTICAL FANS
- 1 — REVISION 1

REV	ECN	DESCRIPTON	DATE
6	0353	ADDED IN OPTIONS A- STACK ABLE UNITS	30/07/19
5	0330	ADDED 3-1P INVERTER, 4-3P INVERTER, B-BMS, D-DOUBLE COATED COIL, F-EC FAN, j-COMP JACKET, P-POWDER COATED FINISH	22/02/19
4	0321	ADDED L - LOW TEMP, G - PUMP	4/12/18
3		OPPOSITE HAND	17/08/18

Note: The heat pump features can be customize according to customer requirement. All customization are subject to factory review.

Rheem THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Australia
Phone: 02 9684 3684

NOMENCLATURE

REF. DWG	Date	Drawn	Issue
26793	04/06/18	J.Bates	6

2.0

EQUIPMENT

SPECIFICATION SHEET,

DRAWING &

WIRING DIAGRAM

2.1

AIR TO WATER POOL HEAT PUMP (50Hz),

RTHP###K#-#Q#-1

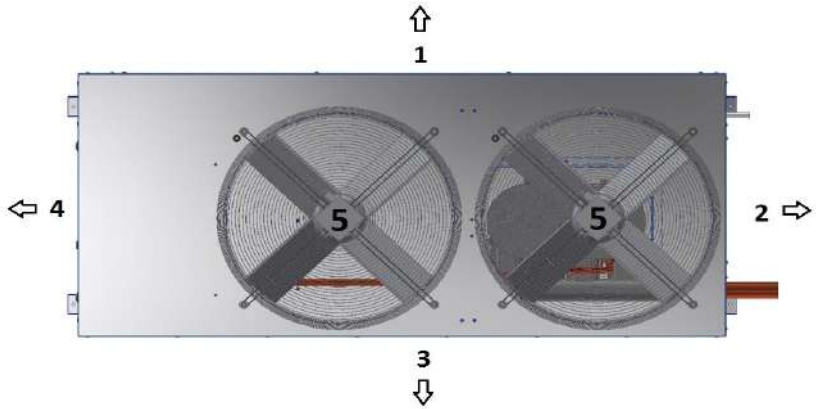
POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP024KT-JQV-1**

ELECTRICAL INPUT		
Voltage/Phase	220 - 240 Volts / 1 Phase / 50 Hz	
Full Load / Locked Rotor (Amps Per Phase)	27.3 FLA / 150 LRA	
Min. Circuit Size	32 Amps	
Refrigerant	R407c	
Nominal Heating capacity	24.34 kW	
Power input	4.36 kW	
COP	5.58 COP	
Noise Level	59 dBa @ 3 m	
Rated Load Amps @ 10°C SST / 45°C SCT	18.6 Amps	
TECHNICAL DATA		
	Compressor	**Fan**
Make	Copeland	EBM-Papst
Type	Scroll 20007	Axial
Number Per Unit	1	2
FLA (Full Load Amps, each)	26.10 Amps	0.64 Amps
Voltage / Phase	220 - 240 / 1	220 - 240 /1
Pole/RPM	2/2900	6/890
Air Flow	N/A	1600 L/s
HEAT EXCHANGER (Water Side)		
Type of Water Tube	Titanium Tube / PVC Shell	
Design	Shell and Tube	
Flow Rate Excl. By Pass	2.80 L/s	
Design Temperature Difference	2.07 °C	
Max. Outlet Water Temp	42 °C	
Design Pressure Drop	25 kPa	
Max. Operating Pressure	300 kPa	
GENERAL INFORMATION		
Water Connections	40mm PVC	
Drain	20mm PVC	
Defrost	Hot Gas Injection	
Cabinet Construction	1.2mm Stucco Aluminium	
Approx. shipping weight	110 kg	
Size L x W x H	1200 mm x 565 mm x 985 mm	

COP TABLE

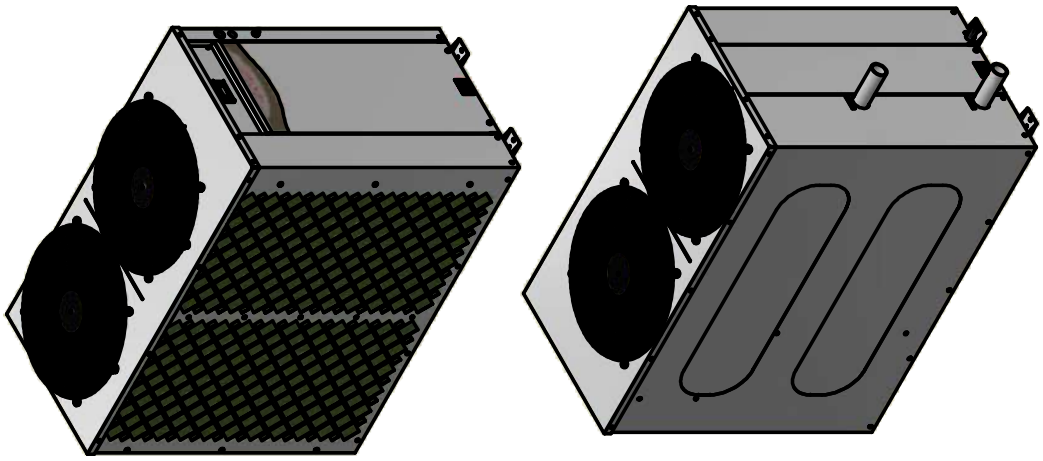
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	14.70 kW	16.76 kW	19.05 kW	20.92 kW	22.93 kW	23.63 kW	**24.34 kW**	25.07 kW	26.57 kW
	3.45 COP	3.91 COP	4.42 COP	4.83 COP	5.27 COP	5.43 COP	**5.58 COP**	5.74 COP	6.07 COP
30 °C	14.58 kW	16.59 kW	18.82 kW	20.65 kW	22.60 kW	23.29 kW	23.98 kW	24.70 kW	26.17 kW
	3.22 COP	3.63 COP	4.10 COP	4.48 COP	4.88 COP	5.02 COP	5.17 COP	5.31 COP	5.61 COP
33 °C	14.47 kW	16.42 kW	18.59 kW	20.37 kW	22.29 kW	22.95 kW	23.63 kW	24.33 kW	25.77 kW
	3.00 COP	3.38 COP	3.80 COP	4.15 COP	4.52 COP	4.65 COP	4.78 COP	4.91 COP	5.19 COP
36 °C	14.38 kW	16.27 kW	18.38 kW	20.11 kW	21.97 kW	22.62 kW	23.29 kW	23.97 kW	25.37 kW
	2.79 COP	3.14 COP	3.52 COP	3.84 COP	4.18 COP	4.29 COP	4.42 COP	4.54 COP	4.79 COP



UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	350 mm
2	Water Connections	500 mm
3	Plain Back	Nil
4	Compressor Access	850 mm
5	Top – Fan Discharge	2500 mm

When units are placed side by side allow 700mm between evaporator coils.

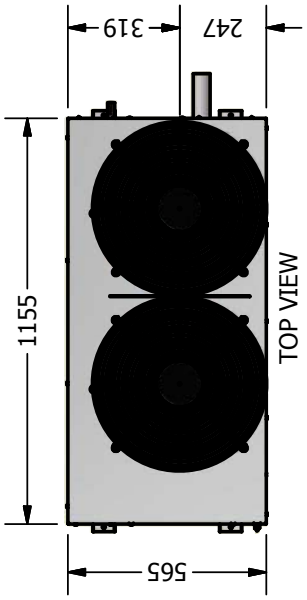
Rating Conditions: 27°C ambient, 60% RH, 27°C water in

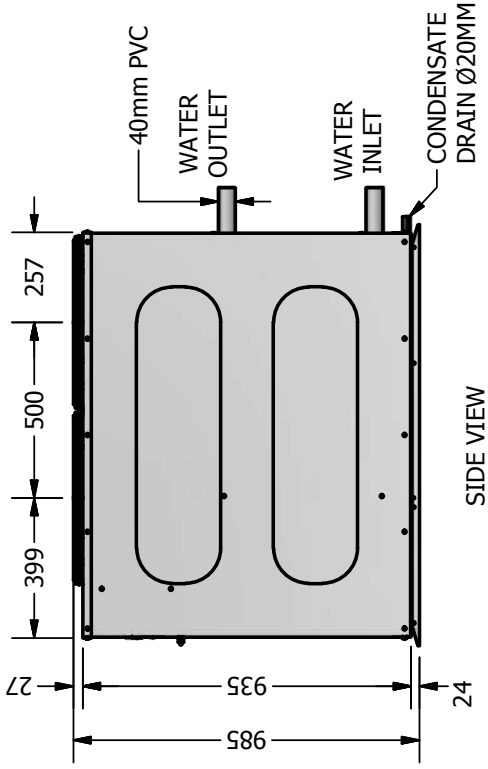


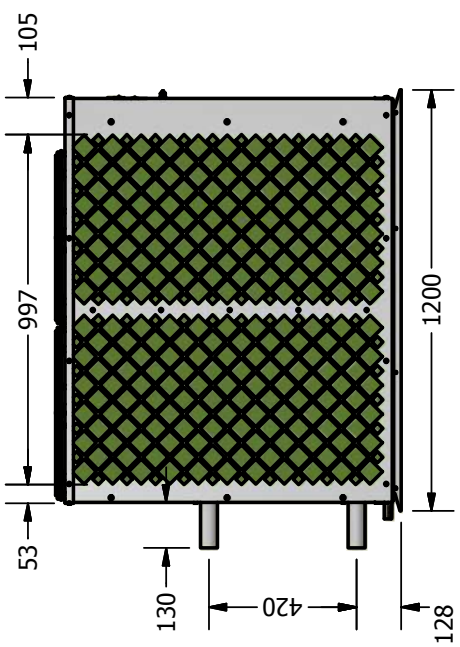
Rheem
THERMAL SYSTEMS GROUP

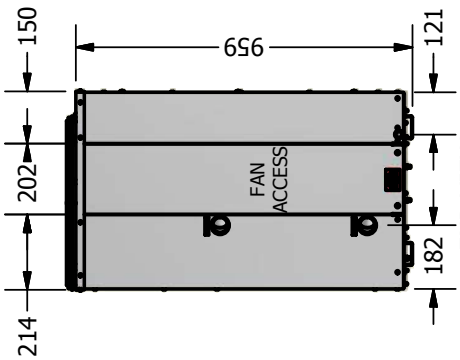
SHEET 1 OF 3

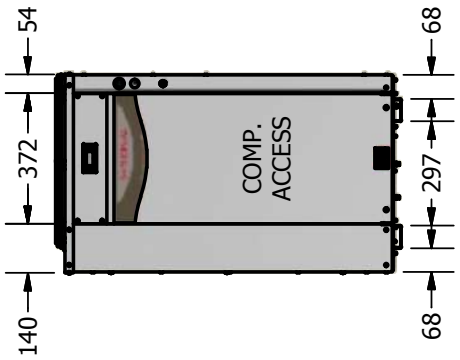
Description:	POOL HTR 24kW 1PH R407C		
Part No:	RTHP024KT-JQV-1	Rev.	
Material:		Date:	04/03/2019
Drawn By:	jbates	Checked By:	
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5°; Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2°	Scale:	N.T.S



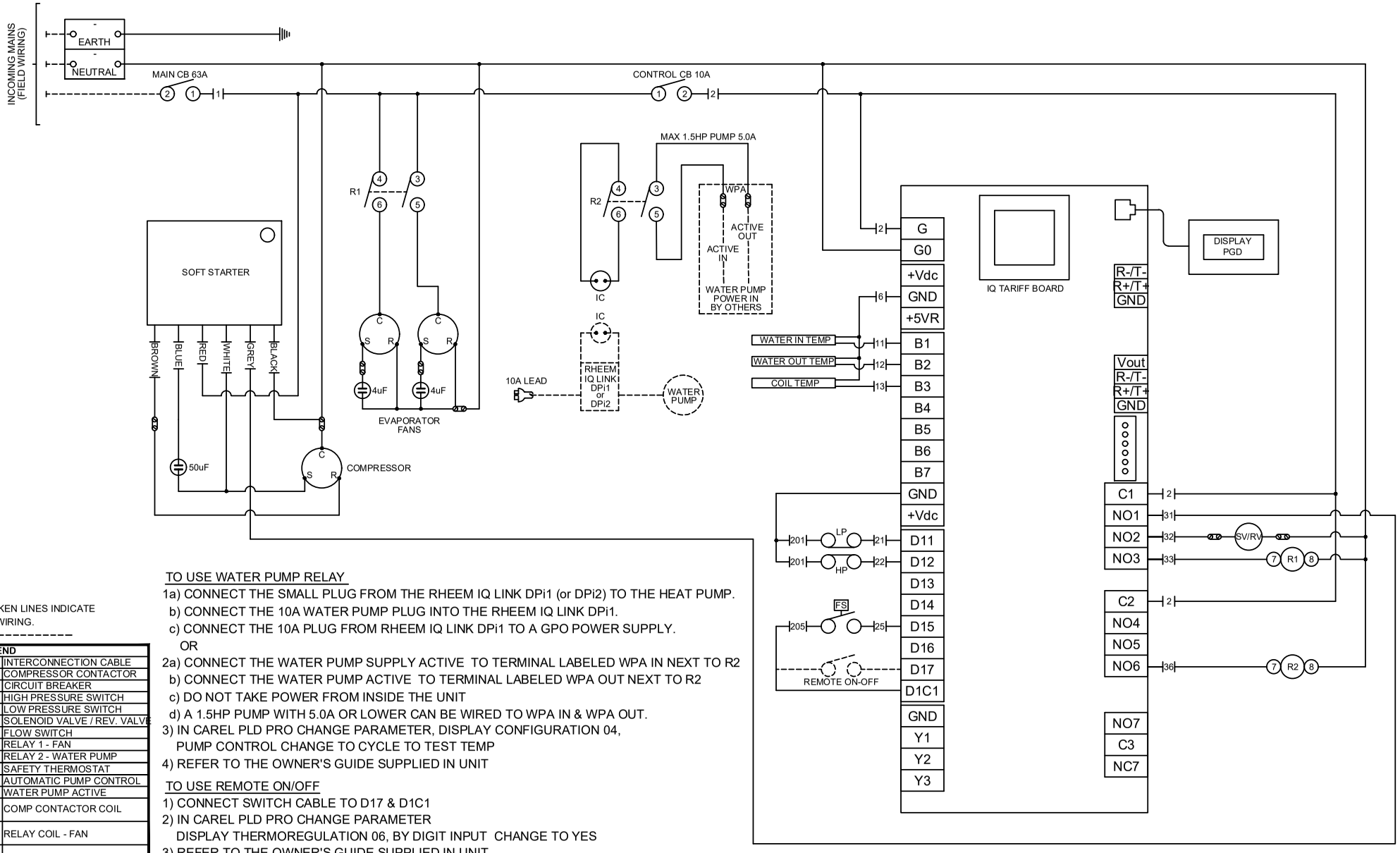








REV	ECN	DESCRIPTION	DATE



NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. _ _ _ _ _ _ _ _ _ _ _ _

LEGEND	
IC	INTERCONNECTION CABLE
C1	COMPRESSOR CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
SV/RV	SOLENOID VALVE / REV. VALVE
FS	FLOW SWITCH
R1	RELAY 1 - FAN
R2	RELAY 2 - WATER PUMP
ST	SAFETY THERMOSTAT
PDi1	AUTOMATIC PUMP CONTROL
WPA	WATER PUMP ACTIVE
(C1)	COMP CONTACTOR COIL
(R1)	RELAY COIL - FAN
(R2)	RELAY COIL - WATER PUMP

TO USE WATER PUMP RELAY

1a) CONNECT THE SMALL PLUG FROM THE RHEEM IQ LINK DPi1 (or DPi2) TO THE HEAT PUMP.
b) CONNECT THE 10A WATER PUMP PLUG INTO THE RHEEM IQ LINK DPi1.
c) CONNECT THE 10A PLUG FROM RHEEM IQ LINK DPi1 TO A GPO POWER SUPPLY.
OR
2a) CONNECT THE WATER PUMP SUPPLY ACTIVE TO TERMINAL LABELED WPA IN NEXT TO R2
b) CONNECT THE WATER PUMP ACTIVE TO TERMINAL LABELED WPA OUT NEXT TO R2
c) DO NOT TAKE POWER FROM INSIDE THE UNIT
d) A 1.5HP PUMP WITH 5.0A OR LOWER CAN BE WIRED TO WPA IN & WPA OUT.
3) IN CAREL PLD PRO CHANGE PARAMETER, DISPLAY CONFIGURATION 04, PUMP CONTROL CHANGE TO CYCLE TO TEST TEMP
4) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

TO USE REMOTE ON/OFF

1) CONNECT SWITCH CABLE TO D17 & D1C1
2) IN CAREL PLD PRO CHANGE PARAMETER
DISPLAY THERMOREGULATION 06, BY DIGIT INPUT CHANGE TO YES
3) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

REV	ECN	DESCRIPTION	DATE

Rheem THERMAL SYSTEMS GROUP

43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: J.Bates

Date: 08/03/2019

RTHP024K#-JQ#-1

Part No: 47079E

Rev: 00

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP024KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	13.38 FLA / 74 LRA
Min. Circuit Size	20 Amps
Refrigerant	R407c
Nominal Heating capacity	24.34 kW
Power input	4.36 kW
COP	5.58 COP
Noise Level	59 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	8.7 Amps

TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20012	Axial
Number Per Unit	1	2
FLA (Full Load Amps, each)	12.10 Amps	0.64 Amps
Voltage / Phase	380 - 415 / 3	220 - 240 /1
Pole/RPM	2/2900	6/890
Air Flow	N/A	1600 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	2.80 L/s
Design Temperature Difference	2.07 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	25 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	40mm PVC
Drain	20mm PVC
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium
Approx. shipping weight	110 kg
Size L x W x H	1200 mm x 565 mm x 985 mm

COP TABLE

Water In °C	Ambient Temperature								
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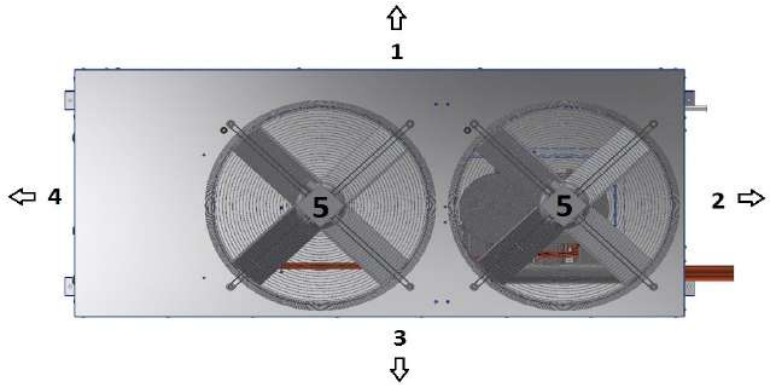
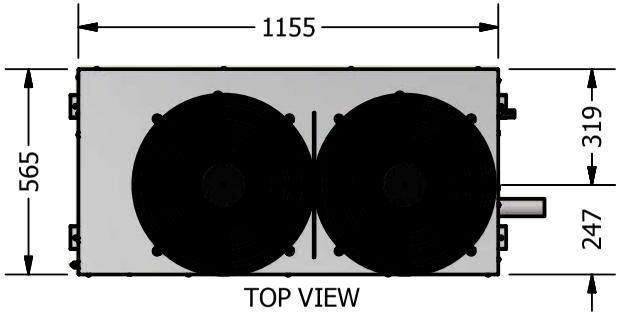
27 °C	14.70 kW	16.76 kW	19.05 kW	20.92 kW	22.93 kW	23.63 kW	**24.34 kW**	25.07 kW	26.57 kW
	3.45 COP	3.91 COP	4.42 COP	4.83 COP	5.27 COP	5.43 COP	**5.58 COP**	5.74 COP	6.07 COP
30 °C	14.58 kW	16.59 kW	18.82 kW	20.65 kW	22.60 kW	23.29 kW	23.98 kW	24.70 kW	26.17 kW
	3.22 COP	3.63 COP	4.10 COP	4.48 COP	4.88 COP	5.02 COP	5.17 COP	5.31 COP	5.61 COP
33 °C	14.47 kW	16.42 kW	18.59 kW	20.37 kW	22.29 kW	22.95 kW	23.63 kW	24.33 kW	25.77 kW
	3.00 COP	3.38 COP	3.80 COP	4.15 COP	4.52 COP	4.65 COP	4.78 COP	4.91 COP	5.19 COP
36 °C	14.38 kW	16.27 kW	18.38 kW	20.11 kW	21.97 kW	22.62 kW	23.29 kW	23.97 kW	25.37 kW
	2.79 COP	3.14 COP	3.52 COP	3.84 COP	4.18 COP	4.29 COP	4.42 COP	4.54 COP	4.79 COP

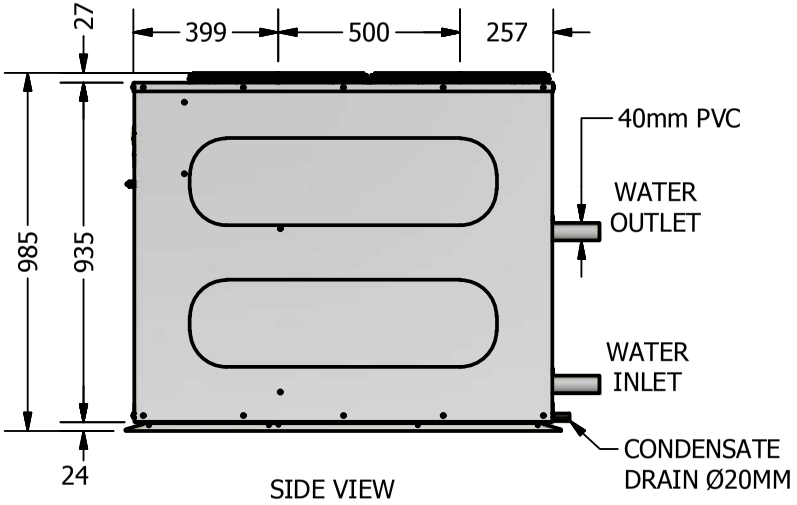


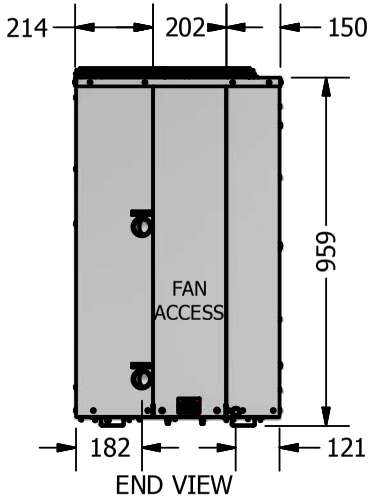
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	350 mm
2	Water Connections	500 mm
3	Plain Back	Nil
4	Compressor Access	850 mm
5	Top – Fan Discharge	2500 mm

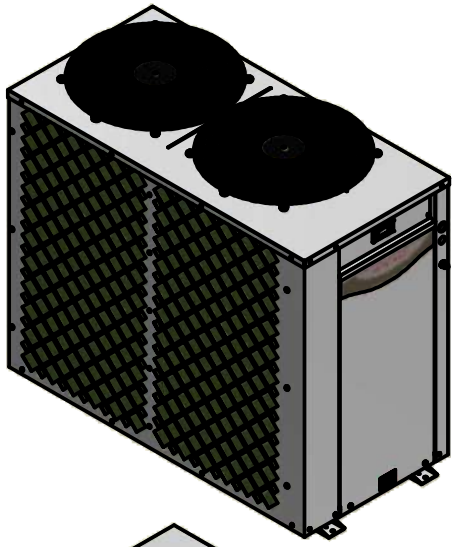
When units are placed side by side allow 700mm between evaporator coils.

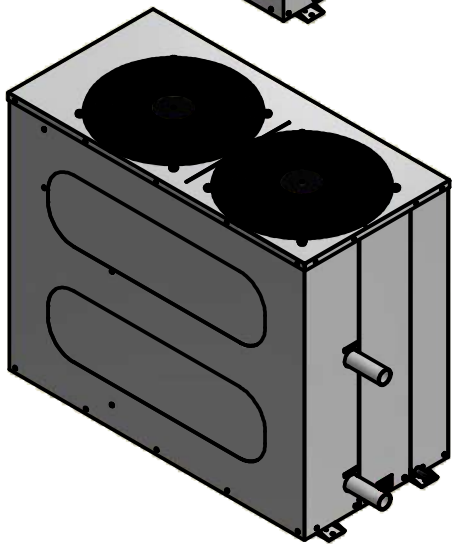
Rating Conditions: 27°C ambient, 60% RH, 27°C water in

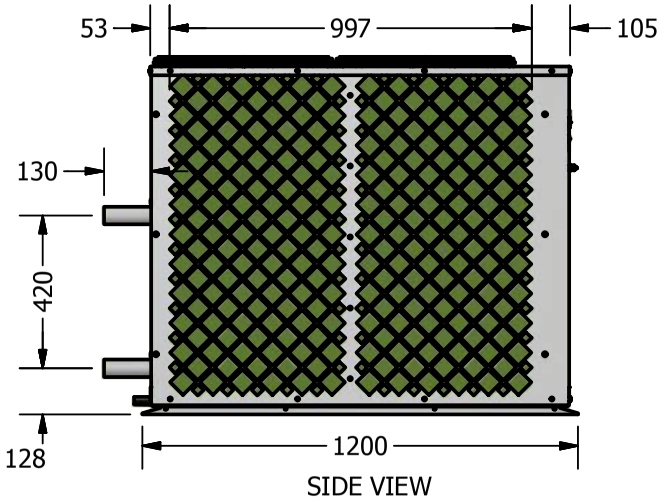


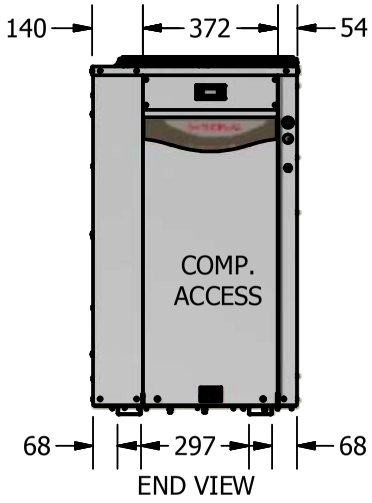










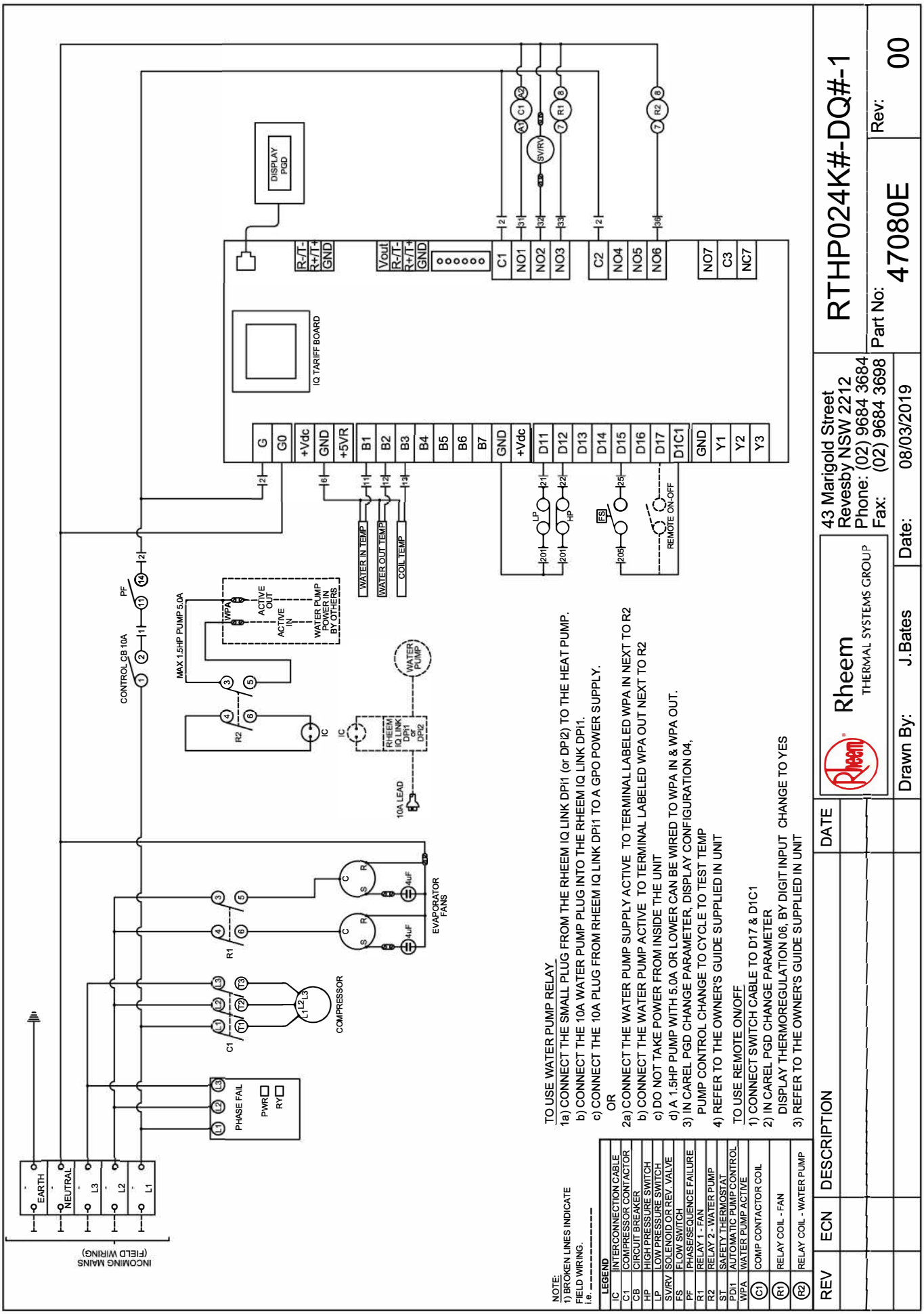


REV	ECN	DESCRIPTION	DATE

Rheem
THERMAL SYSTEMS GROUP

SHEET 1 OF 3

Description:	POOL HTR 24kW 3PH R407C		
Part No:	RTHP024KT-DQV-1	**Rev.**	
Material:		**Date:**	04/03/2019
Drawn By:	jbates	**Checked By:**	
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5˚, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2˚	**Scale:**	N.T.S



NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. - - - - - - - - - - - -

LEGEND	
IC	INTERCONNECTION CABLE
C1	COMPRESSOR CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
SV/RV	SOLENOID OR REV. VALVE
FS	FLOW SWITCH
PF	PHASE/SEQUENCE FAILURE
R1	RELAY 1 - FAN
R2	RELAY 2 - WATER PUMP
ST	SAFETY THERMOSTAT
PDI1	AUTOMATIC PUMP CONTROL
WPA	WATER PUMP ACTIVE
C1	COMP CONTACTOR COIL
R1	RELAY COIL - FAN
R2	RELAY COIL - WATER PUMP

TO USE WATER PUMP RELAY
1a) CONNECT THE SMALL PLUG FROM THE RHEEM IQ LINK DPI1 (or DPI2) TO THE HEAT PUMP.
b) CONNECT THE 10A WATER PUMP PLUG INTO THE RHEEM IQ LINK DPI1.
c) CONNECT THE 10A PLUG FROM RHEEM IQ LINK DPI1 TO A GPO POWER SUPPLY.
OR
2a) CONNECT THE WATER PUMP SUPPLY ACTIVE TO TERMINAL LABELED WPA IN NEXT TO R2
b) CONNECT THE WATER PUMP ACTIVE TO TERMINAL LABELED WPA OUT NEXT TO R2
c) DO NOT TAKE POWER FROM INSIDE THE UNIT
d) A 1.5HP PUMP WITH 5.0A OR LOWER CAN BE WIRED TO WPA IN & WPA OUT.
3) IN CAREL PGD CHANGE PARAMETER, DISPLAY CONFIGURATION 04,
PUMP CONTROL CHANGE TO CYCLE TO TEST TEMP
4) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

TO USE REMOTE ON/OFF
1) CONNECT SWITCH CABLE TO D17 & D1C1
2) IN CAREL PGD CHANGE PARAMETER
DISPLAY THERMOREGULATION 06, BY DIGIT INPUT CHANGE TO YES
3) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

REV	ECN	DESCRIPTION	DATE

Rheem
THERMAL SYSTEMS GROUP

43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: J.Bates
Date: 08/03/2019

RTHP024K#-DQ#-1

Part No: 47080E

Rev: 00

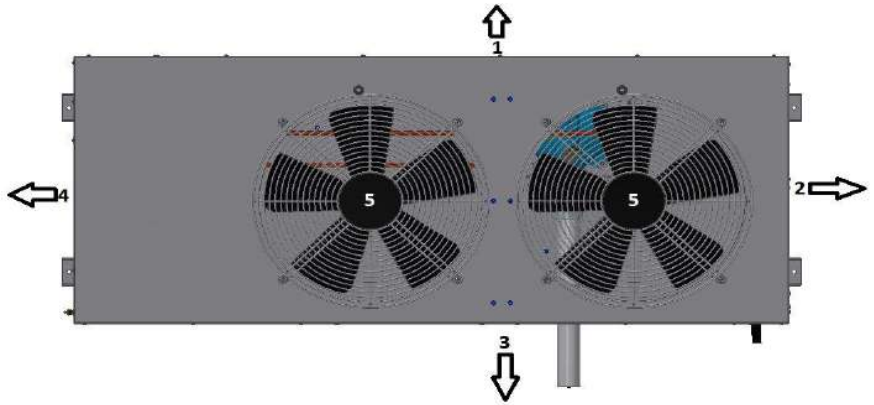
POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP026KT-JQV-1**

ELECTRICAL INPUT		
Voltage/Phase	220 - 240 Volts / 1 Phase / 50 Hz	
Full Load / Locked Rotor (Amps Per Phase)	27.3 FLA / 150 LRA	
Min. Circuit Size	32 Amps	
Refrigerant	R407c	
Nominal Heating capacity	25.81 kW	
Power input	4.37 kW	
COP	5.90 COP	
Noise Level	59 dBa @ 3 m	
Rated Load Amps @ 12°C SST / 45°C SCT	17.4 Amps	
TECHNICAL DATA		
	Compressor	**Fan**
Make	Copeland	EBM-Papst
Type	Scroll 20007	Axial
Number Per Unit	1	2
FLA (Full Load Amps, each)	26.10 Amps	0.64 Amps
Voltage / Phase	220 - 240 / 1	220 - 240 /1
Pole/RPM	2/2900	6/890
Air Flow	N/A	1835 L/s
HEAT EXCHANGER (Water Side)		
Type of Water Tube	Titanium Tube / PVC Shell	
Design	Shell and Tube	
Flow Rate Excl. By Pass	2.80 L/s	
Design Temperature Difference	2.20 °C	
Max. Outlet Water Temp	42 °C	
Design Pressure Drop	25 kPa	
Max. Operating Pressure	300 kPa	
GENERAL INFORMATION		
Water Connections	40mm PVC	
Drain	20mm PVC	
Defrost	Hot Gas Injection	
Cabinet Construction	1.2mm Stucco Aluminium	
Approx. shipping weight	145 kg	
Size L x W x H	1536 mm x 617 mm x 983 mm	

COP TABLE

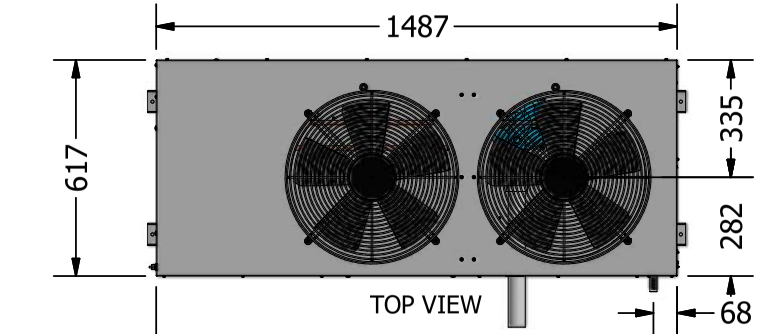
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	14.70 kW	16.76 kW	19.05 kW	20.92 kW	22.93 kW	25.07 kW	**25.81 kW**	26.57 kW	27.35 kW
	3.45 COP	3.91 COP	4.42 COP	4.83 COP	5.27 COP	5.74 COP	**5.90 COP**	6.07 COP	6.23 COP
30 °C	14.58 kW	16.59 kW	18.82 kW	20.65 kW	22.60 kW	24.70 kW	25.43 kW	26.17 kW	26.93 kW
	3.22 COP	3.63 COP	4.10 COP	4.48 COP	4.88 COP	5.31 COP	5.46 COP	5.61 COP	5.77 COP
33 °C	14.47 kW	16.42 kW	18.59 kW	20.37 kW	22.29 kW	24.33 kW	25.04 kW	25.77 kW	26.51 kW
	3.00 COP	3.38 COP	3.80 COP	4.15 COP	4.52 COP	4.91 COP	5.05 COP	5.19 COP	5.33 COP
36 °C	14.38 kW	16.27 kW	18.38 kW	20.11 kW	21.97 kW	23.97 kW	24.66 kW	25.37 kW	26.09 kW
	2.79 COP	3.14 COP	3.52 COP	3.84 COP	4.18 COP	4.54 COP	4.66 COP	4.79 COP	4.92 COP

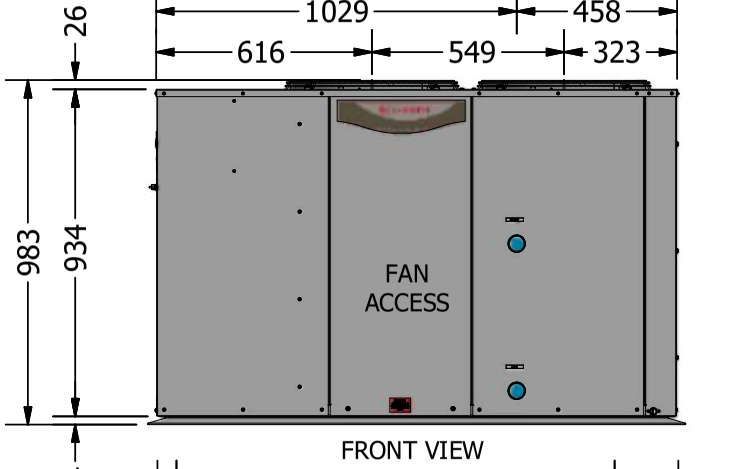


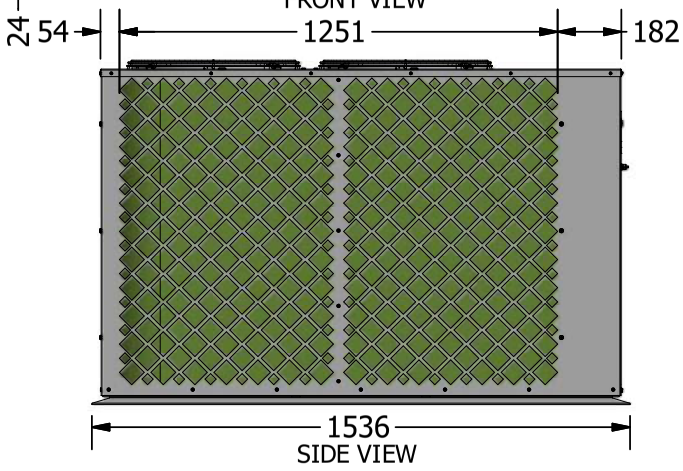
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	350 mm
2	Evaporator Coil	350 mm
3	Water Connections	500 mm
4	Compressor Access	500 mm
5	Top – Fan Discharge	3500 mm

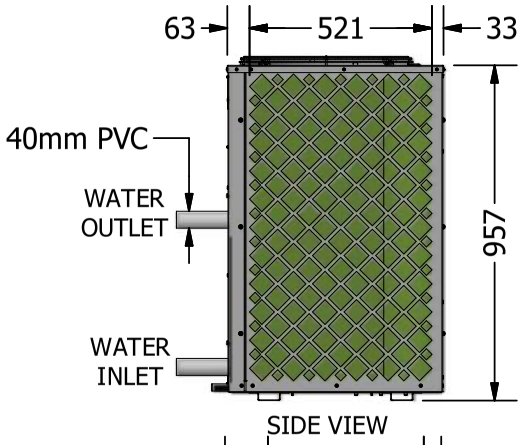
When units are placed side by side allow 700mm between evaporator coils.

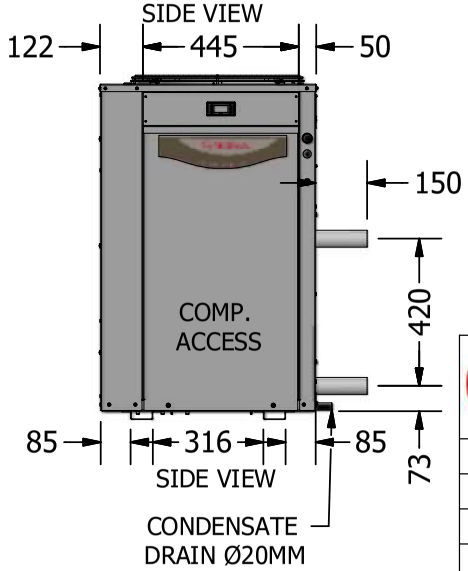
Rating Conditions: 27°C ambient, 60% RH, 27°C water in

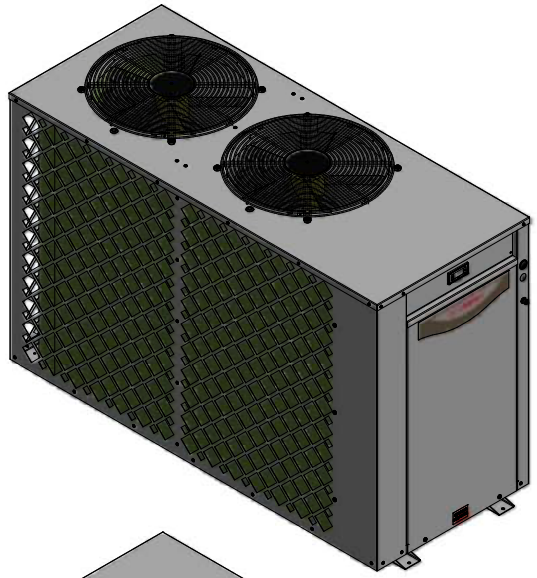


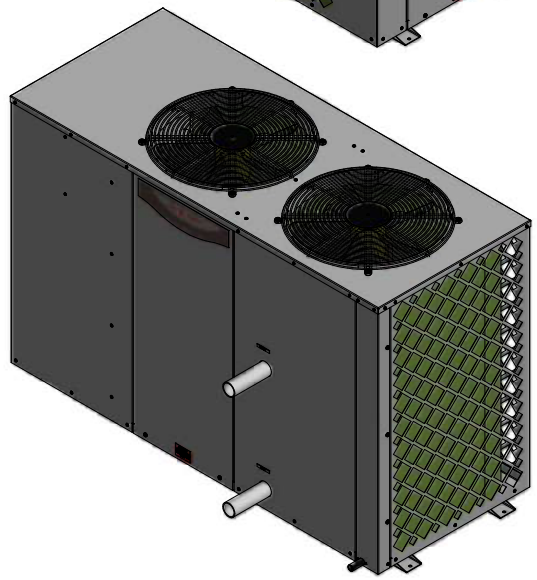










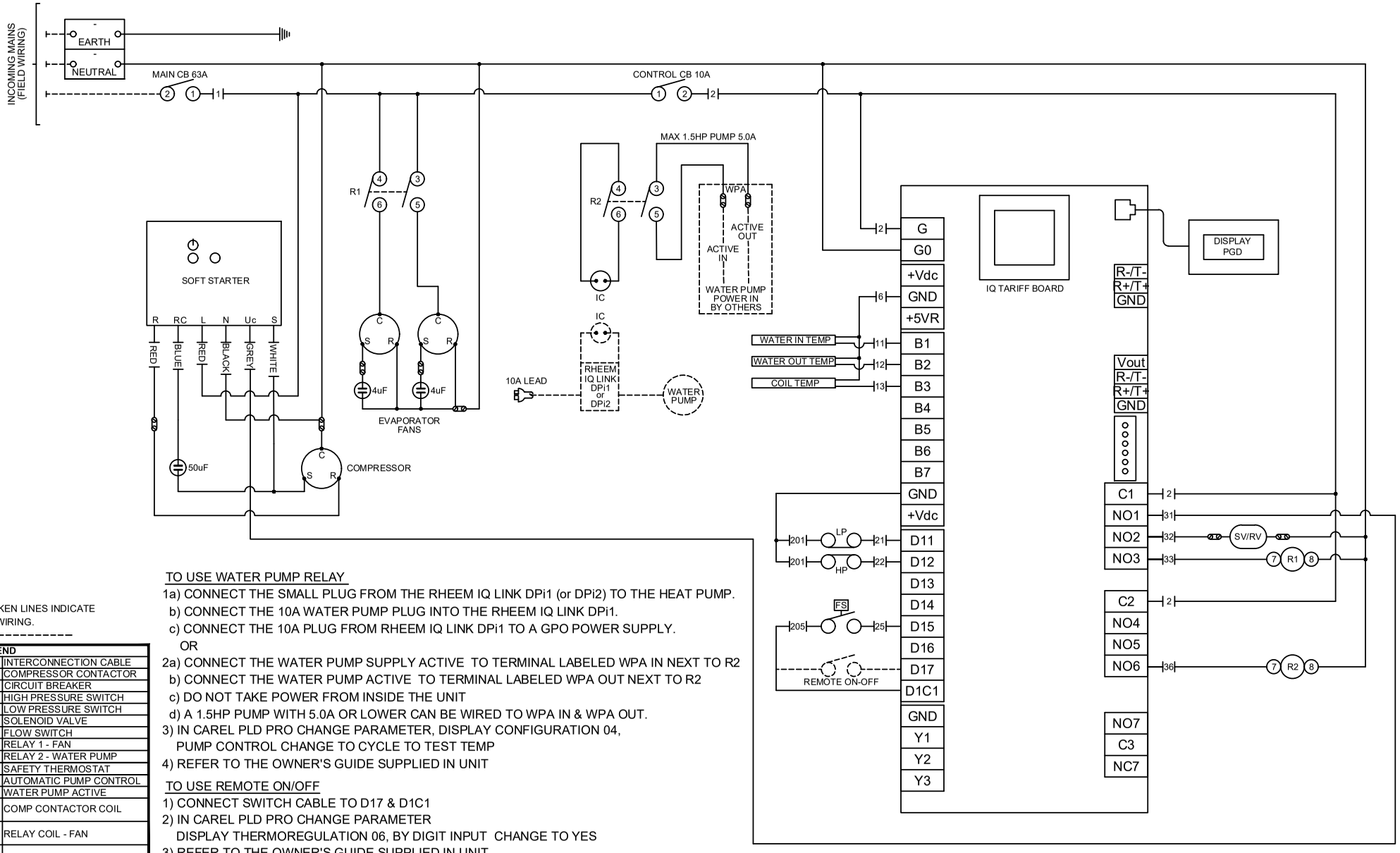


REV	ECN	DESCRIPTION	DATE
1	0399	HX MOUNTING REVISED	20/08/20

Rheem
THERMAL SYSTEMS GROUP

SHEET 1 OF 3

Description:	POOL HTR 26kW 1PH R407C		
Part No:	RTHP026KT-JQV-1	**Rev.**	1
Material:		**Date:**	3/03/2019
Drawn By:	JPB	**Checked By:**	
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5˚, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2˚	**Scale:**	N.T.S



NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. - - - - - - - - - - - -

LEGEND	
IC	INTERCONNECTION CABLE
C1	COMPRESSOR CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
SV	SOLENOID VALVE
FS	FLOW SWITCH
R1	RELAY 1 - FAN
R2	RELAY 2 - WATER PUMP
ST	SAFETY THERMOSTAT
PDi1	AUTOMATIC PUMP CONTROL
WPA	WATER PUMP ACTIVE
(C1)	COMP CONTACTOR COIL
(R1)	RELAY COIL - FAN
(R2)	RELAY COIL - WATER PUMP

TO USE WATER PUMP RELAY

1a) CONNECT THE SMALL PLUG FROM THE RHEEM IQ LINK DPi1 (or DPi2) TO THE HEAT PUMP.
b) CONNECT THE 10A WATER PUMP PLUG INTO THE RHEEM IQ LINK DPi1.
c) CONNECT THE 10A PLUG FROM RHEEM IQ LINK DPi1 TO A GPO POWER SUPPLY.
OR
2a) CONNECT THE WATER PUMP SUPPLY ACTIVE TO TERMINAL LABELED WPA IN NEXT TO R2
b) CONNECT THE WATER PUMP ACTIVE TO TERMINAL LABELED WPA OUT NEXT TO R2
c) DO NOT TAKE POWER FROM INSIDE THE UNIT
d) A 1.5HP PUMP WITH 5.0A OR LOWER CAN BE WIRED TO WPA IN & WPA OUT.
3) IN CAREL PLD PRO CHANGE PARAMETER, DISPLAY CONFIGURATION 04, PUMP CONTROL CHANGE TO CYCLE TO TEST TEMP
4) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

TO USE REMOTE ON/OFF

1) CONNECT SWITCH CABLE TO D17 & D1C1
2) IN CAREL PLD PRO CHANGE PARAMETER
DISPLAY THERMOREGULATION 06, BY DIGIT INPUT CHANGE TO YES
3) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

REV	ECN	DESCRIPTION	DATE
01	0414	ADDED SV/RV	04/02/2021
02	0415	CHANGED SOFT STARTER MODEL	28/02/2021
.	.	.	.

Rheem THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: J. Chaugule | Date: 04/02/2021

RTHP026K#-JQ#-1

Part No: 47081E | Rev: 02

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP026KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	13.38 FLA / 74 LRA
Min. Circuit Size	20 Amps
Refrigerant	R407c
Nominal Heating capacity	25.81 kW
Power input	4.37 kW
COP	5.90 COP
Noise Level	51 dBa @ 3 m
Rated Load Amps @ 12°C SST / 45°C SCT	8.7 Amps

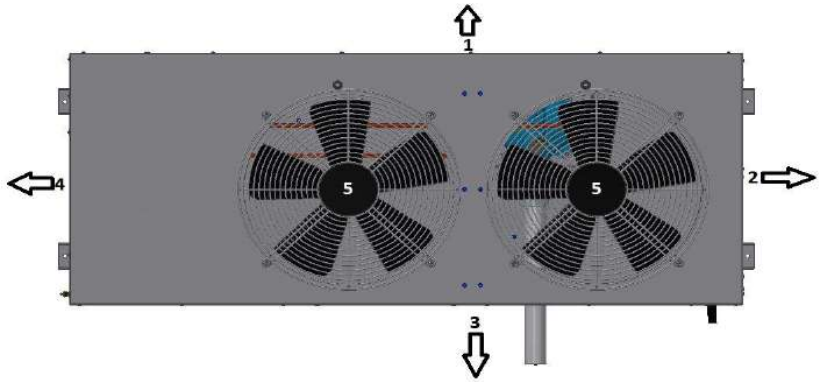
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20012	Axial
Number Per Unit	1	2
FLA (Full Load Amps, each)	12.10 Amps	0.64 Amps
Voltage / Phase	380 - 415 / 3	220 - 240 /1
Pole/RPM	2/2900	6/890
Air Flow	N/A	1835 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	2.80 L/s
Design Temperature Difference	2.20 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	25 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	40mm PVC
Drain	20mm PVC
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium
Approx. shipping weight	145 kg
Size L x W x H	1536 mm x 617 mm x 983 mm

COP TABLE

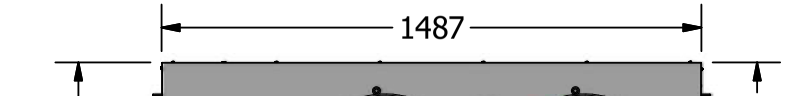
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	14.70 kW	16.76 kW	19.05 kW	20.92 kW	22.93 kW	25.07 kW	**25.81 kW**	26.57 kW	27.35 kW
	3.45 COP	3.91 COP	4.42 COP	4.83 COP	5.27 COP	5.74 COP	**5.90 COP**	6.07 COP	6.23 COP
30 °C	14.58 kW	16.59 kW	18.82 kW	20.65 kW	22.60 kW	24.70 kW	25.43 kW	26.17 kW	26.93 kW
	3.22 COP	3.63 COP	4.10 COP	4.48 COP	4.88 COP	5.31 COP	5.46 COP	5.61 COP	5.77 COP
33 °C	14.47 kW	16.42 kW	18.59 kW	20.37 kW	22.29 kW	24.33 kW	25.04 kW	25.77 kW	26.51 kW
	3.00 COP	3.38 COP	3.80 COP	4.15 COP	4.52 COP	4.91 COP	5.05 COP	5.19 COP	5.33 COP
36 °C	14.38 kW	16.27 kW	18.38 kW	20.11 kW	21.97 kW	23.97 kW	24.66 kW	25.37 kW	26.09 kW
	2.79 COP	3.14 COP	3.52 COP	3.84 COP	4.18 COP	4.54 COP	4.66 COP	4.79 COP	4.92 COP

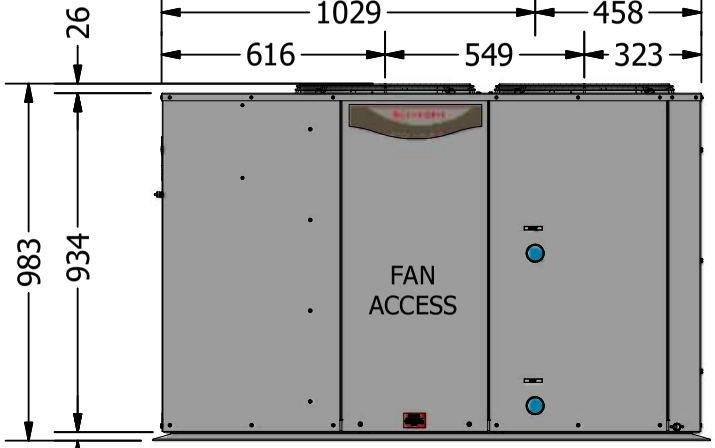


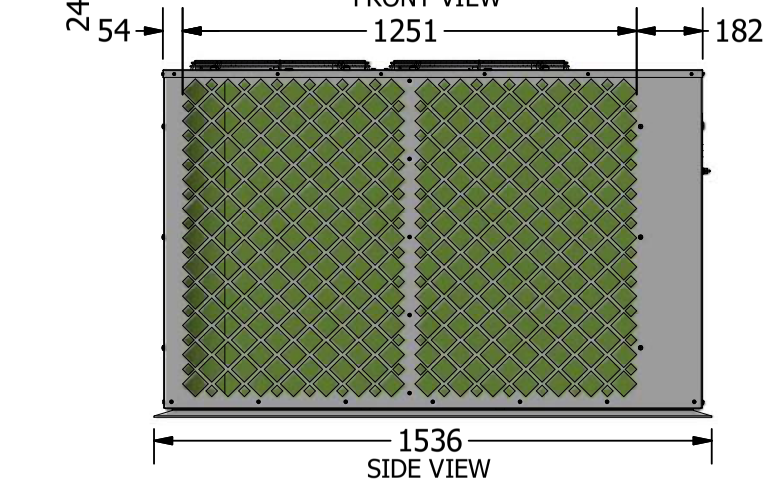
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	350 mm
2	Evaporator Coil	350 mm
3	Water Connections	500 mm
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

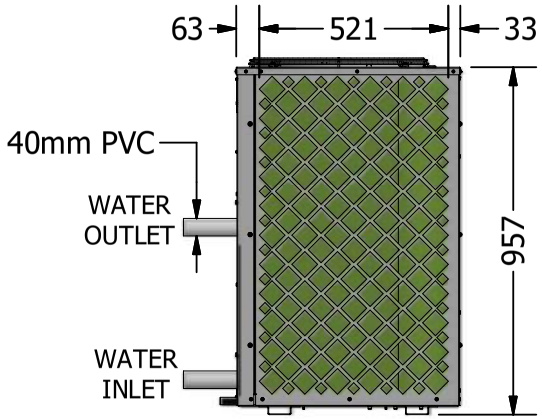
When units are placed side by side allow 700mm between evaporator coils.

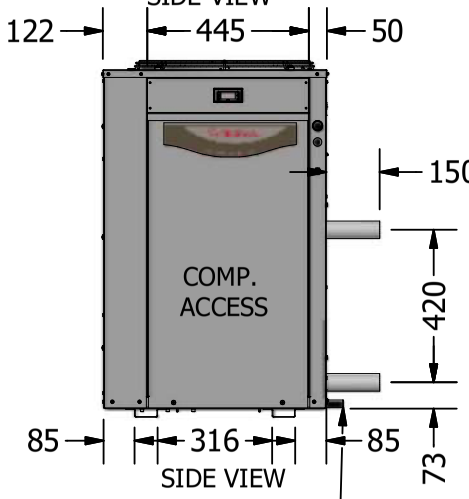
Rating Conditions: 27°C ambient, 60% RH, 27°C water in



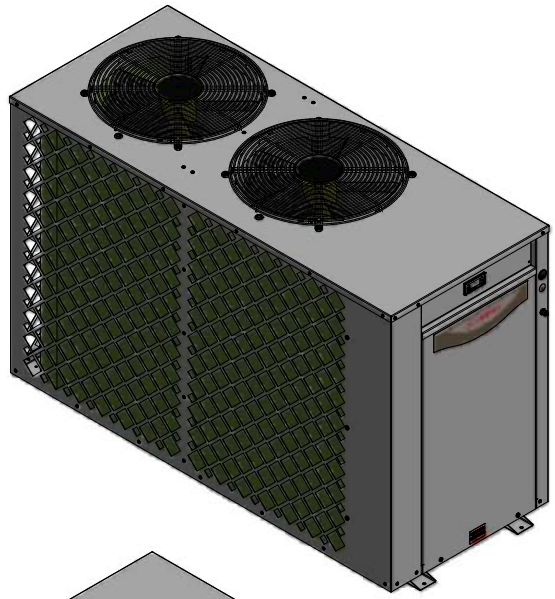


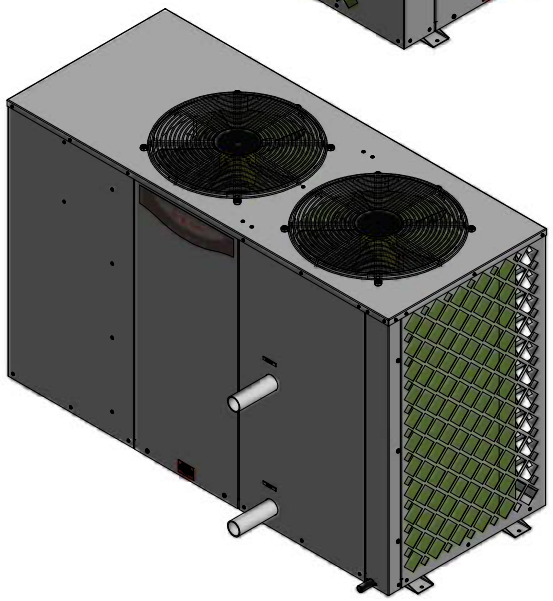






CONDENSATE
DRAIN Ø20MM



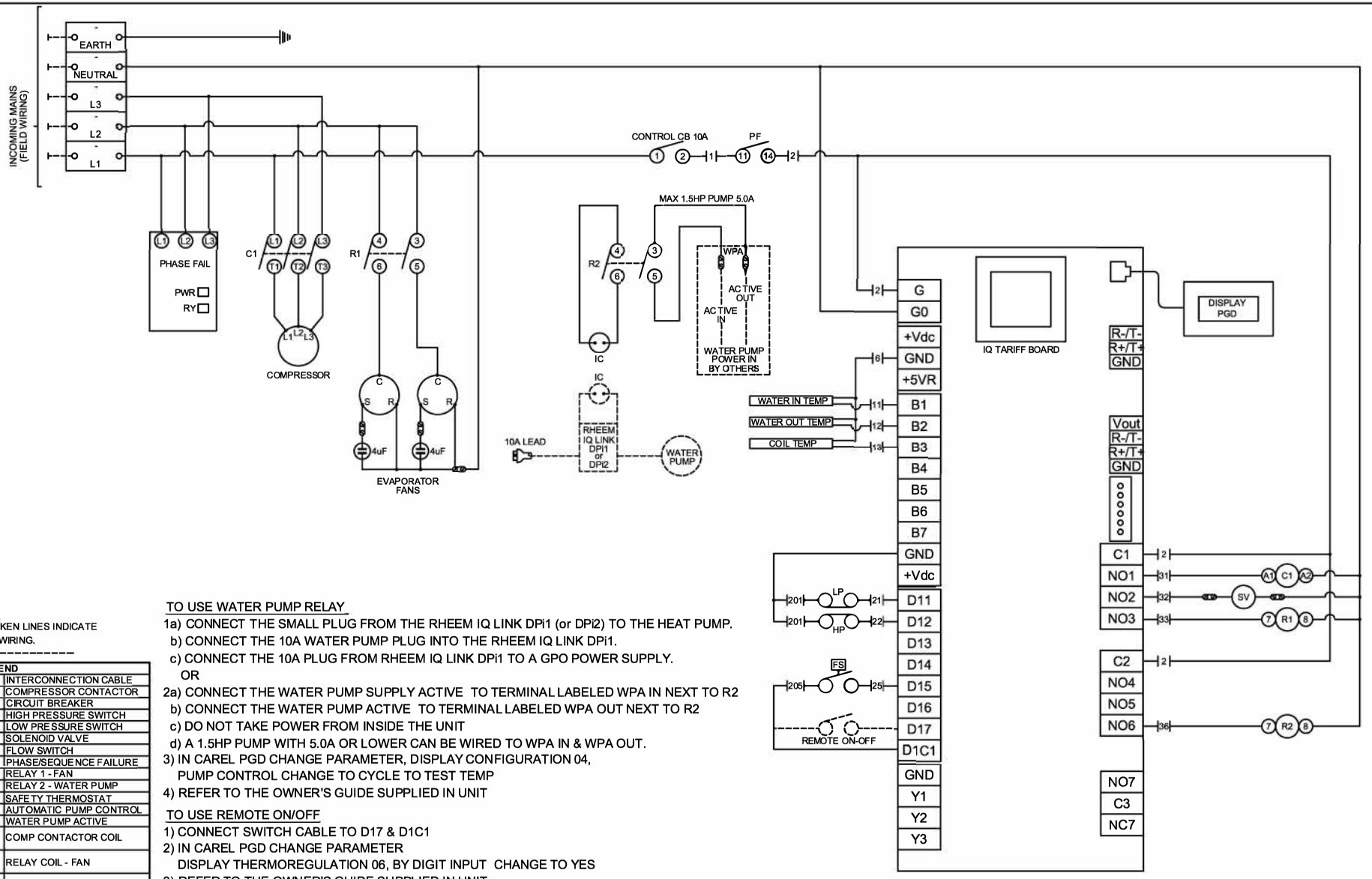


REV	ECN	DESCRIPTION	DATE
1	0399	HX MOUNTING REVISED	19/08/20

Rheem
THERMAL SYSTEMS GROUP

SHEET 1 OF 3

Description:	POOL HTR 26kW 3PH R407C		
Part No:	RTHP026KT-DQV-1	**Rev.**	1
Material:		**Date:**	3/03/2019
Drawn By:	JPB	**Checked By:**	
General Tolerance:	*Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5°, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2°*	**Scale:**	N.T.S



NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. - - - - - - - - - - - -

LEGEND	
IC	INTERCONNECTION CABLE
C1	COMPRESSOR CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
SV	SOLENOID VALVE
FS	FLOW SWITCH
PF	PHASE/SEQUENCE FAILURE
R1	RELAY 1 - FAN
R2	RELAY 2 - WATER PUMP
ST	SAFETY THERMOSTAT
PDi1	AUTOMATIC PUMP CONTROL
WPA	WATER PUMP ACTIVE
(C1)	COMP CONTACTOR COIL
(R1)	RELAY COIL - FAN
(R2)	RELAY COIL - WATER PUMP

TO USE WATER PUMP RELAY

1a) CONNECT THE SMALL PLUG FROM THE RHEEM IQ LINK DPi1 (or DPi2) TO THE HEAT PUMP.
b) CONNECT THE 10A WATER PUMP PLUG INTO THE RHEEM IQ LINK DPi1.
c) CONNECT THE 10A PLUG FROM RHEEM IQ LINK DPi1 TO A GPO POWER SUPPLY.
OR
2a) CONNECT THE WATER PUMP SUPPLY ACTIVE TO TERMINAL LABELED WPA IN NEXT TO R2
b) CONNECT THE WATER PUMP ACTIVE TO TERMINAL LABELED WPA OUT NEXT TO R2
c) DO NOT TAKE POWER FROM INSIDE THE UNIT
d) A 1.5HP PUMP WITH 5.0A OR LOWER CAN BE WIRED TO WPA IN & WPA OUT.
3) IN CAREL PGD CHANGE PARAMETER, DISPLAY CONFIGURATION 04, PUMP CONTROL CHANGE TO CYCLE TO TEST TEMP
4) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

TO USE REMOTE ON/OFF

1) CONNECT SWITCH CABLE TO D17 & D1C1
2) IN CAREL PGD CHANGE PARAMETER
DISPLAY THERMOREGULATION 06, BY DIGIT INPUT CHANGE TO YES
3) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

REV	ECN	DESCRIPTION	DATE

Rheem
THERMAL SYSTEMS GROUP

43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: J.Bates
Date: 08/03/2019

RTHP026K#-DQ#-1

Part No: 47082E
Rev: 00

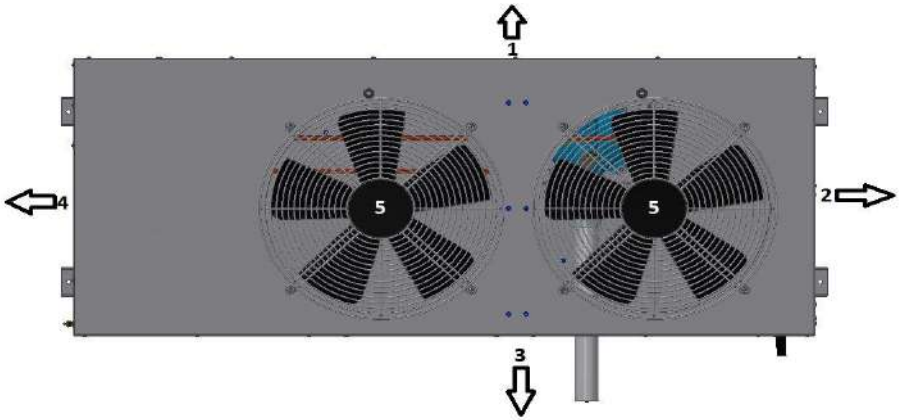
POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP030KT-DQV-1**

ELECTRICAL INPUT		
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz	
Full Load / Locked Rotor (Amps Per Phase)	14.9 FLA / 101 LRA	
Min. Circuit Size	20 Amps	
Refrigerant	R407c	
Nominal Heating capacity	28.28 kW	
Power input	5.05 kW	
COP	5.60 COP	
Noise Level	51 dBa @ 3 m	
Rated Load Amps @ 10°C SST / 45°C SCT	10.8 Amps	
TECHNICAL DATA		
	Compressor	**Fan**
Make	Copeland	EBM-Papst
Type	Scroll 20014	Axial
Number Per Unit	1	2
FLA (Full Load Amps, each)	13.60 Amps	0.64 Amps
Voltage / Phase	380 - 415 / 3	220 - 240 /1
Pole/RPM	2/2900	6/890
Air Flow	N/A	1835 L/s
HEAT EXCHANGER (Water Side)		
Type of Water Tube	Titanium Tube / PVC Shell	
Design	Shell and Tube	
Flow Rate Excl. By Pass	2.80 L/s	
Design Temperature Difference	2.41 °C	
Max. Outlet Water Temp	42 °C	
Design Pressure Drop	25 kPa	
Max. Operating Pressure	300 kPa	
GENERAL INFORMATION		
Water Connections	40mm PVC	
Drain	20mm PVC	
Defrost	Hot Gas Injection	
Cabinet Construction	1.2mm Stucco Aluminium	
Approx. shipping weight	160 kg	
Size L x W x H	1536 mm x 617 mm x 983 mm	

COP TABLE

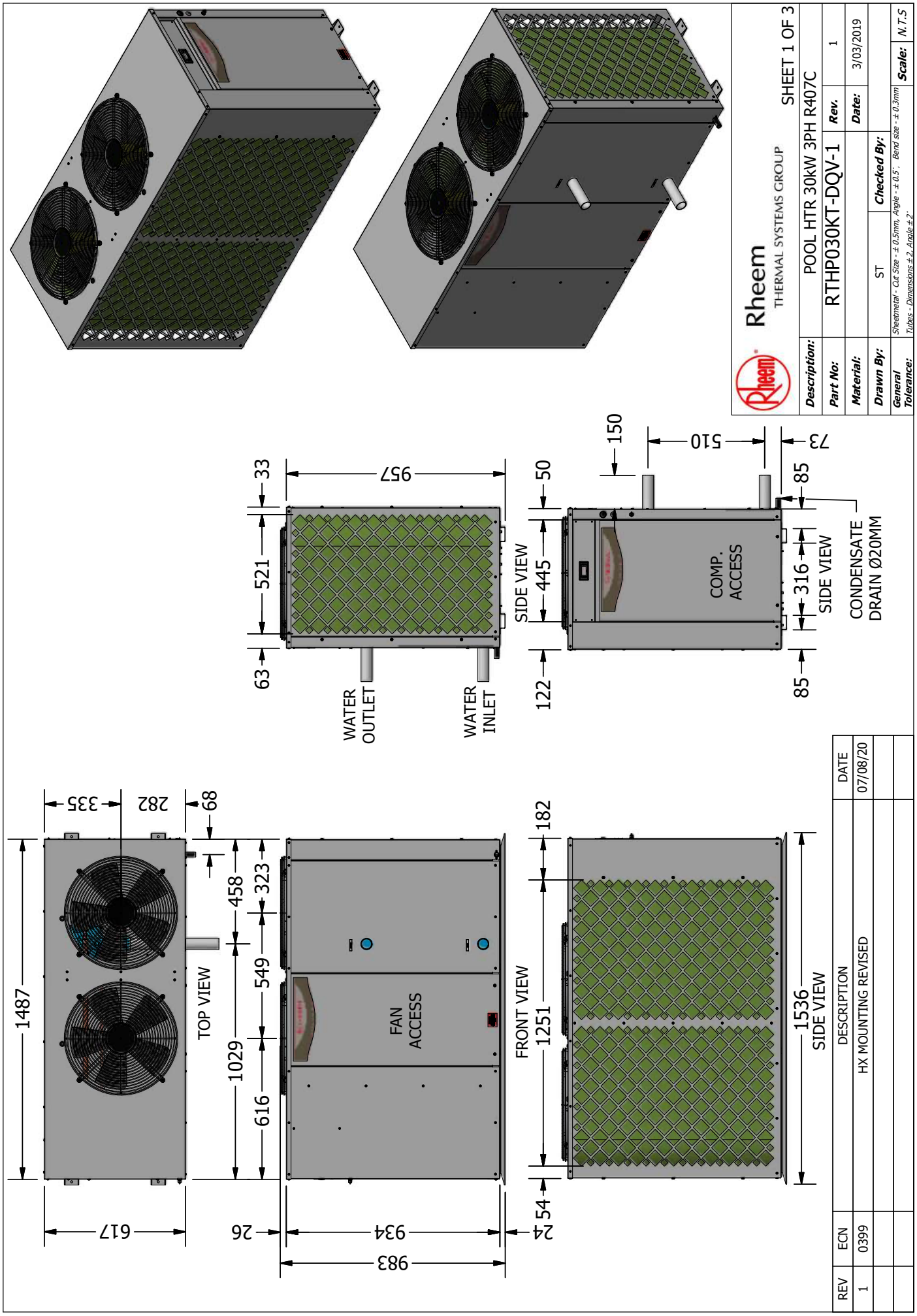
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	16.89 kW	19.24 kW	21.89 kW	24.10 kW	26.53 kW	27.39 kW	**28.28 kW**	29.20 kW	31.12 kW
	3.42 COP	3.89 COP	4.41 COP	4.83 COP	5.29 COP	5.44 COP	**5.60 COP**	5.77 COP	6.10 COP
30 °C	16.73 kW	19.02 kW	21.60 kW	23.75 kW	26.11 kW	26.95 kW	27.82 kW	28.71 kW	30.58 kW
	3.16 COP	3.59 COP	4.06 COP	4.45 COP	4.87 COP	5.02 COP	5.16 COP	5.32 COP	5.63 COP
33 °C	16.59 kW	18.81 kW	21.31 kW	23.39 kW	25.69 kW	26.50 kW	27.34 kW	28.21 kW	30.03 kW
	2.92 COP	3.31 COP	3.74 COP	4.10 COP	4.48 COP	4.62 COP	4.75 COP	4.89 COP	5.18 COP
36 °C	16.48 kW	18.62 kW	21.03 kW	23.04 kW	25.26 kW	26.05 kW	26.87 kW	27.71 kW	29.47 kW
	2.69 COP	3.05 COP	3.44 COP	3.77 COP	4.12 COP	4.24 COP	4.37 COP	4.50 COP	4.77 COP

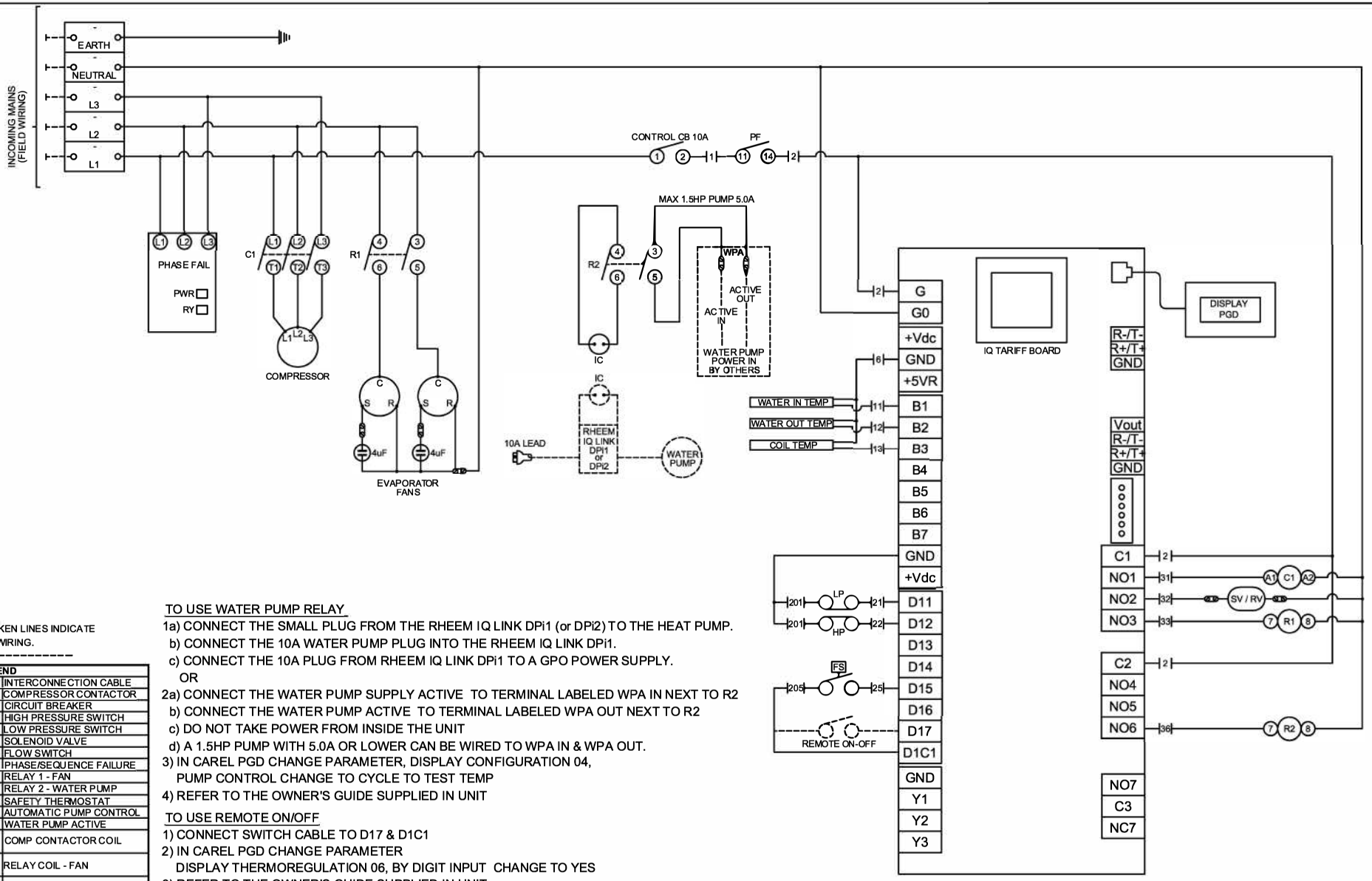


UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	350 mm
2	Evaporator Coil	350 mm
3	Water Connections	500 mm
4	Compressor Access	500 mm
5	Top – Fan Discharge	3500 mm

When units are placed side by side allow 700mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in


Rheem
THERMAL SYSTEMS GROUP
SHEET 1 OF 3
Description: POOL HTR 30kW 3PH R407C
Part No: RTHP030KT-DQV-1
Rev. 1
Material:
Date: 3/03/2019
Drawn By: ST
Checked By:
General Tolerance: Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5°; Bend size - ± 0.3mm
Tubes - Dimensions ± 2, Angle ± 2°
Scale: N.T.S
WATER OUTLET
WATER INLET
SIDE VIEW
COMP. ACCESS
CONDENSATE DRAIN Ø20MM
TOP VIEW
FAN ACCESS
FRONT VIEW
SIDE VIEW
REV ECN DESCRIPTION DATE
1 0399 HX MOUNTING REVISED 07/08/20



NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. - - - - - - - - - - - -

LEGEND	
IC	INTERCONNECTION CABLE
C1	COMPRESSOR CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
SV	SOLENOID VALVE
FS	FLOW SWITCH
PF	PHASE/SEQUENCE FAILURE
R1	RELAY 1 - FAN
R2	RELAY 2 - WATER PUMP
ST	SAFETY THERMOSTAT
PDi1	AUTOMATIC PUMP CONTROL
WPA	WATER PUMP ACTIVE
(C1)	COMP CONTACTOR COIL
(R1)	RELAY COIL - FAN
(R2)	RELAY COIL - WATER PUMP

TO USE WATER PUMP RELAY

1a) CONNECT THE SMALL PLUG FROM THE RHEEM IQ LINK DPi1 (or DPi2) TO THE HEAT PUMP.
b) CONNECT THE 10A WATER PUMP PLUG INTO THE RHEEM IQ LINK DPi1.
c) CONNECT THE 10A PLUG FROM RHEEM IQ LINK DPi1 TO A GPO POWER SUPPLY.
OR
2a) CONNECT THE WATER PUMP SUPPLY ACTIVE TO TERMINAL LABELED WPA IN NEXT TO R2
b) CONNECT THE WATER PUMP ACTIVE TO TERMINAL LABELED WPA OUT NEXT TO R2
c) DO NOT TAKE POWER FROM INSIDE THE UNIT
d) A 1.5HP PUMP WITH 5.0A OR LOWER CAN BE WIRED TO WPA IN & WPA OUT.
3) IN CAREL PGD CHANGE PARAMETER, DISPLAY CONFIGURATION 04, PUMP CONTROL CHANGE TO CYCLE TO TEST TEMP
4) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

TO USE REMOTE ON/OFF

1) CONNECT SWITCH CABLE TO D17 & D1C1
2) IN CAREL PGD CHANGE PARAMETER DISPLAY THERMOREGULATION 06, BY DIGIT INPUT CHANGE TO YES
3) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

REV	ECN	DESCRIPTION	DATE

Rheem THERMAL SYSTEMS GROUP

43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: J.Bates | Date: 08/03/2019

RTHP030K#-DQ#-1

Part No: 47083E | Rev: 00

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP041KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	18.96 FLA / 101 LRA
Min. Circuit Size	25 Amps
Refrigerant	R407c
Nominal Heating capacity	38.34 kW
Power input	6.74 kW
COP	5.69 COP
Noise Level	62 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	14.4 Amps

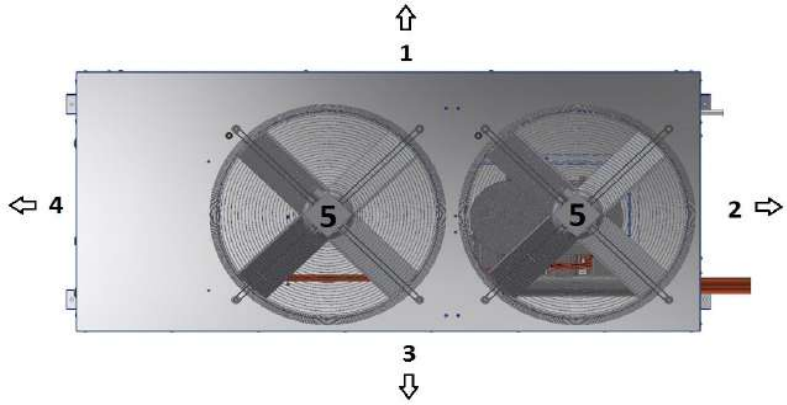
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20016	Axial
Number Per Unit	1	2
FLA (Full Load Amps, each)	16.60 Amps	1.18 Amps
Voltage / Phase	380 - 415 / 3	220 - 240 /1
Pole/RPM	2/2900	6/890
Air Flow	N/A	2300 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	3.50 L/s
Design Temperature Difference	2.61 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	25 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	40mm PVC
Drain	20mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium
Approx. shipping weight	196 kg
Size L x W x H	1810 mm x 807 mm x 994 mm

COP TABLE

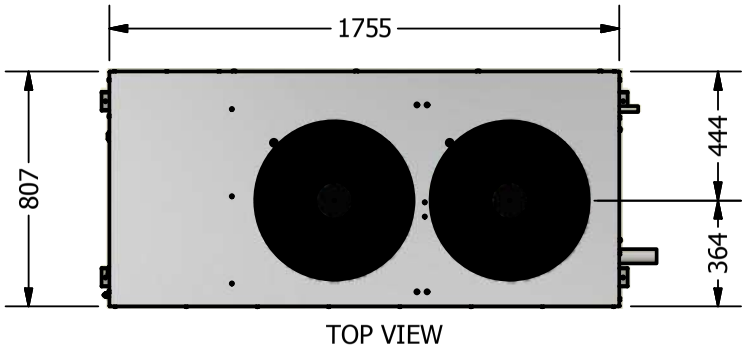
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	23.21 kW	26.34 kW	29.88 kW	32.82 kW	36.03 kW	37.17 kW	**38.34 kW**	39.54 kW	42.05 kW
	3.48 COP	3.95 COP	4.47 COP	4.90 COP	5.36 COP	5.52 COP	**5.69 COP**	5.85 COP	6.20 COP
30 °C	22.97 kW	26.02 kW	29.45 kW	32.31 kW	35.43 kW	36.53 kW	37.67 kW	38.83 kW	41.27 kW
	3.24 COP	3.66 COP	4.14 COP	4.54 COP	4.97 COP	5.12 COP	5.27 COP	5.43 COP	5.75 COP
33 °C	22.75 kW	25.70 kW	29.04 kW	31.81 kW	34.84 kW	35.91 kW	37.01 kW	38.14 kW	40.51 kW
	3.02 COP	3.40 COP	3.83 COP	4.20 COP	4.59 COP	4.73 COP	4.87 COP	5.02 COP	5.32 COP
36 °C	22.53 kW	25.40 kW	28.64 kW	31.32 kW	34.26 kW	35.30 kW	36.36 kW	37.46 kW	39.75 kW
	2.81 COP	3.15 COP	3.55 COP	3.88 COP	4.24 COP	4.37 COP	4.50 COP	4.64 COP	4.92 COP



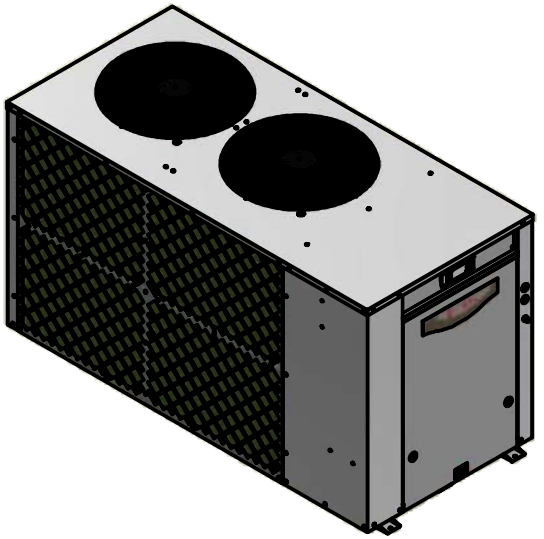
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	500 mm
2	Water Connections	500 mm
3	Plain Back	Nil
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

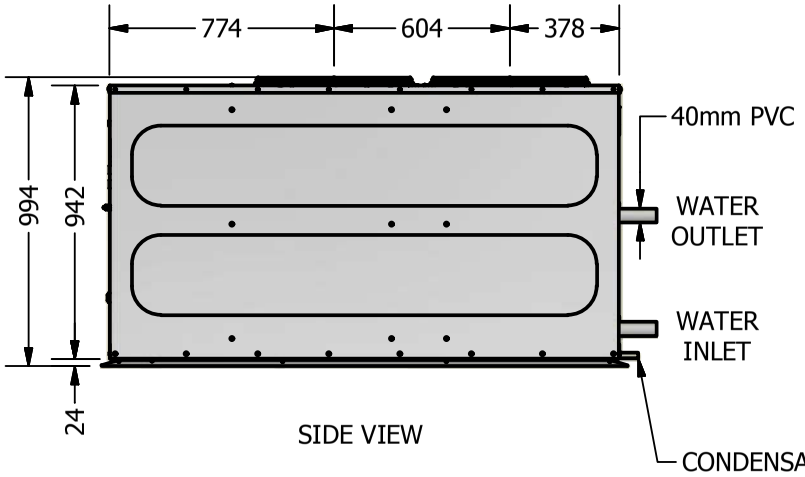
When units are placed side by side allow 1000mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in

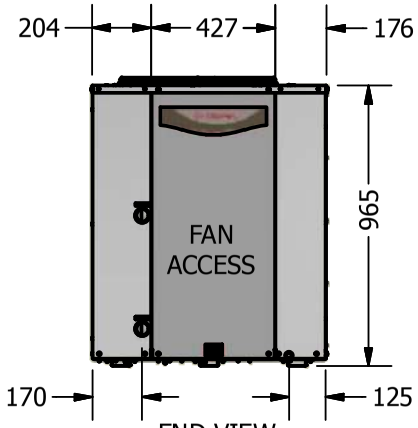


TOP VIEW

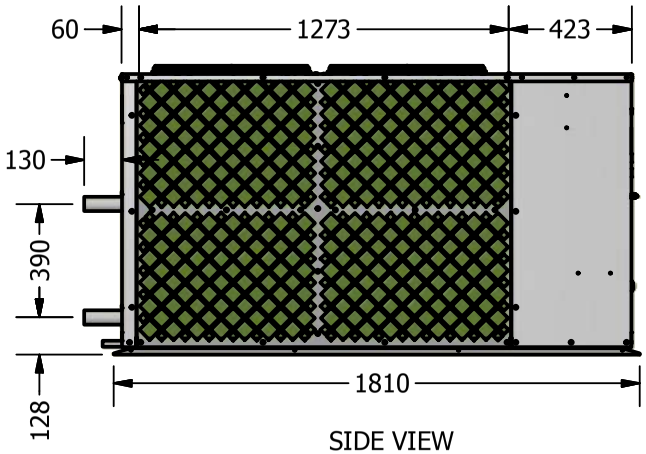




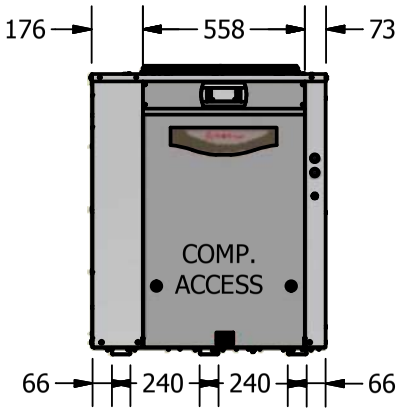
SIDE VIEW



END VIEW



SIDE VIEW



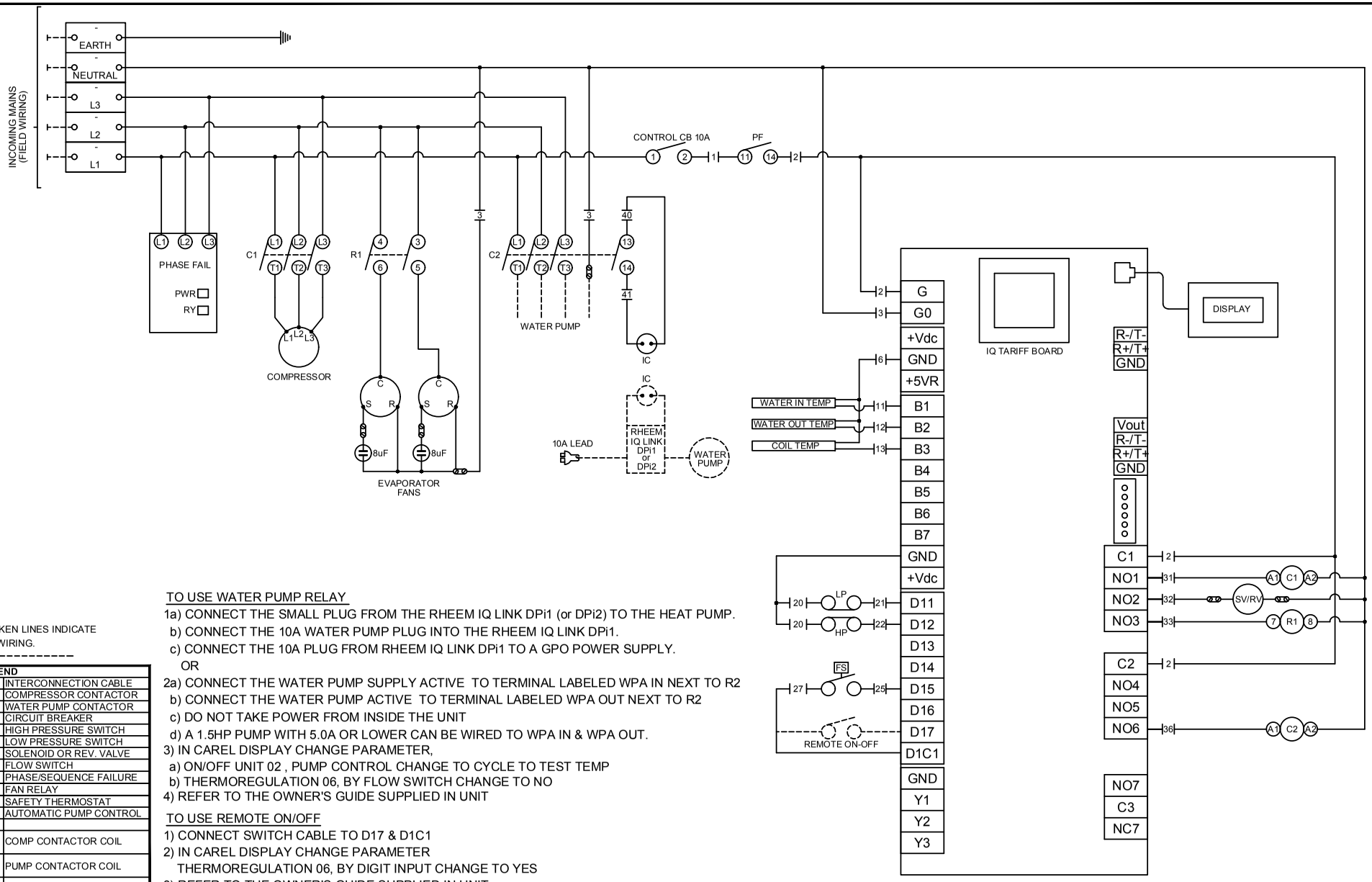
END VIEW

REV	ECN	DESCRIPTION	DATE

Rheem
THERMAL SYSTEMS GROUP

SHEET 1 OF 3

Description:	RHEEM THERMAL POOL HTR 41kW 3PH		
Part No:	RTHP041KT-DQV-1	**Rev.**	
Material:		**Date:**	15/10/2019
Drawn By:	JPB	**Checked By:**	
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5˚, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2˚	**Scale:**	N.T.S



NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. - - - - - - - - - - - -

LEGEND	
IC	INTERCONNECTION CABLE
C1	COMPRESSOR CONTACTOR
C2	WATER PUMP CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
SV/RV	SOLENOID OR REV. VALVE
FS	FLOW SWITCH
PF	PHASE/SEQUENCE FAILURE
R1	FAN RELAY
ST	SAFETY THERMOSTAT
PDi1	AUTOMATIC PUMP CONTROL
(C1)	COMP CONTACTOR COIL
(C2)	PUMP CONTACTOR COIL
(R1)	FAN RELAY COIL

TO USE WATER PUMP RELAY

1a) CONNECT THE SMALL PLUG FROM THE RHEEM IQ LINK DPi1 (or DPi2) TO THE HEAT PUMP.
b) CONNECT THE 10A WATER PUMP PLUG INTO THE RHEEM IQ LINK DPi1.
c) CONNECT THE 10A PLUG FROM RHEEM IQ LINK DPi1 TO A GPO POWER SUPPLY.
OR
2a) CONNECT THE WATER PUMP SUPPLY ACTIVE TO TERMINAL LABELED WPA IN NEXT TO R2
b) CONNECT THE WATER PUMP ACTIVE TO TERMINAL LABELED WPA OUT NEXT TO R2
c) DO NOT TAKE POWER FROM INSIDE THE UNIT
d) A 1.5HP PUMP WITH 5.0A OR LOWER CAN BE WIRED TO WPA IN & WPA OUT.
3) IN CAREL DISPLAY CHANGE PARAMETER,
a) ON/OFF UNIT 02 , PUMP CONTROL CHANGE TO CYCLE TO TEST TEMP
b) THERMOREGULATION 06, BY FLOW SWITCH CHANGE TO NO
4) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

TO USE REMOTE ON/OFF

1) CONNECT SWITCH CABLE TO D17 & D1C1
2) IN CAREL DISPLAY CHANGE PARAMETER
THERMOREGULATION 06, BY DIGIT INPUT CHANGE TO YES
3) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

REV	ECN	DESCRIPTION	DATE
01	0374	Added DPi Link and pump contactor	14/10/19

Rheem THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: ST
Date: 28/05/2019

RTHP041K#-DQ#-1

Part No: 47007E
Rev: 01

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP052KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	24.2 FLA / 118 LRA
Min. Circuit Size	32 Amps
Refrigerant	R407c
Nominal Heating capacity	51.28 kW
Power input	9.38 kW
COP	5.47 COP
Noise Level	69 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	17.4 Amps

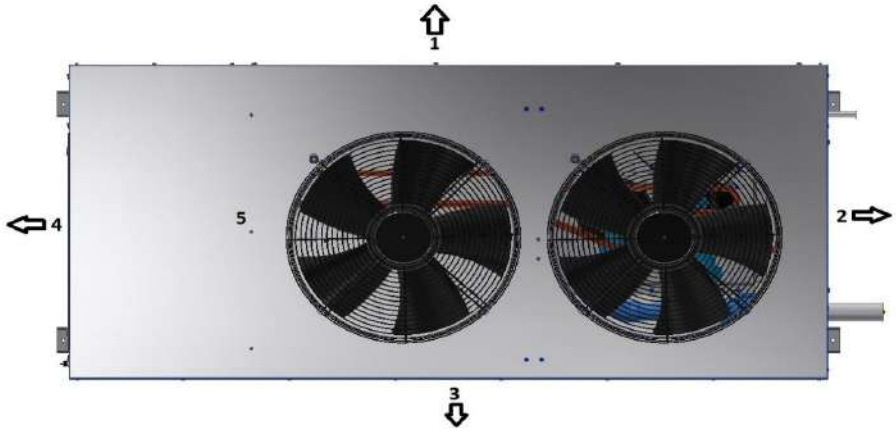
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20018	Axial
Number Per Unit	1	2
FLA (Full Load Amps, each)	21.80 Amps	1.20 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	4700 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	3.50 L/s
Design Temperature Difference	3.50 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	25 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	40mm PVC
Drain	20mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium
Approx. shipping weight	270 kg
Size L x W x H	1860 mm x 807 mm x 1355 mm

COP TABLE

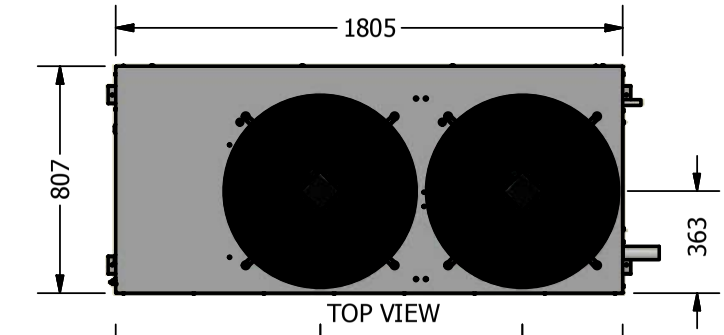
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	30.75 kW	35.15 kW	40.00 kW	43.96 kW	48.24 kW	49.74 kW	**51.28 kW**	52.86 kW	56.15 kW
	3.32 COP	3.78 COP	4.29 COP	4.70 COP	5.15 COP	5.31 COP	**5.47 COP**	5.63 COP	5.97 COP
30 °C	30.30 kW	34.65 kW	39.41 kW	43.30 kW	47.48 kW	48.95 kW	50.46 kW	52.00 kW	55.21 kW
	3.07 COP	3.50 COP	3.98 COP	4.36 COP	4.78 COP	4.92 COP	5.07 COP	5.22 COP	5.54 COP
33 °C	29.83 kW	34.12 kW	38.79 kW	42.60 kW	46.70 kW	48.13 kW	49.60 kW	51.11 kW	54.24 kW
	2.84 COP	3.24 COP	3.68 COP	4.03 COP	4.42 COP	4.55 COP	4.69 COP	4.83 COP	5.12 COP
36 °C	29.34 kW	33.56 kW	38.15 kW	41.88 kW	45.88 kW	47.28 kW	48.71 kW	50.18 kW	53.24 kW
	2.62 COP	2.99 COP	3.39 COP	3.72 COP	4.07 COP	4.20 COP	4.32 COP	4.45 COP	4.72 COP

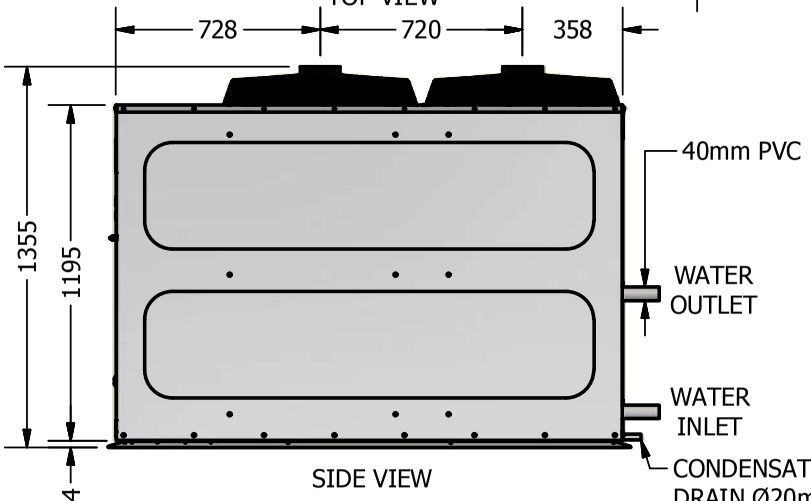


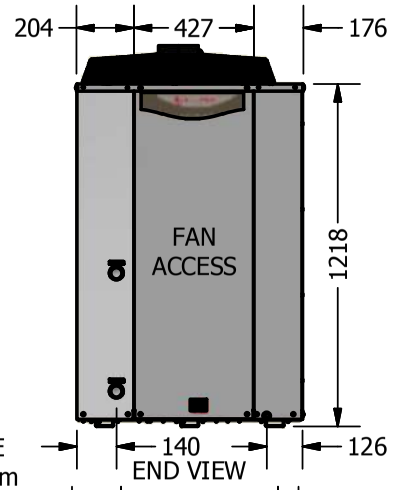
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	500 mm
2	Water Connections	500 mm
3	Plain Back	Nil
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

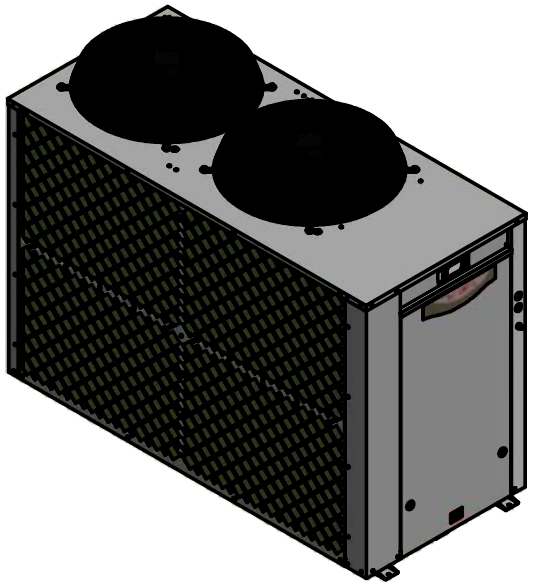
When units are placed side by side allow 1000mm between evaporator coils.

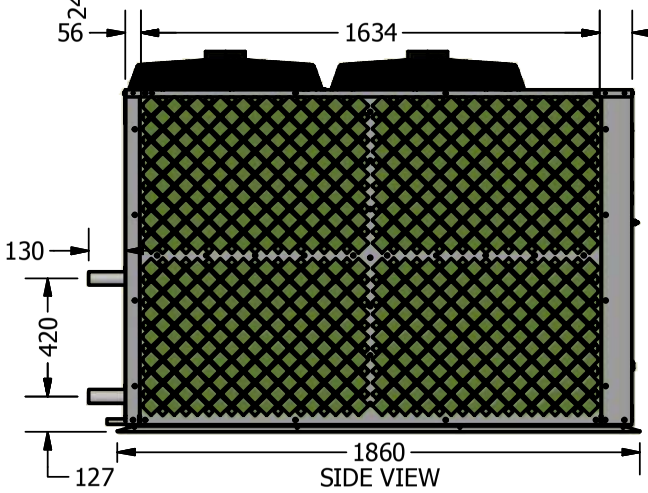
Rating Conditions: 27°C ambient, 60% RH, 27°C water in

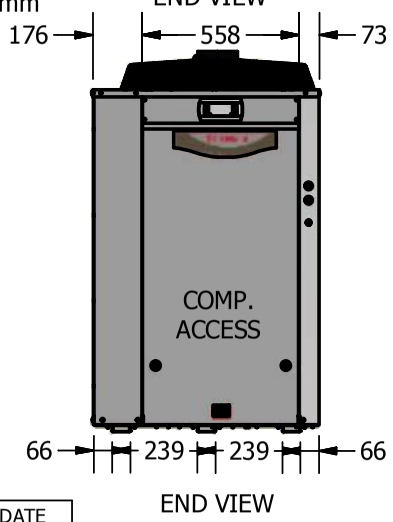










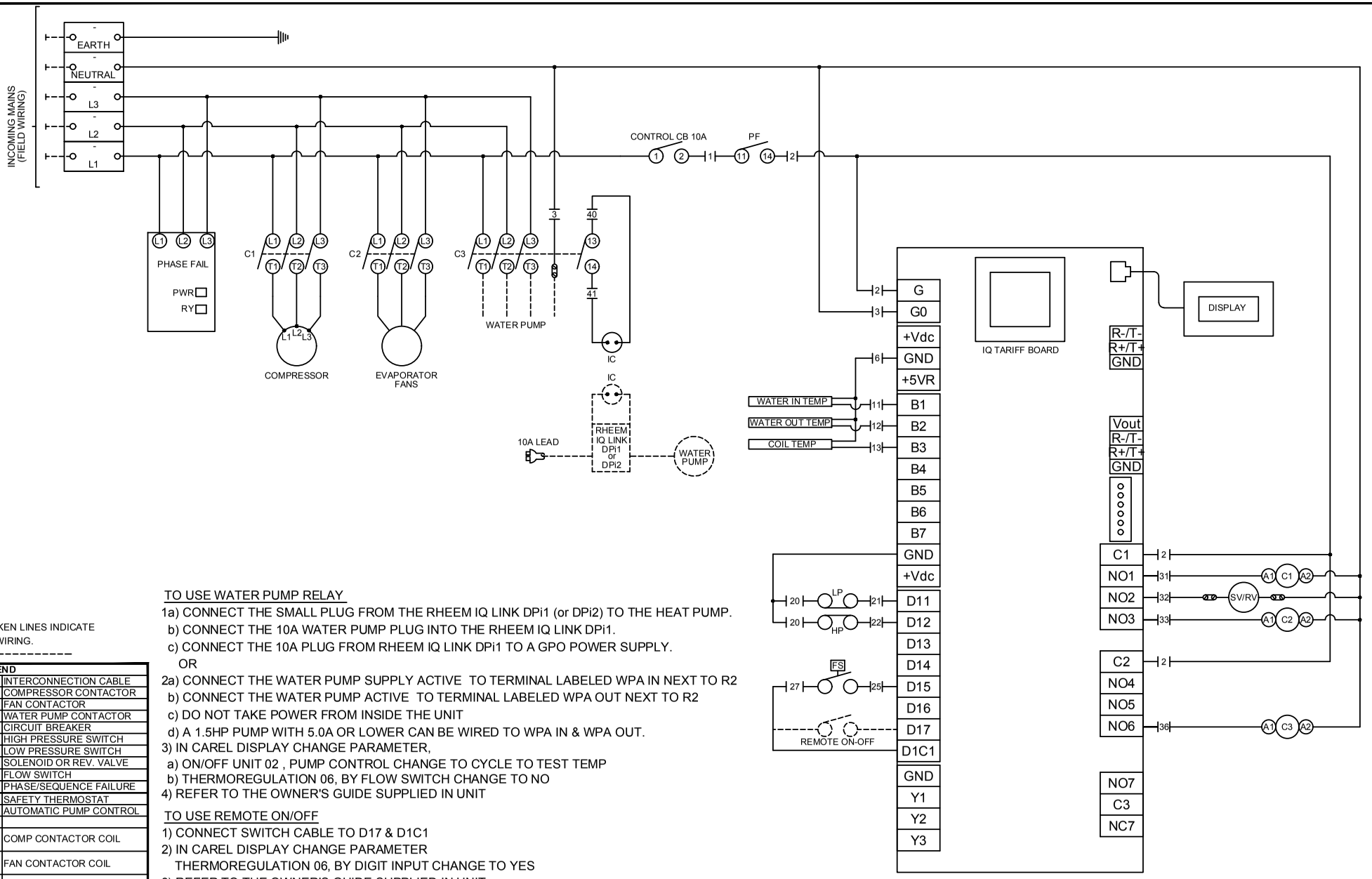


REV	ECN	DESCRIPTION	DATE

Rheem
THERMAL SYSTEMS GROUP

SHEET 1 OF 3

Description:	RHEEM THERMAL POOL HTR 52kW R407C		
Part No:	RTHP052KT-DQV-1	**Rev.**	
Material:		**Date:**	15/10/2019
Drawn By:	JPB	**Checked By:**	
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5˚, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2˚	**Scale:**	N.T.S



NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. _ _ _ _ _ _ _ _ _ _ _ _

LEGEND	
IC	INTERCONNECTION CABLE
C1	COMPRESSOR CONTACTOR
C2	FAN CONTACTOR
C3	WATER PUMP CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
SV/RV	SOLENOID OR REV. VALVE
FS	FLOW SWITCH
PF	PHASE/SEQUENCE FAILURE
ST	SAFETY THERMOSTAT
PDi1	AUTOMATIC PUMP CONTROL
(C1)	COMP CONTACTOR COIL
(C2)	FAN CONTACTOR COIL
(C3)	PUMP CONTACTOR COIL

TO USE WATER PUMP RELAY

1a) CONNECT THE SMALL PLUG FROM THE RHEEM IQ LINK DPi1 (or DPi2) TO THE HEAT PUMP.
b) CONNECT THE 10A WATER PUMP PLUG INTO THE RHEEM IQ LINK DPi1.
c) CONNECT THE 10A PLUG FROM RHEEM IQ LINK DPi1 TO A GPO POWER SUPPLY.
OR
2a) CONNECT THE WATER PUMP SUPPLY ACTIVE TO TERMINAL LABELED WPA IN NEXT TO R2
b) CONNECT THE WATER PUMP ACTIVE TO TERMINAL LABELED WPA OUT NEXT TO R2
c) DO NOT TAKE POWER FROM INSIDE THE UNIT
d) A 1.5HP PUMP WITH 5.0A OR LOWER CAN BE WIRED TO WPA IN & WPA OUT.
3) IN CAREL DISPLAY CHANGE PARAMETER,
a) ON/OFF UNIT 02 , PUMP CONTROL CHANGE TO CYCLE TO TEST TEMP
b) THERMOREGULATION 06, BY FLOW SWITCH CHANGE TO NO
4) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

TO USE REMOTE ON/OFF

1) CONNECT SWITCH CABLE TO D17 & D1C1
2) IN CAREL DISPLAY CHANGE PARAMETER
THERMOREGULATION 06, BY DIGIT INPUT CHANGE TO YES
3) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

REV	ECN	DESCRIPTION	DATE
01	0355	Description changed to RTH#05#K#-DQ#1	31/7/19
02	0359	Added DPI LINK removed contactor for relay	09/8/19
03	0374	Added pump contactor was relay	14/10/19

Rheem THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: J.Bates
Date: 09/08/2019

RTHP052K#-DQ#-1

Part No: 47005E
Rev: 03

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP066KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	33.6 FLA / 174 LRA
Min. Circuit Size	40.0 Amps
Refrigerant	R407c
Nominal Heating capacity	66.23 kW
Power input	12.37 kW
COP	5.35 COP
Noise Level	69 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	25.9 Amps

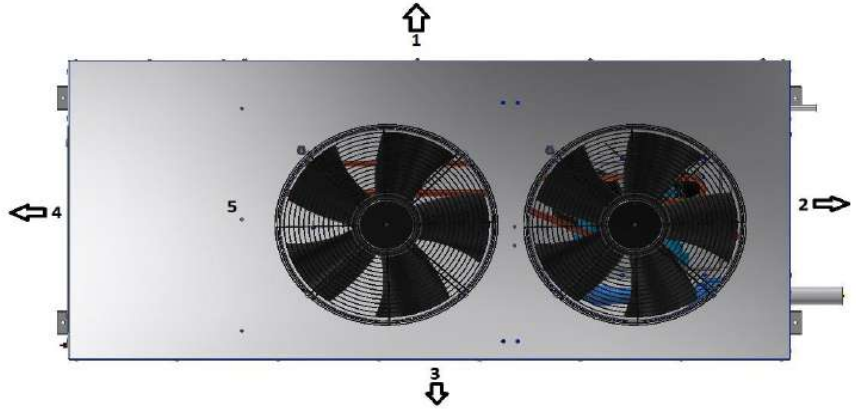
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20056	Axial
Number Per Unit	1	2
FLA (Full Load Amps, each)	31.20 Amps	1.20 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	4700 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	3.50 L/s
Design Temperature Difference	4.52 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	25 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	40mm PVC
Drain	20mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium
Approx. shipping weight	300 kg
Size L x W x H	1860 mm x 807 mm x 1355 mm

COP TABLE

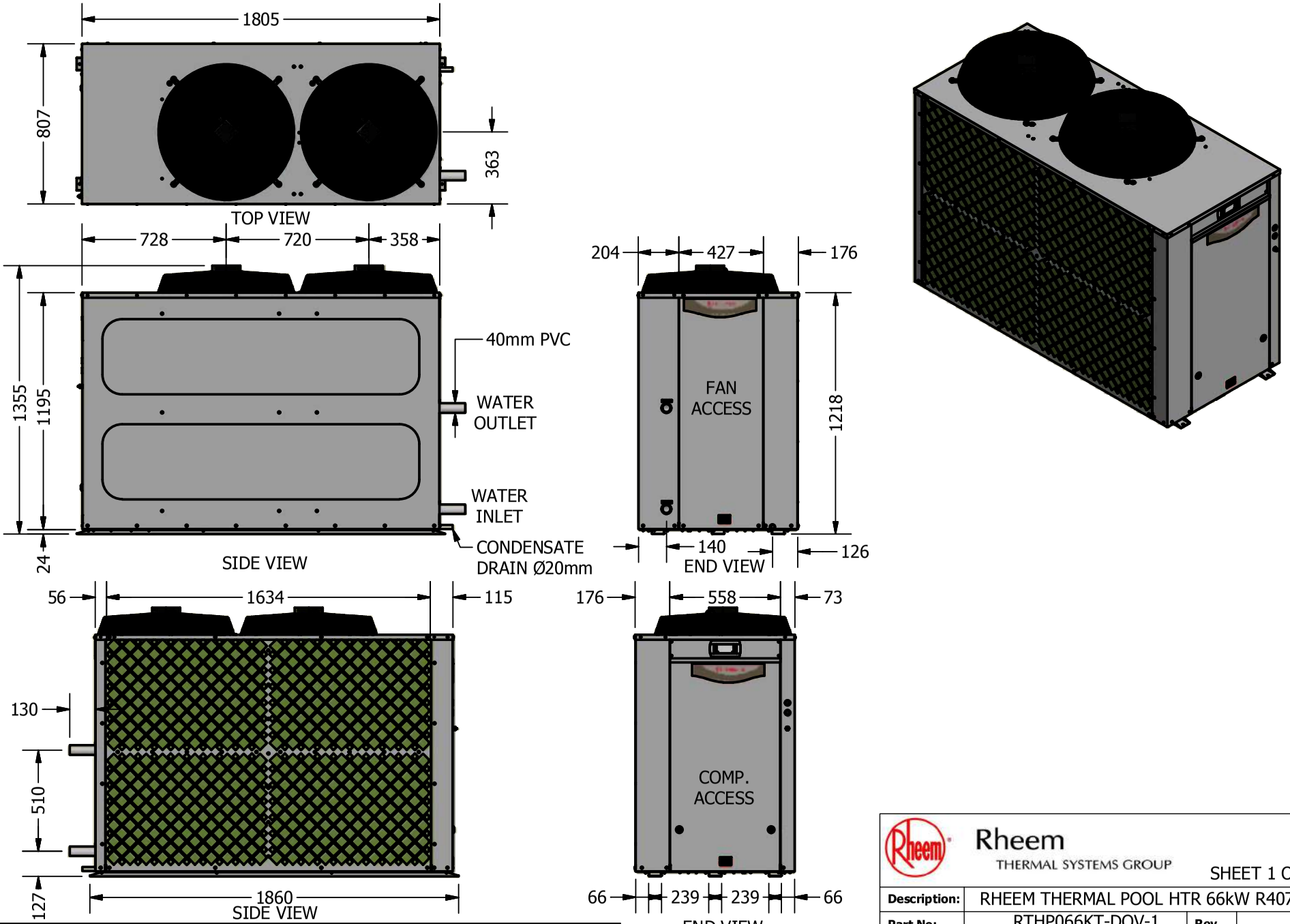
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	39.74 kW	45.33 kW	51.55 kW	56.68 kW	62.25 kW	64.21 kW	**66.23 kW**	66.23 kW	68.30 kW
	3.27 COP	3.72 COP	4.22 COP	4.62 COP	5.05 COP	5.20 COP	**5.35 COP**	5.35 COP	5.51 COP
30 °C	39.20 kW	44.69 kW	50.79 kW	55.80 kW	61.25 kW	63.16 kW	65.13 kW	65.13 kW	67.15 kW
	3.03 COP	3.45 COP	3.91 COP	4.29 COP	4.69 COP	4.83 COP	4.97 COP	4.97 COP	5.12 COP
33 °C	38.64 kW	44.03 kW	49.99 kW	54.89 kW	60.20 kW	62.07 kW	63.99 kW	63.99 kW	65.96 kW
	2.81 COP	3.19 COP	3.62 COP	3.97 COP	4.34 COP	4.47 COP	4.61 COP	4.61 COP	4.74 COP
36 °C	38.06 kW	43.34 kW	49.17 kW	53.96 kW	59.14 kW	60.96 kW	62.82 kW	62.82 kW	64.74 kW
	2.60 COP	2.95 COP	3.34 COP	3.66 COP	4.01 COP	4.13 COP	4.25 COP	4.25 COP	4.38 COP



UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	500 mm
2	Water Connections	500 mm
3	Plain Back	Nil
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

When units are placed side by side allow 1000mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in

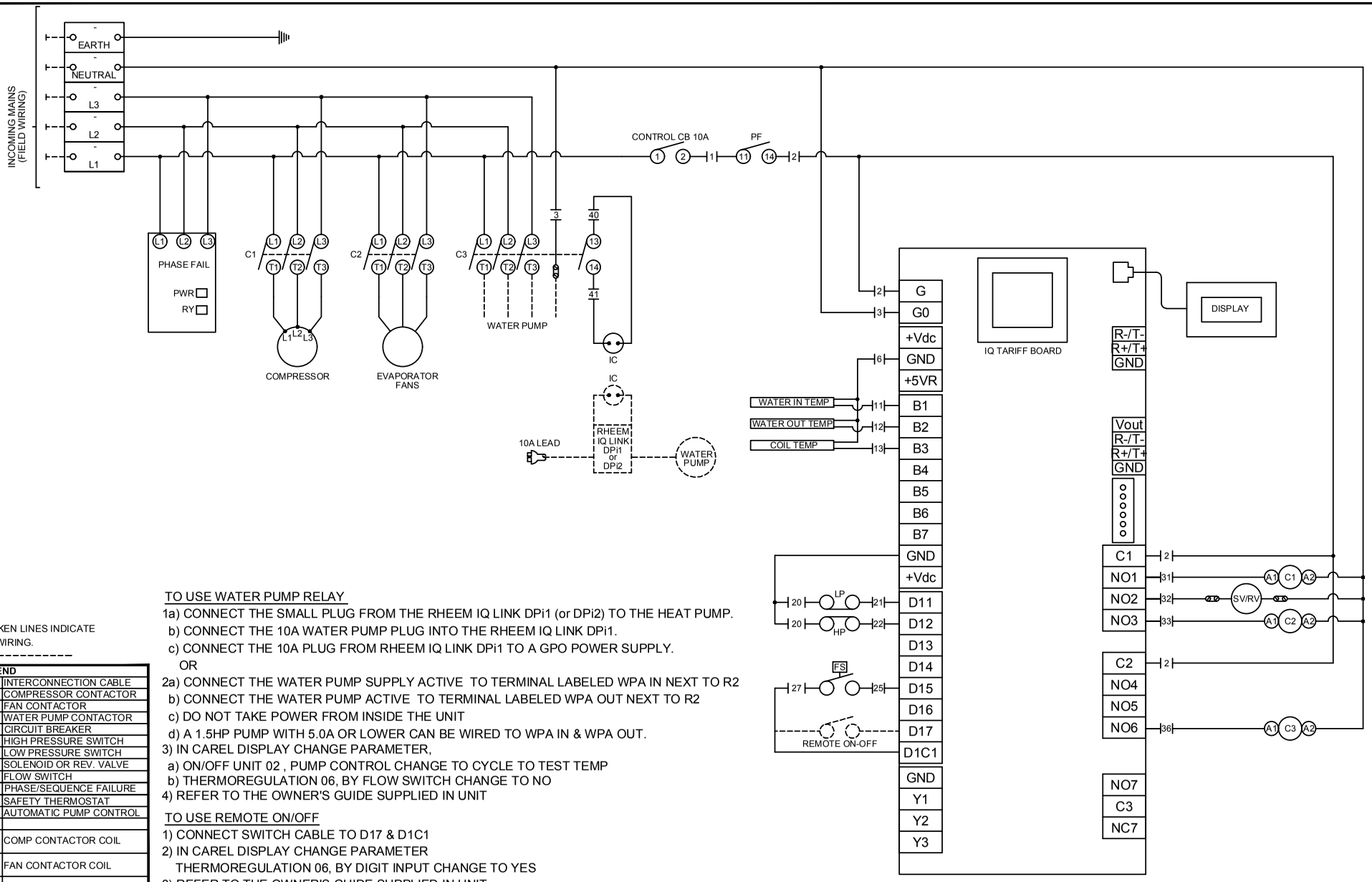


REV	ECN	DESCRIPTION	DATE

Rheem
THERMAL SYSTEMS GROUP

SHEET 1 OF 3

Description:	RHEEM THERMAL POOL HTR 66kW R407C		
Part No:	RTHP066KT-DQV-1	**Rev.**	
Material:		**Date:**	15/10/2019
Drawn By:	JPB	**Checked By:**	
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5˚, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2˚	**Scale:**	N.T.S



NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. _____

LEGEND	
IC	INTERCONNECTION CABLE
C1	COMPRESSOR CONTACTOR
C2	FAN CONTACTOR
C3	WATER PUMP CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
SV/RV	SOLENOID OR REV. VALVE
FS	FLOW SWITCH
PF	PHASE/SEQUENCE FAILURE
ST	SAFETY THERMOSTAT
PDi1	AUTOMATIC PUMP CONTROL
(C1)	COMP CONTACTOR COIL
(C2)	FAN CONTACTOR COIL
(C3)	PUMP CONTACTOR COIL

TO USE WATER PUMP RELAY

1a) CONNECT THE SMALL PLUG FROM THE RHEEM IQ LINK DPi1 (or DPi2) TO THE HEAT PUMP.
b) CONNECT THE 10A WATER PUMP PLUG INTO THE RHEEM IQ LINK DPi1.
c) CONNECT THE 10A PLUG FROM RHEEM IQ LINK DPi1 TO A GPO POWER SUPPLY.
OR
2a) CONNECT THE WATER PUMP SUPPLY ACTIVE TO TERMINAL LABELED WPA IN NEXT TO R2
b) CONNECT THE WATER PUMP ACTIVE TO TERMINAL LABELED WPA OUT NEXT TO R2
c) DO NOT TAKE POWER FROM INSIDE THE UNIT
d) A 1.5HP PUMP WITH 5.0A OR LOWER CAN BE WIRED TO WPA IN & WPA OUT.
3) IN CAREL DISPLAY CHANGE PARAMETER,
a) ON/OFF UNIT 02 , PUMP CONTROL CHANGE TO CYCLE TO TEST TEMP
b) THERMOREGULATION 06, BY FLOW SWITCH CHANGE TO NO
4) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

TO USE REMOTE ON/OFF

1) CONNECT SWITCH CABLE TO D17 & D1C1
2) IN CAREL DISPLAY CHANGE PARAMETER
THERMOREGULATION 06, BY DIGIT INPUT CHANGE TO YES
3) REFER TO THE OWNER'S GUIDE SUPPLIED IN UNIT

REV	ECN	DESCRIPTION	DATE
01	0374	Added pump contactor was relay	14/10/19

Rheem THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: B.Fleming
Date: 2/8/2019

RTHP066K#-DQ#-1

Part No: 47002E
Rev: 01

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP087KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	40.9 FLA / 225 LRA
Min. Circuit Size	50.0 Amps
Refrigerant	R407C
Nominal Heating capacity	87.48 kW
Power input	16.56 kW
COP	5.28 COP
Noise Level	69 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	28.9 Amps

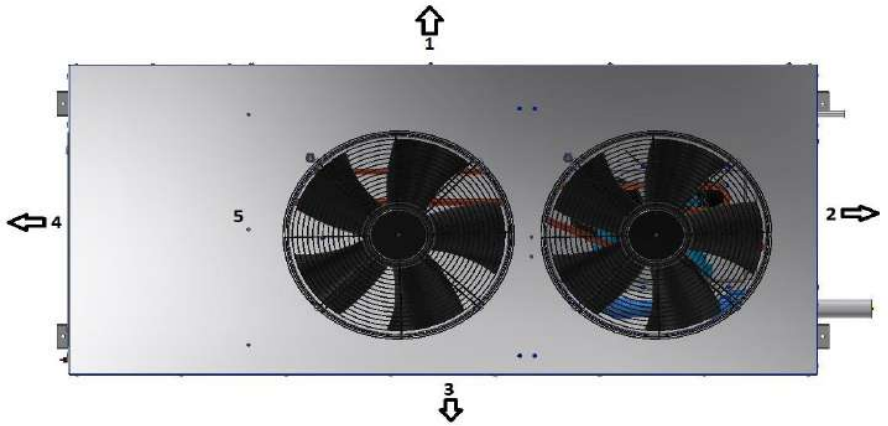
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20092	Axial
Number Per Unit	1	2
FLA (Full Load Amps, each)	37.50 Amps	1.70 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	7334 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	5.25 L/s
Design Temperature Difference	3.98 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	40 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	80 mm PVC
Drain	20mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium
Approx. shipping weight	500 kg
Size L x W x H	2180 mm x 1134 mm x 1205 mm

COP TABLE

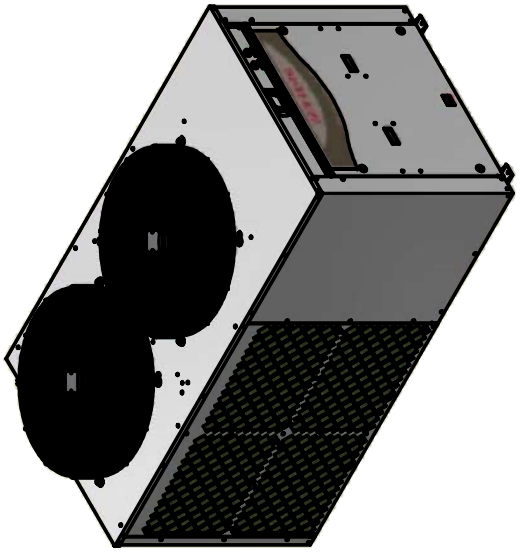
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	52.98 kW	60.17 kW	68.28 kW	75.00 kW	82.29 kW	84.85 kW	**87.48 kW**	87.48 kW	90.18 kW
	3.29 COP	3.71 COP	4.18 COP	4.56 COP	4.98 COP	5.13 COP	**5.28 COP**	5.28 COP	5.44 COP
30 °C	52.40 kW	59.40 kW	67.32 kW	73.90 kW	81.05 kW	83.56 kW	86.14 kW	86.14 kW	88.78 kW
	3.06 COP	3.45 COP	3.88 COP	4.23 COP	4.62 COP	4.75 COP	4.89 COP	4.89 COP	5.03 COP
33 °C	51.88 kW	58.68 kW	66.40 kW	72.82 kW	79.81 kW	82.28 kW	84.80 kW	84.80 kW	87.40 kW
	2.85 COP	3.20 COP	3.60 COP	3.92 COP	4.28 COP	4.40 COP	4.53 COP	4.53 COP	4.66 COP
36 °C	51.43 kW	58.02 kW	65.52 kW	71.78 kW	78.61 kW	81.02 kW	83.49 kW	83.49 kW	86.03 kW
	2.64 COP	2.97 COP	3.34 COP	3.64 COP	3.96 COP	4.07 COP	4.19 COP	4.19 COP	4.30 COP



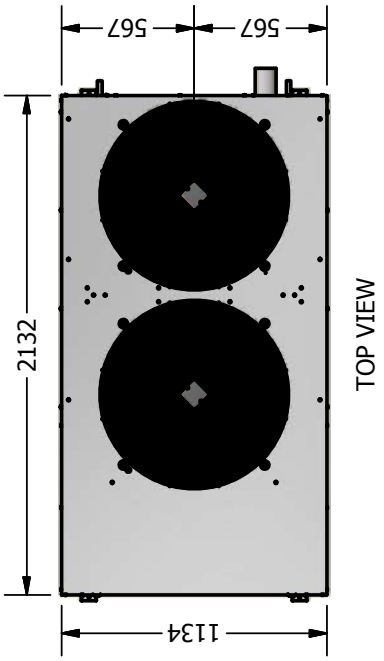
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	500 mm
2	Water Connections	850 mm
3	Evaporator Coil	500 mm
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

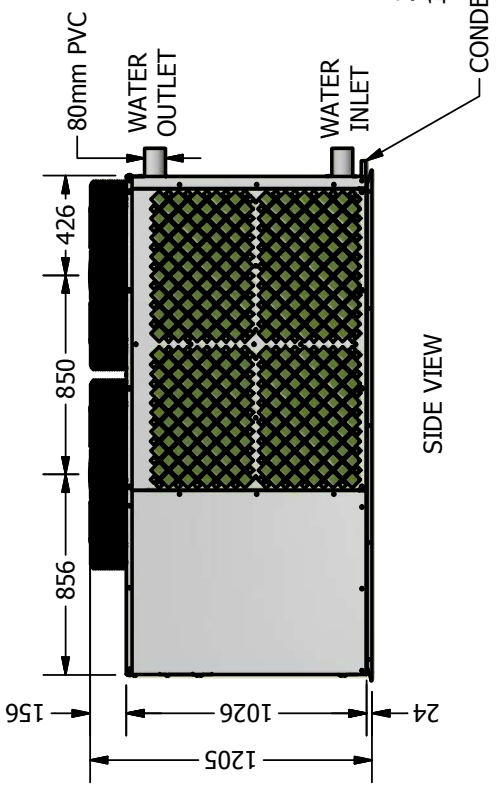
When units are placed side by side allow 1000mm between evaporator coils.

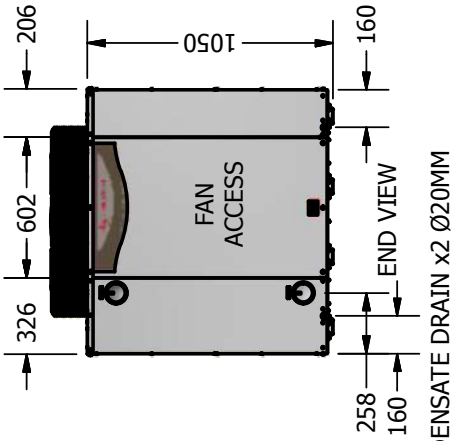
Rating Conditions: 27°C ambient, 60% RH, 27°C water in

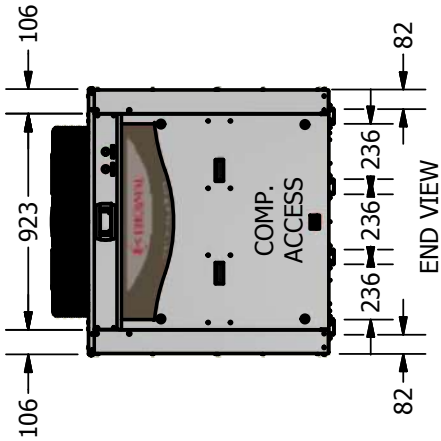


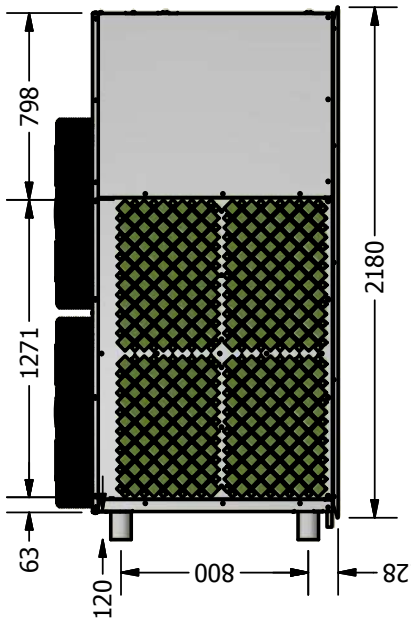
Rheem THERMAL SYSTEMS GROUP				SHEET 1 OF 3
Description:	POOL HTR 87kW 3PH R407C			
Part No:	RTHP087KT-DQV-1	Rev.		
Material:		Date:	11/10/2018	
Drawn By:	jbates	Checked By:		
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5°. Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2°	Scale:	N.T.S	

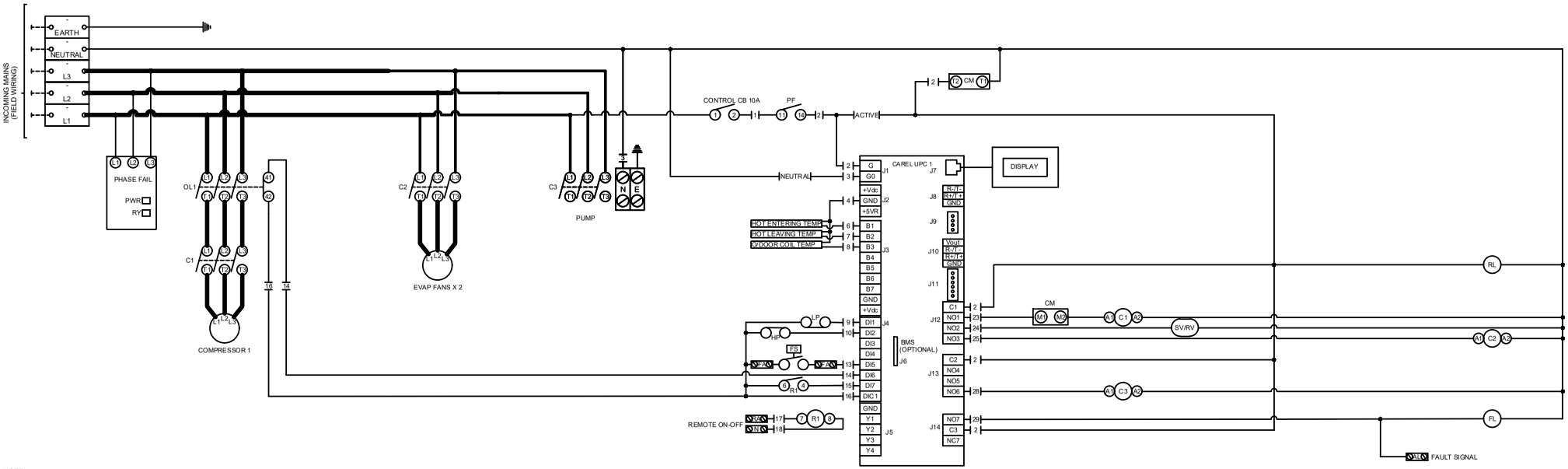












NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. ----------

LEGEND	
C1	COMPRESSOR CONTACTOR
CM	COMPRESSOR MODULE
C2	EVAP FANS CONTACTOR
C3	PUMP CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
OL1	COMPRESSOR OVERLOAD 1
OL2	COMPRESSOR OVERLOAD 2
R1	REMOTE ON-OFF RELAY
FS	FLOW SWITCH
PF	PHASE FAIL ROTATION RELAY
(C1)	COMPRESSOR CONTACTOR COIL
(C2)	EVAP FANS CONTACTOR COIL
(C3)	PUMP CONTACTOR COIL
(RL)	RUN LIGHT
(FL)	FAULT LIGHT
(R1)	REMOTE ON-OFF RELAY COIL
(SV/RV)	DEFROST SOLENIOD/ REVERSING VALVE

LEGEND	WIRE SIZE
———	1.0mm²
———	2.5mm²
———	6.0mm²

AL	TERMINAL BLOCK - FAULT SIGNAL
RA	TERMINAL BLOCK - RELAY ACTIVE
E	TERMINAL BLOCK - EARTH
N	TERMINAL BLOCK - NEUTRAL
FA	TERMINAL BLOCK - FLOW SWITCH

REV	ECN	DESCRIPTION	DATE

Rheem THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

RTHP087K#-DQ#-1

Drawn By: B.Fleming | Date: 30/04/2020

Part No: 47290E | Rev: 00

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP102KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	47.0 FLA / 118 LRA
Min. Circuit Size	63.0 Amps
Refrigerant	R407c
Nominal Heating capacity	102.56 kW
Power input	18.24 kW
COP	5.62 COP
Noise Level	69 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	36.6 Amps

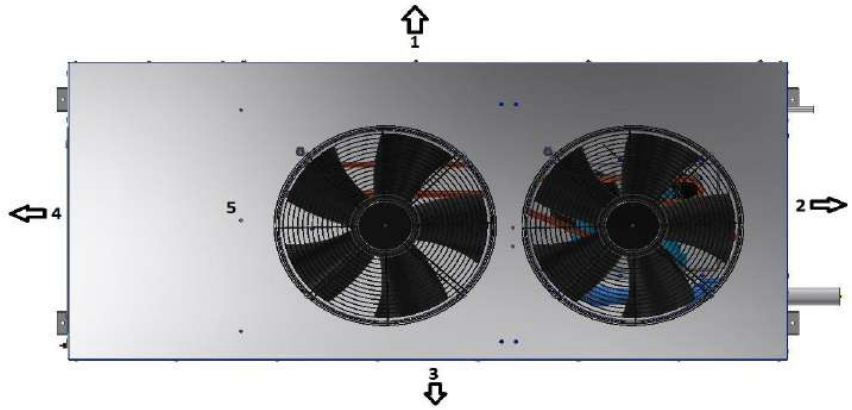
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20018	Axial
Number Per Unit	2	2
FLA (Full Load Amps, each)	21.80 Amps	1.70 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	7334 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	7.0 L/s
Design Temperature Difference	3.50 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	40 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	80 mm PVC
Drain	20mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium
Approx. shipping weight	600 kg
Size L x W x H	2180 mm x 1134 mm x 1373 mm

COP TABLE

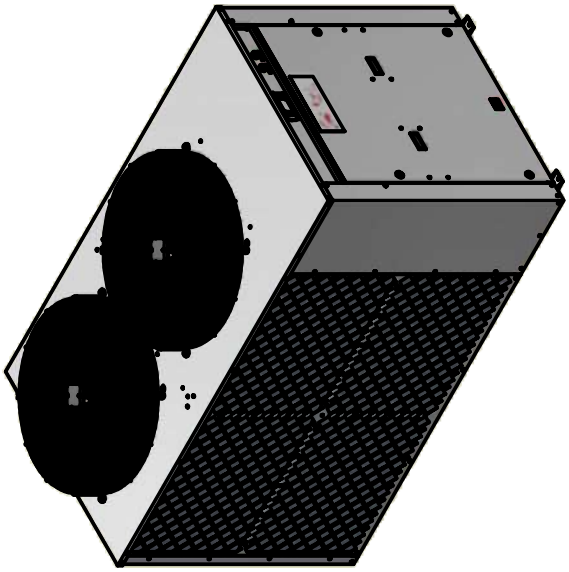
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	61.49 kW	70.30 kW	79.99 kW	87.92 kW	96.48 kW	99.48 kW	102.56 kW	105.72 kW	112.30 kW
	3.41 COP	3.89 COP	4.41 COP	4.84 COP	5.30 COP	5.46 COP	5.62 COP	5.79 COP	6.14 COP
30 °C	60.61 kW	69.30 kW	78.82 kW	86.59 kW	94.97 kW	97.91 kW	100.92 kW	104.01 kW	110.43 kW
	3.16 COP	3.60 COP	4.08 COP	4.48 COP	4.90 COP	5.05 COP	5.21 COP	5.36 COP	5.69 COP
33 °C	59.66 kW	68.23 kW	77.59 kW	85.20 kW	93.39 kW	96.26 kW	99.20 kW	102.22 kW	108.48 kW
	2.91 COP	3.32 COP	3.77 COP	4.13 COP	4.53 COP	4.67 COP	4.81 COP	4.95 COP	5.25 COP
36 °C	58.68 kW	67.12 kW	76.30 kW	83.76 kW	91.76 kW	94.56 kW	97.43 kW	100.37 kW	106.48 kW
	2.68 COP	3.06 COP	3.47 COP	3.81 COP	4.17 COP	4.30 COP	4.43 COP	4.56 COP	4.84 COP



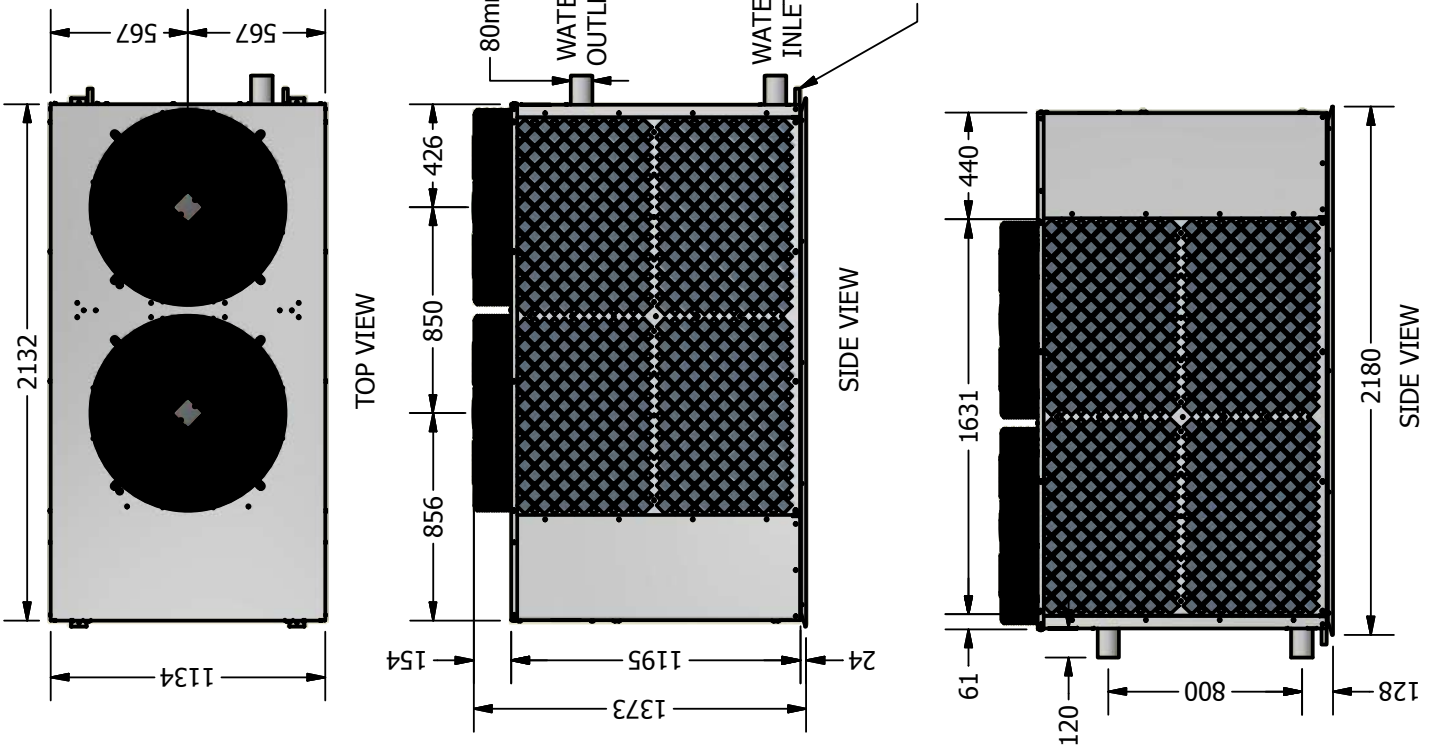
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	500 mm
2	Water Connections	500 mm
3	Evaporator Coil	500 mm
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

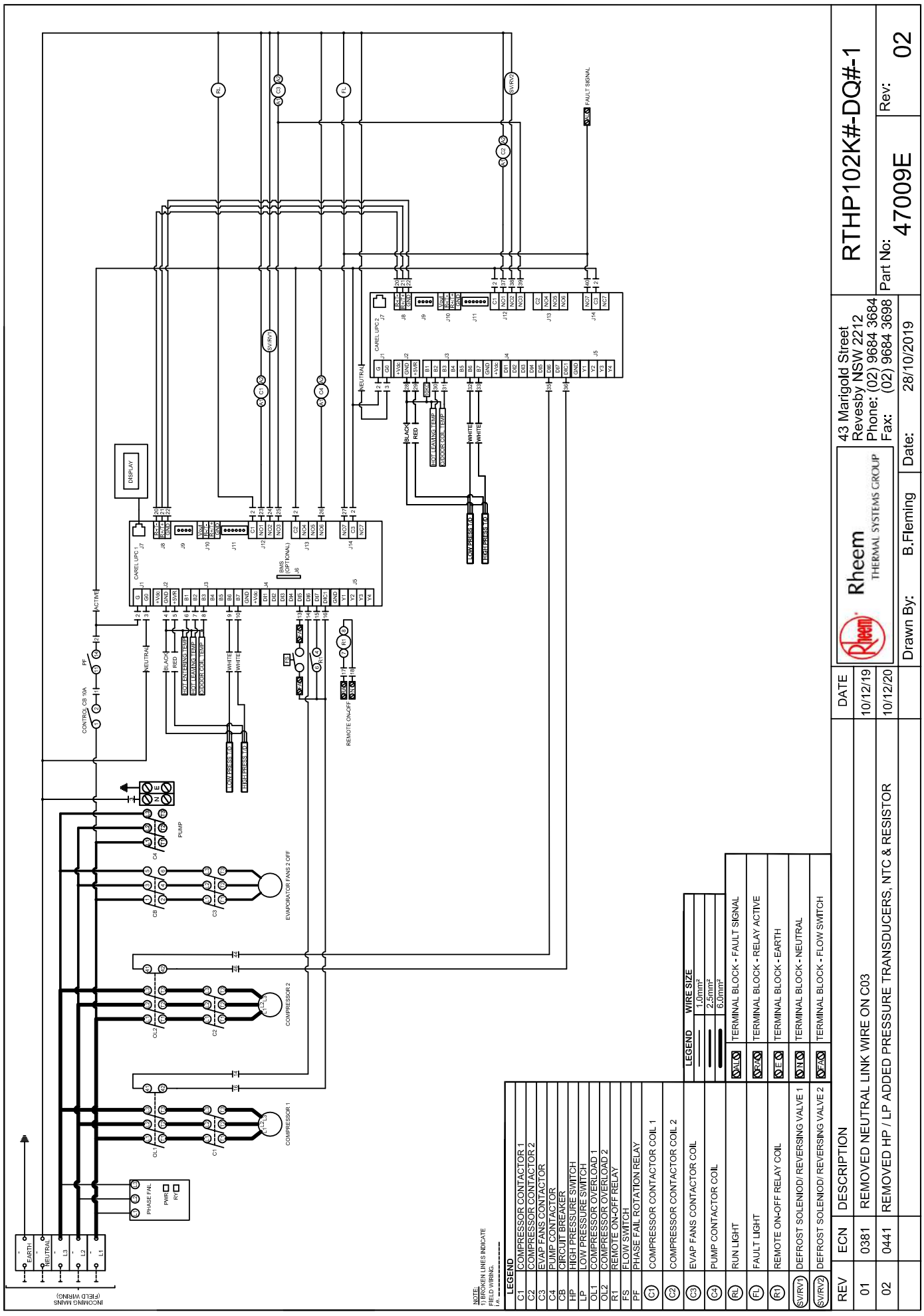
When units are placed side by side allow 1000mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in



Rheem THERMAL SYSTEMS GROUP			SHEET 1 OF 4
Description:	POOL HTR 102kW 3PH R407C		
Part No:	RTHP102KT-	Rev.	1
Material:		Date:	17/01/2018
Drawn By:	jbates	Checked By:	
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5°, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2°	Scale:	N.T.S





REV	ECN	DESCRIPTION	DATE
01	0381	REMOVED NEUTRAL LINK WIRE ON C03	10/12/19
02	0441	REMOVED HP / LP ADDED PRESSURE TRANSDUCERS, NTC & RESISTOR	10/12/20

Rheem THERMAL SYSTEMS GROUP

43 Marigold Street
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Phone: (02) 9684 3684
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Drawn By: B.Fleming | Date: 28/10/2019

RTHP102K#-DQ#-1

Part No: 47009E | Rev: 02

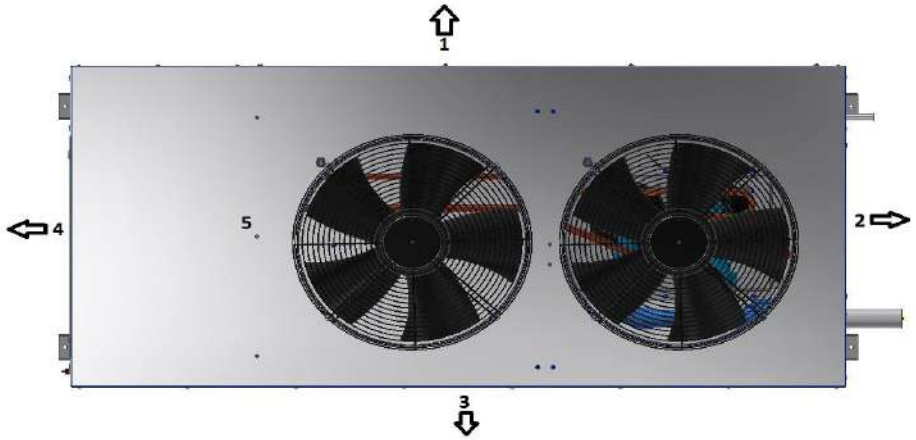
POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP132KT-DQV-1**

ELECTRICAL INPUT		
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz	
Full Load / Locked Rotor (Amps Per Phase)	65.8 FLA / 174 LRA	
Min. Circuit Size	80.0 Amps	
Refrigerant	R407C	
Nominal Heating capacity	132.45 kW	
Power input	24.22 kW	
COP	5.47 COP	
Noise Level	69 dBa @ 3 m	
Rated Load Amps @ 10°C SST / 45°C SCT	50.4 Amps	
TECHNICAL DATA		
	Compressor	**Fan**
Make	Copeland	EBM-Papst
Type	Scroll 20056	Axial
Number Per Unit	2	2
FLA (Full Load Amps, each)	31.20 Amps	1.70 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	7334 L/s
HEAT EXCHANGER (Water Side)		
Type of Water Tube	Titanium Tube / PVC Shell	
Design	Shell and Tube	
Flow Rate Excl. By Pass	7.00 L/s	
Design Temperature Difference	4.52 °C	
Max. Outlet Water Temp	42 °C	
Design Pressure Drop	40 kPa	
Max. Operating Pressure	300 kPa	
GENERAL INFORMATION		
Water Connections	80 mm PVC	
Drain	20mm Aluminium	
Defrost	Hot Gas Injection	
Cabinet Construction	1.2mm Stucco Aluminium	
Approx. shipping weight	650 kg	
Size L x W x H	2180 mm x 1134 mm x 1373 mm	

COP TABLE

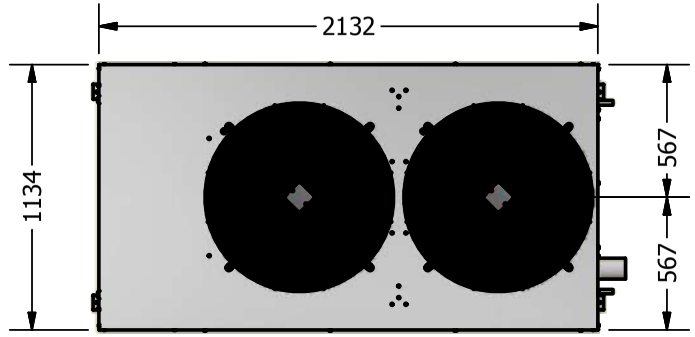
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	79.48 kW	90.66 kW	103.10 kW	113.36 kW	124.50 kW	128.42 kW	132.45 kW	136.59 kW	145.21 kW
	3.34 COP	3.80 COP	4.31 COP	4.72 COP	5.16 COP	5.32 COP	5.47 COP	5.63 COP	5.95 COP
30 °C	78.41 kW	89.38 kW	101.57 kW	111.61 kW	122.49 kW	126.32 kW	130.25 kW	134.29 kW	142.70 kW
	3.09 COP	3.52 COP	3.99 COP	4.38 COP	4.79 COP	4.93 COP	5.07 COP	5.22 COP	5.52 COP
33 °C	77.28 kW	88.05 kW	99.98 kW	109.79 kW	120.41 kW	124.14 kW	127.98 kW	131.92 kW	140.12 kW
	2.86 COP	3.25 COP	3.69 COP	4.04 COP	4.43 COP	4.56 COP	4.69 COP	4.83 COP	5.12 COP
36 °C	76.11 kW	86.67 kW	98.34 kW	107.91 kW	118.27 kW	121.91 kW	125.65 kW	129.49 kW	137.47 kW
	2.64 COP	3.00 COP	3.40 COP	3.73 COP	4.08 COP	4.20 COP	4.33 COP	4.46 COP	4.72 COP



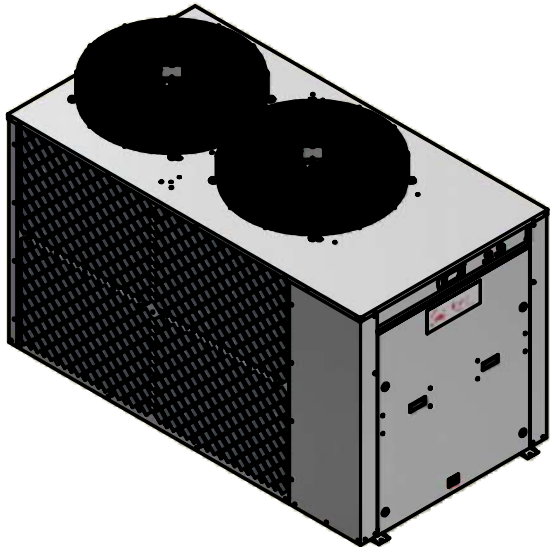
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	500 mm
2	Water Connections	500 mm
3	Evaporator Coil	500 mm
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

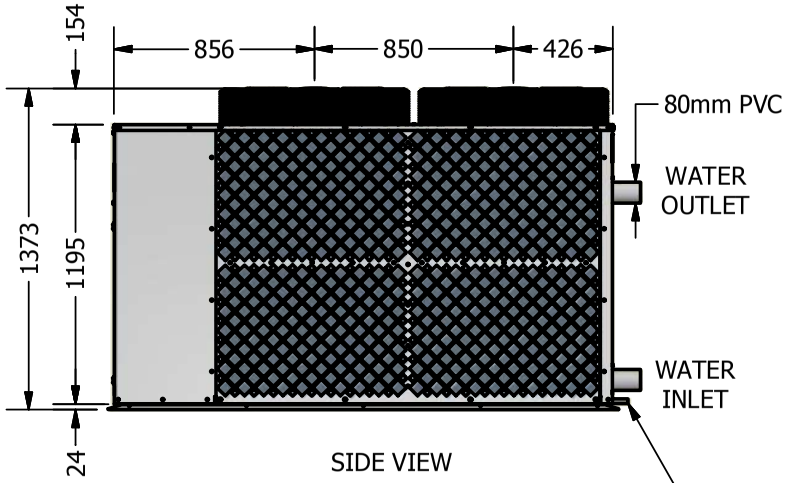
When units are placed side by side allow 1000mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in

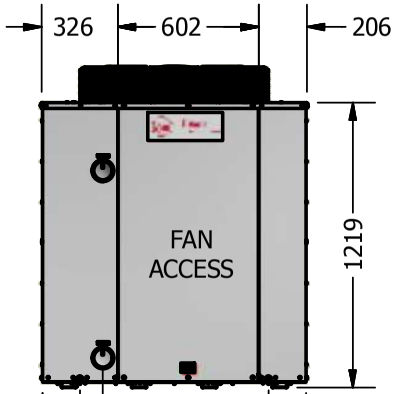


TOP VIEW



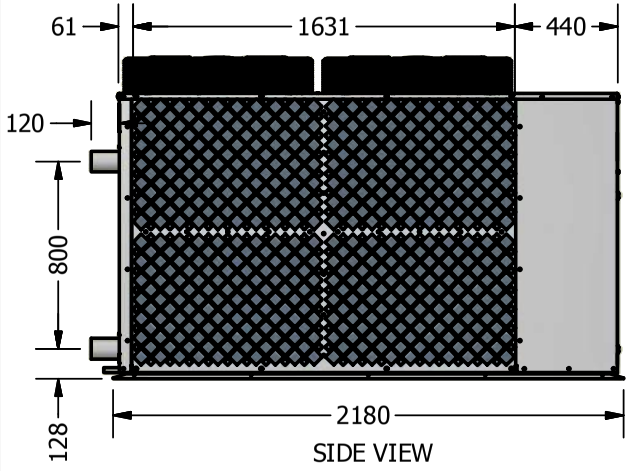


SIDE VIEW

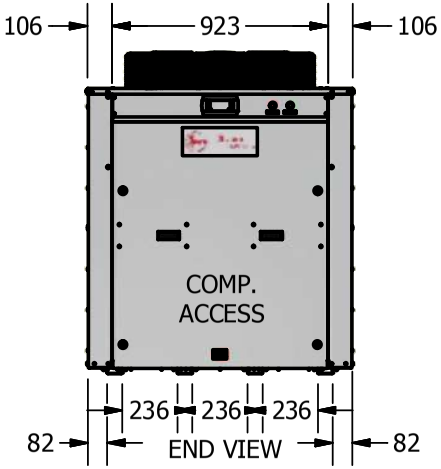


END VIEW

CONDENSATE DRAIN x2 Ø20MM



SIDE VIEW

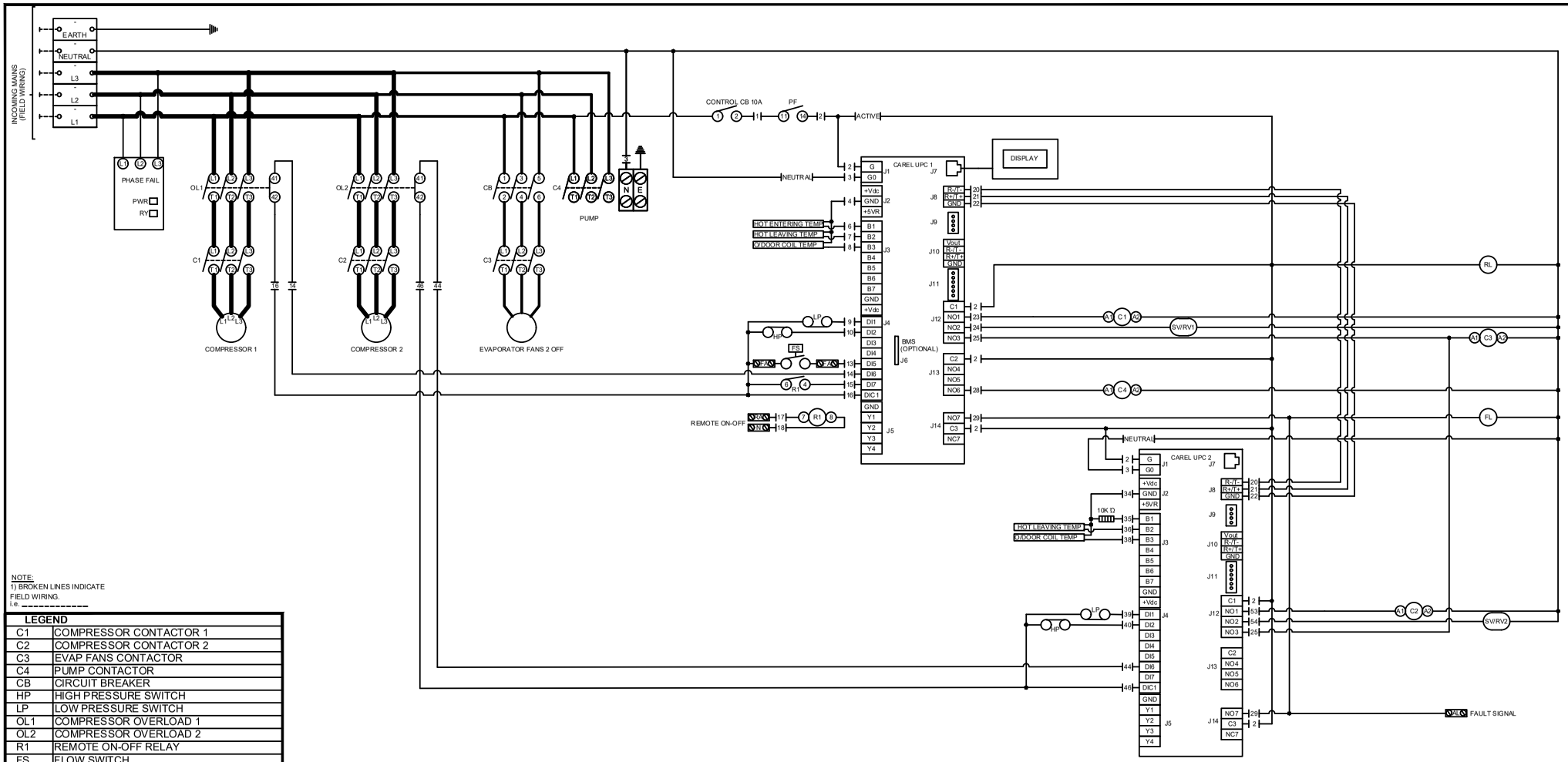


END VIEW

Rheem
THERMAL SYSTEMS GROUP

SHEET 1 OF 4

Description:	POOL HTR 132kW 3PH R407C		
Part No:	RTHP132KT-	**Rev.**	1
Material:		**Date:**	20/11/2017
Drawn By:	jbates **Checked By:**		
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5˚, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2˚	**Scale:**	N.T.S



NOTE:
1) BROKEN LINES INDICATE FIELD WIRING.
i.e. ----------

LEGEND	
C1	COMPRESSOR CONTACTOR 1
C2	COMPRESSOR CONTACTOR 2
C3	EVAP FANS CONTACTOR
C4	PUMP CONTACTOR
CB	CIRCUIT BREAKER
HP	HIGH PRESSURE SWITCH
LP	LOW PRESSURE SWITCH
OL1	COMPRESSOR OVERLOAD 1
OL2	COMPRESSOR OVERLOAD 2
R1	REMOTE ON-OFF RELAY
FS	FLOW SWITCH
PF	PHASE FAIL ROTATION RELAY
(C1)	COMPRESSOR CONTACTOR COIL 1
(C2)	COMPRESSOR CONTACTOR COIL 2
(C3)	EVAP FANS CONTACTOR COIL
(C4)	PUMP CONTACTOR COIL
(RL)	RUN LIGHT
(FL)	FAULT LIGHT
(R1)	REMOTE ON-OFF RELAY COIL
(SV/RV1)	DEFROST SOLENIOD/ REVERSING VALVE 1
(SV/RV2)	DEFROST SOLENIOD/ REVERSING VALVE 2

LEGEND	WIRE SIZE
	1.0mm²
	2.5mm²
	6.0mm²

AL	TERMINAL BLOCK - FAULT SIGNAL
RA	TERMINAL BLOCK - RELAY ACTIVE
E	TERMINAL BLOCK - EARTH
N	TERMINAL BLOCK - NEUTRAL
FA	TERMINAL BLOCK - FLOW SWITCH

REV	ECN	DESCRIPTION	DATE
01	0381	REMOVED NEUTRAL LINK WIRE ON C03	10/12/19
02	0414	REMOVED DI3 BRIDGE	05/1/21
03	0411	ADDED RESISTOR	10/12/20

Rheem THERMAL SYSTEMS GROUP
43 Marigold Street
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Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: J.Bates
Date: 23/10/2019

RTHP132K#-DQ#-1

Part No: 47006E
Rev: 03

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP175KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	81.9 FLA / 225 LRA
Min. Circuit Size	100.0 Amps
Refrigerant	R407C
Nominal Heating capacity	174.96 kW
Power input	33.12 kW
COP	5.28 COP
Noise Level	69 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	63.8 Amps

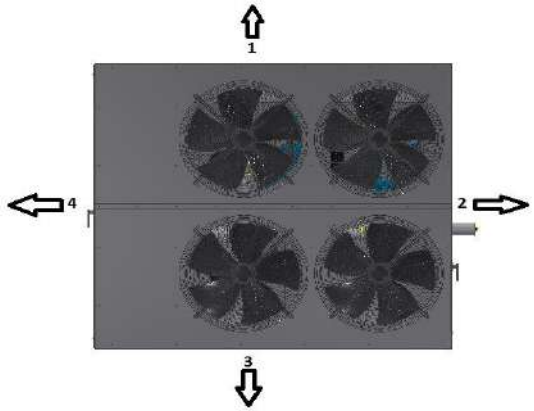
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20092	Axial
Number Per Unit	2	4
FLA (Full Load Amps, each)	37.50 Amps	1.70 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	14668 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	10.50 L/s
Design Temperature Difference	3.98 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	40 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	80 mm PVC
Drain	40mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium, Galvanised Base and Frame
Approx. shipping weight	1180 kg
Size L x W x H	2217 mm x 1967 mm x 2282 mm

COP TABLE

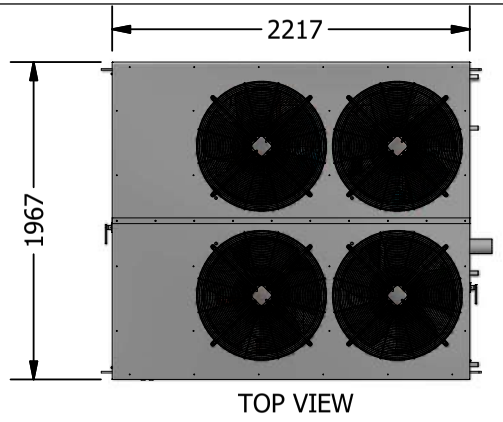
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	105.96 kW	120.34 kW	136.56 kW	150.00 kW	164.59 kW	169.71 kW	**174.96 kW**	174.96 kW	180.35 kW
	3.29 COP	3.71 COP	4.18 COP	4.56 COP	4.98 COP	5.13 COP	**5.28 COP**	5.28 COP	5.44 COP
30 °C	104.81 kW	118.81 kW	134.65 kW	147.80 kW	162.09 kW	167.12 kW	172.27 kW	172.27 kW	177.57 kW
	3.06 COP	3.45 COP	3.88 COP	4.23 COP	4.62 COP	4.75 COP	4.89 COP	4.89 COP	5.03 COP
33 °C	103.77 kW	117.37 kW	132.80 kW	145.65 kW	159.63 kW	164.55 kW	169.61 kW	169.61 kW	174.79 kW
	2.85 COP	3.20 COP	3.60 COP	3.92 COP	4.28 COP	4.40 COP	4.53 COP	4.53 COP	4.66 COP
36 °C	102.87 kW	116.04 kW	131.04 kW	143.56 kW	157.22 kW	162.03 kW	166.98 kW	166.98 kW	172.06 kW
	2.64 COP	2.97 COP	3.34 COP	3.64 COP	3.96 COP	4.07 COP	4.19 COP	4.19 COP	4.30 COP

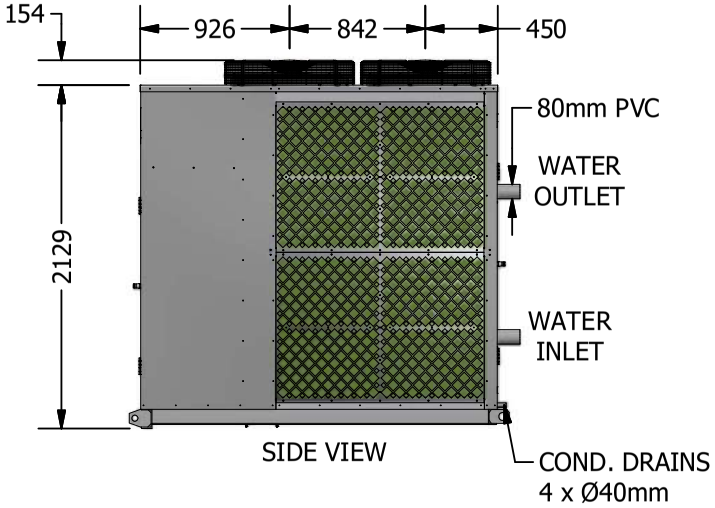


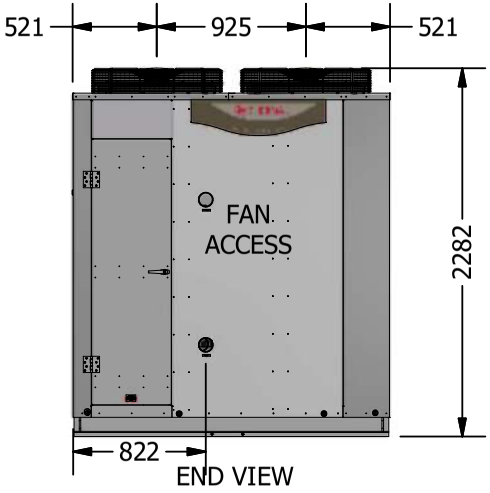
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	1000 mm
2	Water Connections	850 mm
3	Evaporator Coil	1000 mm
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

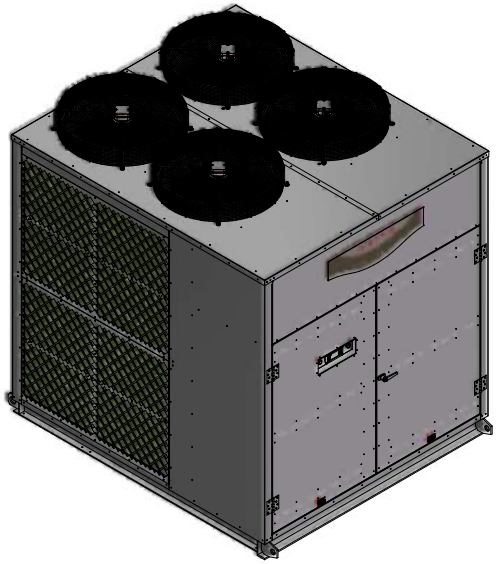
When units are placed side by side allow 2000mm between evaporator coils.

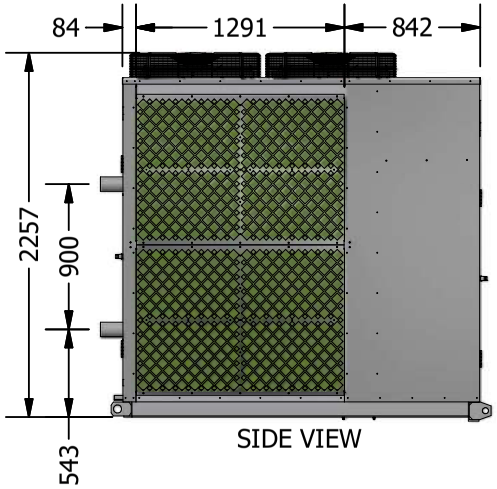
Rating Conditions: 27°C ambient, 60% RH, 27°C water in

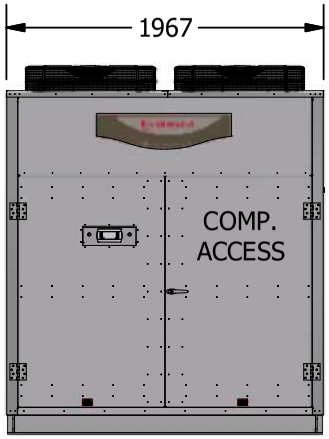




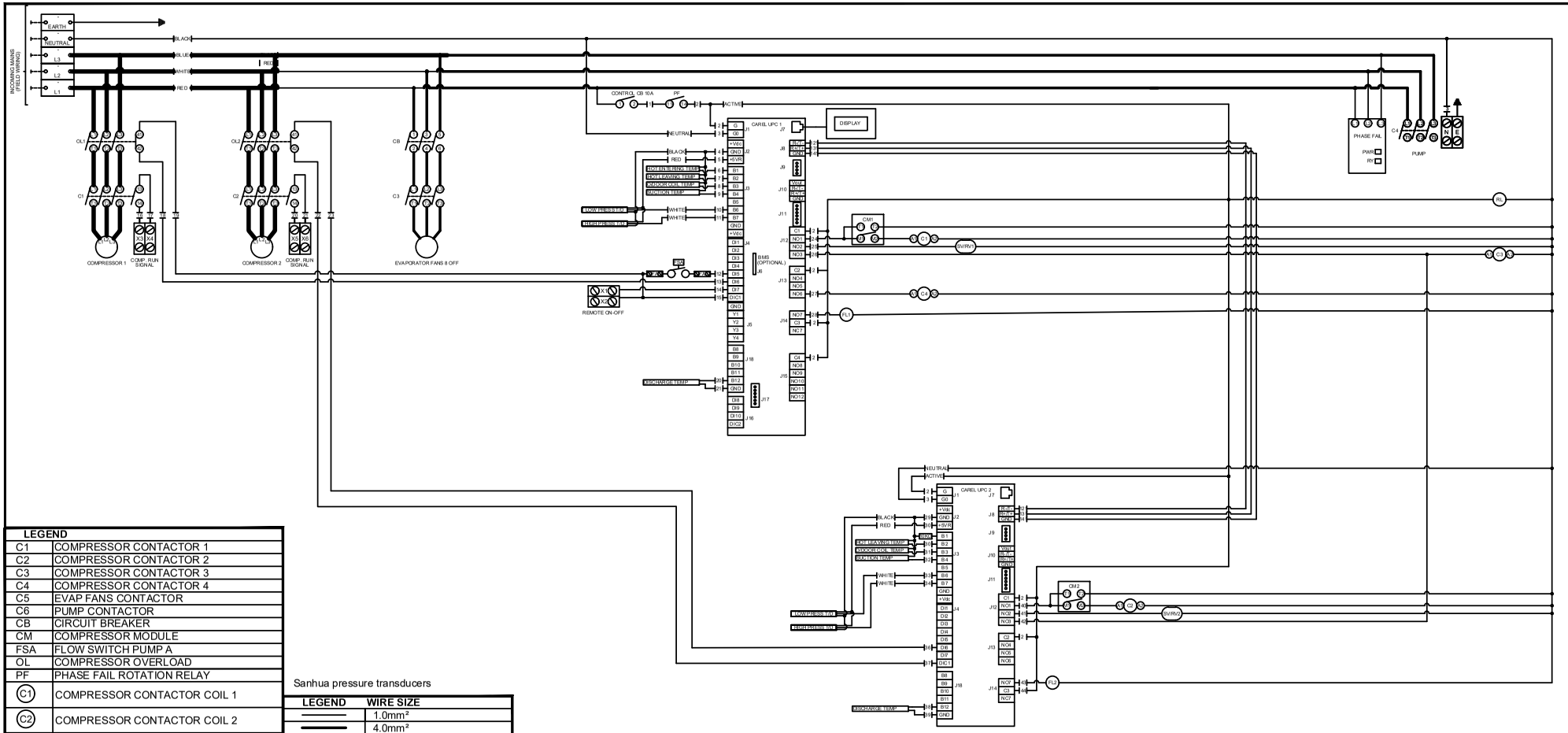








Rheem THERMAL SYSTEMS GROUP			
Description:	Rheem Thermal 175kW HP R407c		
Part No:	RTHP175-3	**Rev.**	
Material:		**Date:**	4/04/2018
Drawn By:	ST	**Checked By:**	
General Tolerance:	Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5˚, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2˚	**Scale:**	N.T.S



LEGEND	
C1	COMPRESSOR CONTACTOR 1
C2	COMPRESSOR CONTACTOR 2
C3	COMPRESSOR CONTACTOR 3
C4	COMPRESSOR CONTACTOR 4
C5	EVAP FANS CONTACTOR
C6	PUMP CONTACTOR
CB	CIRCUIT BREAKER
CM	COMPRESSOR MODULE
FSA	FLOW SWITCH PUMP A
OL	COMPRESSOR OVERLOAD
PF	PHASE FAIL ROTATION RELAY
(C1)	COMPRESSOR CONTACTOR COIL 1
(C2)	COMPRESSOR CONTACTOR COIL 2
(C3)	COMPRESSOR CONTACTOR COIL 3
(C4)	COMPRESSOR CONTACTOR COIL 4
(C5)	PUMP CONTACTOR COIL
(C6)	EVAP FANS CONTACTOR COIL
(SV)	DEFROST SOLENIOD VALVE
10KΩ	RESISTER - 10KΩ
A	TERMINAL BLOCK - ACTIVE
E	TERMINAL BLOCK - EARTH
N	TERMINAL BLOCK - NEUTRAL
FA	TERMINAL BLOCK - FLOW SWITCH A

Sanhua pressure transducers

LEGEND	WIRE SIZE
	1.0mm²
	4.0mm²
	10.0mm²

LEGEND	
J1	POWER SUPPLY
J2	PROBE SUPPLY
J3	ANALOG INPUT
J4	DIGITAL INPUT
J5	ANALOG OUTPUT
J6	BMS CONNECTION
J7	TERMINAL CONNECTOR
J8	uPC BUS
J9	PLD TERMINAL CONNECTOR
J10	RS485 / tLAN CONNECTOR
J11	VALVE 1 CONTROL OUTPUT
J12	RELAY DIGITAL OUTPUT GROUP 1
J13	RELAY DIGITAL OUTPUT GROUP 1
J14	RELAY DIGITAL OUTPUT GROUP 2
J15	RELAY DIGITAL OUTPUT GROUP 3
J16	DIGITAL INPUT
J17	VALVE 2 CONTROL OUTPUT
J18	ANALOGUE INPUT

REV	ECN	DESCRIPTION	DATE
01	0414	REMOVED BRIDGE DI3, ADDED SV/RV	05/1/21

Rheem THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: B.Fleming | Date: 28/10/2020

RTHP175K#-DQ#-1

Part No: 47258E | Rev: 01

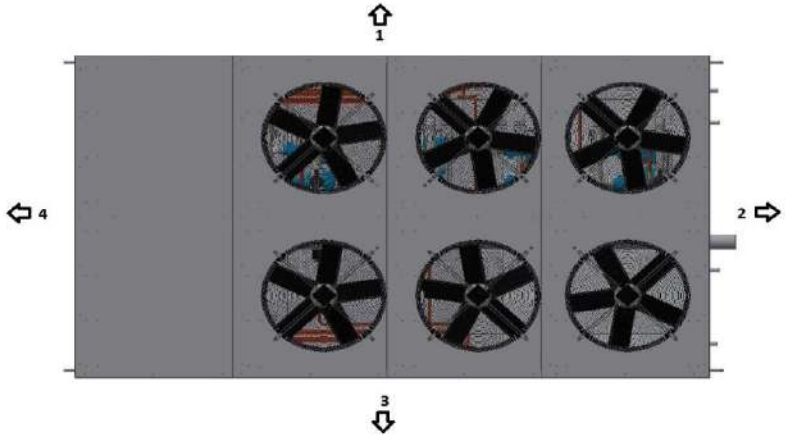
POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP199KT-DQV-1**

ELECTRICAL INPUT		
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz	
Full Load / Locked Rotor (Amps Per Phase)	100.8 FLA / 174 LRA	
Min. Circuit Size	120.0 Amps	
Refrigerant	R407c	
Nominal Heating capacity	198.75 kW	
Power input	37.05 kW	
COP	5.36 COP	
Noise Level	69 dBa @ 3 m	
Rated Load Amps @ 10°C SST / 45°C SCT	86.1 Amps	
TECHNICAL DATA		
	Compressor	**Fan**
Make	Copeland	EBM-Papst
Type	Scroll 20056	Axial
Number Per Unit	3	6
FLA (Full Load Amps, each)	31.20 Amps	1.20 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	14100 L/s
HEAT EXCHANGER (Water Side)		
Type of Water Tube	Titanium Tube / PVC Shell	
Design	Shell and Tube	
Flow Rate Excl. By Pass	10.5 L/s	
Design Temperature Difference	4.52 °C	
Max. Outlet Water Temp	42 °C	
Design Pressure Drop	40 kPa	
Max. Operating Pressure	300 kPa	
GENERAL INFORMATION		
Water Connections	80 mm PVC	
Drain	40mm Aluminium	
Defrost	Hot Gas Injection	
Cabinet Construction	1.2mm Stucco Aluminium, Galvanised Base and Frame	
Approx. shipping weight	1350 kg	
Size L x W x H	3463 mm x 1963 mm x 2288 mm	

COP TABLE

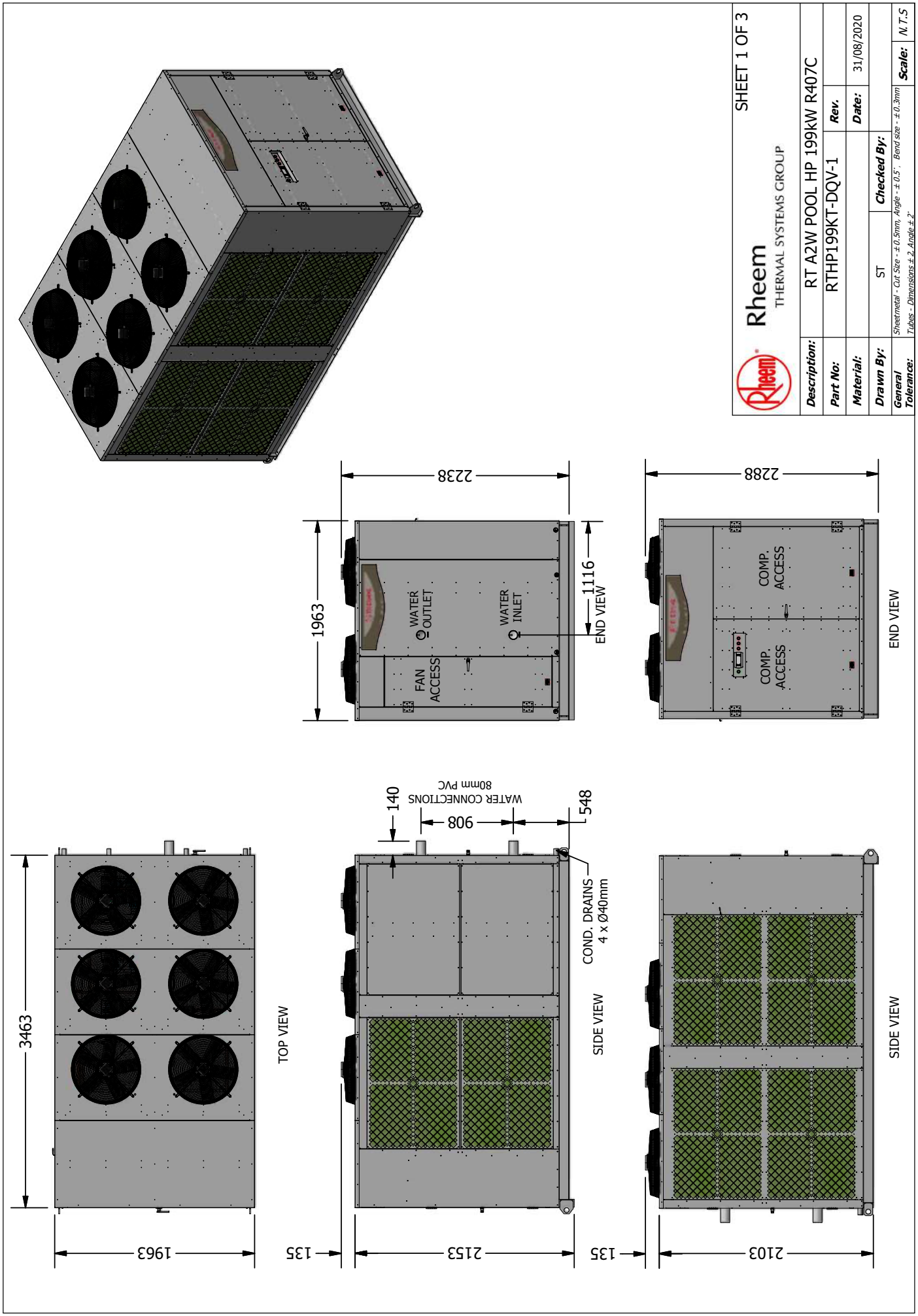
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	124.26 kW	138.27 kW	155.13 kW	170.25 kW	186.95 kW	192.85 kW	198.75 kW	204.98 kW	216.58 kW
	3.40 COP	3.77 COP	4.24 COP	4.63 COP	5.07 COP	5.22 COP	5.36 COP	5.52 COP	5.81 COP
30 °C	122.24 kW	136.22 kW	152.77 kW	167.46 kW	183.92 kW	189.67 kW	195.42 kW	201.56 kW	212.95 kW
	3.16 COP	3.51 COP	3.92 COP	4.29 COP	4.70 COP	4.83 COP	4.97 COP	5.12 COP	5.39 COP
33 °C	118.87 kW	134.16 kW	150.33 kW	164.64 kW	180.81 kW	186.42 kW	192.03 kW	198.03 kW	209.19 kW
	2.89 COP	3.25 COP	3.63 COP	3.98 COP	4.35 COP	4.48 COP	4.61 COP	4.75 COP	5.00 COP
36 °C	112.76 kW	132.09 kW	147.72 kW	161.76 kW	177.54 kW	183.03 kW	188.52 kW	194.30 kW	205.17 kW
	2.58 COP	3.00 COP	3.36 COP	3.67 COP	4.02 COP	4.14 COP	4.26 COP	4.39 COP	4.63 COP

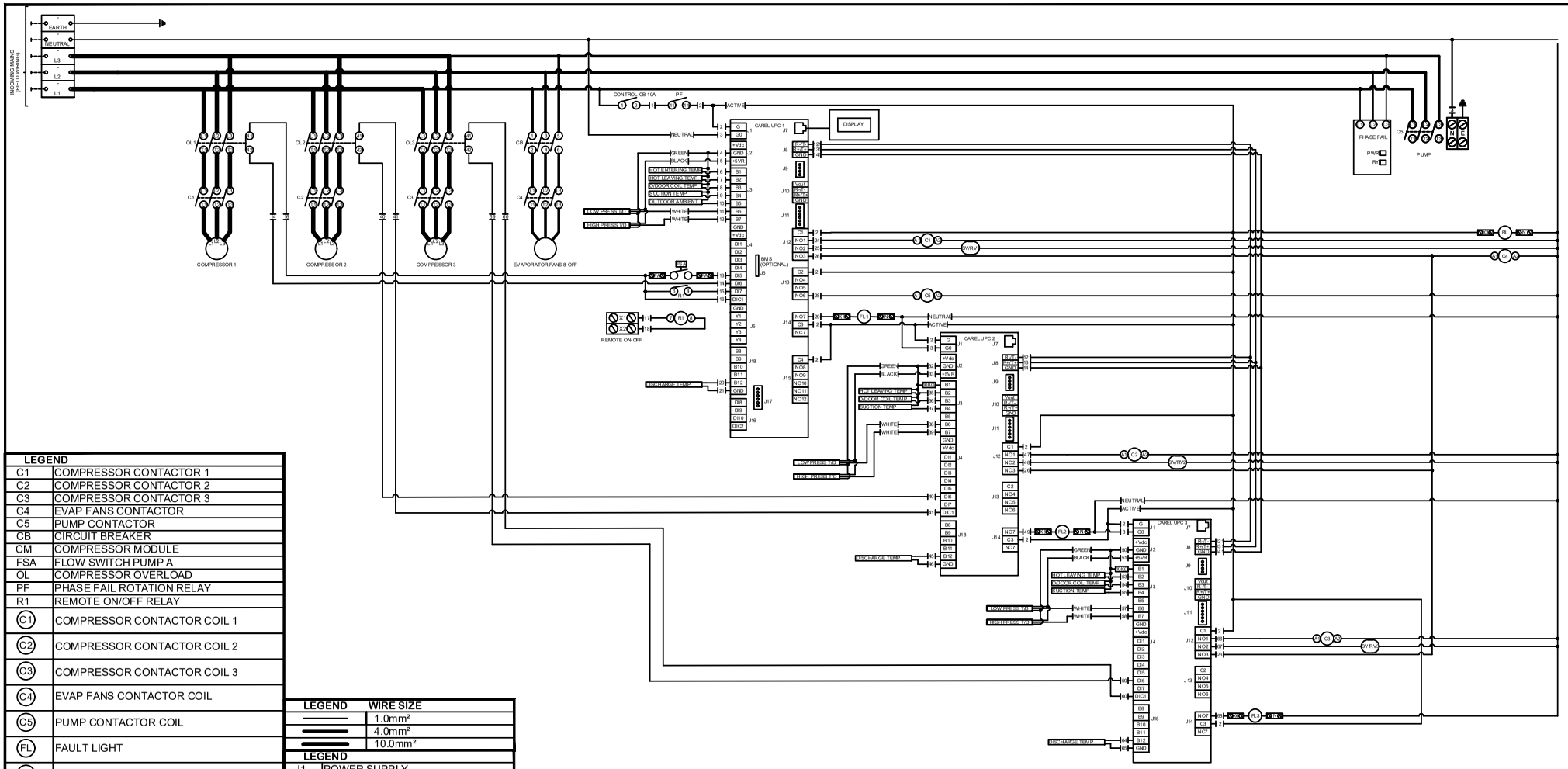


UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	1000 mm
2	Water Connections	850 mm
3	Evaporator Coil	1000 mm
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

When units are placed side by side allow 2000mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in


SHEET 1 OF 3
Rheem
THERMAL SYSTEMS GROUP
Description: RT A2W POOL HP 199kW R407C
Part No: RTHP199KT-DQV-1
Rev.
Material:
Date: 31/08/2020
Drawn By: ST
Checked By:
General Tolerance: Sheet metal - Cut Size - ± 0.5mm, Angle - ± 0.5°, Bend size - ± 0.3mm
Tubes - Dimensions ± 2, Angle ± 2°
Scale: N.T.S
2238
1963
1116
WATER OUTLET
WATER INLET
FAN ACCESS
END VIEW
2288
COMP. ACCESS
COMP. ACCESS
END VIEW
3463
1963
TOP VIEW
140
908
548
WATER CONNECTIONS 80mm PVC
COND. DRAINS 4 x Ø40mm
SIDE VIEW
135
2153
135
2103
SIDE VIEW



LEGEND	
C1	COMPRESSOR CONTACTOR 1
C2	COMPRESSOR CONTACTOR 2
C3	COMPRESSOR CONTACTOR 3
C4	EVAP FANS CONTACTOR
C5	PUMP CONTACTOR
CB	CIRCUIT BREAKER
CM	COMPRESSOR MODULE
FSA	FLOW SWITCH PUMP A
OL	COMPRESSOR OVERLOAD
PF	PHASE FAIL ROTATION RELAY
R1	REMOTE ON/OFF RELAY
(C1)	COMPRESSOR CONTACTOR COIL 1
(C2)	COMPRESSOR CONTACTOR COIL 2
(C3)	COMPRESSOR CONTACTOR COIL 3
(C4)	EVAP FANS CONTACTOR COIL
(C5)	PUMP CONTACTOR COIL
(FL)	FAULT LIGHT
(RL)	RUN LIGHT
(R1)	RELAY COIL - REMOTE ON / OFF
(SV/RV)	SOLENIOD VALVE / REVERSING VALVE
10KΩ	RESISTER - 10KΩ
A	TERMINAL BLOCK - ACTIVE
E	TERMINAL BLOCK - EARTH
N	TERMINAL BLOCK - NEUTRAL
FA	TERMINAL BLOCK - FLOW SWITCH A
X1	TERMINAL BLOCK - X1 TO X9

LEGEND	WIRE SIZE
	1.0mm²
	4.0mm²
	10.0mm²

LEGEND	
J1	POWER SUPPLY
J2	PROBE SUPPLY
J3	ANALOG INPUT
J4	DIGITAL INPUT
J5	ANALOG OUTPUT
J6	BMS CONNECTION
J7	TERMINAL CONNECTOR
J8	uPC BUS
J9	PLD TERMINAL CONNECTOR
J10	RS485 / tLAN CONNECTOR
J11	VALVE 1 CONTROL OUTPUT
J12	RELAY DIGITAL OUTPUT GROUP 1
J13	RELAY DIGITAL OUTPUT GROUP 1
J14	RELAY DIGITAL OUTPUT GROUP 2
J15	RELAY DIGITAL OUTPUT GROUP 3
J16	DIGITAL INPUT
J17	VALVE 2 CONTROL OUTPUT
J18	ANALOGUE INPUT

REV	ECN	DESCRIPTION	DATE
01	0414	REMOVED BRIDGE DI3-DI4	05/1/21

Rheem
THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: J.Bates

Date: 16/12/2019

RTHP199K#-DQ#-1

Part No: 47154E

Rev: 01

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP265KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	134.4 FLA / 174 LRA
Min. Circuit Size	150.0 Amps
Refrigerant	R407C
Nominal Heating capacity	264.91 kW
Power input	49.47 kW
COP	5.35 COP
Noise Level	69 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	103.6 Amps

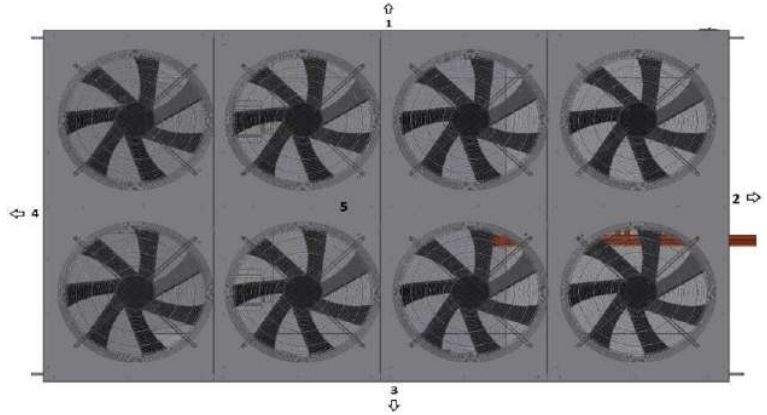
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20056	Axial
Number Per Unit	4	8
FLA (Full Load Amps, each)	31.20 Amps	1.20 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	18800 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	14.00 L/s
Design Temperature Difference	4.52 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	40 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	80 mm PVC
Drain	40mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium, Galvanised Base and Frame
Approx. shipping weight	1900 kg
Size L x W x H	3463 mm x 1963 mm x 2288 mm

COP TABLE

Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	158.96 kW	181.31 kW	206.20 kW	226.72 kW	249.01 kW	256.85 kW	**264.91 kW**	273.19 kW	290.43 kW
	3.27 COP	3.72 COP	4.22 COP	4.62 COP	5.05 COP	5.20 COP	**5.35 COP**	5.51 COP	5.82 COP
30 °C	156.81 kW	178.76 kW	203.14 kW	223.21 kW	244.98 kW	252.64 kW	260.50 kW	268.58 kW	285.40 kW
	3.03 COP	3.45 COP	3.91 COP	4.29 COP	4.69 COP	4.83 COP	4.97 COP	5.12 COP	5.42 COP
33 °C	154.56 kW	176.10 kW	199.96 kW	219.58 kW	240.82 kW	248.29 kW	255.96 kW	263.84 kW	280.23 kW
	2.81 COP	3.19 COP	3.62 COP	3.97 COP	4.34 COP	4.47 COP	4.61 COP	4.74 COP	5.02 COP
36 °C	152.22 kW	173.35 kW	196.68 kW	215.83 kW	236.54 kW	243.82 kW	251.30 kW	258.97 kW	274.94 kW
	2.60 COP	2.95 COP	3.34 COP	3.66 COP	4.01 COP	4.13 COP	4.25 COP	4.38 COP	4.64 COP

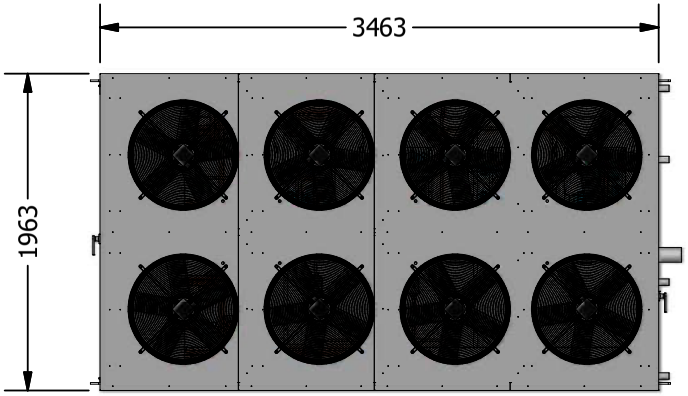


UNIT CLEARANCES

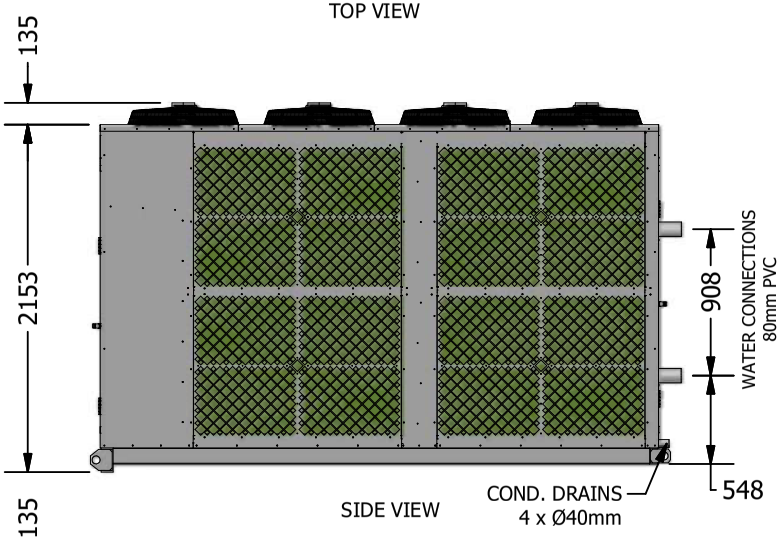
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	1000 mm
2	Water Connections	850 mm
3	Evaporator Coil	1000 mm
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

When units are placed side by side allow 2000mm between evaporator coils.

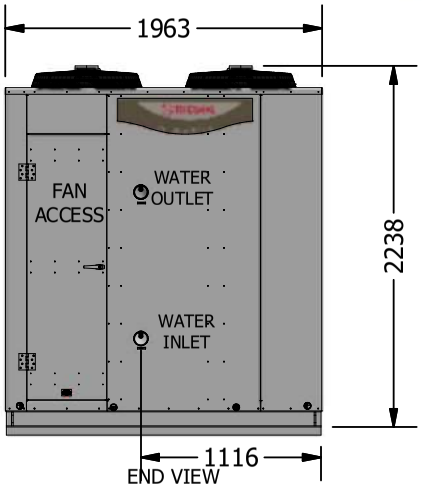
Rating Conditions: 27°C ambient, 60% RH, 27°C water in



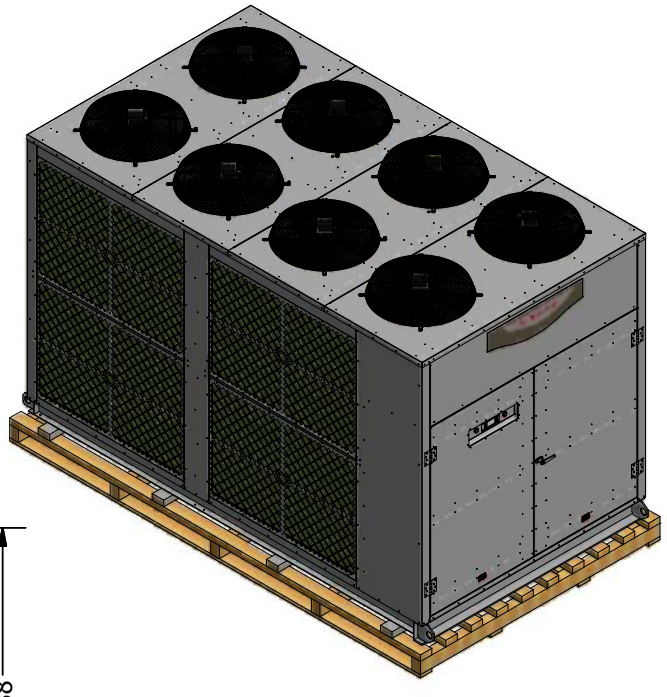
TOP VIEW

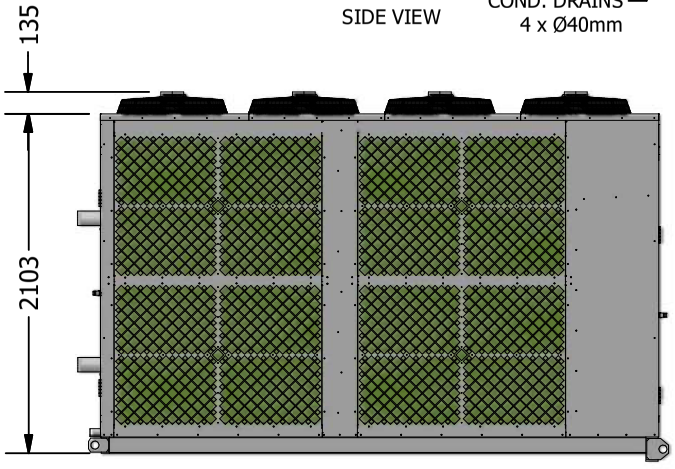


SIDE VIEW

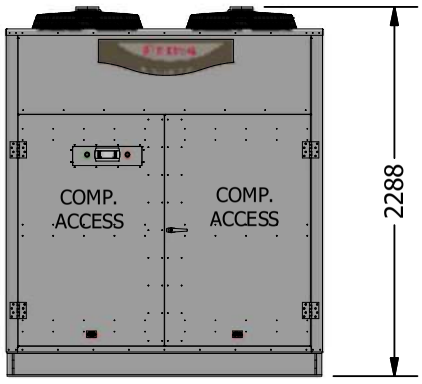


END VIEW





SIDE VIEW

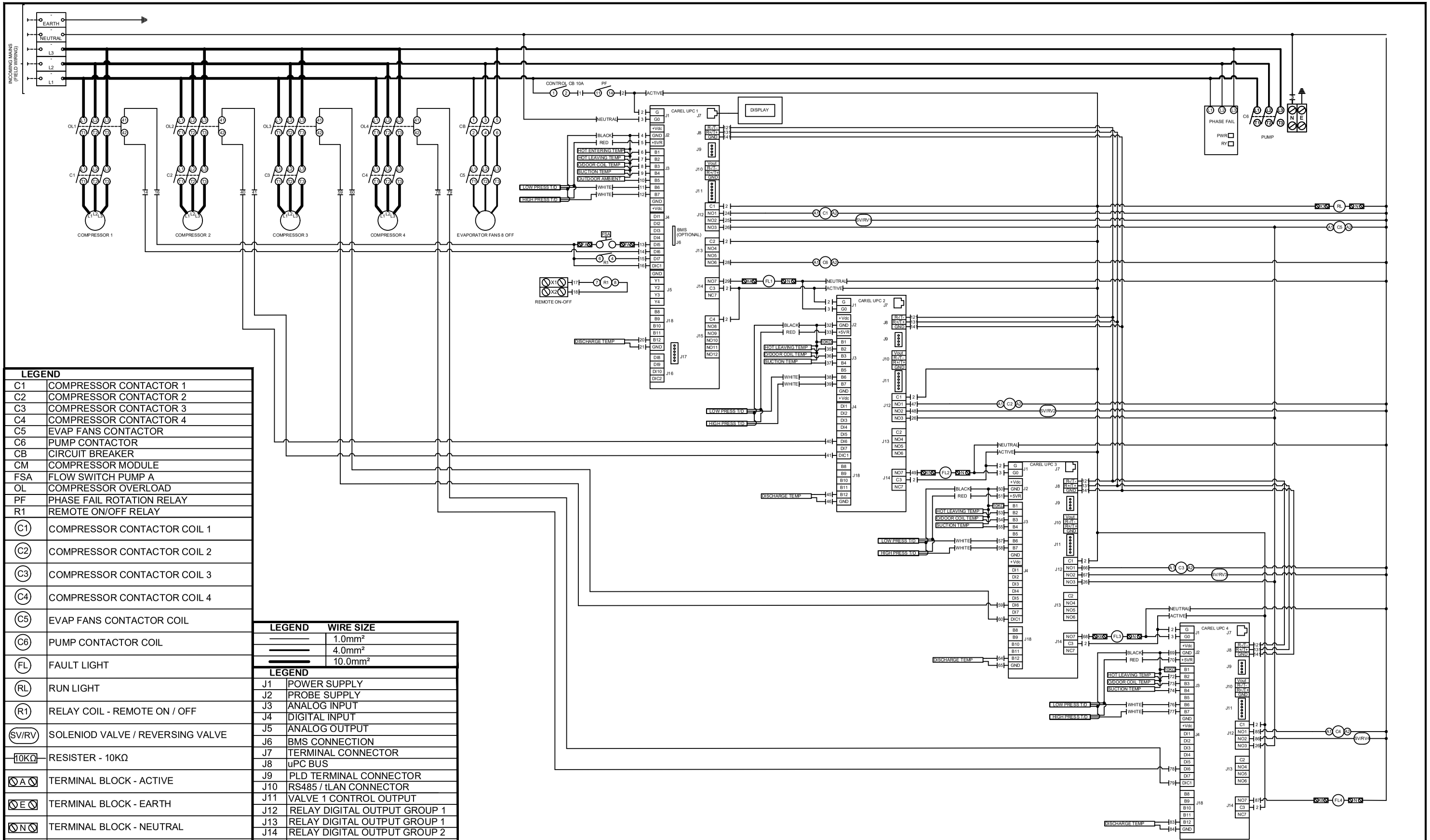


END VIEW

SHEET 1 OF 3

Rheem
THERMAL SYSTEMS GROUP

Description:	RT A2W POOL HP 265kW R407C		
Part No:	RTHP265KT-DQV-1	**Rev.**	
Material:		**Date:**	15/04/2020
Drawn By:	ST	**Checked By:**	
General Tolerance:	*Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5˚, Bend size - ± 0.3mm* *Tubes - Dimensions ± 2, Angle ± 2˚*	**Scale:**	*N.T.S*



LEGEND	
C1	COMPRESSOR CONTACTOR 1
C2	COMPRESSOR CONTACTOR 2
C3	COMPRESSOR CONTACTOR 3
C4	COMPRESSOR CONTACTOR 4
C5	EVAP FANS CONTACTOR
C6	PUMP CONTACTOR
CB	CIRCUIT BREAKER
CM	COMPRESSOR MODULE
FSA	FLOW SWITCH PUMP A
OL	COMPRESSOR OVERLOAD
PF	PHASE FAIL ROTATION RELAY
R1	REMOTE ON/OFF RELAY
(C1)	COMPRESSOR CONTACTOR COIL 1
(C2)	COMPRESSOR CONTACTOR COIL 2
(C3)	COMPRESSOR CONTACTOR COIL 3
(C4)	COMPRESSOR CONTACTOR COIL 4
(C5)	EVAP FANS CONTACTOR COIL
(C6)	PUMP CONTACTOR COIL
(FL)	FAULT LIGHT
(RL)	RUN LIGHT
(R1)	RELAY COIL - REMOTE ON / OFF
(SV/RV)	SOLENIOD VALVE / REVERSING VALVE
10KΩ	RESISTER - 10KΩ
A	TERMINAL BLOCK - ACTIVE
E	TERMINAL BLOCK - EARTH
N	TERMINAL BLOCK - NEUTRAL
FA	TERMINAL BLOCK - FLOW SWITCH A
X1	TERMINAL BLOCK - X1 TO X9

LEGEND	WIRE SIZE
———	1.0mm²
———	4.0mm²
———	10.0mm²

LEGEND	
J1	POWER SUPPLY
J2	PROBE SUPPLY
J3	ANALOG INPUT
J4	DIGITAL INPUT
J5	ANALOG OUTPUT
J6	BMS CONNECTION
J7	TERMINAL CONNECTOR
J8	uPC BUS
J9	PLD TERMINAL CONNECTOR
J10	RS485 / tLAN CONNECTOR
J11	VALVE 1 CONTROL OUTPUT
J12	RELAY DIGITAL OUTPUT GROUP 1
J13	RELAY DIGITAL OUTPUT GROUP 1
J14	RELAY DIGITAL OUTPUT GROUP 2
J15	RELAY DIGITAL OUTPUT GROUP 3
J16	DIGITAL INPUT
J17	VALVE 2 CONTROL OUTPUT
J18	ANALOGUE INPUT

REV	ECN	DESCRIPTION	DATE
01	0414	REMOVED BRIDGE DI3-DI4	05/1/21

Rheem THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: J.Bates
Date: 24/04/20

RTHP265K#-DQ#-10

Part No: 47210E
Rev: 01

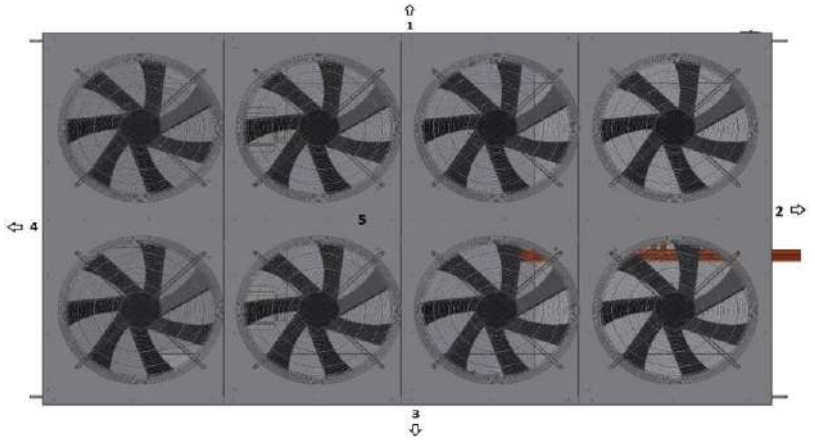
POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP350KT-DQV-1**

ELECTRICAL INPUT		
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz	
Full Load / Locked Rotor (Amps Per Phase)	163.6 FLA / 225 LRA	
Min. Circuit Size	200.0 Amps	
Refrigerant	R407C	
Nominal Heating capacity	349.93 kW	
Power input	66.24 kW	
COP	5.28 COP	
Noise Level	73 dBa @ 3 m	
Rated Load Amps @ 10°C SST / 45°C SCT	115.8 Amps	
TECHNICAL DATA		
	Compressor	**Fan**
Make	Copeland	EBM-Papst
Type	Scroll 20092	Axial
Number Per Unit	4	8
FLA (Full Load Amps, each)	37.50 Amps	1.70 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	29340 L/s
HEAT EXCHANGER (Water Side)		
Type of Water Tube	Titanium Tube / PVC Shell	
Design	Shell and Tube	
Flow Rate Excl. By Pass	21.00 L/s	
Design Temperature Difference	3.98 °C	
Max. Outlet Water Temp	42 °C	
Design Pressure Drop	40 kPa	
Max. Operating Pressure	300 kPa	
GENERAL INFORMATION		
Water Connections	100 mm PVC	
Drain	40mm Aluminium	
Defrost	Hot Gas Injection	
Cabinet Construction	1.2mm Stucco Aluminium, Galvanised Base and Frame	
Approx. shipping weight	1900 kg	
Size L x W x H	3463 mm x 1963 mm x 2348 mm	

COP TABLE

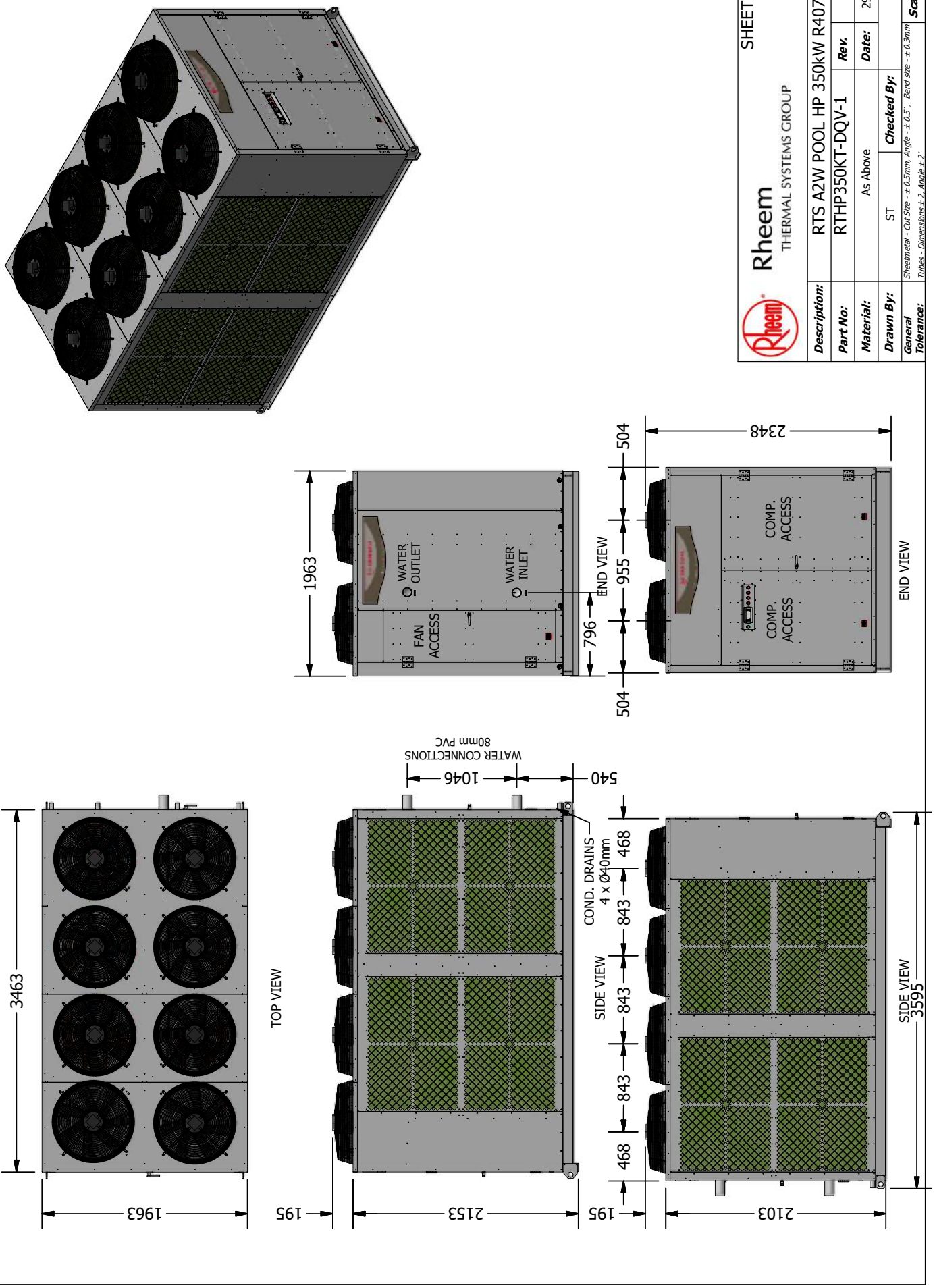
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	211.92 kW	240.68 kW	273.13 kW	300.01 kW	329.17 kW	339.42 kW	**349.93 kW**	360.71 kW	383.10 kW
	3.29 COP	3.71 COP	4.18 COP	4.56 COP	4.98 COP	5.13 COP	**5.28 COP**	5.44 COP	5.77 COP
30 °C	209.61 kW	237.62 kW	269.30 kW	295.60 kW	324.18 kW	334.23 kW	344.55 kW	355.14 kW	377.13 kW
	3.06 COP	3.45 COP	3.88 COP	4.23 COP	4.62 COP	4.75 COP	4.89 COP	5.03 COP	5.33 COP
33 °C	207.54 kW	234.73 kW	265.60 kW	291.29 kW	319.26 kW	329.10 kW	339.21 kW	349.59 kW	371.17 kW
	2.85 COP	3.20 COP	3.60 COP	3.92 COP	4.28 COP	4.40 COP	4.53 COP	4.66 COP	4.93 COP
36 °C	205.74 kW	232.08 kW	262.09 kW	287.13 kW	314.44 kW	324.07 kW	333.96 kW	344.12 kW	365.26 kW
	2.64 COP	2.97 COP	3.34 COP	3.64 COP	3.96 COP	4.07 COP	4.19 COP	4.30 COP	4.55 COP

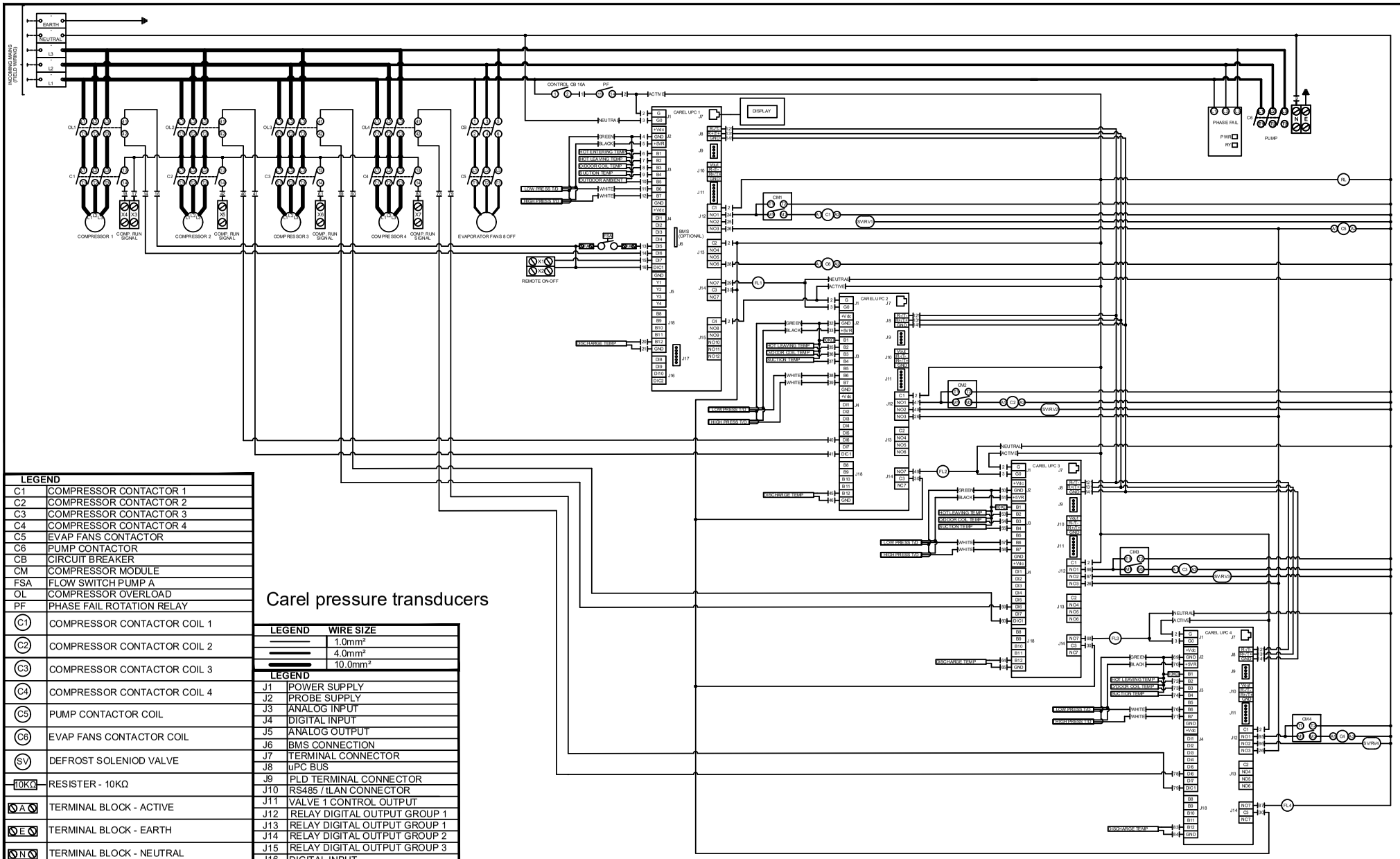


UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	1000 mm
2	Water Connections	850 mm
3	Evaporator Coil	1000 mm
4	Compressor Access	850 mm
5	Top – Fan Discharge	3500 mm

When units are placed side by side allow 2000mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in


SHEET 1 OF 3
Rheem
THERMAL SYSTEMS GROUP
Description: RTS A2W POOL HP 350kW R407C
Part No: RTHP350KT-DQV-1
Rev.
Material: As Above
Date: 29/05/2020
Drawn By: ST
Checked By:
General Tolerance: Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5°, Bend size - ± 0.3mm
Tubes - Dimensions ± 2, Angle ± 2°
Scale: N.T.S
WATER OUTLET
WATER INLET
FAN ACCESS
COMP. ACCESS
COMP. ACCESS
END VIEW
END VIEW
1963
2348
504
955
796
504
WATER CONNECTIONS
80mm PVC
1046
540
COND. DRAINS
4 x Ø40mm
SIDE VIEW
SIDE VIEW
TOP VIEW
3463
3595
1963
2153
2103
195
195
468
843
843
843
468



LEGEND	
C1	COMPRESSOR CONTACTOR 1
C2	COMPRESSOR CONTACTOR 2
C3	COMPRESSOR CONTACTOR 3
C4	COMPRESSOR CONTACTOR 4
C5	EVAP FANS CONTACTOR
C6	PUMP CONTACTOR
CB	CIRCUIT BREAKER
CM	COMPRESSOR MODULE
FSA	FLOW SWITCH PUMP A
OL	COMPRESSOR OVERLOAD
PF	PHASE FAIL ROTATION RELAY
(C1)	COMPRESSOR CONTACTOR COIL 1
(C2)	COMPRESSOR CONTACTOR COIL 2
(C3)	COMPRESSOR CONTACTOR COIL 3
(C4)	COMPRESSOR CONTACTOR COIL 4
(C5)	PUMP CONTACTOR COIL
(C6)	EVAP FANS CONTACTOR COIL
(SV)	DEFROST SOLENIOD VALVE
10KΩ	RESISTER - 10KΩ
A	TERMINAL BLOCK - ACTIVE
E	TERMINAL BLOCK - EARTH
N	TERMINAL BLOCK - NEUTRAL
FA	TERMINAL BLOCK - FLOW SWITCH A

Carel pressure transducers

LEGEND	WIRE SIZE
	1.0mm²
	4.0mm²
	10.0mm²

LEGEND	
J1	POWER SUPPLY
J2	PROBE SUPPLY
J3	ANALOG INPUT
J4	DIGITAL INPUT
J5	ANALOG OUTPUT
J6	BMS CONNECTION
J7	TERMINAL CONNECTOR
J8	uPC BUS
J9	PLD TERMINAL CONNECTOR
J10	RS485 / tLAN CONNECTOR
J11	VALVE 1 CONTROL OUTPUT
J12	RELAY DIGITAL OUTPUT GROUP 1
J13	RELAY DIGITAL OUTPUT GROUP 1
J14	RELAY DIGITAL OUTPUT GROUP 2
J15	RELAY DIGITAL OUTPUT GROUP 3
J16	DIGITAL INPUT
J17	VALVE 2 CONTROL OUTPUT
J18	ANALOGUE INPUT

REV	ECN	DESCRIPTION	DATE
01	0414	REMOVED BRIDGE DI3-DI4, ADDED SV/RV	05/1/21

Rheem
THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: B.Fleming
Date: 2/6/2020

RTHP350K#-DQ#-1

Part No: 47222E
Rev: 01

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP440KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	202.2 FLA / 272 LRA
Min. Circuit Size	250.0 Amps
Refrigerant	R407C
Nominal Heating capacity	441.02 kW
Power input	80.28 kW
COP	5.49 COP
Noise Level	73 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	146.8 Amps

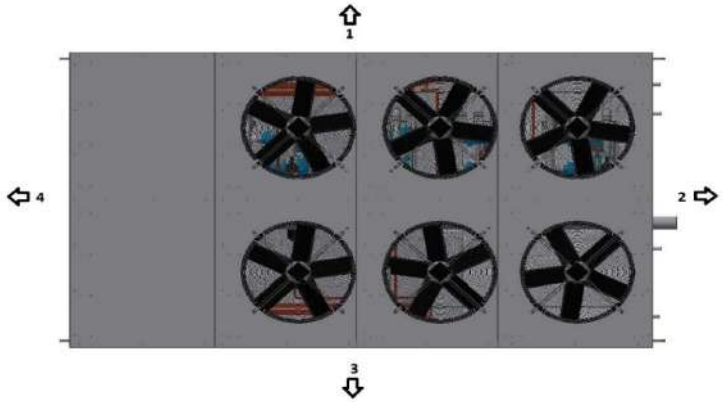
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20103	Axial
Number Per Unit	4	6
FLA (Full Load Amps, each)	46.50 Amps	2.70 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	34956 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	28 L/s
Design Temperature Difference	3.76 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	60 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	150 mm PVC
Drain	40mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium, Galvanised Base and Frame
Approx. shipping weight	2400 kg
Size L x W x H	4500 mm x 2262 mm x 2605 mm

COP TABLE

Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	262.32 kW	299.21 kW	341.00 kW	375.82 kW	413.82 kW	427.23 kW	441.02 kW	455.19 kW	484.74 kW
	3.37 COP	3.83 COP	4.33 COP	4.74 COP	5.18 COP	5.34 COP	5.49 COP	5.65 COP	5.98 COP
30 °C	258.92 kW	294.58 kW	335.03 kW	368.77 kW	405.64 kW	418.66 kW	432.05 kW	445.82 kW	474.54 kW
	3.12 COP	3.54 COP	4.00 COP	4.38 COP	4.79 COP	4.94 COP	5.08 COP	5.23 COP	5.54 COP
33 °C	255.96 kW	290.36 kW	329.45 kW	362.10 kW	397.81 kW	410.43 kW	423.42 kW	436.78 kW	464.65 kW
	2.89 COP	3.27 COP	3.70 COP	4.05 COP	4.43 COP	4.56 COP	4.69 COP	4.83 COP	5.12 COP
36 °C	253.49 kW	286.60 kW	324.29 kW	355.83 kW	390.37 kW	402.58 kW	415.16 kW	428.10 kW	455.11 kW
	2.67 COP	3.02 COP	3.41 COP	3.73 COP	4.08 COP	4.20 COP	4.33 COP	4.45 COP	4.72 COP



UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	1000mm
2	Water Connections	850mm
3	Evaporator Coil	1000mm
4	Compressor Access	1200mm
5	Top – Fan Discharge	3500mm

When units are placed side by side allow 2000mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP440KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	202.2 FLA / 272 LRA
Min. Circuit Size	250.0 Amps
Refrigerant	R407C
Nominal Heating capacity	441.02 kW
Power input	80.28 kW
COP	5.49 COP
Noise Level	73 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	146.8 Amps

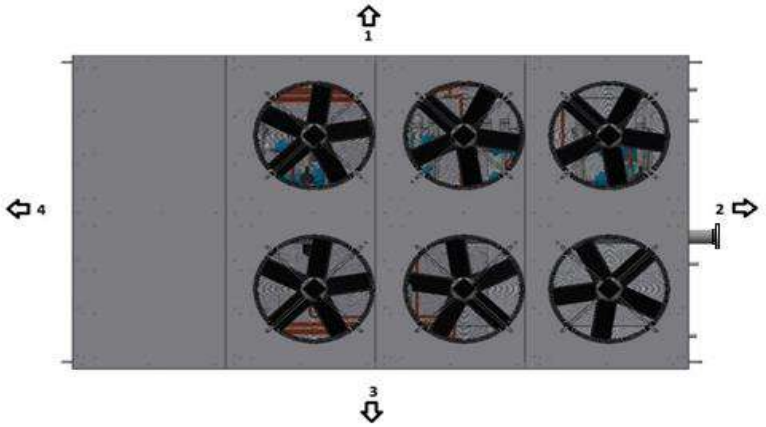
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20103	Axial
Number Per Unit	4	6
FLA (Full Load Amps, each)	46.50 Amps	2.70 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	34956 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	28 L/s
Design Temperature Difference	3.76 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	60 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	150 mm PVC Flange
Drain	40mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium, Galvanised Base and Frame
Approx. shipping weight	2400 kg
Size L x W x H	4500 mm x 2262 mm x 2605 mm

COP TABLE

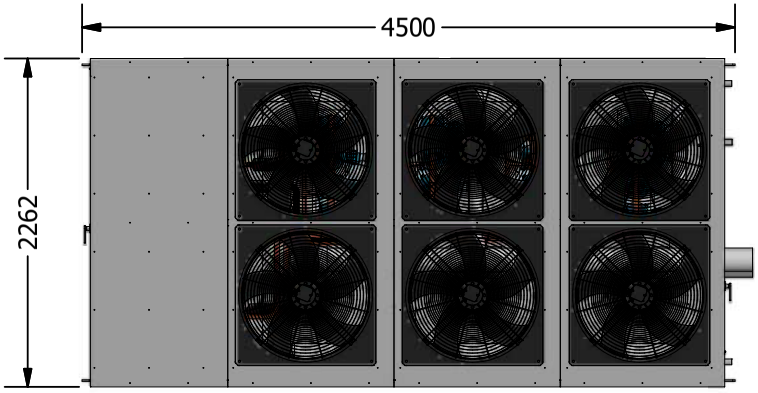
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	262.32 kW	299.21 kW	341.00 kW	375.82 kW	413.82 kW	427.23 kW	**441.02 kW**	455.19 kW	484.74 kW
	3.37 COP	3.83 COP	4.33 COP	4.74 COP	5.18 COP	5.34 COP	**5.49 COP**	5.65 COP	5.98 COP
30 °C	258.92 kW	294.58 kW	335.03 kW	368.77 kW	405.64 kW	418.66 kW	432.05 kW	445.82 kW	474.54 kW
	3.12 COP	3.54 COP	4.00 COP	4.38 COP	4.79 COP	4.94 COP	5.08 COP	5.23 COP	5.54 COP
33 °C	255.96 kW	290.36 kW	329.45 kW	362.10 kW	397.81 kW	410.43 kW	423.42 kW	436.78 kW	464.65 kW
	2.89 COP	3.27 COP	3.70 COP	4.05 COP	4.43 COP	4.56 COP	4.69 COP	4.83 COP	5.12 COP
36 °C	253.49 kW	286.60 kW	324.29 kW	355.83 kW	390.37 kW	402.58 kW	415.16 kW	428.10 kW	455.11 kW
	2.67 COP	3.02 COP	3.41 COP	3.73 COP	4.08 COP	4.20 COP	4.33 COP	4.45 COP	4.72 COP



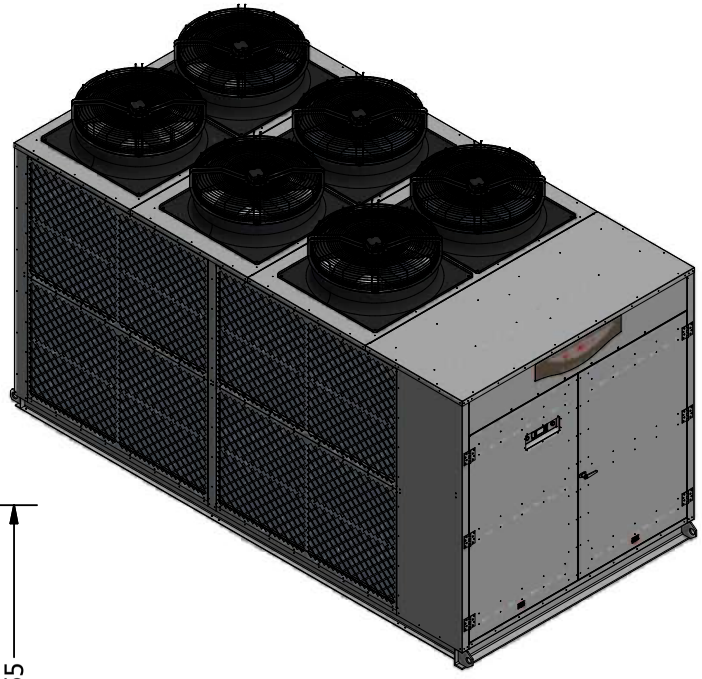
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	1000mm
2	Water Connections	850mm
3	Evaporator Coil	1000mm
4	Compressor Access	1200mm
5	Top – Fan Discharge	3500mm

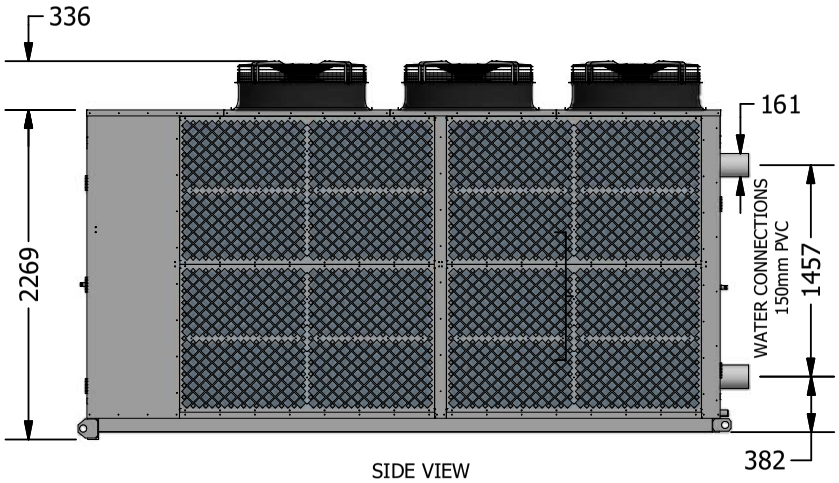
When units are placed side by side allow 2000mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in

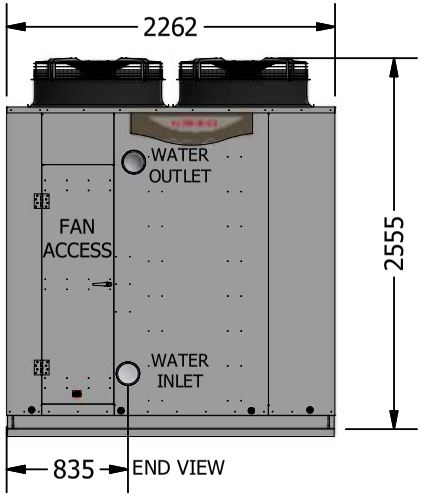


TOP VIEW

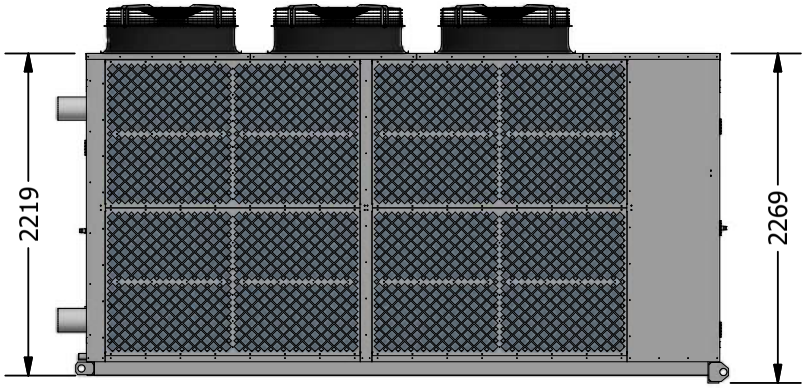




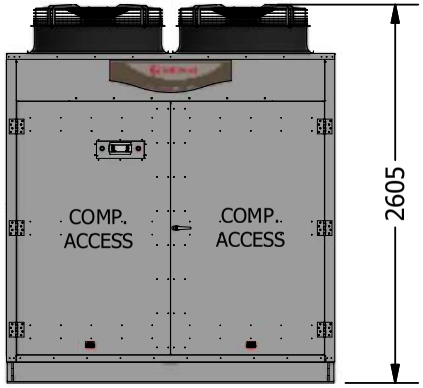
SIDE VIEW



END VIEW



SIDE VIEW

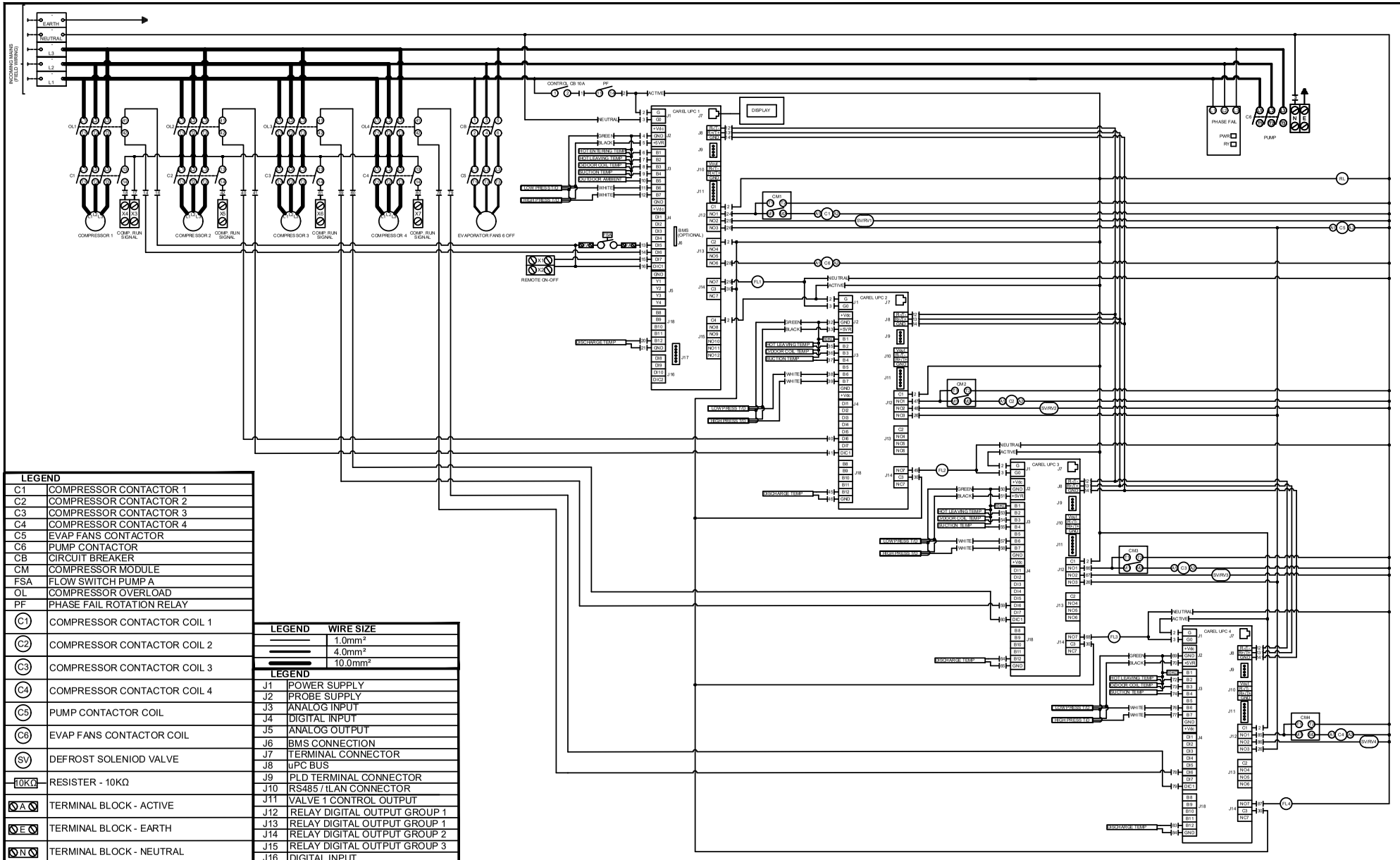


END VIEW

SHEET 1 OF 3

Rheem
THERMAL SYSTEMS GROUP

Description:	RHEEM THERMAL A2W HWHP 440kW R407C		
Part No:	RTHP440KT-	**Rev.**	
Material:		**Date:**	1/11/2018
Drawn By:	ST	**Checked By:**	
General Tolerance:	*Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5', Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2'*	**Scale:**	*N.T.S*



LEGEND	
C1	COMPRESSOR CONTACTOR 1
C2	COMPRESSOR CONTACTOR 2
C3	COMPRESSOR CONTACTOR 3
C4	COMPRESSOR CONTACTOR 4
C5	EVAP FANS CONTACTOR
C6	PUMP CONTACTOR
CB	CIRCUIT BREAKER
CM	COMPRESSOR MODULE
FSA	FLOW SWITCH PUMP A
OL	COMPRESSOR OVERLOAD
PF	PHASE FAIL ROTATION RELAY
(C1)	COMPRESSOR CONTACTOR COIL 1
(C2)	COMPRESSOR CONTACTOR COIL 2
(C3)	COMPRESSOR CONTACTOR COIL 3
(C4)	COMPRESSOR CONTACTOR COIL 4
(C5)	PUMP CONTACTOR COIL
(C6)	EVAP FANS CONTACTOR COIL
(SV)	DEFROST SOLENIOD VALVE
10KΩ	RESISTER - 10KΩ
A	TERMINAL BLOCK - ACTIVE
E	TERMINAL BLOCK - EARTH
N	TERMINAL BLOCK - NEUTRAL
FA	TERMINAL BLOCK - FLOW SWITCH A

LEGEND	WIRE SIZE
	1.0mm²
	4.0mm²
	10.0mm²

LEGEND	
J1	POWER SUPPLY
J2	PROBE SUPPLY
J3	ANALOG INPUT
J4	DIGITAL INPUT
J5	ANALOG OUTPUT
J6	BMS CONNECTION
J7	TERMINAL CONNECTOR
J8	uPC BUS
J9	PLD TERMINAL CONNECTOR
J10	RS485 / tLAN CONNECTOR
J11	VALVE 1 CONTROL OUTPUT
J12	RELAY DIGITAL OUTPUT GROUP 1
J13	RELAY DIGITAL OUTPUT GROUP 1
J14	RELAY DIGITAL OUTPUT GROUP 2
J15	RELAY DIGITAL OUTPUT GROUP 3
J16	DIGITAL INPUT
J17	VALVE 2 CONTROL OUTPUT
J18	ANALOGUE INPUT

REV	ECN	DESCRIPTION	DATE
01	0414	REMOVED BRIDGE DI3-DI4, ADDED SV/RV	05/1/21

Rheem
THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: B.Fleming | Date: 29/04/2020

RTHP440-540K#-DQ#-1

Part No: 47209E | Rev: 01

POOL HEAT PUMP SPECIFICATIONS

Titanium Heat Exchanger / Rheem IQ Control **RTHP540KT-DQV-1**

ELECTRICAL INPUT	
Voltage/Phase	380 - 415 Volts / 3 Phase / 50 Hz
Full Load / Locked Rotor (Amps Per Phase)	246.2 FLA / 310 LRA
Min. Circuit Size	300.0 Amps
Refrigerant	R407C
Nominal Heating capacity	540.31 kW
Power input	95.65 kW
COP	5.65 COP
Noise Level	73 dBa @ 3 m
Rated Load Amps @ 10°C SST / 45°C SCT	173.6 Amps

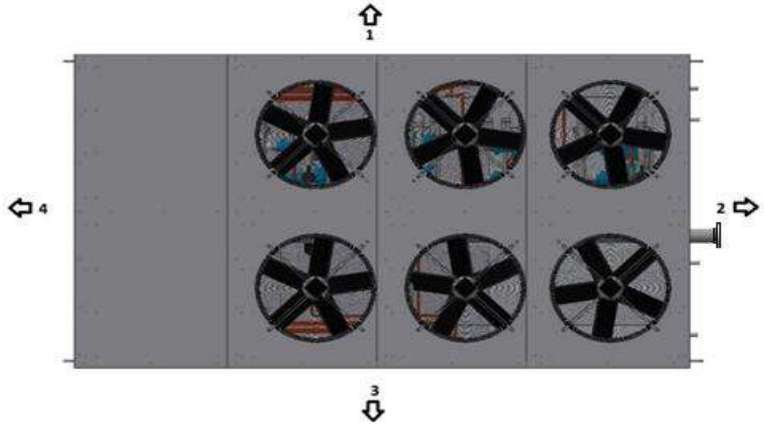
TECHNICAL DATA	Compressor	Fan
Make	Copeland	EBM-Papst
Type	Scroll 20105	Axial
Number Per Unit	4	6
FLA (Full Load Amps, each)	57.50 Amps	2.70 Amps
Voltage / Phase	380 - 415 / 3	380 - 415 / 3
Pole/RPM	2/2900	6/890
Air Flow	N/A	34956 L/s

HEAT EXCHANGER (Water Side)	
Type of Water Tube	Titanium Tube / PVC Shell
Design	Shell and Tube
Flow Rate Excl. By Pass	28 L/s
Design Temperature Difference	4.61 °C
Max. Outlet Water Temp	42 °C
Design Pressure Drop	60 kPa
Max. Operating Pressure	300 kPa

GENERAL INFORMATION	
Water Connections	150 mm PVC Flange
Drain	40mm Aluminium
Defrost	Hot Gas Injection
Cabinet Construction	1.2mm Stucco Aluminium, Galvanised Base and Frame
Approx. shipping weight	2400 kg
Size L x W x H	4500 mm x 2262 mm x 2605 mm

COP TABLE

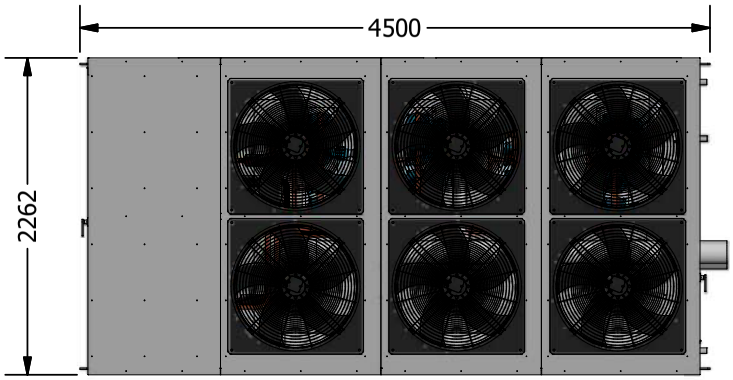
Water In °C	Ambient Temperature								
	0 °C	5 °C	10 °C	15 °C	20 °C	25 °C	27 °C	30 °C	35 °C
27 °C	319.61 kW	365.34 kW	416.59 kW	459.35 kW	506.37 kW	523.07 kW	540.31 kW	558.12 kW	595.50 kW
	3.44 COP	3.91 COP	4.43 COP	4.86 COP	5.32 COP	5.48 COP	5.65 COP	5.82 COP	6.16 COP
30 °C	315.16 kW	360.15 kW	410.26 kW	451.90 kW	497.55 kW	513.75 kW	530.47 kW	547.72 kW	583.92 kW
	3.19 COP	3.62 COP	4.10 COP	4.50 COP	4.93 COP	5.08 COP	5.23 COP	5.39 COP	5.71 COP
33 °C	310.37 kW	354.76 kW	403.85 kW	444.46 kW	488.85 kW	504.58 kW	520.80 kW	537.53 kW	572.60 kW
	2.94 COP	3.35 COP	3.79 COP	4.16 COP	4.55 COP	4.69 COP	4.84 COP	4.98 COP	5.28 COP
36 °C	305.16 kW	349.08 kW	397.29 kW	436.96 kW	480.19 kW	495.47 kW	511.23 kW	527.47 kW	561.48 kW
	2.71 COP	3.09 COP	3.50 COP	3.83 COP	4.20 COP	4.33 COP	4.46 COP	4.60 COP	4.88 COP



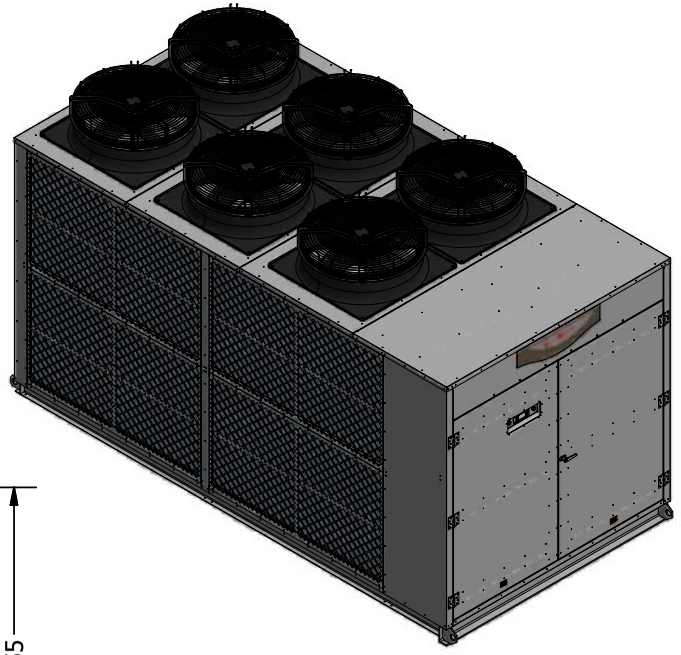
UNIT CLEARANCES		
Direction	Description	Minimum Clearance Required
1	Evaporator Coil	1000mm
2	Water Connections	850mm
3	Evaporator Coil	1000mm
4	Compressor Access	1200mm
5	Top – Fan Discharge	3500mm

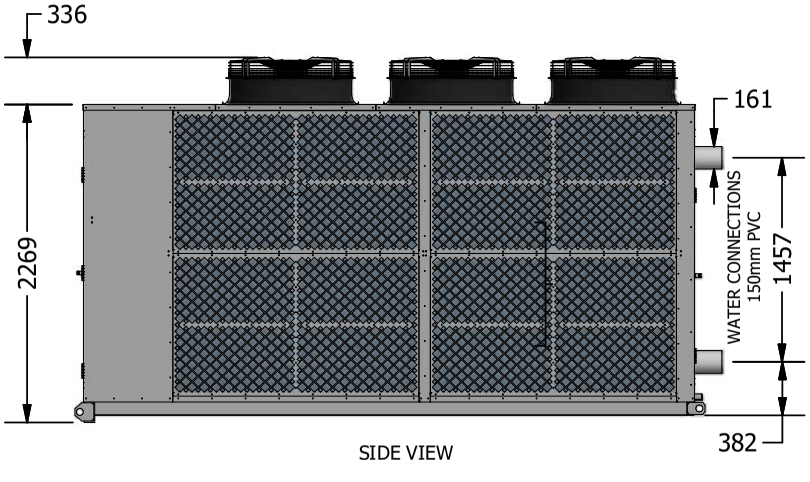
When units are placed side by side allow 2000mm between evaporator coils.

Rating Conditions: 27°C ambient, 60% RH, 27°C water in

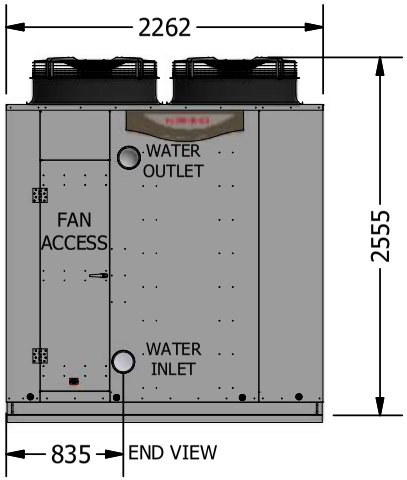


TOP VIEW

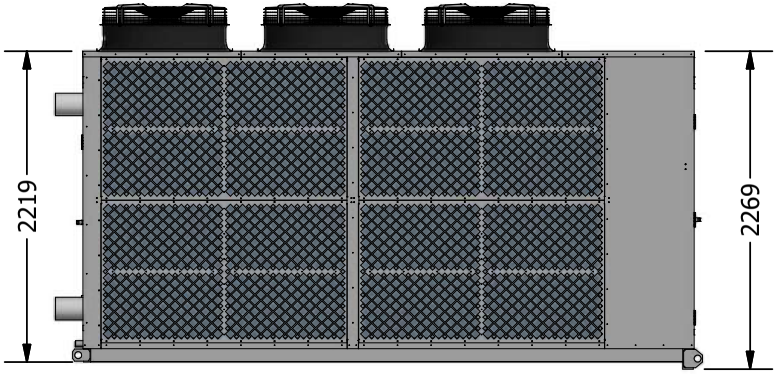




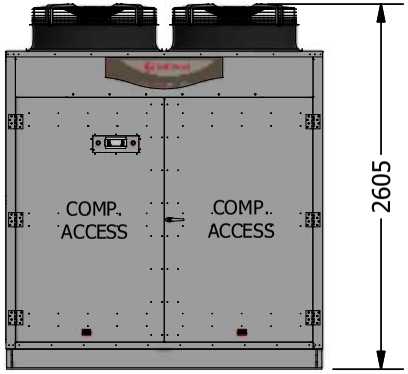
SIDE VIEW



END VIEW



SIDE VIEW

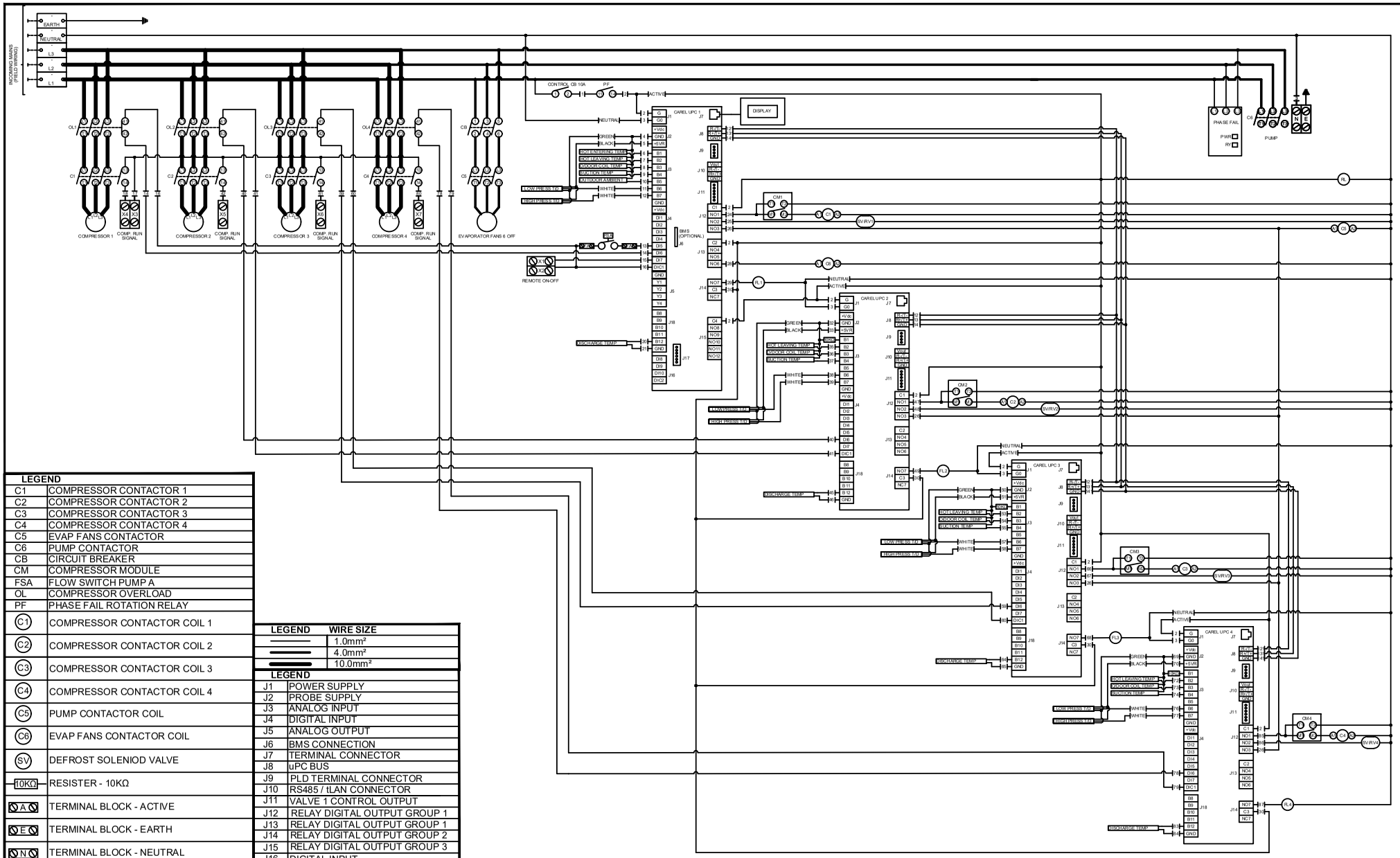


END VIEW

SHEET 1 OF 3

Rheem
THERMAL SYSTEMS GROUP

Description:	RHEEM THERMAL A2W HWHP 540kW R407C			
Part No:	RTHP540KT-		**Rev.**	
Material:			**Date:**	1/11/2018
Drawn By:	ST	**Checked By:**		
General Tolerance:	*Sheetmetal - Cut Size - ± 0.5mm, Angle - ± 0.5˚, Bend size - ± 0.3mm Tubes - Dimensions ± 2, Angle ± 2˚*		**Scale:**	*N.T.S*



LEGEND	
C1	COMPRESSOR CONTACTOR 1
C2	COMPRESSOR CONTACTOR 2
C3	COMPRESSOR CONTACTOR 3
C4	COMPRESSOR CONTACTOR 4
C5	EVAP FANS CONTACTOR
C6	PUMP CONTACTOR
CB	CIRCUIT BREAKER
CM	COMPRESSOR MODULE
FSA	FLOW SWITCH PUMP A
OL	COMPRESSOR OVERLOAD
PF	PHASE FAIL ROTATION RELAY
(C1)	COMPRESSOR CONTACTOR COIL 1
(C2)	COMPRESSOR CONTACTOR COIL 2
(C3)	COMPRESSOR CONTACTOR COIL 3
(C4)	COMPRESSOR CONTACTOR COIL 4
(C5)	PUMP CONTACTOR COIL
(C6)	EVAP FANS CONTACTOR COIL
(SV)	DEFROST SOLENIOD VALVE
10KΩ	RESISTER - 10KΩ
A	TERMINAL BLOCK - ACTIVE
E	TERMINAL BLOCK - EARTH
N	TERMINAL BLOCK - NEUTRAL
FA	TERMINAL BLOCK - FLOW SWITCH A

LEGEND	WIRE SIZE
	1.0mm²
	4.0mm²
	10.0mm²

LEGEND	
J1	POWER SUPPLY
J2	PROBE SUPPLY
J3	ANALOG INPUT
J4	DIGITAL INPUT
J5	ANALOG OUTPUT
J6	BMS CONNECTION
J7	TERMINAL CONNECTOR
J8	uPC BUS
J9	PLD TERMINAL CONNECTOR
J10	RS485 / tLAN CONNECTOR
J11	VALVE 1 CONTROL OUTPUT
J12	RELAY DIGITAL OUTPUT GROUP 1
J13	RELAY DIGITAL OUTPUT GROUP 1
J14	RELAY DIGITAL OUTPUT GROUP 2
J15	RELAY DIGITAL OUTPUT GROUP 3
J16	DIGITAL INPUT
J17	VALVE 2 CONTROL OUTPUT
J18	ANALOGUE INPUT

REV	ECN	DESCRIPTION	DATE
01	0414	REMOVED BRIDGE DI3-DI4, ADDED SV/RV	05/1/21

Rheem
THERMAL SYSTEMS GROUP
43 Marigold Street
Revesby NSW 2212
Phone: (02) 9684 3684
Fax: (02) 9684 3698

Drawn By: B.Fleming
Date: 29/04/2020

RTHP440-540K#-DQ#-1

Part No: 47209E
Rev: 01

RHEEM THERMAL

EASY INTEGRATION – HIGHER EFFICIENCY – LONGER LASTING

DESIGNED AND MANUFACTURED BY RHEEM

REV:MARCH 21

CONTACT US AT

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