



Package Gas Electric  
RKRL-C/H Series

## **Ruud Commercial Ultra™ Series Package Gas Electric Unit**



### **RKRL-C Series**

With ClearControl™

Nominal Sizes 15 & 20 Tons [52.8 & 70.3 kW]

ASHRAE 90.1-2007 Compliant

### **RKRL-H Series**

With ClearControl™ and VFD Technology

Nominal Sizes 15 & 20 Tons [52.8 & 70.3 kW]

ASHRAE 90.1-2010 Compliant





# TABLE OF CONTENTS

Unit Features & Benefits .....3-8

Model Number Identification .....9

Options .....10

Selection Procedure .....11

General Data

    RKRL-C/H Series .....12-17

General Data Notes .....18

Gross Systems Performance Data

    RKRL-C/H Series .....19-20

Indoor Airflow Performance

    RKRL-C/H Series .....21-24

Electrical Data

    RKRL-C/H Series .....25-26

Dimensional Data .....27-33

Accessories .....34-47

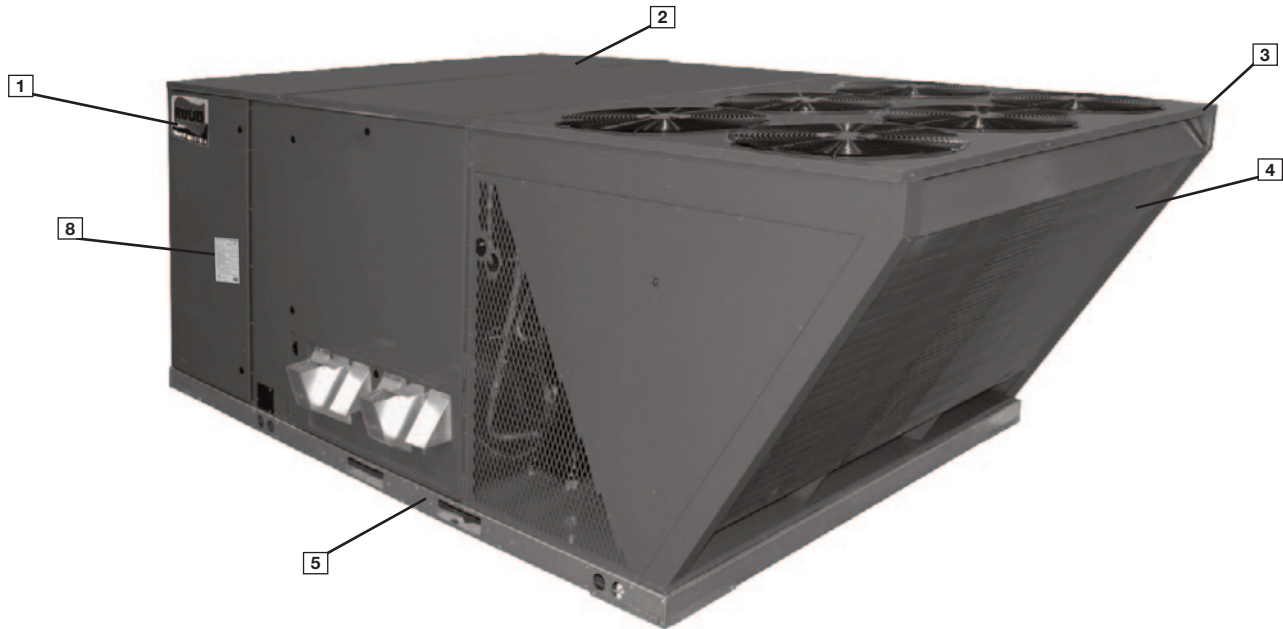
Mechanical Specifications .....48-52

Limited Warranty .....53



## RKRL-C/H STANDARD FEATURES INCLUDE:

- R-410A HFC refrigerant.
- Complete factory charged, wired and run tested.
- Scroll compressors with internal line break overload and high-pressure protection.
- Dual stage compressors.
- Convertible airflow – vertical downflow or horizontal sideflow.
- TXV refrigerant metering system on each circuit.
- High Pressure and Low Pressure/Loss of charge protection standard on all models.
- Solid Core liquid line filter drier on each circuit.
- Single slab, single pass designed evaporator and condenser coils facilitate easy cleaning for maintaining high efficiencies.
- Cooling operation up to 125 degree F ambient.
- Foil faced insulation encapsulated throughout entire unit minimizes airborne fibers from the air stream.
- Hinged major access door with heavy-duty gasketing, 1/4 turn latches and door retainers.
- Slide Out Indoor fan assembly for added service convenience.
- Powder Paint Finish meets ASTM B117 steel coated on each side for maximum protection. G90 galvanized.
- Base pan with drawn supply and return opening for superior water management.
- Forkable base rails for easy handling and lifting.
- Single point electrical connections and gas connections.
- Internally sloped slide out condensate pan conforms to ASHRAE 62 standards.
- High performance belt drive motor with variable pitch pulleys and quick adjust belt system.
- Permanently lubricated evaporator, condenser and gas heat inducer motors.
- Condenser motors are internally protected, totally enclosed with shaft down design.
- 2 inch filter standard with slide out design.
- Two stage gas valve direct spark ignition and induced draft for efficiency and reliability.
- Tubular heat exchange for long life and induced draft for efficiency and reliability.
- Solid state furnace control with on board diagnostics.
- 24 volt control system with resettable circuit breakers.
- Colored and labeled wiring.
- Copper tube/Aluminum evaporator coil.
- MicroChannel condenser coil.
- Factory Installed Direct Digital Control (DDC) and sensors which can connect to LonWorks™ or BACnet® BAS systems for remote monitoring and control.
- (-H) Models with Variable Frequency Drive (VFD) meet ASHRAE 90.1-2010 and California Title 24.
- MERV 8 (RXMF-M08A22520) & MERV 13 (RXMF-M13A22520) filters are available as an accessory.



Ruud Package equipment is designed from the ground up with the latest features and benefits required to compete in today's market. The clean design stands alone in the industry and is a testament to the quality, reliability, ease of installation and serviceability that goes into each unit. Outwardly, the large Ruud *Commercial Series™* label (1) identifies the brand to the customer.

The sheet-metal cabinet (2) uses nothing less than 20-gauge material for structural components with an underlying coat of G90. To ensure the leak-proof integrity of these units, the design utilizes a top with a 1/8" drip lip (3), gasket-protected panels and screws. The slanted outdoor coil protects the coil from hail damage (4). Every Ruud package unit uses the toughest finish in the industry, using electro deposition baked-on enamel tested to withstand a rigorous 1000-hour salt spray test, per ASTM B117.

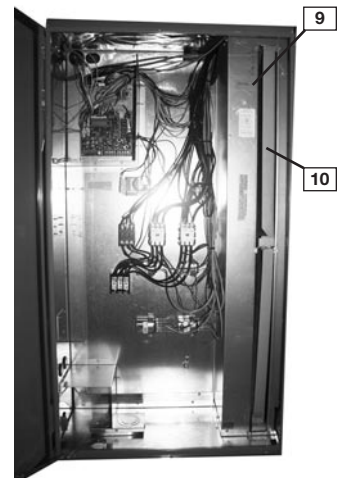
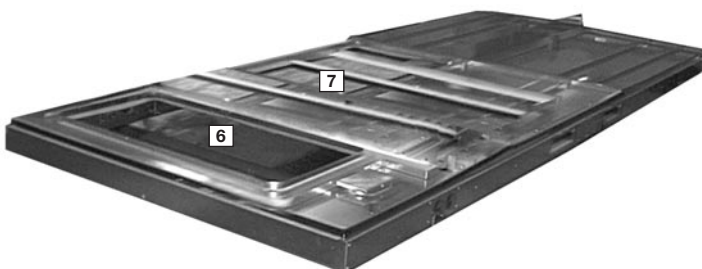
Anything built to last must start with the right foundation. In this case, the foundation is 14-gauge, commercial-grade, full-perimeter base rails (5), which integrate fork slots and rigging holes to save set-up time on the job site. The base pan is stamped, which forms a 1-1/8" flange around the supply and return opening and has eliminated the worry of water entering the conditioned space (6). The drainpan (7) is made of material that resists the growth of harmful bacteria and is sloped for the latest IAQ benefits. Furthermore, the drainpan slides out for easy cleaning. The insulation has been placed on the underside of the basepan, removing areas that would allow for potential moisture accumulation, which can facilitate growth of harmful bacteria. All insulation is secured with both adhesive and mechanical fasteners, and all edges are hidden.

During development, each unit was tested to U.L. 1995, ANSI 21.47, AHRI 340-360 and other Ruud-required reliability tests. Ruud adheres to stringent ISO 9002 quality procedures, and each unit bears the U.L. and AHRI certification labels located on the unit nameplate (8). Contractors can rest assured that when a Ruud package unit arrives at the job, it is ready to go with a factory charge and quality checks.

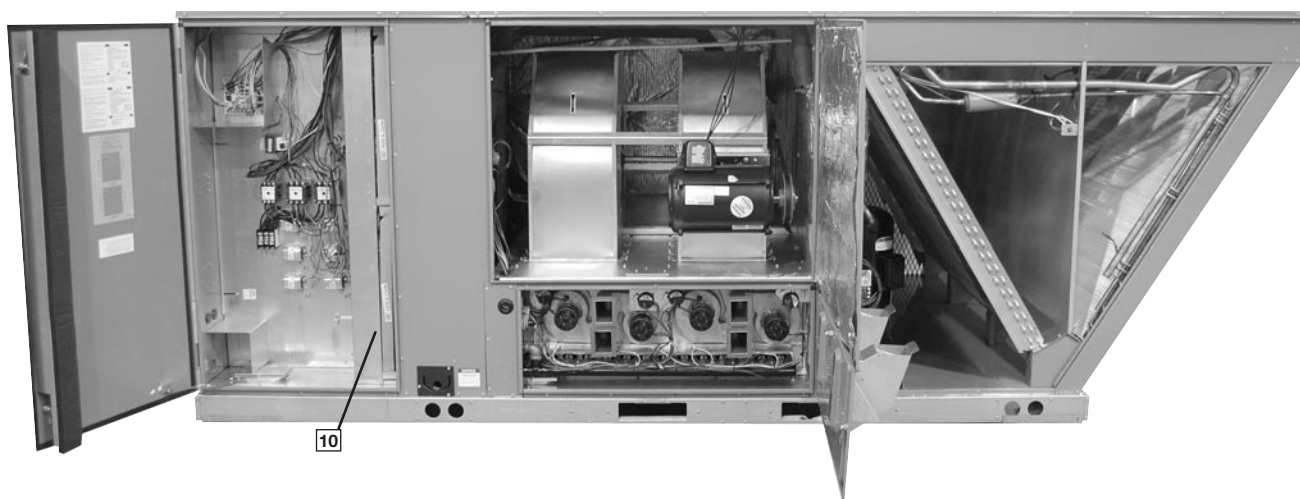
Access to all major compartments is from the front of the unit, including the filter and electrical compartment, blower compartment, furnace section, and outdoor section. Each panel is permanently embossed with the compartment name (control/filter access, blower access and furnace access).

Electrical and filter compartment access is through a large, toolless, hinged-access panel with 1/4 turn latches. On the outside of the panel is the unit nameplate, which contains the model and serial number, electrical data and other important unit information.

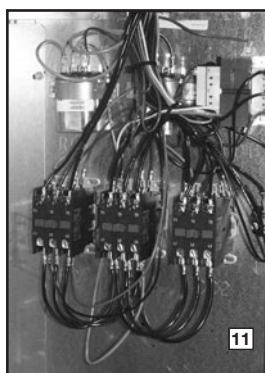
The unit charging chart is located on the inside of the electrical and filter compartment door. Electrical wiring diagrams are found on the control box cover, which allows contractors to move them to more readable locations. To the right of the control box the model and serial number can be found. Having this information on the inside will assure model identification for the life of the product. The production line quality test assurance label is also placed in this location (9). The two-inch throwaway filters (10) are easily removed on a tracked system for easy replacement.







Inside the control box (10), each electrical component is clearly identified with a label that matches the component to the wire diagram for ease of trouble shooting. All wiring is numbered on each end of the termination and color-coded to match the wiring diagram. The integrated furnace control, used to control furnace operation, incorporates a flashing LED troubleshooting device. Flash codes are clearly outlined on the unit wiring diagram. The control transformer has a low voltage circuit breaker that trips if a low voltage electrical short occurs. There is a blower contactor and compressor contactor for each compressor.



As part of the ClearControl™ system which allows real time monitoring and communication between rooftop units, the RKRL-C/H Package Gas Electric Unit has a Rooftop Unit Controller (RTU-C) factory mounted and wired in the control panel. The RTU-C is a solid-state microprocessor-based control board that provides flexible control and extensive diagnostics for all unit functions. The RTU-C through proportional/integral control algorithms perform specific unit functions that govern unit operation in response to: zone conditions, system temperatures, system pressures, ambient conditions and electrical inputs. The RTU-C features a 16 x 2 character LCD display and a five-button keypad for local configuration and direct diagnosis of the system. New features include a clogged filter switch (CFS), fan proving switch (FPS), return air temperature sensor (RAT), discharge air temperature sensor (DAT) and outdoor air temperature sensor (OAT). Freeze sensors (FS) are used in place of freezestats to allow measurement of refrigerant suction line temperatures. The RKRL-C/H Package Gas/Electric with ClearControl™ is specifically designed to be applied in four distinct applications:



The RKRL-C/H is compatible with a third party building management system that supports the BACnet Application Specific Controller device profile, with the use of a field installed BACnet Communication Module. The BACnet Communication Module plugs onto the unit RTU-C controller and allows communication between ClearControl™ and the BACnet MSTP network. A zone sensor, a BACnet network zone sensor, a BACnet thermostat or DDC controller may be used to send the zone temperature or thermostat demands to the RTU-C. The BACnet Communication Module is compatible with MSTP EIA-485 daisy chain networks communicating at 38.4 bps. It is compatible with twisted pair, shielded cables.

The RKRL-C/H is compatible with a third party building management system that supports the LonMark Space Comfort Controller (SCC) functional profile or LonMark Discharge Air Controller (DAC) functional profile. This is accomplished with a field installed LonMark communication module. The LonMark Communication Module plugs onto the RTU-C controller and allows communication between ClearControl™ and a LonWorks Network. A zone sensor, a LonTalk network zone sensor, or a LonTalk thermostat or DDC controller may be used to send the zone temperature or thermostat demands to the RTU-C. The LonMark Communication Module utilizes an FTT-10A free topology transceiver communicating at 78.8 kbps. It is compatible with Echelon qualified twisted pair cable, Belden 8471 or NEMA Level 4 cables. The Module can communicate up to 1640 ft. with no repeater. The LonWorks limit of 64 nodes per segment applies to this device.

The RKRL-C/H is compatible with a programmable 24 volt thermostat. Connections are made via conventional thermostat screw terminals. Extensive unit status and diagnostics are displayed on the LCD screen of the RTU-C.

The RKRL-C/H is compatible with a zone sensor and mechanical or solid state time clock connected to the RTU-C. Extensive unit status and diagnostics are displayed on the LCD screen of the RTU-C.

A factory or field installed Comfort Alert® module is available for power phase-monitoring protection and additional compressor diagnostics. The alarms can be displayed on the RTU-C display, through the (BAS) network, or connected to the "L-Terminal" of a thermostat for notification.

## Unit Features & Benefits RKRL-C/H Series

-H models with factory installed VFD (13) (variable frequency drive) optimize energy usage year round by providing a lower speed for first stage cooling operation improving IEER's over the conventional constant fan system. Furthermore, operating in the constant fan mode at the reduced speed can use as little as 1/5<sup>th</sup> of the energy of a conventional constant fan system. Also, by operating at a lower speed on first stage cooling up to 51% more moisture is removed improving comfort during low load operation. The VFD equipped units meet California Title 24 and ASHRAE 90.1-2010 requirements for multi blower speed control. VFD also ramps up to the desired speed reducing stress on the supply fan components and reducing the noise from sudden inrush of air. Because the airflow is cut in half during first stage cooling and constant fan operation, noise is much less during these modes of operation.

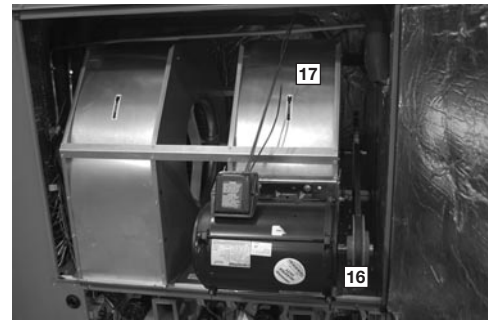
For added convenience in the field, a factory-installed convenience outlet and disconnect (14) are available. Low and High voltage can enter either from the side or through the base. Low-voltage connections are made through the low-voltage terminal strip. For ease of access, the U.L.-required low voltage barrier can be temporarily removed for low-voltage termination and then reinstalled. The high-voltage connection is terminated at the high-voltage terminal block. The suggested mounting for the field-installed disconnect is on the exterior side of the electrical control box.

In the outdoor section are the external gauge ports. (15). With gauge ports mounted externally, an accurate diagnostic of system operation can be performed quickly and easily.



The blower compartment is to the right of the control box and can be accessed by 1/4 turn latches. To allow easy maintenance of the blower assembly, the entire assembly

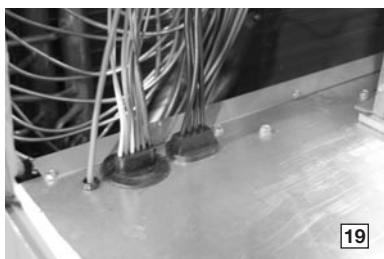
easily slides out by removing four #10 screws from the blower assembly. The adjustable motor pulley (16) can easily be adjusted by loosening the bolts on either side of the motor mount. Removing the bolts allows for easy removal of the blower pulley by pushing the blower assembly up to loosen the belt. Once the belt is removed, the motor sheave can be adjusted to the desired number of turns, ranging from 1 to 6 turns open. Where the demands for the job require high static, Ruud has high-static drives available that deliver nominal airflow up to 2" of static. By referring to the airflow performance tables listed in the installation instructions, proper static pressure and CFM requirements can be dialed in. The scroll housing (17) and blower scroll provide quiet and efficient airflow. The blower sheave is secured by an "H" bushing which firmly secures the pulley to the blower shaft for years of trouble-free operation. The "H" bushing allows for easy removal of the blower pulley from the shaft, as opposed to the use of a set screw, which can score the shaft, creating burrs that make blower-pulley removal difficult.



Also inside the blower compartment are the optional low-ambient controls (18). The low-ambient controls allow for operation of the compressor down to 0 degrees ambient temperature by cycling the outdoor fans on high pressure. Use of polarized plugs and schrader fittings allow for easy field or factory installation. The freeze sensor clips on the suction line near the evaporator outlet. The freeze sensor protects the compressor if the evaporator coil gets too cold (below freezing) due to low airflow and allows monitoring of the suction line temperature on the controller display.



Inside the blower compartment the interlaced evaporator can also be viewed. The evaporator uses enhanced fin technology for maximum heat transfer. The TXV metering device assures even distribution of refrigerant throughout the evaporator.



Wiring throughout the unit is neatly bundled and routed. Where wire harnesses go through the condenser bulkhead or blower deck, a molded wire harness assembly (19) provides an air-tight and water-tight seal, and provides strain relief. Care is also taken to tuck raw edges of insulation behind sheet metal to improve indoor air quality.

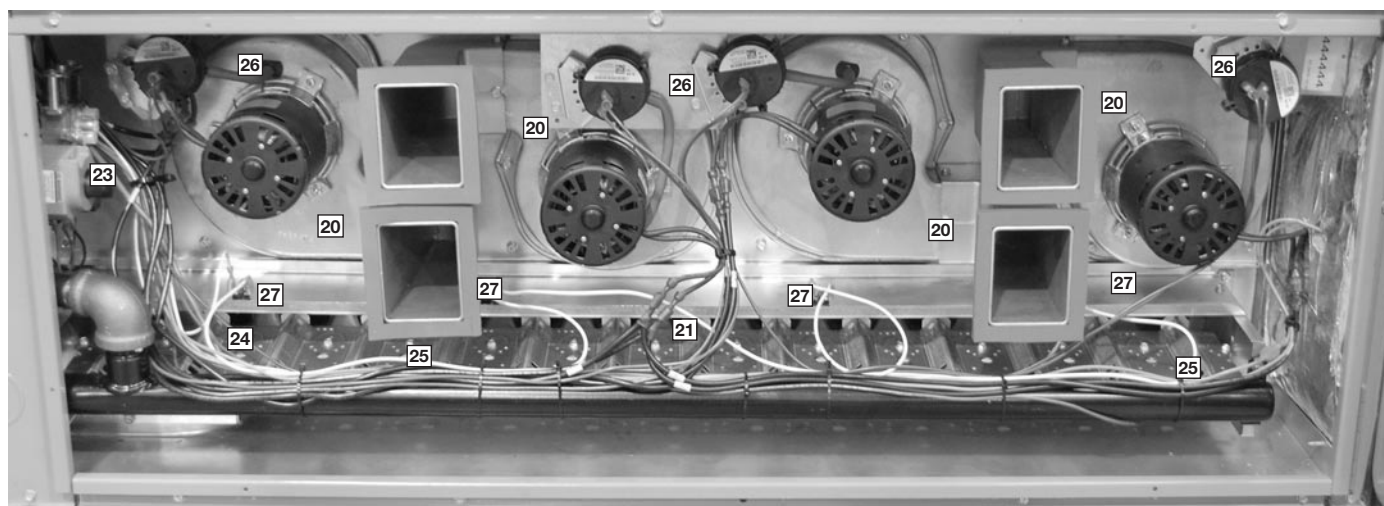
The furnace compartment contains the latest furnace technology on the market. The draft inducers (20) draw the flame from the Ruud exclusive in-shot burners (21) into the aluminized tubular heat exchanger (22) for clean, efficient gas heat. Stainless steel heat exchangers can be factory installed for those applications that have high fresh-air requirements, or applications in corrosive environments. Each furnace is equipped with a two-stage gas valve (23), which provides two stages of gas heat input. The first stage operates at 50% of the second stage (full fire). 81% steady state efficiency is maintained on both first and second stage by staging the multiple inducers to optimize the combustion airflow and maintain a near stoichiometric burn at each stage.



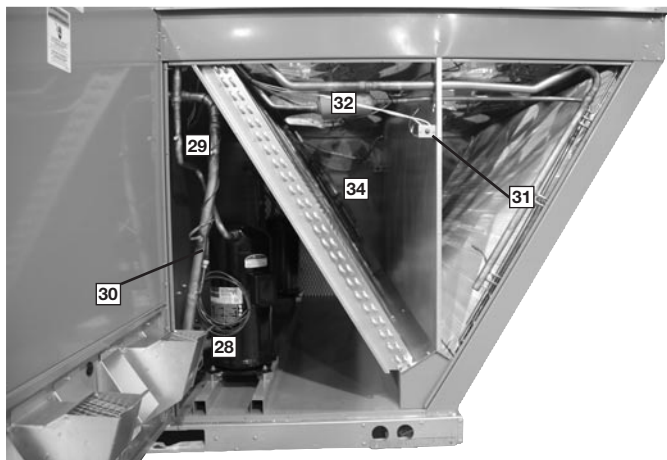
The direct spark igniter (24) assures reliable ignition in the most adverse conditions. This is coupled with remote flame sense (25) to assure that the flame has carried across the entire length of the burner assembly. Gas supply can be routed from the side or up through the base.

Each furnace has the following safety devices to assure consistent and reliable operation after ignition:

- Pressures switches (26) to assure adequate combustion air-flow before ignition.
- Rollout switches (27) to assure no obstruction or cracks in the heat exchanger.
- A limit device that protects the furnace from over-temperature problems.



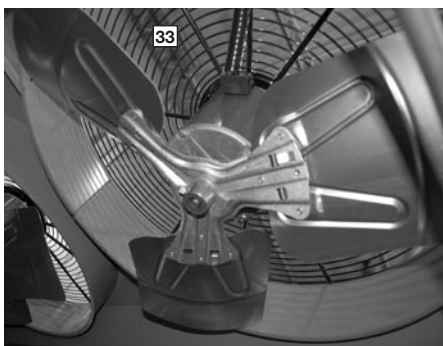




The compressor compartment houses the heartbeat of the unit. The scroll compressor (28) is known for its long life, and for reliable, quiet, and efficient operation. The suction and discharge lines are designed with shock loops (29) to absorb the strain and stress that the starting torque, steady state operation, and shut down cycle impose on the refrigerant tubing. Each compressor and circuit is independent for built-in redundancy, and each circuit is clearly marked throughout the system. Each unit has two stages of efficient cooling operation, first stage is approximately 50% of second stage.

The low-pressure switches (30) and high-pressure switches (31) are mounted on the appropriate refrigerant lines in the condenser section. The high-pressure switch will shut off the compressors if pressures exceeding 610 PSIG are detected as may occur if the outdoor fan motor fails. The low-pressure switches shut off the compressors if low pressure is detected due to loss of refrigerant charge. Each factory-installed option is brazed into the appropriate high or low side and wired appropriately. Use of polarized plugs allow for easy field inspection and repair.

Each unit comes standard with filter dryer (32). The condenser fan motor (33) can easily be accessed and maintained by removing the protective fan grille. The polarized plug connection allows the motor to be changed quickly and eliminates the need to snake wires through the unit. The outdoor coil uses the latest enhanced fin design (34) for the most effective method of heat transfer. The outdoor coil is slanted to protect it from Mother Nature.



Each unit is designed for both down-flow or horizontal applications (35) for job configuration flexibility. The return air

compartment can also contain an economizer (36).

Three models exist; two for down-flow applications (a downflow economizer with factory installed smoke detector in the return section is available), and one for horizontal applications. Each unit is pre-wired for the economizer to allow quick plug-in installation. The downflow economizer is also available as a factory-installed option. Power Exhaust is easily field-installed. The economizer, which provides free cooling when outdoor conditions are suitable and also provides fresh air to meet local requirements, comes standard with single enthalpy controls. The controls can be upgraded to dual enthalpy easily in the field. The direct drive actuator combined with gear drive dampers has eliminated the need for linkage adjustment in the field.

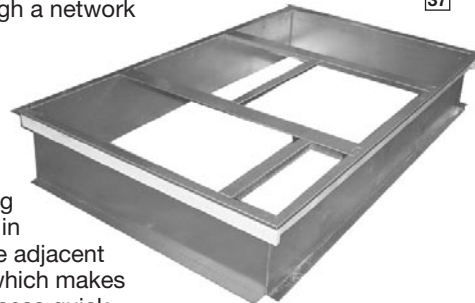
The economizer control has a minimum position setpoint, an outdoor-air setpoint, a mix-air setpoint, and a CO<sub>2</sub> setpoint. Barometric relief is standard on all economizers. The power exhaust is housed in the barometric relief opening and is easily slipped in with a plug-in assembly. The wire harness to the economizer also has accommodations for a smoke detector.

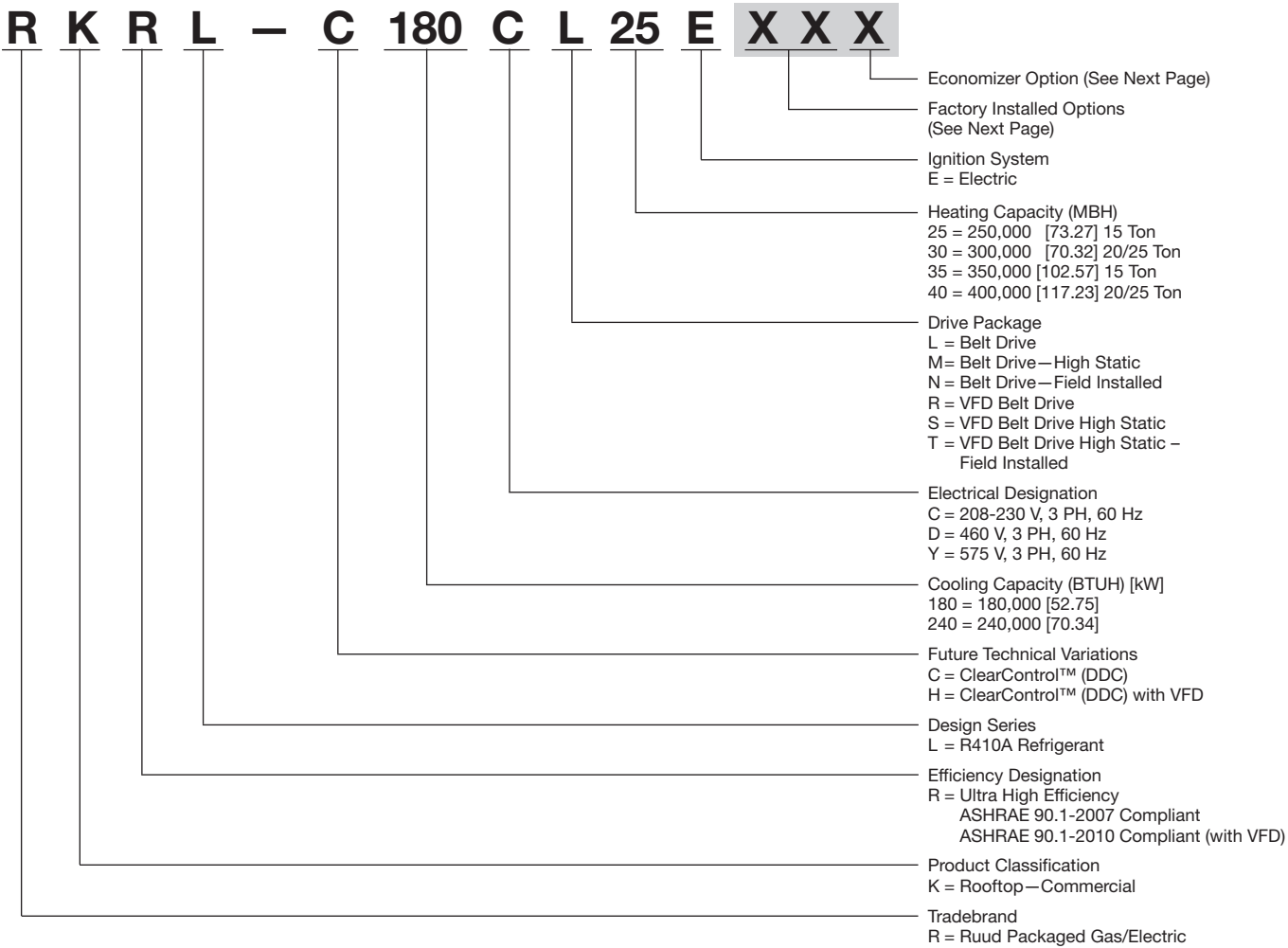


The damper minimum position, actual damper position, power exhaust on/off setpoint, mixed air temperature limit setpoint and Demand Controlled Ventilation (DCV) setpoint can be read and adjusted at the unit controller display or remotely through a network connection.

The Space CO<sub>2</sub> level, mixed air temperature, and Economizer Status (Free Cooling Available, Single or Dual Enthalpy) can be read at the unit controller display or remotely through a network connection. Economizer Faults will trigger a network Alarm and can be read at the unit controller display or remotely through a network connection.

The Ruud roofcurb (37) is made for toolless assembly at the jobsite by inserting a pin into a hinge in each corner of the adjacent curb sides (38), which makes the assembly process quick and easy.





[ ] Designates Metric Conversions



## FACTORY INSTALLED OPTION CODES FOR RKRL-C/H (15 & 20 TON) [52.8 & 70.3 kW]

Option Code	Hail Guard	Stainless Steel Heat Exchanger	Non-Powered Convenience Outlet/Unfused Service Disconnect	Low Ambient/Comfort Alert
AA	NO OPTIONS			
AD	X			
AJ		X		
AH			X	
AR				X
BF	X		X	
BG	X	X		
CY		X	X	X
JD	X			X
JB		X	X	
KA	X	X		X
DP	X	X	X	X

"X" indicates factory installed option.

## ECONOMIZER SELECTION FOR RKRL-C/H (15 & 20 TON) [52.8 & 70.3 kW]

Option Code	No Economizer	DDC Single Enthalpy Economizer* With Barometric Relief	DDC Single Enthalpy Economizer* With Barometric Relief and Smoke Detector
A	X		
H		X	
J			X

"X" indicates factory installed option.

\*Downflow economizer only.

## Instructions for Factory Installed Option(s) Selection

**Note:** Three characters following the model number will be utilized to designate a factory-installed option or combination of options. If no factory option(s) is required, nothing follows the model number.

**Step 1.** After a basic rooftop model is selected, choose a *two-character* option code from the FACTORY INSTALLED OPTION SELECTION TABLE.

Proceed to Step 2.

**Step 2.** The last option code character is utilized for factory-installed economizers. Choose a character from the FACTORY INSTALLED ECONOMIZER SELECTION TABLE.

Example: RKRL-C240CL40E**XX** (where **XX** is factory installed option)

Example: No Options  
RKRL-C240CL40E

Example: No option with factory installed economizer  
RKRL-C240CL40EAAH

Example: Options with low ambient and comfort alert, unwired convenience outlet, unfused service disconnect, and stainless steel heat exchanger with no factory installed economizer  
RKRL-C240CL40ECYA

Example: Options same as above with factory installed economizer  
RKRL-C240CL40ECYH

[ ] Designates Metric Conversions

To select an RKRL-C/H Cooling and Heating unit to meet a job requirement, follow this procedure, with example, using data supplied in this specification sheet.

# 1. DETERMINE COOLING AND HEATING REQUIREMENTS AND SPECIFIC OPERATING CONDITIONS FROM PLANS AND SPECS.

Example:

Voltage—	208/240V – 3 Phase – 60 Hz
Total Cooling Capacity—	205,000 BTUH [60.0 kW]
Sensible Cooling Capacity—	155,000 BTUH [45.4 kW]
Heating Capacity—	235,000 BTUH [68.8 kW]
*Condenser Entering Air—	95°F [35.0°C] DB
*Evaporator Mixed Air Entering—	65°F [18.3°C] WB 78°F [25.6°C] DB
*Indoor Air Flow (vertical)—	7200 CFM [3398 L/s]
*External Static Pressure—	0.70 in. WG [.17 kPa]

# 2. SELECT UNIT TO MEET COOLING REQUIREMENTS.

Since total cooling is within the range of a nominal 20 ton [70.3 kW] unit, enter cooling performance table at 95°F [35.0°C] DB condenser inlet air. Interpolate between 63°F [17.2°C] WB and 67°F [19.4°C] to determine total and sensible capacity and power input for 65°F [18.3°C] WB evaporator inlet air at 7725 CFM [3645 L/s] indoor air flow (table basis):

Total Cooling Capacity = 238,250 BTUH [69.76 kW]  
Sensible Cooling Capacity = 192,550 BTUH [56.38 kW]  
Power Input (Compressor and Cond. Fans) = 18,200 watts

Use formula in note ① to determine sensible capacity at 78°F [25.6°C] DB evaporator entering air:

$192,550 + (1.10 \times 7,200 \times (1 - 0.11) \times (78 - 80))$   
Sensible Cooling Capacity = 178,452 BTUH [52.25 kW]

# 3. CORRECT CAPACITIES OF STEP 2 FOR ACTUAL AIR FLOW.

Select factors from airflow correction table at 7200 CFM [3398 L/s] and apply to data obtained in step 2 to obtain gross capacity:

Total Capacity =  $238,250 \times 0.99 = 235,868$  BTUH [69.06 kW]  
Sensible Capacity =  $178,452 \times 0.96 = 171,314$  BTUH [50.16 kW]  
Power Input =  $18,200 \times 0.99 = 18,018$  Watts

These are Gross Capacities, not corrected for blower motor heat or power.

# 4. DETERMINE BLOWER SPEED AND WATTS TO MEET SYSTEM DESIGN.

Enter Indoor Blower performance table at 7200 CFM [3398 L/s]. Total ESP (external static pressure) per the spec of 0.70 in. WG [.17 kPa] includes the system duct and grilles. Add from the table “Component Air Resistance,” 0.01 in. WG [.00 kPa] for wet coil, 0.08 in. WG [.02 kPa] for downflow air flow, for a total selection static pressure of 0.79 (0.8) in. WG [.20 kPa], and determine:

RPM = 739  
WATTS = 2,862  
DRIVE = L (standard 5 H.P. motor)

# 5. CALCULATE INDOOR BLOWER BTUH HEAT EFFECT FROM MOTOR WATTS, STEP 4.

$2,862 \times 3.412 = 9,765$  BTUH [2.86 kW]

# 6. CALCULATE NET COOLING CAPACITIES, EQUAL TO GROSS CAPACITY, STEP 3, MINUS INDOOR BLOWER MOTOR HEAT.

Net Total Capacity =  $235,868 - 9,765 =$   
226,103 BTUH [66.21 kW]

Net Sensible Capacity =  $171,314 - 9,765 =$   
161,549 BTUH [47.30 kW]

# 7. CALCULATE UNIT INPUT AND JOB EER.

Total Power Input = 18,018 (step 3) + 2,862  
(step 4) = 20,880 Watts

$EER = \frac{\text{Net Total BTUH [kW]} (\text{step 6})}{\text{Power Input, Watts (above)}} = \frac{226,103}{20,880} = 10.83$

# 8. SELECT UNIT HEATING CAPACITY.

From Physical Data Table read that gas heating output (input rating x efficiency) is:

Heating Capacity = 243,000 BTUH [71.2 kW]

# 9. CHOOSE MODEL RKRL-C240CL30E.

\*NOTE: These operating conditions are typical of a commercial application in a 95°F/79°F [35°C/26°C] design area with indoor design of 76°F [24°C] DB and 50% RH and 10% ventilation air, with the unit roof mounted and centered on the zone it conditions by ducts.

[ ] Designates Metric Conversions

## NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS

Model RKRL- Series Model RKRL- Series (with VFD)	C180CL25E H180CR25E	C180CL35E H180CR35E	C180CM25E H180CS25E	C180CM35E H180CS35E
<b>Cooling Performance<sup>1</sup></b>				<b>CONTINUED →</b>
Gross Cooling Capacity Btu [kW]	178,000 [50.63]	178,000 [50.63]	178,000 [50.63]	178,000 [50.63]
EER/SEER <sup>2</sup>	11.6/NA	11.6/NA	11.6/NA	11.6/NA
Nominal CFM/AHRI Rated CFM [L/s]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]
AHRI Net Cooling Capacity Btu [kW]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]
Net Sensible Capacity Btu [kW]	126,000 [35.84]	126,000 [35.84]	126,000 [35.84]	126,000 [35.84]
Net Latent Capacity Btu [kW]	46,000 [13.08]	46,000 [13.08]	46,000 [13.08]	46,000 [13.08]
IEER <sup>3</sup> (Standard / VFD)	12.2/14	12.2/14	12.2/14	12.2/14
Net System Power kW	14.83	14.83	14.83	14.83
<b>Heating Performance (Gas)<sup>4</sup></b>				
Heating Input Btu [kW] (1st Stage / 2nd Stage)	125,000/250,000 [36.62/73.25]	175,000/350,000 [51.27/102.55]	125,000/250,000 [36.62/73.25]	175,000/350,000 [51.27/102.55]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	101,500/203,000 [29.74/59.48]	142,000/284,000 [41.61/83.21]	101,500/203,000 [29.74/59.48]	142,000/284,000 [41.61/83.21]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	15-45 [8.3-25] / 15-45 [8.3-25]	30-60 [16.7-33.3] / 30-60 [16.7-33.3]	15-45 [8.3-25] / 15-45 [8.3-25]	30-60 [16.7-33.3] / 30-60 [16.7-33.3]
Steady State Efficiency (%)	81	81	81	81
No. Burners	10	14	10	14
No. Stages	2	2	2	2
Gas Connection Pipe Size in. [mm]	0.75 [19]	0.75 [19]	0.75 [19]	0.75 [19]
<b>Compressor</b>				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
<b>Outdoor Sound Rating (dB)<sup>5</sup></b>	91	91	91	91
<b>Outdoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Tube Size in. [mm] OD	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
<b>Indoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
<b>Outdoor Fan—Type</b>	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	10000 [4719]	10000 [4719]	10000 [4719]	10000 [4719]
No. Motors/HP	3 at 1/3 HP	3 at 1/3 HP	3 at 1/3 HP	3 at 1/3 HP
Motor RPM	1075	1075	1075	1075
<b>Indoor Fan—Type</b>	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single / Multiple
No. Motors	1	1	1	1
Motor HP	3	3	5	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	56	184	184
<b>Filter—Type</b>	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
<b>Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]</b>	170/173 [4820/4905]	170/173 [4820/4905]	170/173 [4820/4905]	170/173 [4820/4905]
<b>Weights</b>				
Net Weight lbs. [kg]	2021 [917]	2035 [923]	2059 [934]	2073 [940]
Ship Weight lbs. [kg]	2147 [974]	2162 [981]	2185 [991]	2200 [998]

See Page 18 for Notes.

[ ] Designates Metric Conversions

**NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS**

Model RKRL- Series Model RKRL- Series (with VFD)	C180DL25E H180DR25E	C180DL35E H180DR35E	C180DM25E H180DS25E	C180DM35E H180DS35E
<b>Cooling Performance<sup>1</sup></b>				<b>CONTINUED →</b>
Gross Cooling Capacity Btu [kW]	178,000 [50.63]	178,000 [50.63]	178,000 [50.63]	178,000 [50.63]
EER/SEER <sup>2</sup>	11.6/NA	11.6/NA	11.6/NA	11.6/NA
Nominal CFM/AHRI Rated CFM [L/s]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]
AHRI Net Cooling Capacity Btu [kW]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]
Net Sensible Capacity Btu [kW]	126,000 [35.84]	126,000 [35.84]	126,000 [35.84]	126,000 [35.84]
Net Latent Capacity Btu [kW]	46,000 [13.08]	46,000 [13.08]	46,000 [13.08]	46,000 [13.08]
IEER <sup>3</sup> (Standard / VFD)	12.2/14	12.2/14	12.2/14	12.2/14
Net System Power kW	14.83	14.83	14.83	14.83
<b>Heating Performance (Gas)<sup>4</sup></b>				
Heating Input Btu [kW] (1st Stage / 2nd Stage)	125,000/250,000 [36.62/73.25]	175,000/350,000 [51.27/102.55]	125,000/250,000 [36.62/73.25]	175,000/350,000 [51.27/102.55]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	101,500/203,000 [29.74/59.48]	142,000/284,000 [41.61/83.21]	101,500/203,000 [29.74/59.48]	142,000/284,000 [41.61/83.21]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	15-45 [8.3-25] / 15-45 [8.3-25]	30-60 [16.7-33.3] / 30-60 [16.7-33.3]	15-45 [8.3-25] / 15-45 [8.3-25]	30-60 [16.7-33.3] / 30-60 [16.7-33.3]
Steady State Efficiency (%)	81	81	81	81
No. Burners	10	14	10	14
No. Stages	2	2	2	2
Gas Connection Pipe Size in. [mm]	0.75 [19]	0.75 [19]	0.75 [19]	0.75 [19]
<b>Compressor</b>				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
<b>Outdoor Sound Rating (dB)<sup>5</sup></b>	91	91	91	91
<b>Outdoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Tube Size in. [mm] OD	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
<b>Indoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
<b>Outdoor Fan—Type</b>	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	10000 [4719]	10000 [4719]	10000 [4719]	10000 [4719]
No. Motors/HP	3 at 1/3 HP	3 at 1/3 HP	3 at 1/3 HP	3 at 1/3 HP
Motor RPM	1075	1075	1075	1075
<b>Indoor Fan—Type</b>	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single / Multiple
No. Motors	1	1	1	1
Motor HP	3	3	5	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	56	184	184
<b>Filter—Type</b>	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
<b>Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]</b>	170/173 [4820/4905]	170/173 [4820/4905]	170/173 [4820/4905]	170/173 [4820/4905]
<b>Weights</b>				
Net Weight lbs. [kg]	2021 [917]	2035 [923]	2059 [934]	2073 [940]
Ship Weight lbs. [kg]	2147 [974]	2162 [981]	2185 [991]	2200 [998]

See Page 18 for Notes.

[ ] Designates Metric Conversions

## NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS

Model RKRL- Series	C180YL35E	C180YM35E	C240CL30E H240CR30E
Model RKRL- Series (with VFD)			
Cooling Performance <sup>1</sup>			CONTINUED →
Gross Cooling Capacity Btu [kW]	178,000 [50.63]	178,000 [50.63]	242,000 [68.83]
EER/SEER <sup>2</sup>	11.6/NA	11.6/NA	11.6/NA
Nominal CFM/AHRI Rated CFM [L/s]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	8000/7375 [3775/3480]
AHRI Net Cooling Capacity Btu [kW]	172,000 [48.92]	172,000 [48.92]	228,000 [64.85]
Net Sensible Capacity Btu [kW]	126,000 [35.84]	126,000 [35.84]	167,000 [47.50]
Net Latent Capacity Btu [kW]	46,000 [13.08]	46,000 [13.08]	63,000 [17.92]
IEER <sup>3</sup> (Standard / VFD)	12.2/14	12.2/14	12.2/14
Net System Power kW	14.83	14.83	19.66
Heating Performance (Gas) <sup>4</sup>			
Heating Input Btu [kW] (1st Stage / 2nd Stage)	175,000/350,000 [51.27/102.55]	175,000/350,000 [51.27/102.55]	150,000/300,000 [43.95/87.9]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	142,000/284,000 [41.61/83.21]	142,000/284,000 [41.61/83.21]	121,500/243,000 [35.6/71.2]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	30-60 [16.7-33.3] / 30-60 [16.7-33.3]	30-60 [16.7-33.3] / 30-60 [16.7-33.3]	15-45 [8.3-25] / 15-45 [8.3-25]
Steady State Efficiency (%)	81	81	81
No. Burners	14	14	12
No. Stages	2	2	2
Gas Connection Pipe Size in. [mm]	0.75 [19]	0.75 [19]	0.75 [19]
Compressor			
No./Type	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB) <sup>5</sup>	91	91	91
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel
Tube Size in. [mm] OD	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil—Fin Type	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	4 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	3/24 [609.6]	3/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1
CFM [L/s]	10000 [4719]	10000 [4719]	19800 [9344]
No. Motors/HP	3 at 1/3 HP	3 at 1/3 HP	6 at 1/3 HP
Motor RPM	1075	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single	Single	Single / Multiple
No. Motors	1	1	1
Motor HP	3	5	5
Motor RPM	1725	1725	1725
Motor Frame Size	56	184	184
Filter—Type	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	170/173 [4820/4905]	170/173 [4820/4905]	271/227 [7683/6435]
Weights			
Net Weight lbs. [kg]	2055 [932]	2093 [949]	2289 [1038]
Ship Weight lbs. [kg]	2182 [990]	2220 [1007]	2389 [1084]

See Page 18 for Notes.

[ ] Designates Metric Conversions



# NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS

Model RKRL- Series Model RKRL- Series (with VFD)	C240CL40E H240CR40E	C240CM30E H240CS30E	C240CM40E H240CS40E	C240DL30E H240DR30E
Cooling Performance <sup>1</sup>	CONTINUED →			
Gross Cooling Capacity Btu [kW]	242,000 [68.83]	242,000 [68.83]	242,000 [68.83]	242,000 [68.83]
EER/SEER <sup>2</sup>	11.6/NA	11.6/NA	11.6/NA	11.6/NA
Nominal CFM/AHRI Rated CFM [L/s]	8000/7375 [3775/3480]	8000/7375 [3775/3480]	8000/7375 [3775/3480]	8000/7375 [3775/3480]
AHRI Net Cooling Capacity Btu [kW]	228,000 [64.85]	228,000 [64.85]	228,000 [64.85]	228,000 [64.85]
Net Sensible Capacity Btu [kW]	167,000 [47.50]	167,000 [47.50]	167,000 [47.50]	167,000 [47.50]
Net Latent Capacity Btu [kW]	63,000 [17.92]	63,000 [17.92]	63,000 [17.92]	63,000 [17.92]
IEER <sup>3</sup> (Standard / VFD)	12.2/14	12.2/14	12.2/14	12.2/14
Net System Power kW	19.66	19.66	19.66	19.66
Heating Performance (Gas) <sup>4</sup>				
Heating Input Btu [kW] (1st Stage / 2nd Stage)	200,000/400,000 [58.6/117.2]	150,000/300,000 [43.95/87.9]	200,000/400,000 [58.6/117.2]	150,000/300,000 [43.95/87.9]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	162,000/324,000 [47.47/94.93]	121,500/243,000 [35.6/71.2]	162,000/324,000 [47.47/94.93]	121,500/243,000 [35.6/71.2]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	25-55 [13.9-30.6] / 25-55 [13.9-30.6]	15-45 [8.3-25] / 15-45 [8.3-25]	25-55 [13.9-30.6] / 25-55 [13.9-30.6]	15-45 [8.3-25] / 15-45 [8.3-25]
Steady State Efficiency (%)	81	81	81	81
No. Burners	14	12	14	12
No. Stages	2	2	2	2
Gas Connection Pipe Size in. [mm]	0.75 [19]	0.75 [19]	0.75 [19]	0.75 [19]
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB) <sup>5</sup>	91	91	91	91
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Tube Size in. [mm] OD	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]	53.3 [4.95]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	19800 [9344]	19800 [9344]	19800 [9344]	19800 [9344]
No. Motors/HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single / Multiple
No. Motors	1	1	1	1
Motor HP	5	7 1/2	7 1/2	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	184	213	213	184
Filter—Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]	271/227 [7683/6435]	271/227 [7683/6435]	271/227 [7683/6435]	271/227 [7683/6435]
Weights				
Net Weight lbs. [kg]	2303 [1045]	2327 [1056]	2341 [1062]	2289 [1038]
Ship Weight lbs. [kg]	2403 [1090]	2427 [1101]	2441 [1107]	2389 [1084]

See Page 18 for Notes.

[ ] Designates Metric Conversions

## NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS

Model RKNL- Series Model RKNL- Series (with VFD)	C240DL40E H240DR40E	C240DM30E H240DS30E	C240DM40E H240DS40E	C240YL40E
<b>Cooling Performance<sup>1</sup></b>				<b>CONTINUED</b> →
Gross Cooling Capacity Btu [kW]	242,000 [68.83]	242,000 [68.83]	242,000 [68.83]	242,000 [68.83]
EER/SEER <sup>2</sup>	11.6/NA	11.6/NA	11.6/NA	11.6/NA
Nominal CFM/AHRI Rated CFM [L/s]	8000/7375 [3775/3480]	8000/7375 [3775/3480]	8000/7375 [3775/3480]	8000/7375 [3775/3480]
AHRI Net Cooling Capacity Btu [kW]	228,000 [64.85]	228,000 [64.85]	228,000 [64.85]	228,000 [64.85]
Net Sensible Capacity Btu [kW]	167,000 [47.50]	167,000 [47.50]	167,000 [47.50]	167,000 [47.50]
Net Latent Capacity Btu [kW]	63,000 [17.92]	63,000 [17.92]	63,000 [17.92]	63,000 [17.92]
IEER <sup>3</sup> (Standard / VFD)	12.2/14	12.2/14	12.2/14	12.2/14
Net System Power kW	19.66	19.66	19.66	19.66
<b>Heating Performance (Gas)<sup>4</sup></b>				
Heating Input Btu [kW] (1st Stage / 2nd Stage)	200,000/400,000 [58.6/117.2]	150,000/300,000 [43.95/87.9]	200,000/400,000 [58.6/117.2]	200,000/400,000 [58.6/117.2]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	162,000/324,000 [47.47/94.93]	121,500/243,000 [35.6/71.2]	162,000/324,000 [47.47/94.93]	162,000/324,000 [47.47/94.93]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	25-55 [13.9-30.6] / 25-55 [13.9-30.6]	15-45 [8.3-25] / 15-45 [8.3-25]	25-55 [13.9-30.6] / 25-55 [13.9-30.6]	25-55 [13.9-30.6] / 25-55 [13.9-30.6]
Steady State Efficiency (%)	81	81	81	81
No. Burners	14	12	14	14
No. Stages	2	2	2	2
Gas Connection Pipe Size in. [mm]	0.75 [19]	0.75 [19]	0.75 [19]	0.75 [19]
<b>Compressor</b>				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
<b>Outdoor Sound Rating (dB)<sup>5</sup></b>	91	91	91	91
<b>Outdoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Tube Size in. [mm] OD	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
<b>Indoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
<b>Outdoor Fan—Type</b>	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	19800 [9344]	19800 [9344]	19800 [9344]	19800 [9344]
No. Motors/HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP
Motor RPM	1075	1075	1075	1075
<b>Indoor Fan—Type</b>	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single
No. Motors	1	1	1	1
Motor HP	5	7 1/2	7 1/2	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	184	184	213	184
<b>Filter—Type</b>	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
<b>Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]</b>	271/227 [7683/6435]	271/227 [7683/6435]	271/227 [7683/6435]	271/227 [7683/6435]
<b>Weights</b>				
Net Weight lbs. [kg]	2303 [1045]	2327 [1056]	2341 [1062]	2323 [1054]
Ship Weight lbs. [kg]	2403 [1090]	2427 [1101]	2441 [1107]	2423 [1099]

See Page 18 for Notes.

[ ] Designates Metric Conversions

**NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS**

Model RKRL- Series	C240YM40E
<b>Cooling Performance<sup>1</sup></b>	
Gross Cooling Capacity Btu [kW]	242,000 [68.83]
EER/SEER <sup>2</sup>	11.6/NA
Nominal CFM/AHRI Rated CFM [L/s]	8000/7375 [3775/3480]
AHRI Net Cooling Capacity Btu [kW]	228,000 [64.85]
Net Sensible Capacity Btu [kW]	167,000 [47.50]
Net Latent Capacity Btu [kW]	63,000 [17.92]
IEER <sup>3</sup> (Standard / VFD)	12.2/14
Net System Power kW	19.66
<b>Heating Performance (Gas)<sup>4</sup></b>	
Heating Input Btu [kW] (1st Stage / 2nd Stage)	200,000/400,000 [58.6/117.2]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	162,000/324,000 [47.47/94.93]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	25-55 [13.9-30.6] / 25-55 [13.9-30.6]
Steady State Efficiency (%)	81
No. Burners	14
No. Stages	2
Gas Connection Pipe Size in. [mm]	0.75 [19]
<b>Compressor</b>	
No./Type	2/Scroll
<b>Outdoor Sound Rating (dB)<sup>5</sup></b>	
91	
<b>Outdoor Coil—Fin Type</b>	
Tube Type	Louvered
Tube Size in. [mm] OD	MicroChannel
Face Area sq. ft. [sq. m]	1 [25.4]
Rows / FPI [FPcm]	50.8 [4.72]
1 / 23 [9]	
<b>Indoor Coil—Fin Type</b>	
Tube Type	Louvered
Tube Size in. [mm]	Rifled
Face Area sq. ft. [sq. m]	0.375 [9.5]
Rows / FPI [FPcm]	26.67 [2.48]
Refrigerant Control	4 / 15 [6]
Drain Connection No./Size in. [mm]	TX Valves
1/1 [25.4]	
<b>Outdoor Fan—Type</b>	
No. Used/Diameter in. [mm]	Propeller
Drive Type/No. Speeds	6/24 [609.6]
CFM [L/s]	Direct/1
No. Motors/HP	19800 [9344]
Motor RPM	6 at 1/3 HP
1075	
<b>Indoor Fan—Type</b>	
No. Used/Diameter in. [mm]	FC Centrifugal
Drive Type	2/18x9 [457x229]
No. Speeds (Standard / VFD)	Belt (Adjustable)
No. Motors	Single
Motor HP	1
Motor RPM	7 1/2
Motor Frame Size	1725
213	
<b>Filter—Type</b>	
Furnished	Disposable
(NO.) Size Recommended in. [mm x mm x mm]	Yes
(8)2x25x20 [51x635x508]	
<b>Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]</b>	
271/227 [7683/6435]	
<b>Weights</b>	
Net Weight lbs. [kg]	2361 [1071]
Ship Weight lbs. [kg]	2461 [1116]

See Page 18 for Notes.

[ ] Designates Metric Conversions

## NOTES:

1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to  $\pm 20\%$  of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 340/360.
2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.
3. Integrated Energy Efficiency Ratio (IEER) is rated in accordance with AHRI Standard 210/240 or 360.
4. Heating Performance limit settings and rating data were established and approved under laboratory test conditions using American National Standard Institute standards. Ratings shown are for elevations up to 2000 feet. For elevations above 2000 feet, ratings should be reduced at the rate of 4% for each 1000 feet above sea level.
5. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

## GROSS SYSTEMS PERFORMANCE DATA—C/H180

ENTERING INDOOR AIR @ 80°F [26.7°C] dbE ①											
wbE			71°F [21.7°C]			67°F [19.4°C]			63°F [17.2°C]		
CFM [L/s]			6050 [2855]	5500 [2596]	4675 [2206]	6050 [2855]	5500 [2596]	4675 [2206]	6050 [2855]	5500 [2596]	4675 [2206]
DR ①			.11	.09	.06	.11	.09	.06	.11	.09	.06
OUTDOOR DRY BULB TEMPERATURE °F [°C]	75 [23.9]	Total BTUH [kW]	215.9 [63.3]	212.1 [62.1]	206.3 [60.4]	202.4 [59.3]	198.8 [58.2]	193.3 [56.7]	192.6 [56.4]	189.2 [55.4]	184 [53.9]
		Sens BTUH [kW]	111.3 [32.6]	106.4 [31.2]	98.9 [29]	147.8 [43.3]	141.2 [41.4]	131.3 [38.5]	181 [53.0]	172.9 [50.7]	160.8 [47.1]
		Power	9.6	9.5	9.4	9.3	9.2	9.1	9.0	8.9	8.8
	80 [26.7]	Total BTUH [kW]	212 [62.1]	208.2 [61.0]	202.5 [59.3]	198.4 [58.1]	194.8 [57.1]	189.5 [55.5]	188.6 [55.3]	185.3 [54.3]	180.2 [52.8]
		Sens BTUH [kW]	109.8 [32.2]	104.9 [30.7]	97.5 [28.6]	146.2 [42.8]	139.7 [40.9]	129.9 [38.1]	179.4 [52.6]	171.4 [50.2]	159.4 [46.7]
		Power	10.4	10.3	10.2	10.1	10.0	9.9	9.8	9.7	9.6
	85 [29.4]	Total BTUH [kW]	207.2 [60.7]	203.5 [59.6]	198 [58]	193.7 [56.8]	190.2 [55.7]	185 [54.2]	183.9 [53.9]	180.6 [52.9]	175.7 [51.5]
		Sens BTUH [kW]	107.8 [31.6]	103 [30.2]	95.8 [28.1]	144.2 [42.3]	137.8 [40.4]	128.1 [37.5]	177.4 [52.0]	169.5 [49.7]	157.6 [46.2]
		Power	11.3	11.2	11.0	11.0	10.9	10.7	10.7	10.6	10.5
	90 [32.2]	Total BTUH [kW]	201.8 [59.1]	198.2 [58.1]	192.8 [56.5]	188.2 [55.2]	184.9 [54.2]	179.8 [52.7]	178.5 [52.3]	175.3 [51.4]	170.5 [50.0]
		Sens BTUH [kW]	105.4 [30.9]	100.7 [29.5]	93.6 [27.4]	141.8 [41.6]	135.5 [39.7]	126 [36.9]	175 [51.3]	167.2 [49.0]	155.5 [45.6]
Power		12.2	12.1	11.9	11.9	11.8	11.6	11.6	11.5	11.4	
95 [35]	Total BTUH [kW]	195.6 [57.3]	192.1 [56.3]	186.9 [54.8]	182.1 [53.4]	178.8 [52.4]	173.9 [51.0]	172.3 [50.5]	169.2 [49.6]	164.6 [48.2]	
	Sens BTUH [kW]	102.6 [30.1]	98 [28.7]	91.2 [26.7]	139 [40.7]	132.8 [38.9]	123.5 [36.2]	172.2 [50.5]	164.5 [48.2]	153 [44.8]	
	Power	13.1	13.0	12.8	12.9	12.7	12.6	12.6	12.5	12.3	
100 [37.8]	Total BTUH [kW]	188.7 [55.3]	185.3 [54.3]	180.3 [52.8]	175.2 [51.3]	172 [50.4]	167.3 [49.0]	165.4 [48.5]	162.4 [47.6]	158 [46.3]	
	Sens BTUH [kW]	99.4 [29.1]	95 [27.8]	88.3 [25.9]	135.8 [39.8]	129.8 [38.0]	120.7 [35.4]	165.4 [48.5]	161.5 [47.3]	150.2 [44.0]	
	Power	14.2	14.0	13.8	13.9	13.7	13.6	13.6	13.5	13.3	
105 [40.6]	Total BTUH [kW]	181.1 [53.1]	177.8 [52.1]	173 [50.7]	167.5 [49.1]	164.5 [48.2]	160 [46.9]	157.7 [46.2]	154.9 [45.4]	150.7 [44.2]	
	Sens BTUH [kW]	95.8 [28.1]	91.6 [26.8]	85.1 [25]	132.2 [38.8]	126.3 [37.0]	117.5 [34.4]	157.7 [46.2]	154.9 [45.4]	147 [43.1]	
	Power	15.2	15.1	14.9	14.9	14.8	14.6	14.6	14.5	14.3	
110 [43.3]	Total BTUH [kW]	172.7 [50.6]	169.6 [49.7]	165 [48.3]	159.1 [46.6]	156.3 [45.8]	152 [44.5]	149.4 [43.8]	146.7 [43.0]	142.7 [41.8]	
	Sens BTUH [kW]	91.9 [26.9]	87.8 [25.7]	81.6 [23.9]	128.3 [37.6]	122.5 [35.9]	114 [33.4]	149.4 [43.8]	146.7 [43.0]	142.7 [41.8]	
	Power	16.3	16.2	16	16.1	15.9	15.7	15.8	15.6	15.4	
115 [46.1]	Total BTUH [kW]	163.6 [47.9]	160.6 [47.1]	156.3 [45.8]	150 [44.0]	147.3 [43.2]	143.3 [42.0]	140.2 [41.1]	137.7 [40.4]	134 [39.3]	
	Sens BTUH [kW]	87.5 [25.6]	83.6 [24.5]	77.7 [22.8]	123.9 [36.3]	118.4 [34.7]	110.1 [32.3]	140.2 [41.1]	137.7 [40.4]	134 [39.3]	
	Power	17.5	17.4	17.1	17.2	17.1	16.8	16.9	16.8	16.6	
120 [48.9]	Total BTUH [kW]	153.7 [45]	151 [44.2]	146.9 [43.0]	140.2 [41.1]	137.7 [40.3]	133.9 [39.2]	130.4 [38.2]	128.1 [37.5]	124.6 [36.5]	
	Sens BTUH [kW]	82.7 [24.2]	79 [23.2]	73.5 [21.5]	119.1 [34.9]	113.8 [33.3]	105.8 [31]	130.4 [38.2]	128.1 [37.5]	124.6 [36.5]	
	Power	18.7	18.6	18.3	18.4	18.3	18.0	18.2	18.0	17.8	
125 [51.7]	Total BTUH [kW]	143.1 [41.9]	140.6 [41.2]	136.7 [40.1]	129.6 [38.0]	127.3 [37.3]	123.8 [36.3]	119.8 [35.1]	117.7 [34.5]	114.5 [33.5]	
	Sens BTUH [kW]	77.5 [22.7]	74.1 [21.7]	68.9 [20.2]	113.9 [33.4]	108.9 [31.9]	101.2 [29.7]	119.8 [35.1]	117.7 [34.5]	114.5 [33.5]	
	Power	20.0	19.8	19.6	19.7	19.5	19.3	19.4	19.3	19.0	

DR —Depression ratio  
dbE —Entering air dry bulb  
wbE—Entering air wet bulb

Total —Total capacity x 1000 BTUH  
Sens —Sensible capacity x 1000 BTUH  
Power —KW input

NOTES: ① When the entering air dry bulb is other than 80°F [27°C], adjust the sensible capacity from the table by adding  $[1.10 \times \text{CFM} \times (1 - \text{DR}) \times (\text{dbE} - 80)]$ .

[ ] Designates Metric Conversions



## GROSS SYSTEMS PERFORMANCE DATA – C/H240

ENTERING INDOOR AIR @ 80°F [26.7°C] dbE ①											
wbE			71°F [21.7°C]			67°F [19.4°C]			63°F [17.2°C]		
CFM [L/s]			8030 [3790]	7300 [3445]	6205 [2928]	8030 [3790]	7300 [3445]	6205 [2928]	8030 [3790]	7300 [3445]	6205 [2928]
DR ①			.01	.08	.05	.01	.08	.05	.01	.08	.05
OUTDOOR DRY BULB TEMPERATURE °F [°C]	75 [23.9]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	80 [26.7]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	85 [29.4]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	90 [32.2]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	95 [35]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	100 [37.8]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	105 [40.6]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	110 [43.3]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	115 [46.1]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	120 [48.9]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2
	125 [51.7]	Total BTUH [kW] Sens BTUH [kW] Power	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2	245.9 [72.1] 186.8 [54.7] 16.5	241.5 [70.8] 178.5 [52.3] 16.4	234.9 [68.8] 166 [48.6] 16.2

DR —Depression ratio  
dbE —Entering air dry bulb  
wbE—Entering air wet bulb

Total —Total capacity x 1000 BTUH  
Sens —Sensible capacity x 1000 BTUH  
Power —KW input

NOTES: ① When the entering air dry bulb is other than 80°F [27°C], adjust the sensible capacity from the table by adding [1.10 x CFM x (1 – DR) x (dbE – 80)].

[ ] Designates Metric Conversions

# AIRFLOW PERFORMANCE — 15 TON [52.8 kW]—SIDEFLOW

Air Flow CFM [L/s]	Model RKRL-C/H180		Voltage 208/230, 460, 575 — 3 Phase																																									
	External Static Pressure—Inches of Water [kPa]																																											
	0.1 [0.2] RPM	W	0.2 [0.05] RPM	W	0.3 [0.07] RPM	W	0.4 [0.10] RPM	W	0.5 [0.12] RPM	W	0.6 [0.15] RPM	W	0.7 [0.17] RPM	W	0.8 [0.20] RPM	W	0.9 [0.22] RPM	W	1.0 [0.25] RPM	W	1.1 [0.27] RPM	W	1.2 [0.30] RPM	W	1.3 [0.32] RPM	W	1.4 [0.35] RPM	W	1.5 [0.37] RPM	W	1.6 [0.40] RPM	W	1.7 [0.42] RPM	W	1.8 [0.45] RPM	W	1.9 [0.47] RPM	W	2.0 [0.50] RPM	W				
4800 [2265]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—		
5000 [2359]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	
5200 [2454]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
5400 [2548]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
5600 [2643]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
5800 [2737]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
6000 [2831]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
6200 [2926]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
6400 [3020]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
6600 [3114]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
6800 [3209]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
7000 [3303]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
7200 [3398]	570	1897	595	2042	619	2185	643	2327	666	2466	689	2602	711	2737	732	2870	753	3000	773	3127	793	3270	812	3416	831	3566	849	3719	868	3875	885	4035	902	4198	919	4364	—	—	—	—	—	—	—	

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L, R												M, S											
Motor H.P. [W]	3.0 [2237.1]												5.0 [3728.5]											
Blower Sheave	BK105H												BK105H											
Motor Sheave	1VL-44												1VP-56											
Turns Open	1	2	3	4	5	6	1	2	3	4	5	6	1	2	3	4	5	6	1	2	3	4	5	6
RPM	<b>733</b>	701	669	640	605	572	927	903	873	<b>840</b>	808	775	927	903	873	<b>840</b>	808	775	927	903	873	<b>840</b>	808	775

NOTES: 1. Factory sheave settings are shown in bold type.  
2. Do not set motor sheave below minimum turns open shown.  
3. Re-adjustment of sheave required to achieve rated airflow at AHRI minimum External Static Pressure.  
4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

COMPONENT AIR RESISTANCE — 15 TON [52.8 kW]

CFM [L/s]	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200
	[2265]	[2360]	[2454]	[2549]	[2643]	[2737]	[2832]	[2926]	[3020]	[3115]	[3209]	[3304]	[3398]
	Resistance — Inches of Water [kPa]												
Wet Coil	0.03 [0.01]	0.04 [0.01]	0.05 [0.01]	0.06 [0.01]	0.06 [0.01]	0.07 [0.02]	0.08 [0.02]	0.09 [0.02]	0.10 [0.02]	0.10 [0.02]	0.11 [0.03]	0.12 [0.03]	0.13 [0.03]
Downflow	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.06 [0.01]	0.06 [0.01]	0.06 [0.01]	0.07 [0.02]	0.08 [0.02]	0.08 [0.02]
Downflow Economizer R.A. Damper Open	0.09 [0.02]	0.10 [0.02]	0.10 [0.02]	0.11 [0.03]	0.12 [0.03]	0.13 [0.03]	0.13 [0.03]	0.14 [0.03]	0.15 [0.04]	0.16 [0.04]	0.16 [0.04]	0.17 [0.04]	0.18 [0.04]
Horizontal Economizer R.A. Damper Open	0.00 [0.00]	0.01 [0.00]	0.01 [0.00]	0.02 [0.00]	0.02 [0.00]	0.03 [0.01]	0.03 [0.01]	0.04 [0.01]	0.04 [0.01]	0.05 [0.01]	0.05 [0.01]	0.06 [0.01]	0.06 [0.01]
Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-CJ07	0.21 [0.05]	0.25 [0.06]	0.28 [0.07]	0.32 [0.08]	0.35 [0.09]	0.39 [0.10]	0.43 [0.11]	0.46 [0.11]	0.50 [0.12]	0.54 [0.13]	0.57 [0.14]	0.61 [0.15]	0.64 [0.16]
Pressure Drop MERV 8	0.068 [.02]	0.072 [.02]	0.076 [.02]	0.08 [.02]	0.084 [.02]	0.088 [.02]	0.092 [.02]	0.096 [.02]	0.1 [.02]	0.104 [.02]	0.108 [.03]	0.112 [.03]	0.116 [.03]
Pressure Drop MERV 13	0.009 [.00]	0.015 [.00]	0.021 [.00]	0.028 [.01]	0.034 [.01]	0.04 [.01]	0.046 [.01]	0.052 [.01]	0.058 [.01]	0.065 [.02]	0.071 [.02]	0.077 [.02]	0.083 [.02]

NOTE: Add component resistance to duct resistance to determine total external static pressure.

AIRFLOW CORRECTION FACTORS — 15 TON [52.8 kW]

ACTUAL—CFM [L/s]	4800 [2265]	5000 [2360]	5200 [2454]	5400 [2549]	5600 [2643]	5800 [2737]	6000 [2832]	6200 [2926]	6400 [3020]	6600 [3115]	6800 [3209]	7000 [3304]	7200 [3398]
TOTAL MBTUH	0.97	0.97	0.98	0.98	0.99	1.00	1.00	1.01	1.02	1.02	1.03	1.03	1.04
SENSIBLE MBTUH	0.87	0.90	0.92	0.94	0.97	0.99	1.02	1.04	1.06	1.09	1.11	1.14	1.16
POWER kW	0.98	0.98	0.99	0.99	0.99	1.00	1.00	1.00	1.01	1.01	1.01	1.02	1.02

NOTES: Multiply correction factor times gross performance data—resulting sensible capacity cannot exceed total capacity.

[ ] Designates Metric Conversions

## AIRFLOW PERFORMANCE — 20 TON [70.3 kW] — 60 Hz — SIDEFLOW

Model RKRL-C240		Voltage 208/230, 460, 575 — 3 Phase 60 Hz										External Static Pressure—Inches of Water [kPa]									
Air Flow CFM [L/s]	RPM	0.1 [0.02]	0.2 [0.05]	0.3 [0.07]	0.4 [0.10]	0.5 [0.12]	0.6 [0.15]	0.7 [0.17]	0.8 [0.20]	0.9 [0.22]	1.0 [0.25]	1.1 [0.27]	1.2 [0.30]	1.3 [0.32]	1.4 [0.35]	1.5 [0.37]	1.6 [0.40]	1.7 [0.42]	1.8 [0.45]	1.9 [0.47]	2.0 [0.50]
		W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W
6400 [3020]	—	—	—	—	—	—	685 [215]	707 [2306]	729 [2461]	750 [2617]	771 [2774]	792 [2932]	813 [3090]	833 [3250]	853 [3409]	872 [3570]	891 [3731]	911 [3894]	929 [4056]	948 [4220]	966 [4384]
6600 [3114]	—	—	—	—	—	—	698 [2306]	720 [2462]	741 [2619]	762 [2777]	783 [2936]	804 [3095]	824 [3255]	844 [3415]	863 [3577]	882 [3739]	901 [3902]	920 [4065]	938 [4230]	956 [4395]	974 [4561]
6800 [3209]	—	—	—	—	—	—	712 [2470]	733 [2628]	754 [2786]	775 [2946]	795 [3106]	815 [3266]	835 [3428]	854 [3590]	874 [3753]	892 [3917]	911 [4081]	929 [4246]	947 [4412]	965 [4579]	983 [4746]
7000 [3303]	—	—	—	—	—	—	725 [2484]	746 [2643]	766 [2802]	787 [2962]	807 [3123]	827 [3285]	847 [3447]	865 [3610]	884 [3774]	903 [3938]	921 [4103]	939 [4269]	957 [4436]	975 [4603]	991 [4771]
7200 [3398]	—	—	—	—	—	—	696 [2505]	717 [2665]	738 [2825]	759 [2985]	779 [3147]	799 [3309]	819 [3472]	838 [3636]	857 [3801]	876 [3966]	895 [4132]	913 [4299]	931 [4466]	949 [4634]	966 [4803]
7400 [3492]	—	—	—	—	—	—	752 [2854]	772 [3015]	792 [3177]	812 [3341]	831 [3504]	851 [3669]	870 [3834]	889 [4000]	907 [4167]	924 [4334]	941 [4503]	959 [4672]	976 [4841]	992 [5012]	1009 [5183]
7600 [3586]	682 [2566]	704 [2727]	724 [2889]	745 [3051]	765 [3214]	785 [3378]	805 [3543]	824 [3708]	843 [3874]	862 [4041]	880 [4209]	899 [4377]	917 [4546]	934 [4716]	951 [4886]	968 [5057]	985 [5229]	1002 [5402]	—	—	—
7800 [3681]	697 [2768]	718 [2931]	739 [3094]	759 [3258]	779 [3423]	798 [3588]	818 [3754]	837 [3921]	856 [4089]	874 [4257]	892 [4426]	910 [4596]	928 [4766]	945 [4937]	962 [5109]	979 [5282]	995 [5456]	—	—	—	—
8000 [3775]	712 [2979]	733 [3143]	753 [3308]	773 [3473]	793 [3640]	812 [3806]	831 [3974]	850 [4142]	868 [4312]	886 [4481]	904 [4652]	921 [4823]	939 [4995]	956 [5168]	972 [5342]	989 [5516]	1005 [5691]	—	—	—	—
8200 [3869]	728 [3199]	748 [3365]	768 [3531]	787 [3698]	806 [3865]	825 [4034]	844 [4203]	862 [4373]	881 [4543]	898 [4715]	916 [4887]	933 [5060]	950 [5233]	967 [5407]	983 [5583]	999 [5758]	—	—	—	—	—
8400 [4058]	758 [3665]	778 [3834]	797 [4003]	816 [4173]	835 [4343]	853 [4515]	871 [4687]	889 [4860]	906 [5034]	923 [5208]	940 [5383]	956 [5559]	973 [5735]	989 [5913]	1004 [6091]	—	—	—	—	—	—
8600 [4153]	774 [3911]	793 [4081]	812 [4252]	830 [4423]	849 [4596]	867 [4769]	884 [4942]	902 [5117]	919 [5292]	936 [5468]	952 [5644]	968 [5822]	984 [6000]	1000 [6179]	—	—	—	—	—	—	—
8800 [4247]	790 [4166]	808 [4338]	827 [4510]	845 [4683]	863 [4857]	881 [5031]	898 [5206]	915 [5382]	932 [5559]	948 [5736]	964 [5915]	980 [6093]	996 [6273]	—	—	—	—	—	—	—	—
9000 [4341]	805 [4430]	824 [4603]	842 [4777]	860 [4951]	877 [5127]	895 [5303]	912 [5479]	929 [5655]	945 [5835]	961 [6014]	977 [6194]	992 [6374]	1008 [6555]	—	—	—	—	—	—	—	—
9200 [4436]	821 [4703]	839 [4877]	857 [5052]	875 [5229]	892 [5405]	909 [5583]	926 [5761]	942 [5940]	958 [6120]	974 [6300]	989 [6481]	1005 [6663]	—	—	—	—	—	—	—	—	—
9400 [4530]	837 [4984]	855 [5160]	872 [5337]	890 [5514]	907 [5693]	923 [5872]	940 [6052]	956 [6232]	971 [6413]	987 [6595]	1002 [6778]	—	—	—	—	—	—	—	—	—	—

NOTE: L-Drive left of bold line, M-Drive right of bold line, N-Drive right of double line.

Drive Package	L						M						N(field installed only)					
Motor H.P. [W]	5.0 [3728.5]						7.5 [5592.7]						7.5 [5592.7]					
Blower Sheave	BK120H						BK130H						BK120H					
Motor Sheave	1VP-56						1VP-71						1VP-71					
Turns Open	1	2	3	4	5	6	1	2	3	4	5	6	1	2	3	4	5	6
RPM	822	798	771	742	712	684	932	905	878	851	824	797	1007	978	949	921	892	863

NOTES: 1. Factory sheave settings are shown in bold type.

2. Do not set motor sheave below minimum turns open shown.

3. Re-adjustment of sheave required to achieve rated airflow at AHRl minimum External Static Pressure.

4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

[ ] Designates Metric Conversions

COMPONENT AIRFLOW RESISTANCE—20 TON [70.3 kW]

Component Airflow Resistance														
Airflow CFM [L/s]	Airflow Correction Factors*			Wet Coil	Downflow	Downflow Economizer RA Damper Open	Horizontal Economizer RA Damper Open	Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-CJ07	Concentric Grill RXRN-AD86 & Transition RXMC-CK08	Concentric Grill RXRN-AD88 & Transition RXMC-CL09	Pressure Drop MERV 8	Pressure Drop MERV 13		
	Total MBH	Sensible MBH	Power kW											
	Resistance — Inches of Water [kPa]													
6400 [3020]	0.97	0.88	0.98	0.01 [0.00]	0.06 [0.01]	0.15 [0.04]	0.04 [0.01]	0.50 [0.12]	—	7.1	0.100 [0.02]	0.058 [0.01]		
6600 [3114]	0.97	0.90	0.99	0.02 [0.00]	0.06 [0.01]	0.16 [0.04]	0.05 [0.01]	0.54 [0.13]	—	7.5	0.104 [0.02]	0.065 [0.02]		
6800 [3209]	0.98	0.92	0.99	0.03 [0.01]	0.07 [0.02]	0.16 [0.04]	0.05 [0.01]	—	—	7.8	0.108 [0.03]	0.071 [0.02]		
7000 [3303]	0.98	0.94	0.99	0.03 [0.01]	0.08 [0.02]	0.17 [0.04]	0.06 [0.01]	—	—	8.2	0.112 [0.03]	0.077 [0.02]		
7200 [3398]	0.99	0.96	0.99	0.04 [0.01]	0.08 [0.02]	0.18 [0.04]	0.06 [0.01]	—	0.38 [0.09]	8.6	0.116 [0.03]	0.083 [0.02]		
7400 [3492]	0.99	0.97	1.00	0.05 [0.01]	0.09 [0.02]	0.19 [0.05]	0.07 [0.02]	—	0.41 [0.10]	9.0	0.120 [0.03]	0.089 [0.02]		
7600 [3586]	1.00	0.99	1.00	0.06 [0.01]	0.10 [0.02]	0.20 [0.05]	0.07 [0.02]	—	0.44 [0.11]	9.5	0.124 [0.03]	0.095 [0.02]		
7800 [3681]	1.00	1.01	1.00	0.06 [0.01]	0.11 [0.03]	0.21 [0.05]	0.08 [0.02]	—	0.47 [0.12]	9.9	0.128 [0.03]	0.102 [0.02]		
8000 [3775]	1.01	1.03	1.00	0.07 [0.02]	0.12 [0.03]	0.22 [0.05]	0.09 [0.02]	—	0.50 [0.12]	—	0.132 [0.03]	0.108 [0.03]		
8200 [3869]	1.01	1.05	1.01	0.08 [0.02]	0.13 [0.03]	0.23 [0.06]	0.09 [0.02]	—	0.53 [0.13]	—	0.136 [0.03]	0.114 [0.03]		
8400 [3964]	1.02	1.07	1.01	0.09 [0.02]	0.14 [0.03]	0.24 [0.06]	0.10 [0.02]	—	0.56 [0.14]	—	0.140 [0.03]	0.120 [0.03]		
8600 [4058]	1.02	1.09	1.01	0.09 [0.02]	0.15 [0.04]	0.25 [0.06]	0.10 [0.02]	—	0.59 [0.15]	—	0.144 [0.03]	0.126 [0.03]		
8800 [4153]	1.03	1.10	1.01	0.10 [0.02]	0.16 [0.04]	0.26 [0.06]	0.11 [0.03]	—	0.62 [0.15]	—	0.148 [0.04]	0.132 [0.03]		
9000 [4247]	1.03	1.12	1.01	0.11 [0.03]	0.18 [0.04]	0.27 [0.07]	0.11 [0.03]	—	—	—	0.152 [0.04]	0.138 [0.03]		
9200 [4341]	1.03	1.14	1.02	0.12 [0.03]	0.19 [0.05]	0.28 [0.07]	0.12 [0.03]	—	—	—	0.156 [0.04]	0.145 [0.04]		
9400 [4436]	1.04	1.16	1.02	0.12 [0.03]	0.20 [0.05]	0.29 [0.07]	0.12 [0.03]	—	—	—	0.160 [0.04]	0.151 [0.04]		
9600 [4530]	1.04	1.18	1.02	0.13 [0.03]	0.22 [0.05]	0.30 [0.07]	0.13 [0.03]	—	—	—	0.164 [0.04]	0.157 [0.04]		

\* Multiply correction factor times gross performance data—resulting sensible capacity cannot exceed total capacity.

[ ] Designates Metric Conversions



ELECTRICAL DATA – RKRL- SERIES							
		<b>C180CL H180CR</b>	<b>C180CM H180CS</b>	<b>C180DL H180DR</b>	<b>C180DM H180DS</b>	<b>C180YL</b>	<b>C180YM</b>
<b>Unit Information</b>	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	518-632	518-632
	Volts	208/230	208/230	460	460	575	575
	Minimum Circuit Ampacity	75/75	79/79	38	40	29	30
	Minimum Overcurrent Protection Device Size	90/90	90/90	45	45	35	35
	Maximum Overcurrent Protection Device Size	100/100	100/100	50	50	35	35
<b>Compressor Motor</b>	No.	2	2	2	2	2	2
	Volts	200/230	200/230	460	460	575	575
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 1	25/25	25/25	12.8	12.8	9.6	9.6
	Amps (LRA), Comp. 1	164/164	164/164	100	100	78	78
	HP, Compressor 2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 2	25/25	25/25	12.8	12.8	9.6	9.6
	Amps (LRA), Comp. 2	164/164	164/164	100	100	78	78
<b>Compressor Motor</b>	No.	3	3	3	3	3	3
	Volts	208/230	208/230	460	460	575	575
	Phase	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4/2.4	2.4/2.4	1.4	1.4	1	1
	Amps (LRA, each)	4.7/4.7	4.7/4.7	2.4	2.4	1.8	1.8
<b>Evaporator Fan</b>	No.	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	HP	3	5	3	5	3	5
	Amps (FLA, each)	11.5/11.5	14.9/14.9	4.6	6.6	3.5	5.3
	Amps (LRA, each)	74.5/74.5	82.6/82.6	38.1	46.3	20	39.4

## ELECTRICAL DATA – RKRL- SERIES

		<b>C240CL H240CR</b>	<b>C240CM H240CS</b>	<b>C240DL H240DR</b>	<b>C240DM H240DS</b>	<b>C240YL</b>	<b>C240YM</b>
<b>Unit Information</b>	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	518-632	518-632
	Volts	208/230	208/230	460	460	575	575
	Minimum Circuit Ampacity	95/95	103/103	49	52	37	39
	Minimum Overcurrent Protection Device Size	110/110	125/125	60	60	40	45
	Maximum Overcurrent Protection Device Size	110/110	125/125	60	60	45	50
<b>Compressor Motor</b>	No.	2	2	2	2	2	2
	Volts	200/230	200/230	460	460	575	575
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	10	10	10	10	10	10
	Amps (RLA), Comp. 1	30.1/30.1	30.1/30.1	16.7	16.7	12.2	12.2
	Amps (LRA), Comp. 1	225/225	225/225	114	114	80	80
	HP, Compressor 2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 2	27.6/27.6	27.6/27.6	12.8	12.8	9.6	9.6
	Amps (LRA), Comp. 2	191/191	191/191	100	100	78	78
<b>Compressor Motor</b>	No.	6	6	6	6	6	6
	Volts	208/230	208/230	460	460	575	575
	Phase	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4/2.4	2.4/2.4	1.4	1.4	1	1
	Amps (LRA, each)	4.7/4.7	4.7/4.7	2.4	2.4	1.8	1.8
<b>Evaporator Fan</b>	No.	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	HP	5	7 1/2	5	7 1/2	5	7 1/2
	Amps (FLA, each)	14.7/14.7	23.1/23.1	6.6	9.6	5.3	7.8
	Amps (LRA, each)	82.6/82.6	136/136	46.3	67	39.4	53.8

15 TON

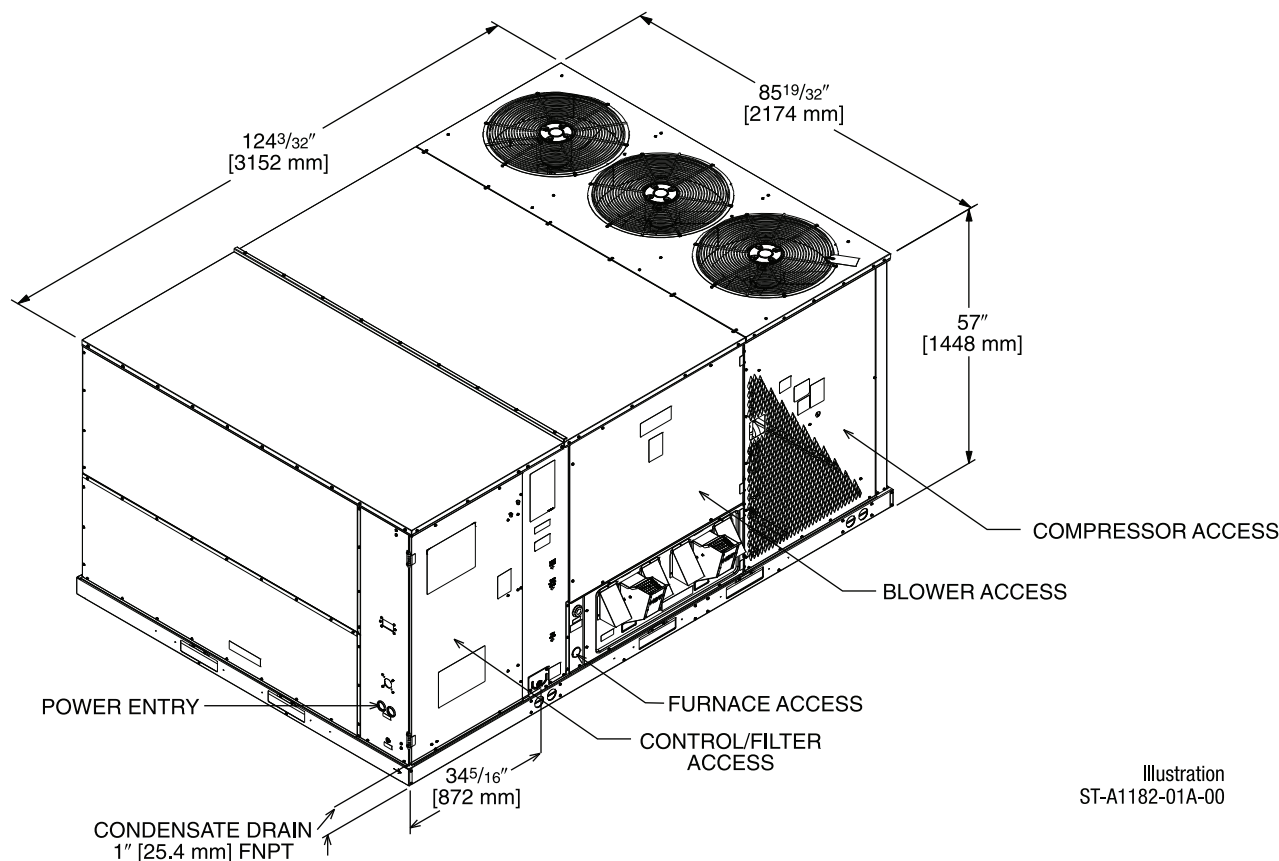


Illustration  
ST-A1182-01A-00

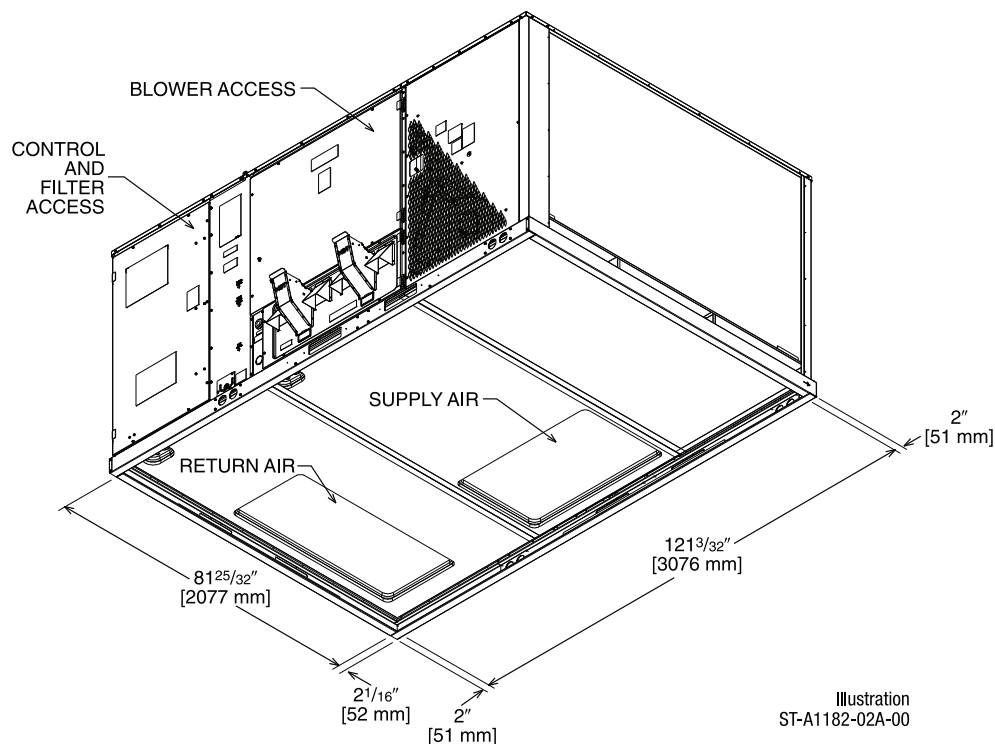
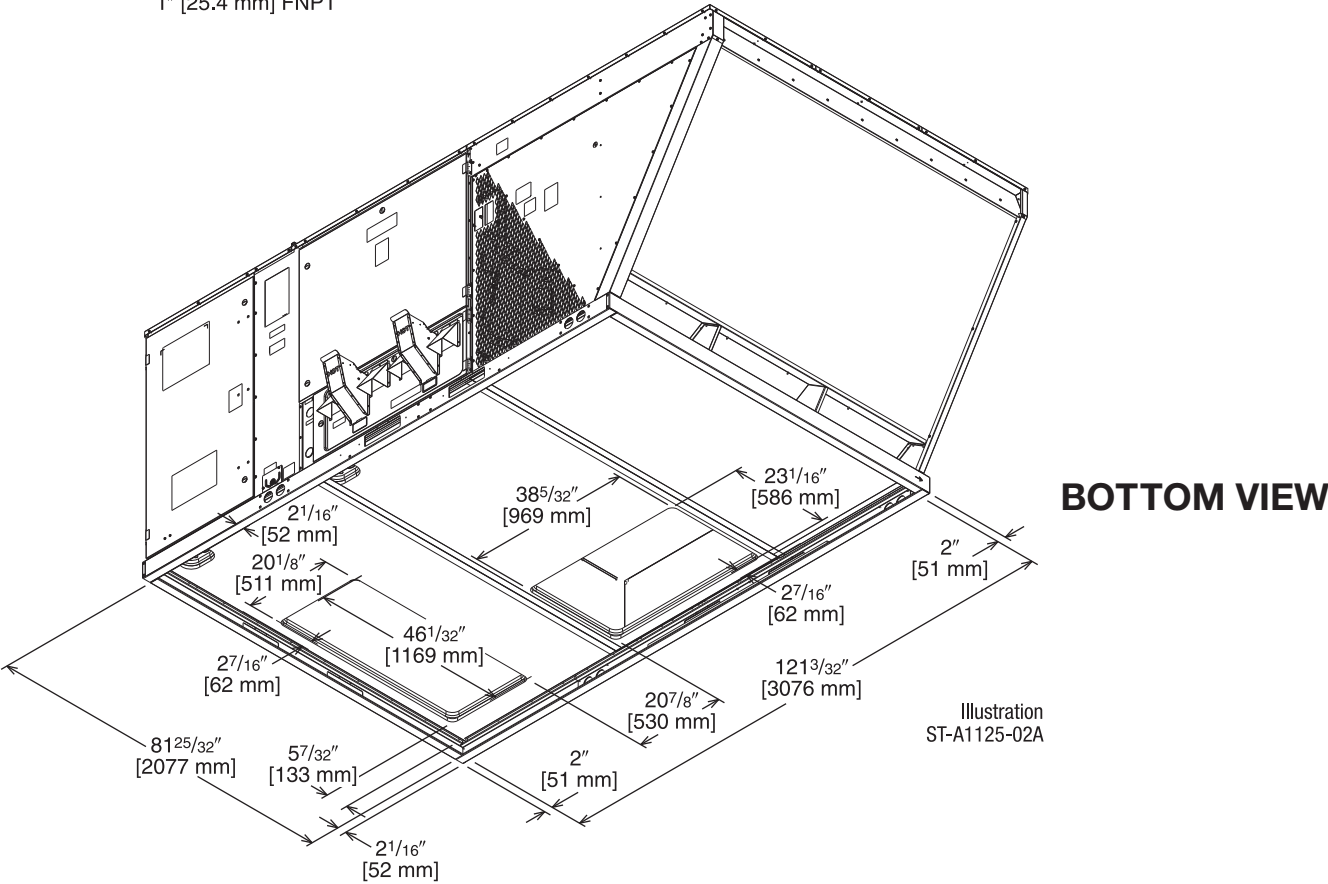
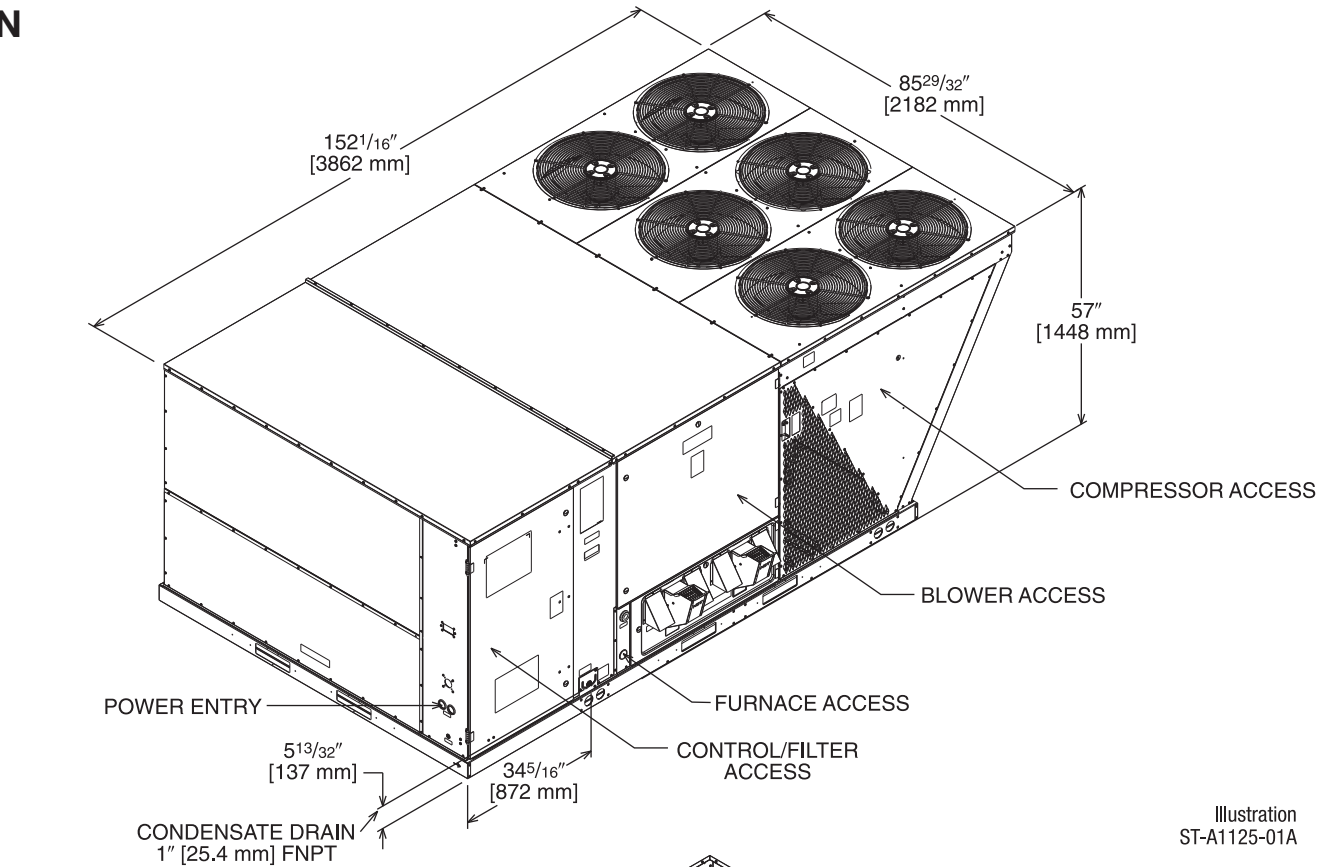


Illustration  
ST-A1182-02A-00

BOTTOM VIEW

[ ] Designates Metric Conversions

20 TON



[ ] Designates Metric Conversions

15 TON

SUPPLY AND RETURN DIMENSIONS FOR HORIZONTAL APPLICATIONS

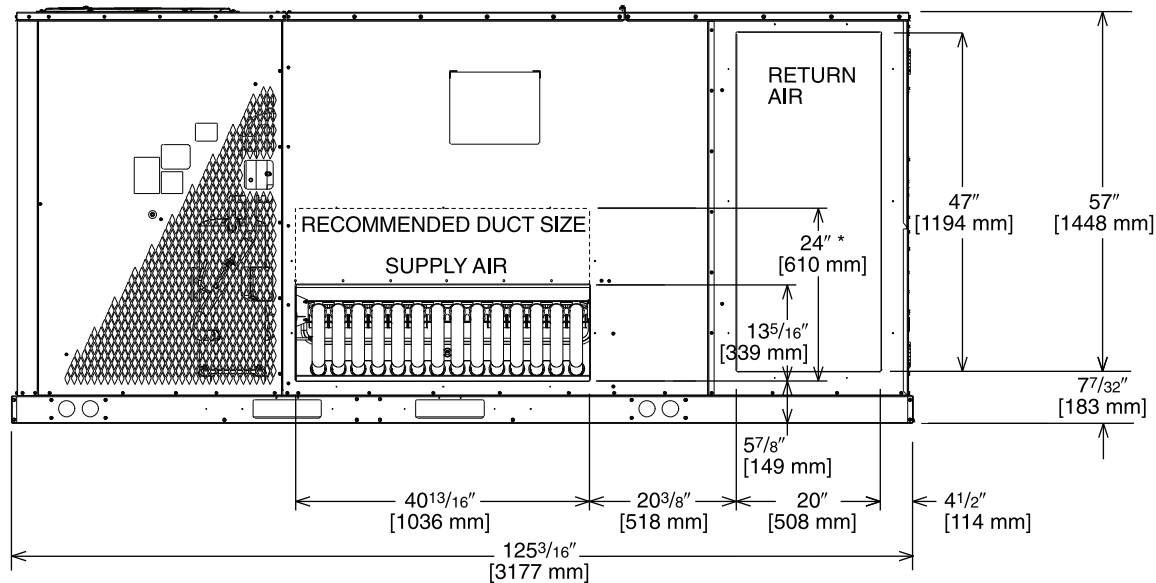


Illustration  
ST-A1182-08A-00

\* RECOMMENDED DUCT CONNECTION SIZE

DUCT SIDE VIEW (REAR)

SUPPLY AND RETURN DIMENSIONS FOR DOWNFLOW APPLICATIONS

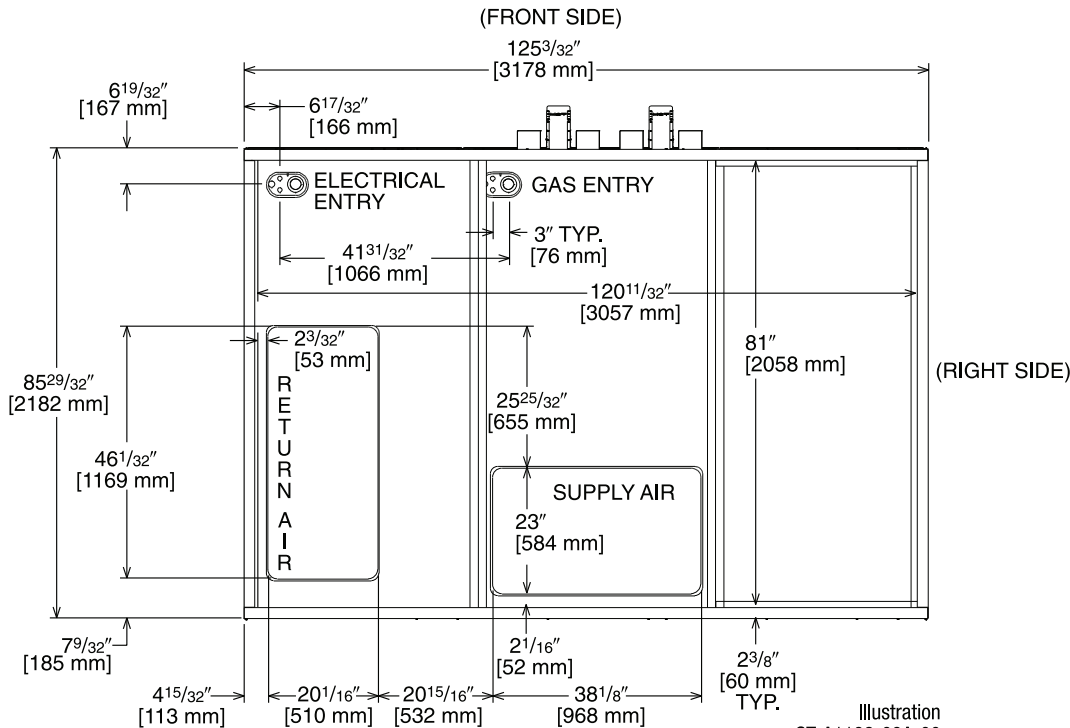


Illustration  
ST-A1182-09A-00

BOTTOM VIEW

[ ] Designates Metric Conversions



20 TON

SUPPLY AND RETURN DIMENSIONS FOR HORIZONTAL APPLICATIONS

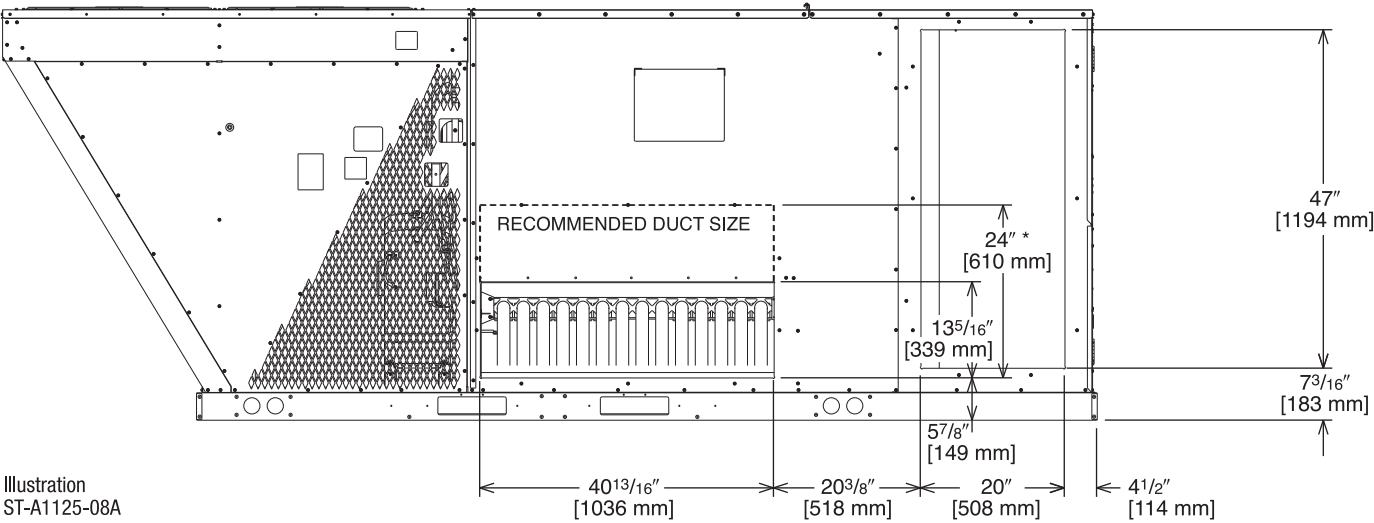


Illustration  
ST-A1125-08A

\* RECOMMENDED DUCT CONNECTION SIZE

DUCT SIDE VIEW (REAR)

SUPPLY AND RETURN DIMENSIONS FOR DOWNFLOW APPLICATIONS

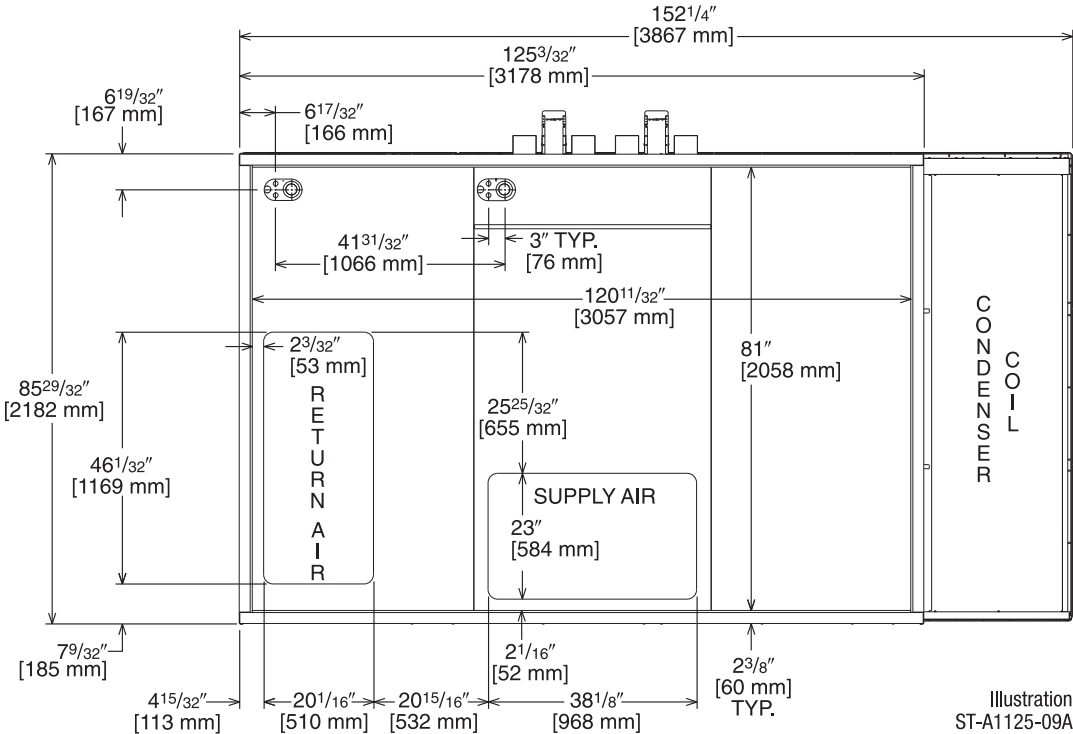
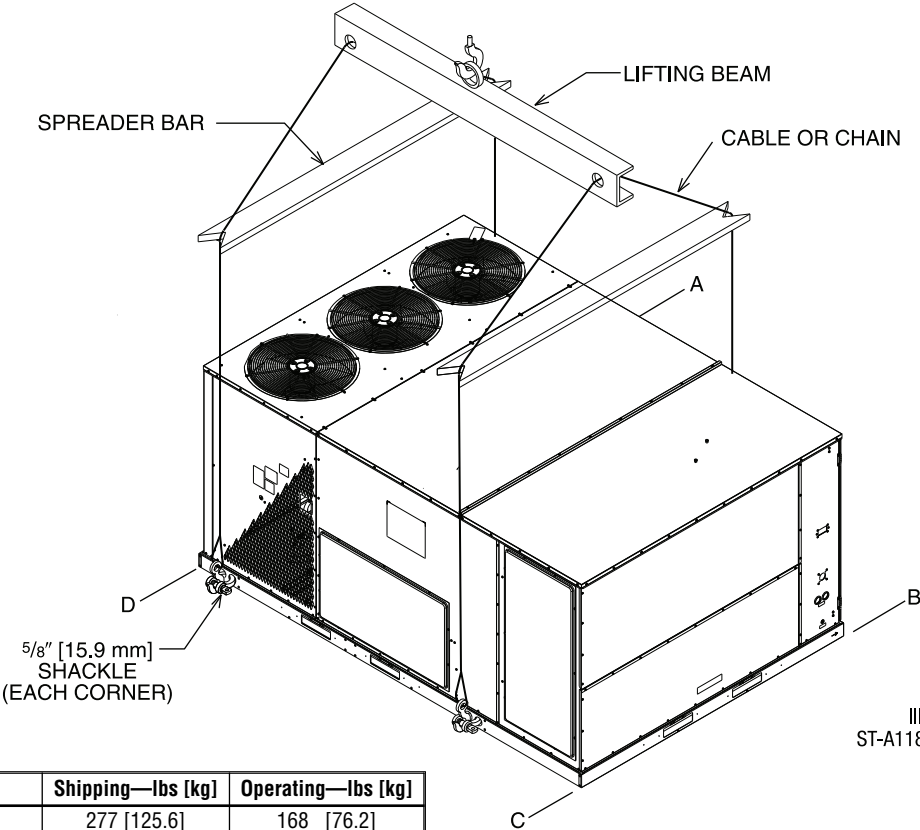
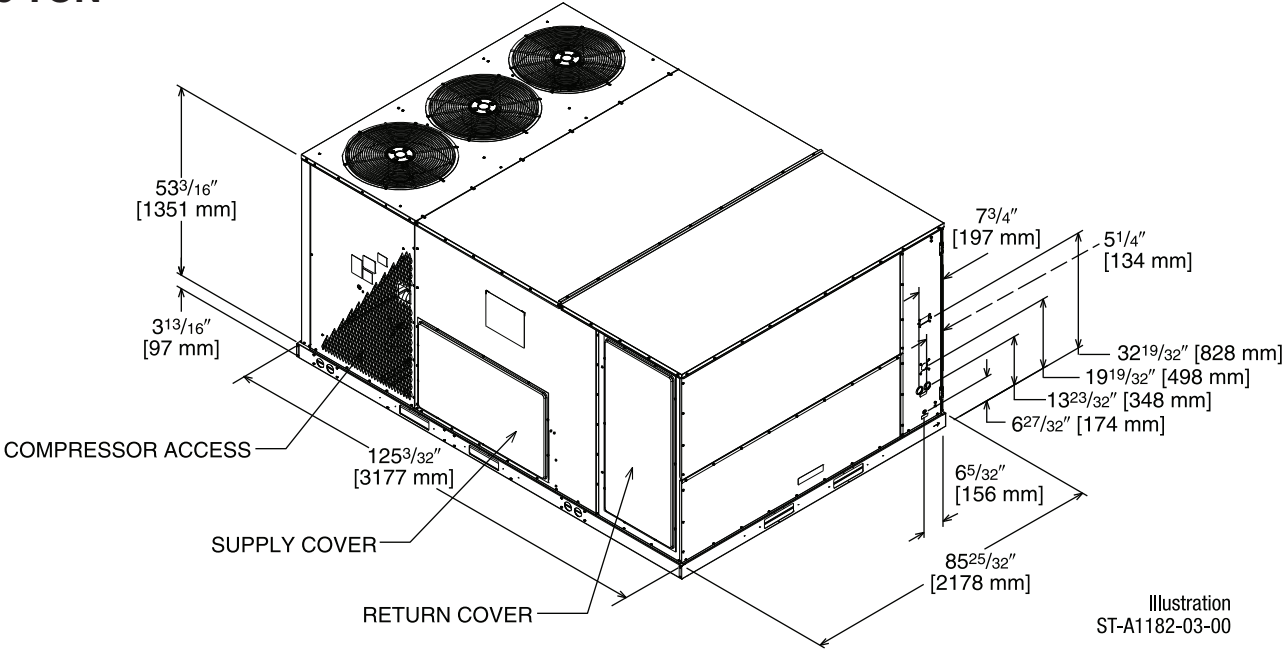


Illustration  
ST-A1125-09A

BOTTOM VIEW

[ ] Designates Metric Conversions

UNIT DIMENSIONS GAS HEAT / ELECTRIC COOLING PACKAGE  
15 TON



WEIGHTS

Accessory	Shipping—lbs [kg]	Operating—lbs [kg]
Downflow Economizer	277 [125.6]	168 [76.2]
Horizontal Economizer	333 [151.0]	301 [136.5]
Power Exhaust	119 [54.0]	59 [26.8]
Manual Fresh Air Damper*	61 [27.7]	52 [23.6]
Motor Kit for Fresh Air Damper*	42 [19.1]	35 [15.9]
Roofcurb, 14"	184 [83.5]	176 [79.8]
Hail Guard	50 [22.7]	45 [20.4]

NOTES: \*Motorized Kit and Manual Fresh Air Damper must be combined for a complete Motorized Outside Air Damper Selection.

Capacity Tons [kW]	Corner Weights by Percentage			
	A	B	C	D
15-25 [52.8-87.9]	32%	27%	16%	24%

Corner weights measured at base of unit.

[ ] Designates Metric Conversions

UNIT DIMENSIONS GAS HEAT / ELECTRIC COOLING PACKAGE  
20 TON

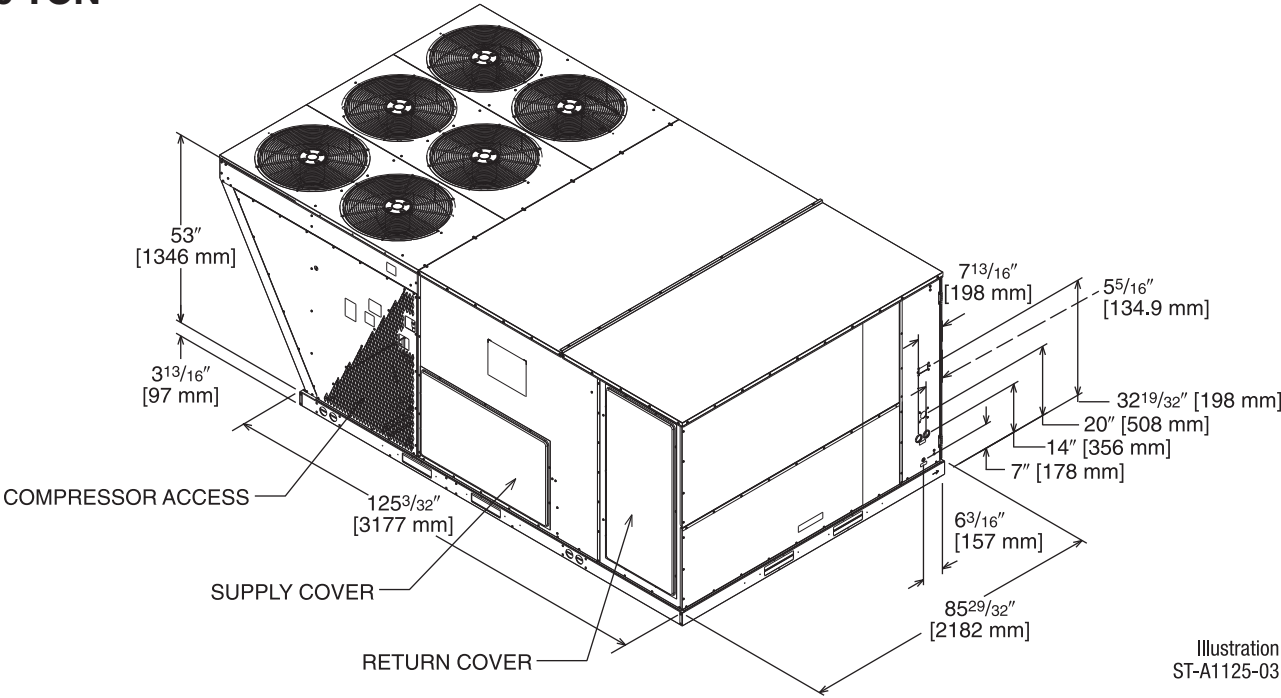
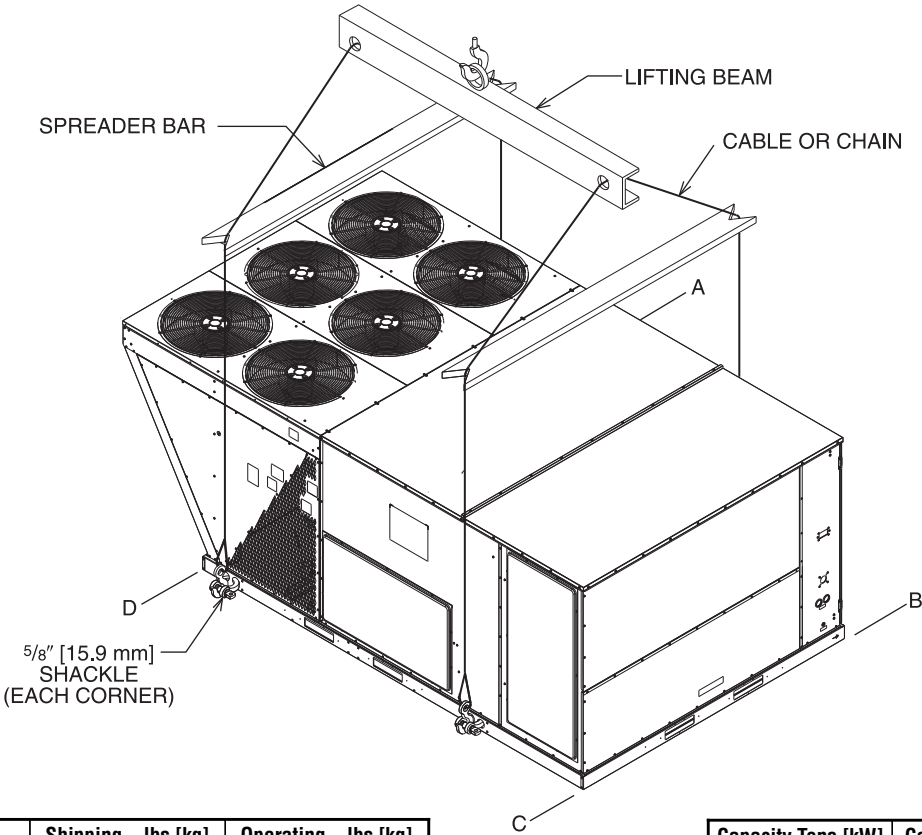


Illustration  
ST-A1125-03



WEIGHTS

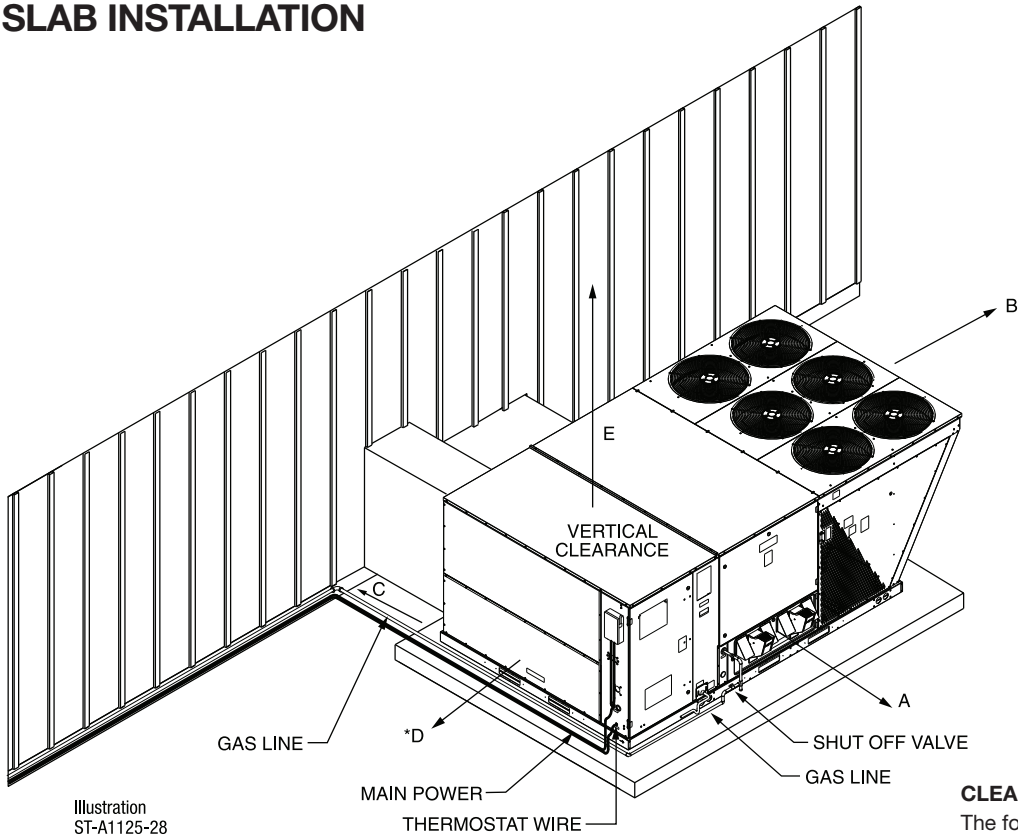
Accessory	Shipping—lbs [kg]	Operating—lbs [kg]
Economizer—Downflow	155 [70.31]	146 [66.22]
Economizer—Horizontal	165 [74.80]	155 [70.31]
Fresh Air Damper (Manual)	51 [23.13]	40 [18.14]
Fresh Air Damper (Motorized)	46 [20.87]	35 [15.88]
Roof Curb 14"	170 [77.11]	164 [74.39]

Capacity Tons [kW]	Corner Weights by Percentage			
	A	B	C	D
15-25 [52.8-87.9]	32%	27%	16%	24%

Corner weights measured at base of unit.

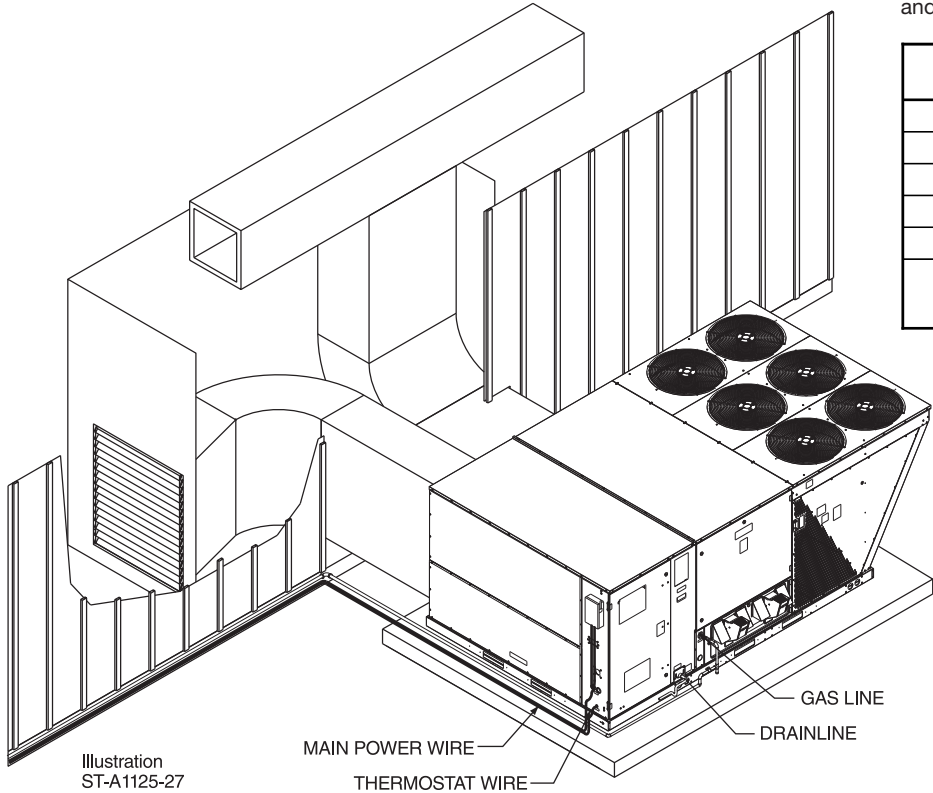
[ ] Designates Metric Conversions

SLAB INSTALLATION



**CLEARANCES**  
The following minimum clearances are recommended for proper unit performance and serviceability.

Recommended Clearance In. [mm]	Location
80 [2032]	A - Front
18 [457]	B - Condenser Coil
+18 [457]	+C - Duct Side
*18 [457]	*D - Evaporator End
60 [1524]	E - Above
*Without Economizer. 48" [1219 mm] With Economizer +Without Horizontal Economizer, 42" [1067 mm] with Horizontal Economizer	



[ ] Designates Metric Conversions

## FIELD INSTALLED ACCESSORY EQUIPMENT

Accessory	Model Number	Shipping Weight Lbs. [kg]	Installed Weight Lbs. [kg]	Factory Installation Available?
Downflow Economizer w/Single Enthalpy (DDC)	AXRD-PMCM3	277 [125.6]	168 [76.2]	Yes
Downflow Economizer w/Smoke Detector (DDC)	AXRD-SMCM3	280 [127.0]	171 [77.6]	Yes
Dual Enthalpy Kit	RXXR-AV03	1 [.5]	.5 [0.2]	No
Horizontal Economizer w/Single Enthalpy (DDC)	AXRD-RMCM3	333 [151.0]	301 [36.5]	No
Carbon Dioxide Sensor (Wall Mount)	RXXR-AR02	3 [1.4]	2 [1.0]	No
Power Exhaust (208/230V)	RXXR-BGF05C	119 [54.0]	59 [26.8]	No
Power Exhaust (460V)	RXXR-BGF05D	119 [54.0]	59 [26.8]	No
Power Exhaust (575V)	RXXR-BGF05Y	119 [54.0]	59 [26.8]	No
Manual Fresh Air Damper*	AXRF-KFA1	61 [27.7]	52 [23.6]	No
Motorized Kit for Manual Fresh Air Damper*	RXXR-AW03	42 [19.1]	35 [15.9]	No
Modulating Motor Kit w/position feedback for RXRF-KFA1	RXXR-AW05	45 [20.4]	38 [17.2]	No
Roofcurb, 14"	RXKG-CBH14	184 [83.5]	176 [79.8]	No
Roofcurb Adapter to RXRK-E56	RXXR-CJCE56	465 [210.9]	415 [88.2]	No
Roofcurb Adapter to RXKG-CAF14	RXXR-CJCF14	555 [251.7]	505 [29.1]	No
Concentric Diffuser (Step-Down, 18" x 36")	RXRN-AD81	310 [140.6]	157 [71.2]	No
Concentric Diffuser (Step-Down, 24" x 48")	RXRN-AD86	367 [166.5]	212 [96.2]	No
Concentric Diffuser (Step-Down, 28" x 60")	RXRN-AD88	410 [186.0]	370 [67.8]	No
Concentric Diffuser (Flush, 18" x 36")	RXRN-AD80	213 [96.6]	115 [52.2]	No
Downflow Transition (Rect. to Rect., 18" x 36")	RXMC-CJ07	81 [36.7]	74 [33.6]	No
Downflow Transition (Rect. to Rect., 24" x 48")	RXMC-CK08	81 [36.7]	74 [33.6]	No
Downflow Transition (Rect. to Rect., 28" x 60")	RXMC-CL09	81 [36.7]	74 [33.6]	No
Low-Ambient Control Kit (1 Per Compressor)	RXRZ-C02	3 [1.4]	2 [0.9]	Yes
Unwired Convenience Outlet	RXXR-AN01	2 [0.9]	1.5 [.7]	Yes
Unfused Service Disconnect+	RXXR-AP01	10 [4.5]	9 [4.1]	Yes
Comfort Alert (1 per compressor)	RXXR-AZ01	3 [1.4]	2 [0.9]	Yes
BACnet Communication Card	RXXR-AY01	1 [0.5]	1 [0.5]	No
LonWorks Communication Card	RXXR-AY02	1 [0.5]	1 [0.5]	No
Hail Guard Louvers	AXRX-AAD01L	55 [24.8]	45 [20.3]	Yes
MERV 8 Filter	RXMF-M08A22520	2 [0.9]	1 [0.45]	No
MERV 13 Filter	RXMF-M13A22520	2 [0.9]	1 [0.45]	No

\*Motorized Kit and Manual Fresh Air Damper must be combined for a complete Motorized Outside Air Damper Selection.

+Do not use on or RKRL-C 300C voltage models.

[ ] Designates Metric Conversions



## FLUSH MOUNT ROOM TEMPERATURE SENSORS FOR NETWORKED DDC APPLICATIONS



### **ROOM TEMPERATURE SENSOR RHC-ZNS1 with TIMED OVERRIDE BUTTON**

10k $\Omega$  room temperature sensor transmits room temperature to DDC system. Timed override button allows tenant to change from unoccupied temperature setpoint to occupied temperature setpoint for a preset time.



### **ROOM TEMPERATURE SENSOR RHC-ZNS2 with TIMED OVERRIDE BUTTON and STATUS INDICATOR**

10k $\Omega$  room temperature sensor transmits room temperature to DDC system. Timed override button allows tenant to change from unoccupied temperature setpoint to occupied temperature setpoint for a preset time. Status Indicator Light transmits ALARM flash code to occupied space.



### **ROOM TEMPERATURE SENSOR RHC-ZNS3 with SETPOINT ADJUSTMENT and TIMED OVERRIDE BUTTON**

10k $\Omega$  room temperature sensor with setpoint adjustment transmits room temperature to DDC system along with desired occupied room temperature setpoint. Timed override button allows tenant to change from unoccupied temperature setpoint to occupied temperature setpoint for a preset time.

## COMMUNICATION CARDS

### Field Installed



#### **BACnet® COMMUNICATION CARD    RXRX-AY01**

The field installed BACnet® Communication Card allows the RTU-C unit controller to communicate with a third party building management system that supports the BACnet Application Specific Controller device profile. The BACnet® Communication Module plugs onto the unit RTU-C controller and allows communication between the RTU-C and the BACnet MSTP network.



#### **LonWorks® COMMUNICATION CARD    RXRX-AY02**

The field installed LonWorks® Communication Card allows the RTU-C unit controller to communicate with a third party building management system that supports the LonMark Space Comfort Controller (SCC) functional profile or LonMark Discharge Air Controller (DAC) functional profile. The LonMark Communication Module plugs onto the RTU-C controller and allows communication between the RTU-C and a LonWorks Network.

## ECONOMIZERS

### Use to Select Factory Installed Options Only

**AXRD-PMCM3—Single Enthalpy (Outdoor) with DDC**

**AXRD-SMCM3—Single Enthalpy (Outdoor) with Smoke Detector and DDC**

**RXXR-AV03—Dual Enthalpy Upgrade Kit**

**RXXR-AR02—Optional Wall-Mounted CO<sub>2</sub> Sensor**

- Features **Honeywell** Controls
- Available Factory Installed or Field Accessory
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers
- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin and 4-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Standard Barometric Relief Damper
- Single Enthalpy with Dual Enthalpy Upgrade Kit Available
- CO<sub>2</sub> Input Sensor Available
- Field Assembled Hood Ships with Economizer
- Economizer Ships Complete for Downflow Duct Application.
- Optional Remote Minimum Position Potentiometer (270 ohm) (Honeywell #S963B1136) is available from Prostock.
- Field Installed Power Exhaust Available
- If connected to a Building Automation System (BAS), all economizer functions can be viewed on the (BAS) or 16 x 2 LCD screen
- If connected to thermostat, all economizer functions can be viewed on 16 x 2 character LCD screen

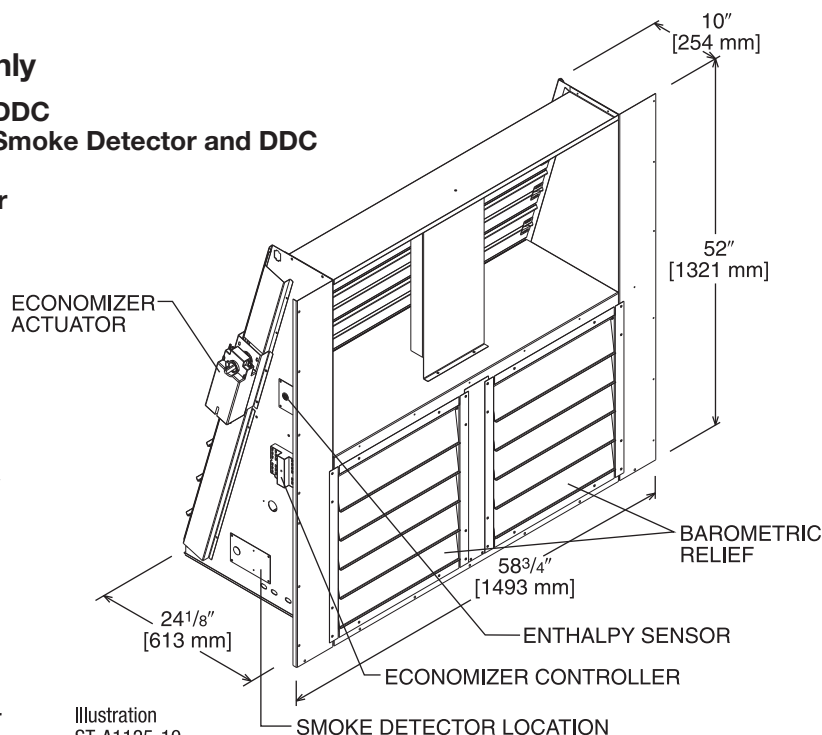


Illustration  
ST-A1125-19

TOLERANCE ± .125

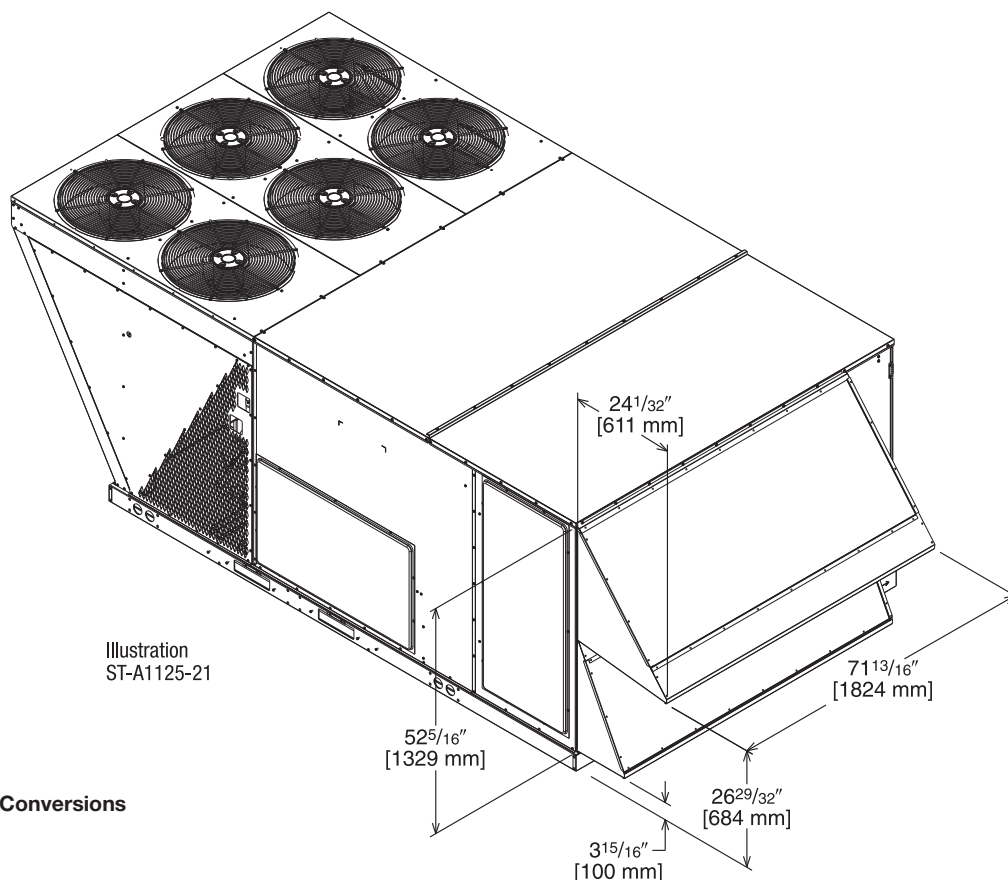


Illustration  
ST-A1125-21

[ ] Designates Metric Conversions

## ECONOMIZER FOR HORIZONTAL DUCT INSTALLATION

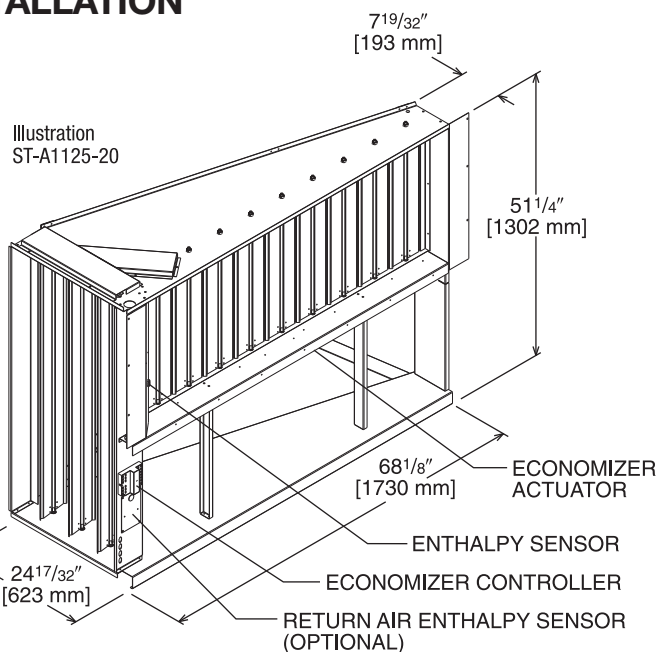
### Field Installed Only

**AXRD-RMCM3—Single Enthalpy (Outdoor) with DDC**

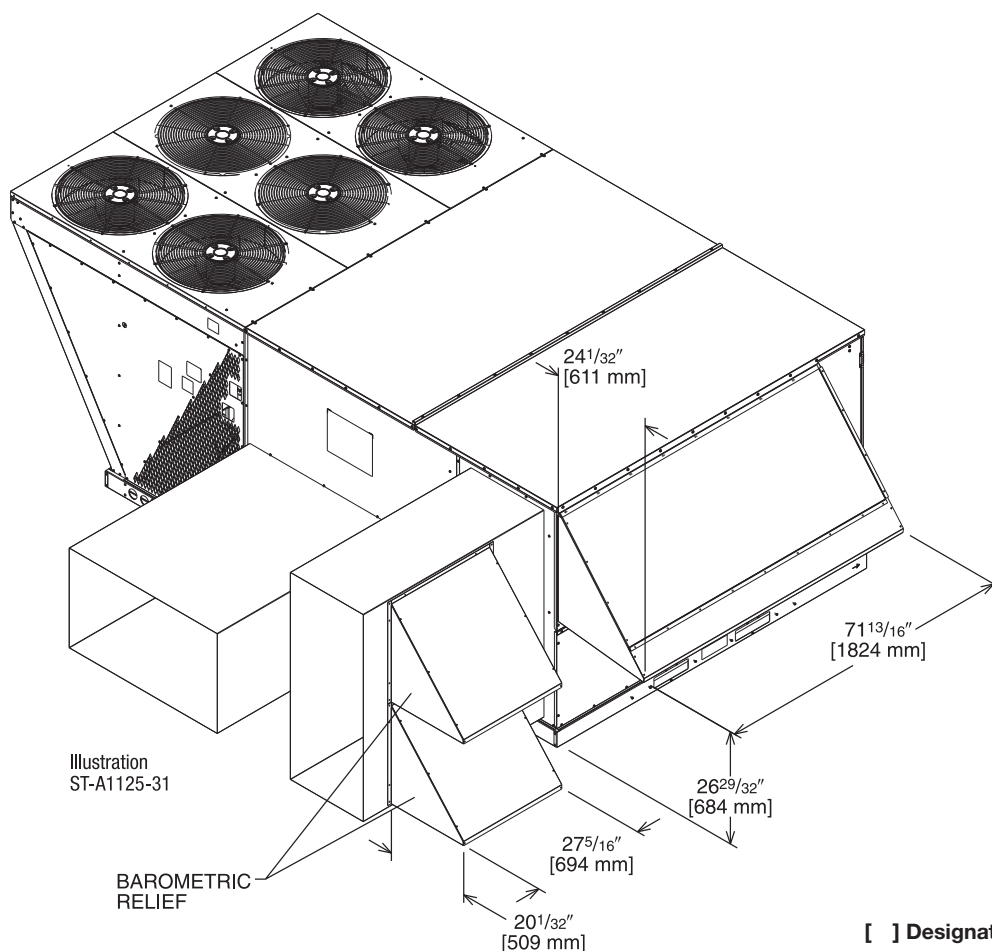
**RXRX-AV03—Dual Enthalpy Upgrade Kit**

**RXRX-AR02—Wall-mounted CO<sub>2</sub> Sensor**

- Features **Honeywell** Controls
- Available as a Field Installed Accessory Only
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers
- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin and 4-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Standard Barometric Relief Damper
- Single Enthalpy with Dual Enthalpy Upgrade Kit Available
- CO<sub>2</sub> Input Sensor Available
- Field Assembled Hood Ships with Economizer
- Economizer Ships Complete for Horizontal Duct Application
- Optional Remote Minimum Position Potentiometer (270 ohm) (Honeywell #S963B1136) is available from Prostock
- Field Installed Power Exhaust Available
- If connected to a Building Automation System (BAS), all economizer functions can be viewed on the (BAS) or 16 x 2 LCD screen
- If connected to thermostat, all economizer functions can be viewed on 16 x 2 LCD screen



TOLERANCE  $\pm .125$



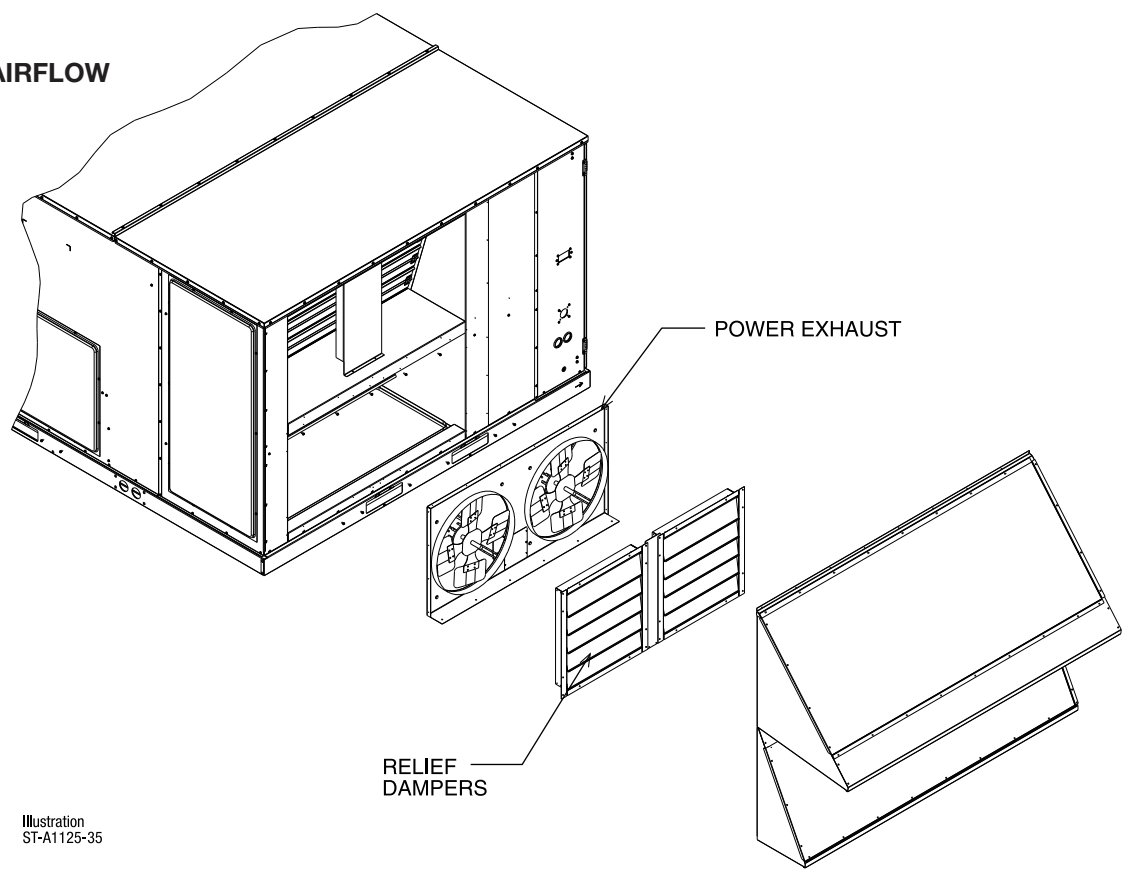
[ ] Designates Metric Conversions

POWER EXHAUST KIT FOR AXRD-PMCM3 & SMCM3 ECONOMIZERS

RXXRX-BGF05 (C, D, or Y\*)

\*Voltage Code

VERTICAL AIRFLOW



Model No.	No. of Fans	Volts	Phase	HP (ea.)	Low Speed		High Speed ①		FLA (ea.)	LRA (ea.)
					CFM [L/s] ②	RPM	CFM [L/s] ②	RPM		
RXXRX-BGF05C	2	208-230	1	0.75	4100 [1935]	850	5200 [2454]	1050	5	4.97
RXXRX-BGF05D	2	460	1	0.75	4100 [1935]	850	5200 [2454]	1050	2.2	3.4
RXXRX-BGF05Y	2	575	1	0.75	4100 [1935]	850	5200 [2454]	1050	1.5	2.84

NOTES: ① Power exhaust is factory set on high speed motor tap.  
② CFM is per fan at 0" w.c. external static pressure.

[ ] Designates Metric Conversions



## FRESH AIR DAMPER

### MOTORIZED DAMPER KIT

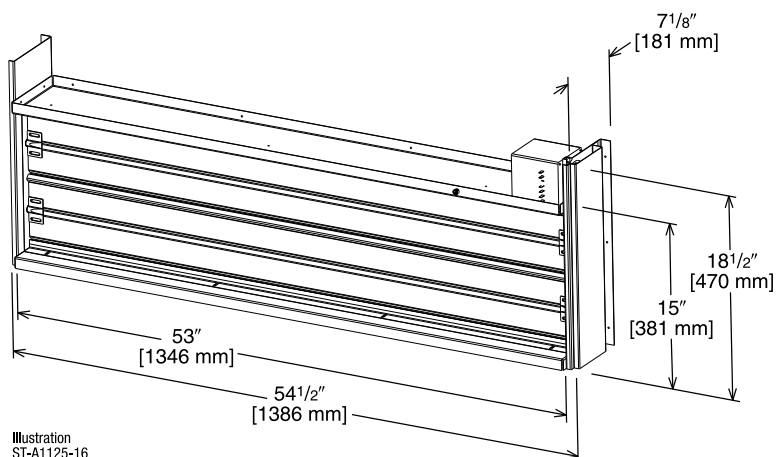
RXRX-AW03

(Motor Kit for AXRF-KFA1)

RXRX-AW05

(Modulating Motor Kit with position feedback for AXRF-KFA1)

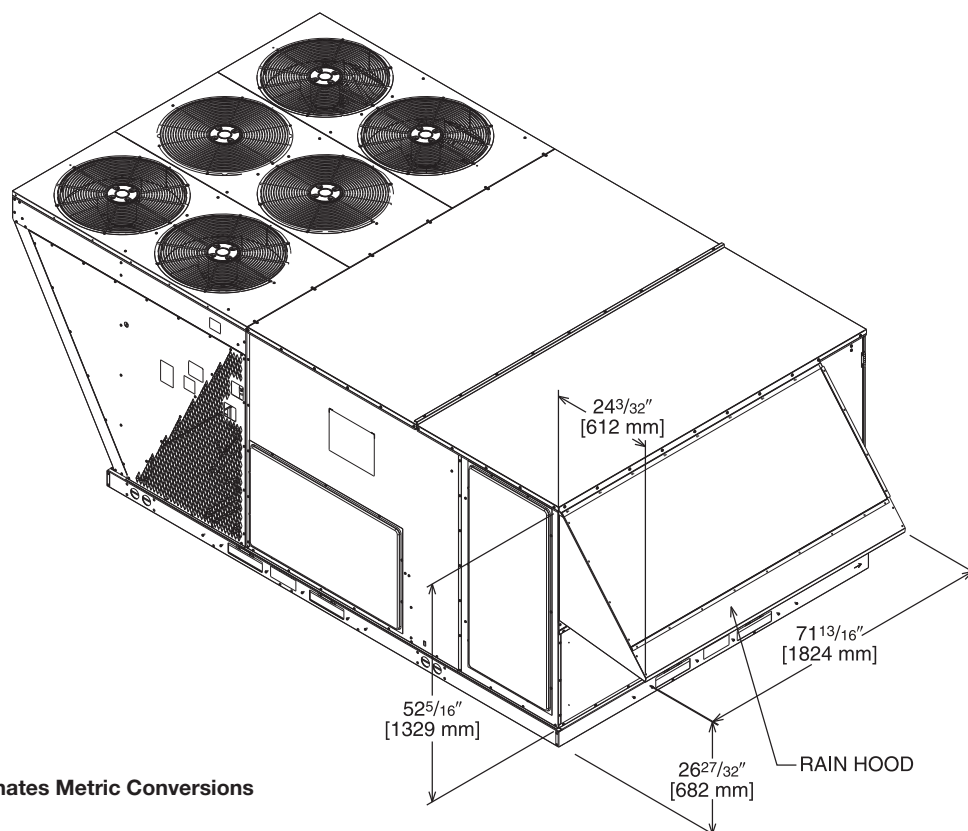
- Features **Honeywell** Controls
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers
- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin and 4-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Addition of Dual Enthalpy Upgrade Kit allows limited economizer function
- CO<sub>2</sub> Sensor Input Available for Demand Control Ventilation (DCV)
- Optional Remote Minimum Position Potentiometer (270 ohm) (Honeywell #S963B1136) is available from Prostock.
- All fresh air damper functions can be viewed at the RTU-C unit controller display
- If connected to a Building Automation System (BAS), all fresh air damper functions can be viewed on the (BAS), on 16 x 2 LCD screen
- If connected to thermostat, all fresh air damper functions can be viewed on 16 x 2 LCD screen



### AXRF-KFA1 (Manual)

RXRX-AW03 (Motorized damper kit for manual fresh air damper)

RXRX-AW05 (Modulating damper kit with position feedback for AXRF-KFA1)



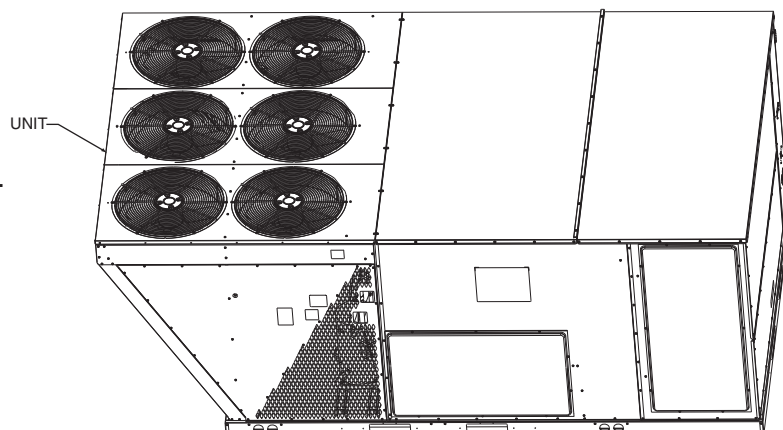
[ ] Designates Metric Conversions

Illustration  
ST-A1125-17

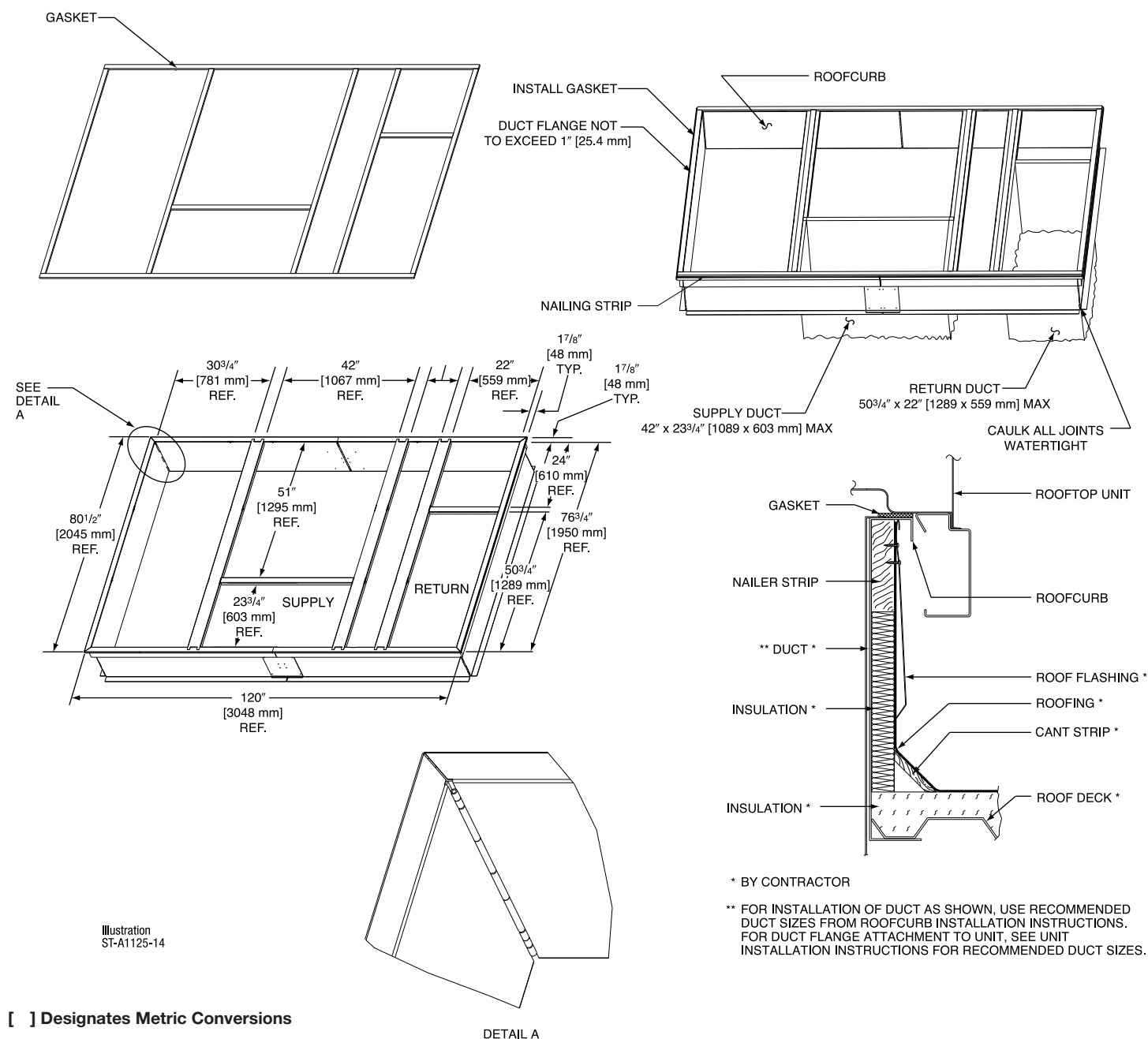
## ROOFCURBS (Full Perimeter)

- Ruud's new roofcurb designs can be utilized on 15, 17.5, 20 and 25 ton [52.8, 61.5, 70.3 and 70.3 kW] models.
- One available height (14" [356 mm]).
- Quick assembly corners for simple and fast assembly.
- 1" [25.4 mm] x 4" [102 mm] Nailers provided.
- Insulating panels not required because of insulated outdoor base pan.
- Sealing gasket (28" [711 mm]) provided with Roofcurb.
- Packaged for easy field assembly.

## TYPICAL INSTALLATION



## ROOFCURB ASSEMBLY



\* BY CONTRACTOR

\*\* FOR INSTALLATION OF DUCT AS SHOWN, USE RECOMMENDED DUCT SIZES FROM ROOFCURB INSTALLATION INSTRUCTIONS. FOR DUCT FLANGE ATTACHMENT TO UNIT, SEE UNIT INSTALLATION INSTRUCTIONS FOR RECOMMENDED DUCT SIZES.

[ ] Designates Metric Conversions

DETAIL A

## NEW MODEL

RKRL  
(15 & 20 TON)  
([52.8 & 70.3 kW])



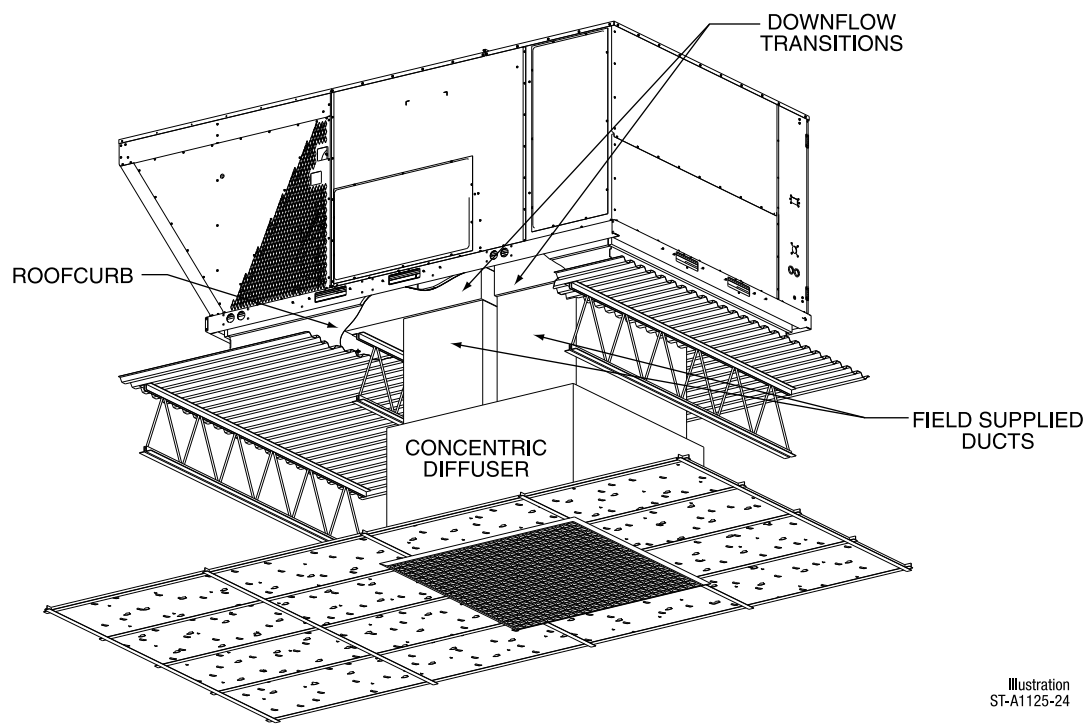
RKRL  
(15 & 20 TON)  
([52.8 & 70.3 kW])



HAT SECTIONS  
(1) REQUIRED  
WELDED ON TOP  
- FOR SUPPORT

**[ ] Designates Metric Conversions**

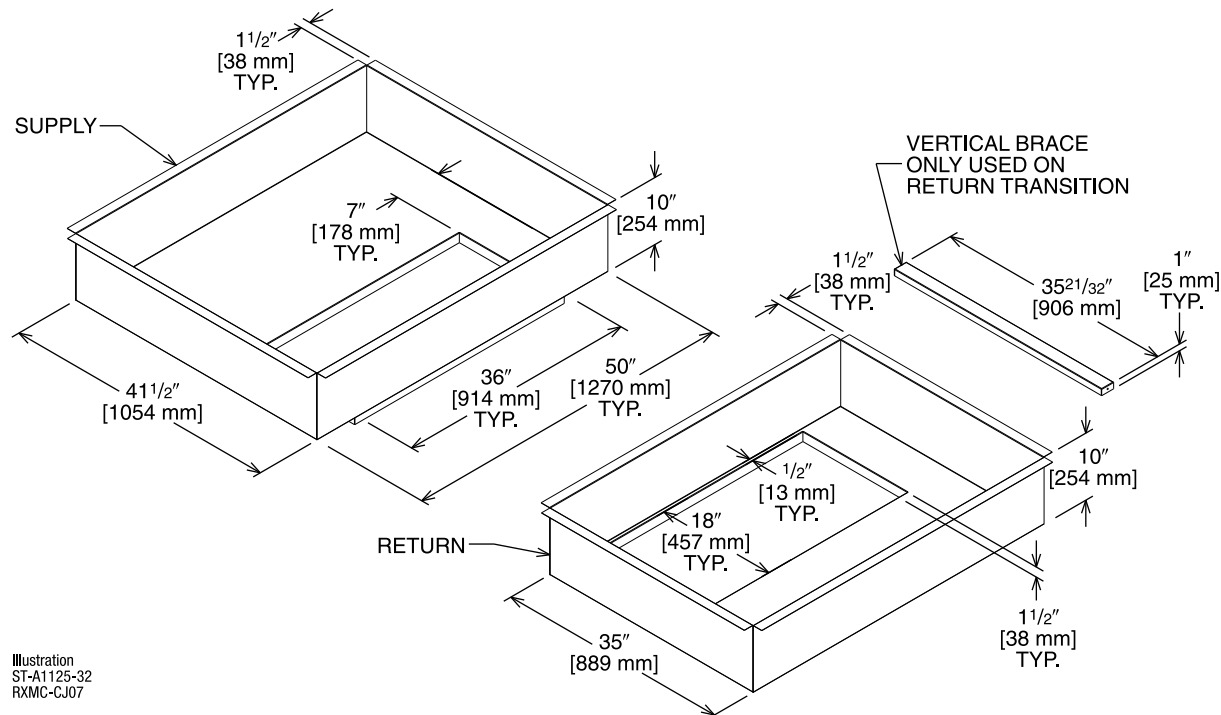
# CONCENTRIC DIFFUSER APPLICATION



## DOWNFLOW TRANSITION DRAWINGS

### RXMC-CJ07 (15 Ton) [52.8 kW]

- Used with RXRN-AD80 and RXRN-AD81 Concentric Diffusers.

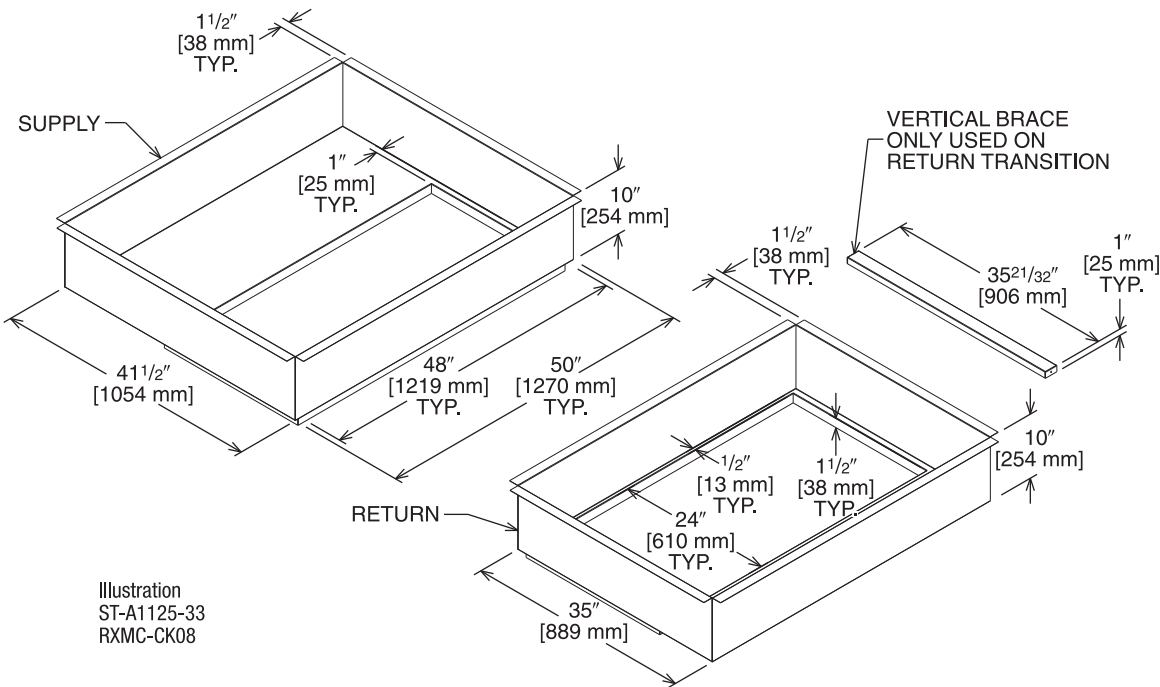


[ ] Designates Metric Conversions

DOWNFLOW TRANSITION DRAWINGS (Cont.)

RXMC-CK08 (20 Ton) [70.3 kW]

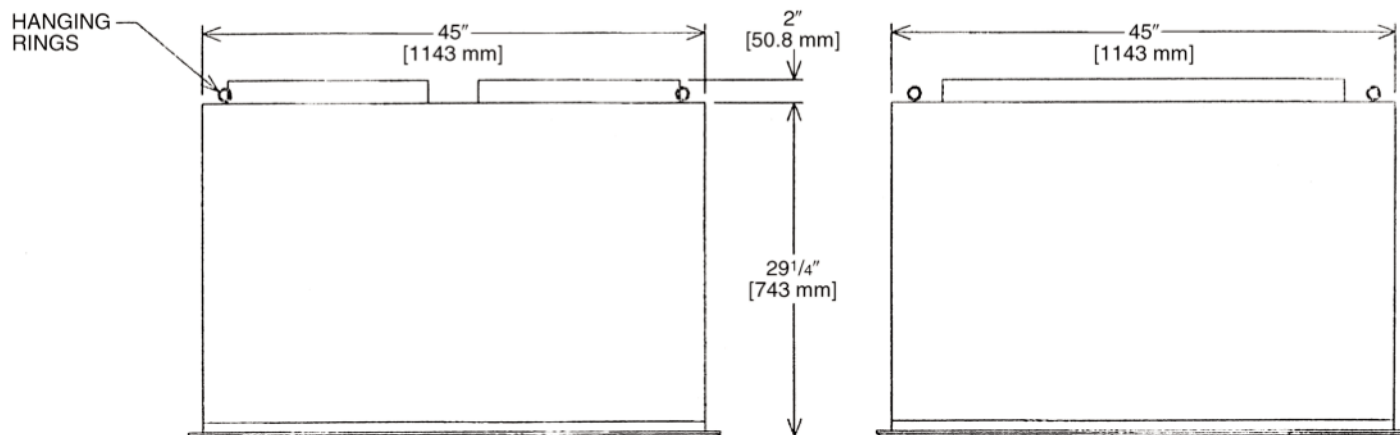
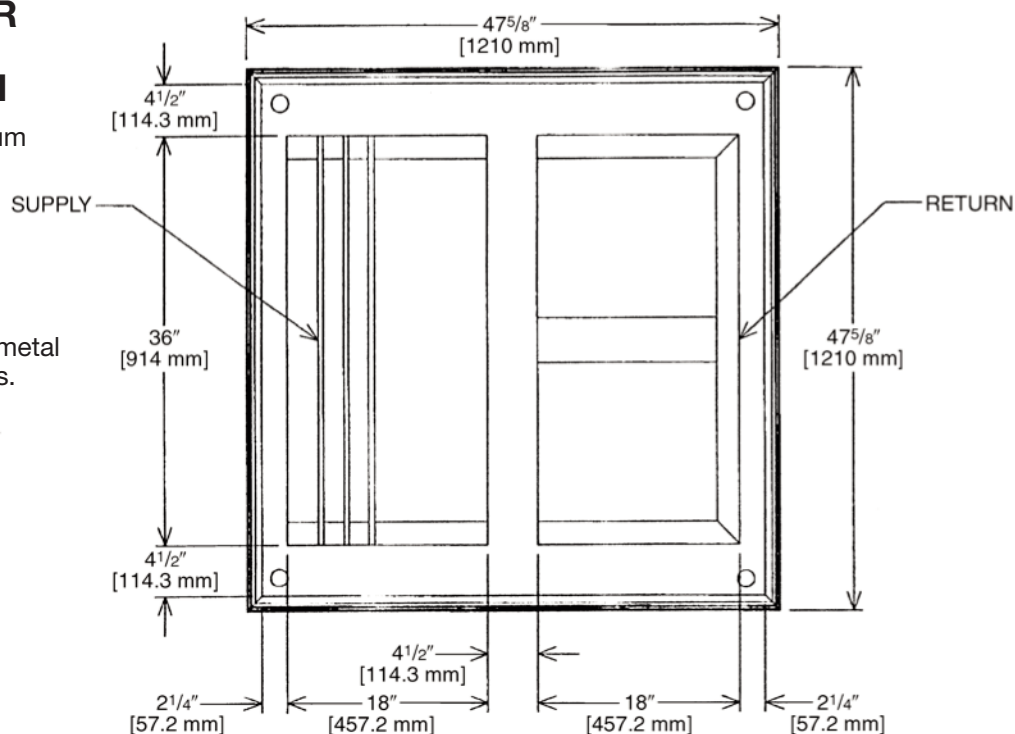
- Used with RXRN-AD86 Concentric Diffusers.



[ ] Designates Metric Conversions



- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket. SUPP
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs. [.7 kg] duct liner.



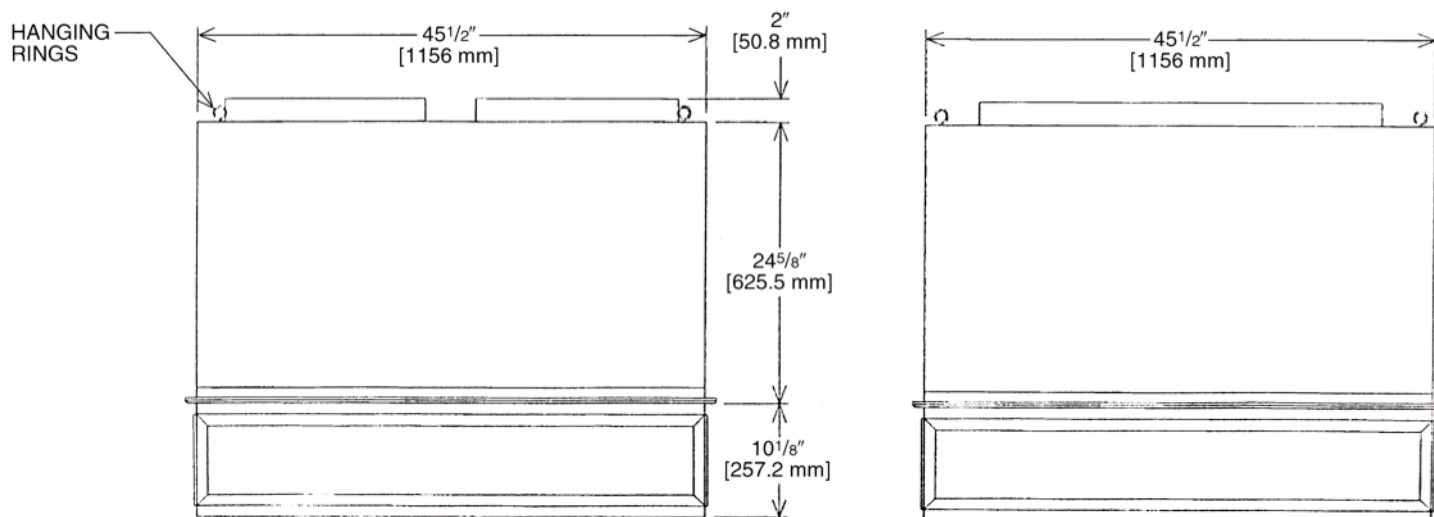
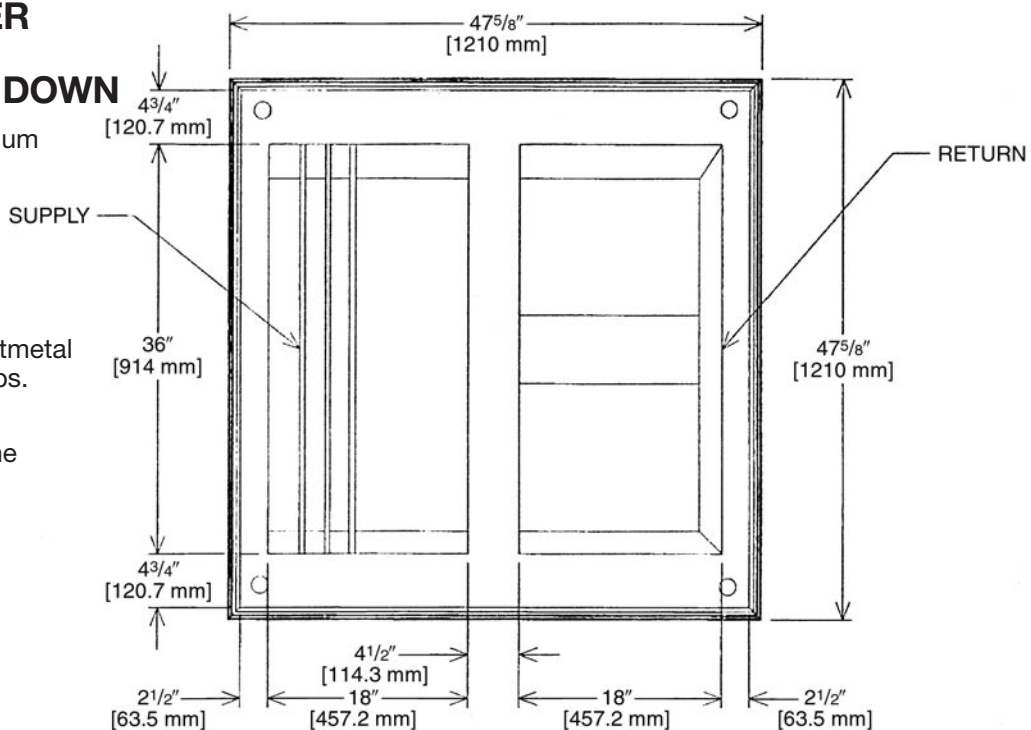
## CONCENTRIC DIFFUSER SPECIFICATIONS

PART NUMBER	CFM [L/s]	STATIC PRESSURE	THROW FEET	NECK VELOCITY	JET VELOCITY
RXRN-AD80	5600 [2643]	0.36	28-37	1000	2082
	5800 [2737]	0.39	29-38	1036	2156
	6000 [2832]	0.42	40-50	1071	2230
	6200 [2926]	0.46	42-51	1107	2308
	6400 [3020]	0.50	43-52	1143	2379
	6600 [3115]	0.54	45-56	1179	2454

**[ ] Designates Metric Conversions**

## CONCENTRIC DIFFUSER RXRN-AD81 SERIES 15 TON [52.8 kW] STEP DOWN

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs. [.7 kg] duct liner.
- Double deflection diffuser with the blades secured by spring steel.



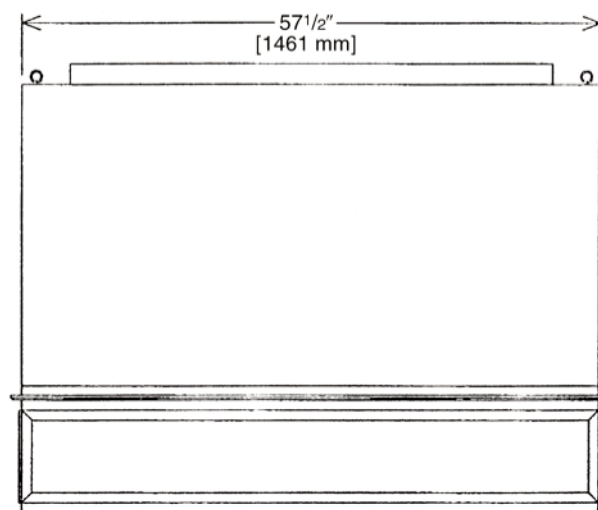
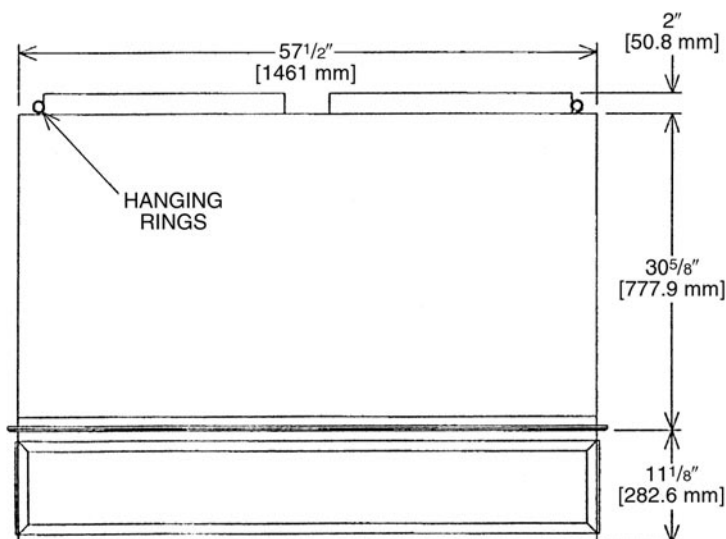
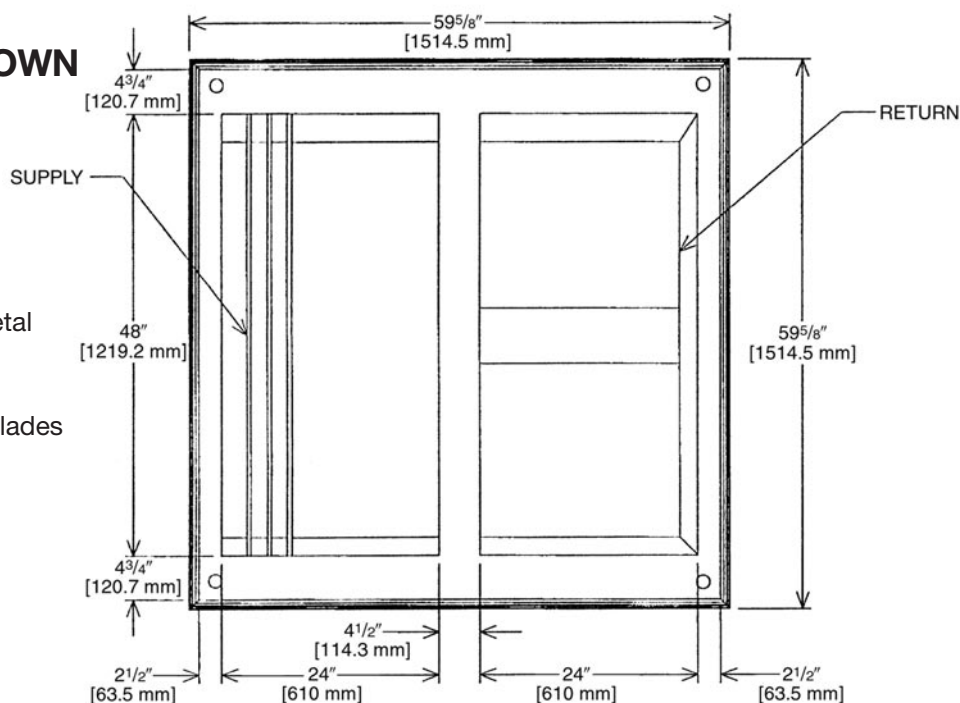
## CONCENTRIC DIFFUSER SPECIFICATIONS

PART NUMBER	CFM [L/s]	STATIC PRESSURE	THROW FEET	NECK VELOCITY	JET VELOCITY
RXRN-AD81	5600 [2643]	0.36	39-49	920	920
	5800 [2737]	0.39	42-51	954	954
	6000 [2832]	0.42	44-54	1022	1022
	6200 [2926]	0.46	45-55	1056	1056
	6400 [3020]	0.50	46-55	1090	1090
	6600 [3115]	0.54	47-56	1124	1124

[ ] Designates Metric Conversions

## CONCENTRIC DIFFUSER RXRN-AD86 SERIES 20 TON [70.3 kW] STEP DOWN

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs. [.7 kg] duct liner.
- Double deflection diffuser with the blades secured by spring steel.



## CONCENTRIC DIFFUSER SPECIFICATIONS

PART NUMBER	CFM [L/s]	STATIC PRESSURE	THROW FEET	NECK VELOCITY	JET VELOCITY
RXRN-AD86	7200 [3398]	0.39	33-38	827	827
	7400 [3492]	0.41	35-40	850	850
	7600 [3587]	0.43	36-41	873	873
	7800 [3681]	0.47	38-43	896	896
	8000 [3776]	0.50	39-44	918	918
	8200 [3870]	0.53	41-46	941	941
	8400 [3964]	0.56	43-49	964	964
	8600 [4059]	0.59	44-50	987	987
	8800 [4153]	0.63	47-55	1010	1010

[ ] Designates Metric Conversions

## Guide Specifications RKRL-C/H 180 thru C/H300

You may copy this document directly into your building specification. This specification is written to comply with the 2004 version of the "master format" as published by the Construction Specification Institute. [www.csinet.org](http://www.csinet.org).

### GAS HEAT PACKAGED ROOFTOP

#### HVAC Guide Specifications

**Size Range: 15 to 25 Nominal Tons**

Section	Description
---------	-------------

<b>23 06 80</b>	<b>Schedules for Decentralized HVAC Equipment</b>
-----------------	---

- |                |   |
|----------------|---|
| 23 06 80.13    | Decentralized Unitary HVAC Equipment Schedule           |
| 23 06 80.13.A. | Rooftop unit schedule                                   |
| 1.             | Schedule is per the project specification requirements. |

<b>23 07 16</b>	<b>HVAC Equipment Insulation</b>
-----------------	----------------------------------

- |             |   |
|-------------|---|
| 23 07 16.13 | Decentralized, Rooftop Units:   |
| 1.          | Interior cabinet surfaces shall be insulated with a minimum 3/4-in. thick, minimum 1-1/2 lb density, flexible fiberglass insulation bonded with a phenolic binder, with aluminum foil facing on the air side. |
| 2.          | Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.   |

<b>23 09 13</b>	<b>Instrumentation and Control Devices for HVAC</b>
-----------------	---

- |                |   |
|----------------|---|
| 23 09 13.23    | Sensors and Transmitters  |
| 23 09 13.23.A. | Thermostats   |
| 1.             | Thermostat must   |
| a.             | have capability to energize 2 different stages of cooling, and 2 different stages of heating. |
| b.             | must include capability for occupancy scheduling.   |

<b>23 09 23</b>	<b>Direct-digital Control system for HVAC</b>
-----------------	---

- |                |  |
|----------------|--|
| 23 09 23.13    | Decentralized, Rooftop Units:  |
| 23 09 23.13.A. | RTU-C controller   |
| 1.             | Shall be ASHRAE 62-2001 compliant.   |
| 2.             | Shall accept 18-32VAC input power.   |
| 3.             | Shall have an operating temperature range from -40°F (-40°C) to 158°F (70°C), 10% - 95% RH (non-condensing).   |
| 4.             | Controller shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air enthalpy, fire shutdown, return air enthalpy, fan status, remote time clock/door switch.                      |
| 5.             | Shall accept a CO <sub>2</sub> sensor in the conditioned space, and be Demand Control Ventilation (DCV) ready.   |
| 6.             | Shall provide the following outputs: Economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust/ occupied.   |
| 7.             | Unit shall provide surge protection for the controller through a circuit breaker.  |
| 8.             | Shall have a field installed communication card allowing the unit to be Internet capable, and communicate at a Baud rate of 19.2K or faster  |
| 9.             | Shall have an LED display independently showing the status of activity on the communication bus, and processor operation.  |
| 10.            | Shall have either a field installed BACnet® plug-in communication card which includes an EIA-485 protocol communication port, or a field installed LonWorks™ plug-in communications card.  |
| 11.            | Software upgrades will be accomplished by local download. Software upgrades through chip replacements are not allowed.   |
| 12.            | Shall be shock resistant in all planes to 5G peak, 11ms during operation, and 100G peak, 11ms during storage.  |
| 13.            | Shall be vibration resistant in all planes to 1.5G @ 20-300 Hz.  |
| 14.            | Shall support a bus length of 4000 ft max, 60 devices per 1000 ft section, and 1 RS-485 repeater per 1000 ft sections.   |
| 23 09 23.13.B. | Open protocol, direct digital controller:  |
| 1.             | Shall be ASHRAE 62-2001 compliant.   |
| 2.             | Shall accept 18-30VAC, 50-60Hz, and consume 15VA or less power.  |
| 3.             | Shall have an operating temperature range from -40°F (-40°C) to 130°F (54°C), 10% - 90% RH (non-condensing).   |
| 4.             | Shall have either a field installed BACnet® plug-in communication card which includes an EIA-485 protocol communication port, or a field installed LonWorks™ plug-in communications card.  |
| 5.             | The BACnet® plug in communication card shall include built-in protocol for BACNET (MS/TP and PTP modes)  |
| 6.             | The LonWorks™ plug in communication card shall include the Echelon processor required for all Lon applications.  |
| 7.             | Shall allow access of up to 62 network variables (SNVT). Shall be compatible with all open controllers   |
| 8.             | Baud rate Controller shall be selectable through the EIA-485 protocol communication port.  |
| 9.             | Shall have an LED display independently showing the status of serial communication, running, errors, power, all digital outputs, and all analog inputs.  |
| 10.            | Shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air enthalpy, compressor lock-out, fire shutdown, enthalpy switch, and fan status/filter status/ humidity/ remote occupancy. |

11. Shall provide the following outputs: economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust.
12. Software upgrades will be accomplished by either local or remote download. No software upgrades through chip replacements are allowed.

**23 09 33 Electric and Electronic Control System for HVAC**

**23 09 33.13 Decentralized, Rooftop Units:**

**23 09 33.13.A. General:**

1. Shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-v transformer side. Transformer shall have 100VA capabilities.
2. Shall utilize color-coded wiring.
3. The heat exchanger shall be controlled by an integrated furnace controller (IFC) microprocessor. See heat exchanger section of this specification.
4. Shall include a central control terminal board to conveniently and safely provide connection points for vital control functions such as: smoke detectors, phase monitor, economizer, thermostat, DDC control options, loss of charge, freeze sensor, high pressure switches.
5. Unit shall include a minimum of one 10-pin screw terminal connection board for connection of control wiring.

**23 09 33.23.B. Safeties:**

1. Compressor over-temperature, over current.
2. Loss of charge switch.
  - a. Units with 2 compressors shall have different colored wires for the circuit 1 and circuit 2 low and high pressure switches.
  - b. Loss of charge switch shall use different color wire than the high pressure switch. The purpose is to assist the installer and service technician to correctly wire and or troubleshoot the rooftop unit.
  - c. Loss of charge switch shall have a different sized connector than the high pressure switch. They shall physically prevent the cross-wiring of the safety switches between the high and low pressure side of the system.
3. High-pressure switch.
  - a. Units with 2 compressors shall have different colored wires for the circuit 1 and circuit 2 low and high pressure switches.
  - b. High pressure switch shall use different color wire than the low pressure switch. The purpose is to assist the installer and service person to correctly wire and or troubleshoot the rooftop unit.
  - c. High pressure switch shall have a different sized connector than the loss of charge switch. They shall physically prevent the cross-wiring of the safety switches between the high and low pressure side of the system.
4. Freeze protection sensor, evaporator coil.
5. Automatic reset, motor thermal overload protector.
6. Heating section shall be provided with the following minimum protections.
  - a. High-temperature limit switches.
  - b. Induced draft motor pressure switch.
  - c. Flame rollout switch.
  - d. Flame proving controls.

**23 09 93 Sequence of Operations for HVAC Controls**

**23 09 93.13 Decentralized, Rooftop Units:**

**23 40 13 Panel Air Filters**

**23 40 13.13 Decentralized, Rooftop Units:**

**23 40 13.13.A. Standard filter section shall**

1. Shall consist of factory-installed, low velocity, throwaway 2-in. thick fiberglass filters of commercially available sizes.
2. Unit shall use only one filter size. Multiple sizes are not acceptable.
3. Filter face velocity shall not exceed 365 fpm at nominal airflows.
4. Filters shall be accessible through an access panel as described in the unit cabinet section of the specification (23 81 19.13.H).



## 23 81 19 Self-Contained Air Conditioners

### 23 81 19.13 Small-Capacity Self-Contained Air Conditioners

#### 23 81 19.13.A. General

1. Outdoor, rooftop mounted, electrically controlled, heating and cooling unit utilizing a(n) hermetic scroll compressor(s) for cooling duty and gas combustion for heating duty.
2. Factory assembled, single-piece heating and cooling rooftop unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, and special features required prior to field start-up.
3. Unit shall use environmentally safe, R-410A refrigerant.
4. Unit shall be installed in accordance with the manufacturer's instructions.
5. Unit must be selected and installed in compliance with local, state, and federal codes.

#### 23 81 19.13.B. Quality Assurance

1. Unit meets ASHRAE 90.1-2004 minimum efficiency requirements.
2. 3 phase units are Energy Star qualified.
3. Unit shall be rated in accordance with AHRI Standards 210 and 360.
4. Unit shall be designed to conform to ASHRAE 15, 2001.
5. Unit shall be UL-tested and certified in accordance with ANSI Z21.47 Standards and UL-listed and certified under Canadian standards as a total package for safety requirements.
6. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
7. Unit casing shall be capable of withstanding 500-hour salt spray exposure per ASTM B117 (scribed specimen).
8. Unit casing shall be capable of withstanding Federal Test Method Standard No. 141 (Method 6061) 5000-hour salt spray.
9. Unit shall be designed in accordance with ISO 9001:2000, and shall be manufactured in a facility registered by ISO 9001:2000.
10. Roof curb shall be designed to conform to NRCA Standards.
11. Unit shall be subjected to a completely automated run test on the assembly line. The data for each unit will be stored at the factory, and must be available upon request.
12. Unit shall be designed in accordance with UL Standard 1995, including tested to withstand rain.
13. Unit shall be constructed to prevent intrusion of snow and tested to prevent snow intrusion into the control box up to 40 mph.

#### 23 81 19.13.C. Delivery, Storage, and Handling

1. Unit shall be stored and handled per manufacturer's recommendations.
2. Lifted by crane requires either shipping top panel or spreader bars.
3. Unit shall only be stored or positioned in the upright position.

#### 23 81 19.13.E. Project Conditions

1. As specified in the contract.

#### 23 81 19.13.F. Operating Characteristics

1. Unit shall be capable of starting and running at 115°F (46°C) ambient outdoor temperature, meeting maximum load criteria of AHRI Standard 210/240 or 360 at  $\pm 10\%$  voltage.
2. Compressor with standard controls shall be capable of operation down to 40°F (4°C), ambient outdoor temperatures. Accessory low ambient kit is necessary if mechanically cooling at ambient temperatures below 40°F (4°C).
3. Unit shall discharge supply air vertically or horizontally as shown on contract drawings.
4. Unit shall be factory configured for vertical supply & return configurations.
5. Unit shall be field convertible from vertical to horizontal configuration.

#### 23 81 19.13.G. Electrical Requirements

1. Main power supply voltage, phase, and frequency must match those required by the manufacturer.

#### 23 81 19.13.H. Unit Cabinet

1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a baked enamel finish on all externally exposed surfaces.
2. Unit cabinet exterior paint shall be: film thickness, (dry) 0.003 inches minimum, gloss (per ASTM D523, 60°F / 16°C): 60, Hardness: H-2H Pencil hardness.
3. Evaporator fan compartment interior cabinet insulation shall conform to AHRI Standards 210 or 360 minimum exterior sweat criteria. Interior surfaces shall be insulated with a minimum 3/4-in. thick, 1 lb. density, flexible fiberglass insulation, aluminum foil-face coated on the air side.
4. Base of unit shall have locations for thru-the-base gas and electrical connections (factory installed or field installed), standard.
5. Base Rail
  - a. Unit shall have base rails on all sides.
  - b. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.



- c. Holes shall be provided in the base rail for moving the rooftop by fork truck.
- d. Base rail shall be a minimum of 14 gauge thickness.
- 6. Condensate pan and connections:
  - a. Shall be a sloped condensate drain pan made of a non-corrosive material.
  - b. Shall comply with ASHRAE Standard 62.
  - c. Shall use a 1" x 11-1/2 NPT drain connection through the side of the drain pan. Connection shall be made per manufacturer's recommendations.
- 7. Gas Connections:
  - a. All gas piping connecting to unit gas valve shall enter the unit cabinet at a single location on side of unit (horizontal plane).
  - b. Thru-the-base capability
    - i. Standard unit shall have a thru-the-base gas-line location using a raised, embossed portion of the unit basepan.
    - ii. No basepan penetration, other than those authorized by the manufacturer, is permitted.
- 8. Electrical Connections
  - a. All unit power wiring shall enter unit cabinet at a single, factory-prepared, knockout location.
  - b. Thru-the-base capability
    - i. Standard unit shall have a thru-the-base electrical location(s) using a raised, embossed portion of the unit basepan.
    - ii. No basepan penetration, other than those authorized by the manufacturer, is permitted.
- 9. Component access panels (standard)
  - a. Cabinet panels shall be easily removable for servicing.
  - b. Stainless steel metal hinges are standard on all doors.
  - c. Panels covering control box, indoor fan, indoor fan motor and gas components (where applicable), shall have 1/4 turn latches.

#### 23 81 19.13.I. Gas Heat

- 1. General
  - a. Heat exchanger shall be an induced draft design. Positive pressure heat exchanger designs shall not be allowed.
  - b. Shall incorporate a direct-spark ignition system and redundant main gas valve.
  - c. Heat exchanger design shall allow combustion process condensate to gravity drain; maintenance to drain the gas heat exchanger shall not be required.
  - d. Gas supply pressure at the inlet to the rooftop unit gas valve must match that required by the manufacturer.
- 2. The heat exchanger shall be controlled by an integrated furnace controller (IFC) microprocessor.
  - a. IFC board shall notify users of fault using an LED (light-emitting diode).
- 3. Standard Heat Exchanger construction
  - a. Heat exchanger shall be of the tubular-section type constructed of a minimum of 20-gauge aluminum coated steel for corrosion resistance.
  - b. Burners shall be of the in-shot type constructed of aluminum-coated steel.
  - c. Burners shall incorporate orifices for rated heat output up to 2000 ft (610m) elevation. Additional accessory kits may be required for applications above 2000 ft (610m) elevation, depending on local gas supply conditions.
- 4. Optional Stainless Steel Heat Exchanger construction
  - a. Use energy saving, direct-spark ignition system.
  - b. Use a redundant main gas valve.
  - c. Burners shall be of the in-shot type constructed of aluminum-coated steel.
  - d. All gas piping shall enter the unit cabinet at a single location on side of unit (horizontal plane).
  - e. The optional stainless steel heat exchanger shall be of the tubular-section type, constructed of a minimum of 20-gauge type 409 stainless steel.
  - f. Type 409 stainless steel shall be used in heat exchanger tubes and vestibule plate.
  - g. Complete stainless steel heat exchanger allows for greater application flexibility.
- 5. Induced draft combustion motors and blowers
  - a. Shall be a direct-drive, single inlet, forward-curved centrifugal type.

- b. Shall be made from steel with a corrosion-resistant finish.
- c. Shall have permanently lubricated sealed bearings.
- d. Shall have inherent thermal overload protection.
- e. Shall have an automatic reset feature.

23 81 19.13.J. Coils

1. Standard Aluminum/Copper Coils:

- a. Standard evaporator and condenser coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved copper tubes with all joints brazed.
- b. Evaporator and condenser coils shall be leak tested to 150 psig, pressure tested to 550 psig, and qualified to UL 1995 burst test at 2,200 psi.

23 81 19.13.K. Refrigerant Components

1. Refrigerant circuit shall include the following control, safety, and maintenance features:

- a. Thermal Expansion Valves (TXV) with orifice type distributor.
- b. Refrigerant filter drier.
- c. Service gauge connections on suction and discharge lines.
- d. Pressure gauge access through an access port in the front and rear panel of the unit.

2. Compressors

- a. Unit shall use one fully hermetic, scroll compressor for each independent refrigeration circuit.
- b. Compressor motors shall be cooled by refrigerant gas passing through motor windings.
- c. Compressors shall be internally protected from high discharge temperature conditions. Advanced Scroll Temperature Protection on 240-300 sizes.
- d. Compressors shall be protected from an over-temperature and over-amperage conditions by an internal, motor overload device.
- e. Compressor shall be factory mounted on rubber grommets.
- f. Compressor motors shall have internal line break thermal and current overload protection.
- g. Crankcase heaters shall not be required for normal operating range.

23 81 19.13.L. Filter Section

- 1. Filters access is specified in the unit cabinet section of this specification.
- 2. Filters shall be held in place by filter tray, facilitating easy removal and installation.
- 3. Shall consist of factory-installed, low velocity, throw-away 2-in. thick fiberglass filters.
- 4. Filter face velocity shall not exceed 365 fpm at nominal airflows.
- 5. Filters shall be standard, commercially available sizes.
- 6. Only one size filter per unit is allowed.

23 81 19.13.M. Evaporator Fan and Motor

1. Evaporator fan motor:

- a. Shall have permanently lubricated bearings.
- b. Shall have inherent automatic-reset thermal overload protection.
- c. Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating shall be required.

2. Belt-driven Evaporator Fan:

- a. Belt drive shall include an adjustable-pitch motor pulley.
- b. Shall use sealed, permanently lubricated ball-bearing type.
- c. Blower fan shall be double-inlet type with forward-curved blades.
- d. Shall be constructed from steel with a corrosion resistant finish and dynamically balanced.

23 81 19.13.N. Condenser Fans and Motors

1. Condenser fan motors:

- a. Shall be a totally enclosed motor.
- b. Shall use permanently lubricated bearings.
- c. Shall have inherent thermal overload protection with an automatic reset feature.
- d. Shall use a shaft-down design. Shaft-up designs including those with "rain-slinger devices" shall not be allowed.

2. Condenser Fans shall:

- a. Shall be a direct-driven propeller type fan
- b. Shall have aluminum blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.

**BEFORE PURCHASING THIS APPLIANCE, READ IMPORTANT ENERGY COST AND EFFICIENCY INFORMATION AVAILABLE FROM YOUR RETAILER.**

**GENERAL TERMS OF LIMITED WARRANTY\***

Ruud will furnish a replacement for any part of this product which fails in normal use and service within the applicable periods stated, in accordance with the terms of the limited warranty.

**Compressor**

3 Phase, Commercial Applications .....Five (5) Years

**Parts**

3 Phase, Commercial Applications.....One (1) Year

**Stainless Steel Heat Exchanger**

3 Phase, Commercial Applications .....Twenty (20) Years

**\*For complete details of the Limited and Conditional Warranties, including applicable terms and conditions, contact your local contractor or the Manufacturer for a copy of the product warranty certificate.**







*In keeping with its policy of continuous progress and product improvement, Ruud reserves the right to make changes without notice.*

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PRINTED IN U.S.A. 12/21 QG FORM NO. R22-864 REV. 4