



# MODEL: RKRL-H Packaged Gas Electric Unit

FORM NO. RSC-864 REV. 3

## Sure Comfort® RKRL-H Packaged Gas Electric Unit



### RKRL-H

- With ClearControl™ and VFD Technology
- Nominal Sizes 15 & 20 Tons [52.8 & 70.3 kW]
- ASHRAE 90.1-2019 Compliant



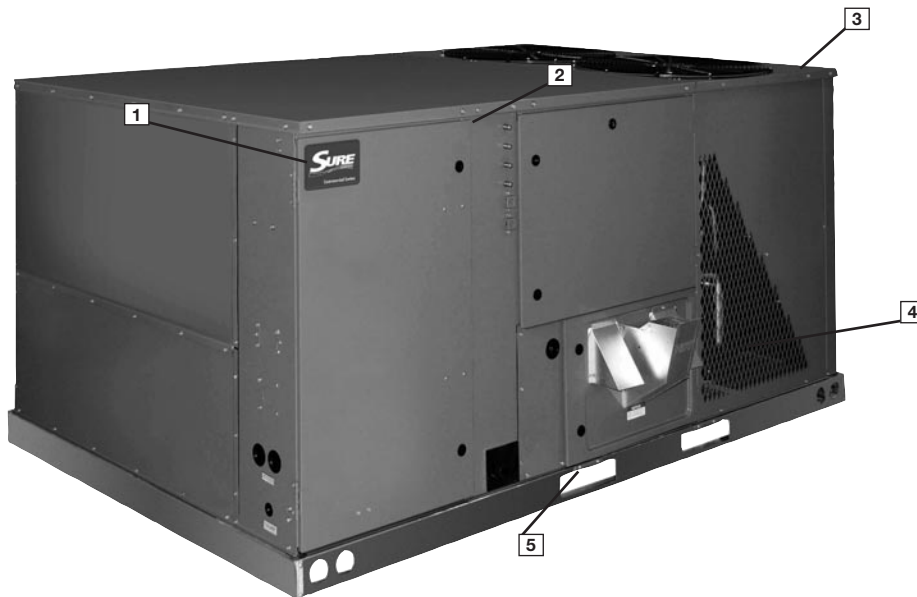
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## RKRL-H STANDARD FEATURES INCLUDE:

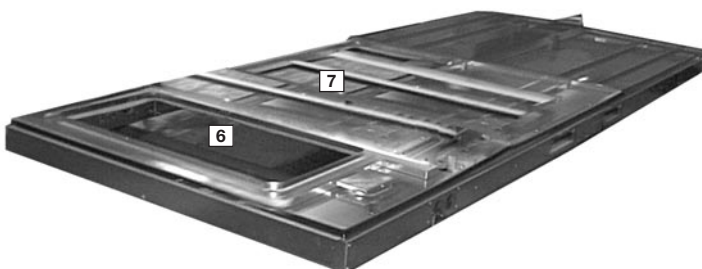
- R-410A HFC refrigerant.
- Complete factory charged, wired and run tested.
- Scroll compressors with internal line break overload and high-pressure protection.
- Dual stage compressors.
- Convertible airflow – vertical downflow or horizontal sideflow.
- TXV refrigerant metering system on each circuit.
- High Pressure and Low Pressure/Loss of charge protection standard on all models.
- Solid Core liquid line filter drier on each circuit.
- Single slab, single pass designed evaporator and condenser coils facilitate easy cleaning for maintaining high efficiencies.
- Cooling operation up to 125 degree F ambient.
- Foil faced insulation encapsulated throughout entire unit minimizes airborne fibers from the air stream.
- Hinged major access door with heavy-duty gasketing, 1/4 turn latches and door retainers.
- Slide Out Indoor fan assembly for added service convenience.
- Powder Paint Finish meets ASTM B117 steel coated on each side for maximum protection. G90 galvanized.
- Base pan with drawn supply and return opening for superior water management.
- Forkable base rails for easy handling and lifting.
- Single point electrical connections and gas connections.
- Internally sloped slide out condensate pan conforms to ASHRAE 62 standards.
- High performance belt drive motor with variable pitch pulleys and quick adjust belt system.
- Permanently lubricated evaporator, condenser and gas heat inducer motors.
- Condenser motors are internally protected, totally enclosed with shaft down design.
- 2 inch filter standard with slide out design.
- Two stage gas valve direct spark ignition and induced draft for efficiency and reliability.
- Tubular heat exchange for long life and induced draft for efficiency and reliability.
- Solid state furnace control with on board diagnostics.
- 24 volt control system with resettable circuit breakers.
- Colored and labeled wiring.
- Copper tube/Aluminum evaporator coil.
- MicroChannel condenser coil.
- Factory Installed Direct Digital Control (DDC) and sensors which can connect to LonWorks™ or BACnet® BAS systems for remote monitoring and control.
- Variable Frequency Drive (VFD) meet ASHRAE 90.1-2010 and California Title 24.
- MERV 8 & MERV 13 filters are available as an accessory.
- Standard Modbus interface.



Sure Comfort Packaged equipment is designed from the ground up with the latest features and benefits required to compete in today's market. The clean design stands alone in the industry and is a testament to the quality, reliability, ease of installation and serviceability that goes into each unit. Outwardly, the large Sure Comfort *Commercial Series*™ label (1) identifies the brand to the customer.

The sheet-metal cabinet (2) uses nothing less than 20-gauge material for structural components with an underlying coat of G90. To ensure the leak-proof integrity of these units, the design utilizes a top with a 1/8" drip lip (3), gasket-protected panels and screws. The slanted outdoor coil protects the coil from hail damage (4). Every Sure Comfort packaged unit uses the toughest finish in the industry, using electro deposition baked-on enamel tested to withstand a rigorous 1000-hour salt spray test, per ASTM B117.

Anything built to last must start with the right foundation. In this case, the foundation is 14-gauge, commercial-grade, full-perimeter base rails (5), which integrate fork slots and rigging holes to save set-up time on the job site. The base pan is stamped, which forms a 1-1/8" flange around the supply and return opening and has eliminated the worry of water entering the conditioned space (6). The drainpan (7) is made of plastic that resists the growth of harmful bacteria and is sloped for the latest IAQ benefits. Furthermore, the drainpan slides out for easy cleaning. The insulation has been placed on the underside of the basepan, removing areas that would allow for potential moisture accumulation, which can facilitate growth of harmful bacteria. All insulation is secured with both adhesive and mechanical fasteners, and all edges are hidden.

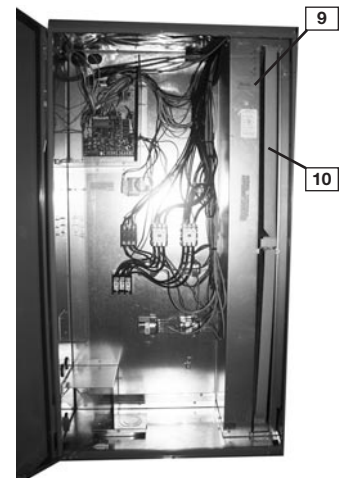


During development, each unit was tested to U.L. 1995, ANSI 21.47, AHRI 340-360 and other Sure Comfort-required reliability tests. Sure Comfort adheres to stringent ISO 9001:2015 quality procedures, and each unit bears the U.L. and labels located on the unit nameplate (8). Contractors can rest assured that when a Sure Comfort packaged unit arrives at the job, it is ready to go with a factory charge and quality checks.

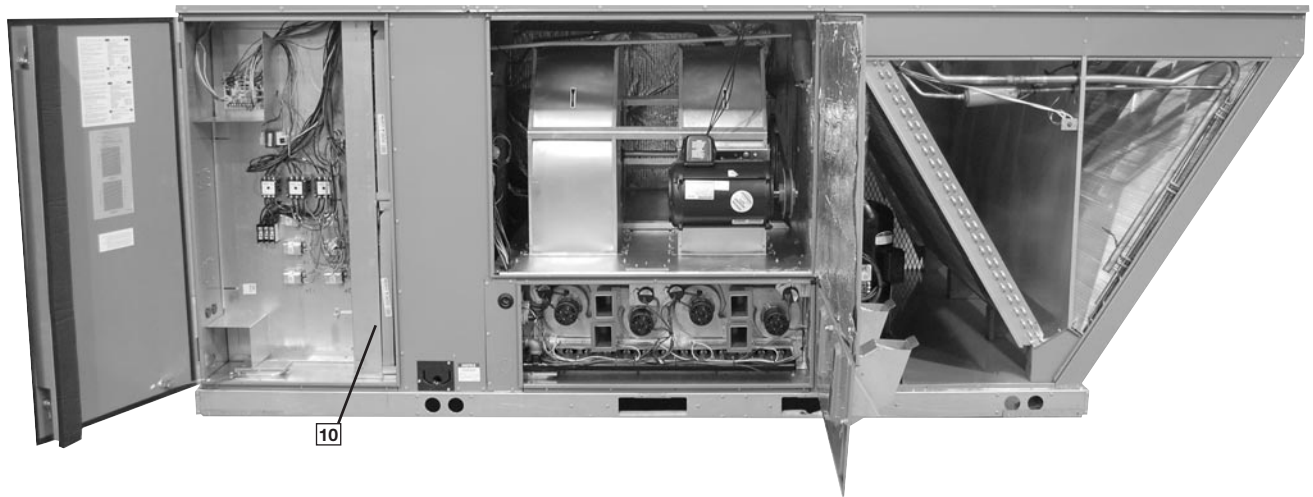
Access to all major compartments is from the front of the unit, including the filter and electrical compartment, blower compartment, furnace section, and outdoor section. Each panel is permanently embossed with the compartment name (control/filter access, blower access and furnace access).

Electrical and filter compartment access is through a large, toolless, hinged-access panel with 1/4 turn latches. On the outside of the panel is the unit nameplate, which contains the model and serial number, electrical data and other important unit information.

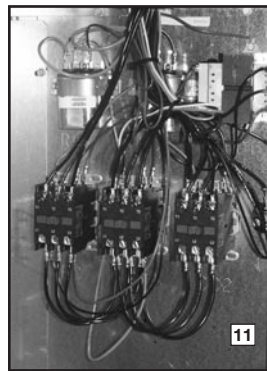
The unit charging chart is located on the inside of the electrical and filter compartment door. Electrical wiring diagrams are found on the control box cover, which allows contractors to move them to more readable locations. To the right of the control box the model and serial number can be found. Having this information on the inside will assure model identification for the life of the product. The production line quality test assurance label is also placed in this location (9). The two-inch throwaway filters (10) are easily removed on a tracked system for easy replacement.







Inside the control box (11), each electrical component is clearly identified with a label that matches the component to the wire diagram for ease of trouble shooting. All wiring is numbered on each end of the termination and color-coded to match the wiring diagram. The integrated furnace control, used to control furnace operation, incorporates a flashing LED troubleshooting device. Flash codes are clearly outlined on the unit wiring diagram. The control transformer has a low voltage circuit breaker that trips if a low voltage electrical short occurs. There is a blower contactor and compressor contactor for each compressor.



As part of the ClearControl™ system which allows real time monitoring and communication between rooftop units, the RKRL-H Packaged Gas Electric Unit has a Rooftop Unit Controller (RTU-C) factory mounted and wired in the control panel. The RTU-C is a solid-state microprocessor-based control board that provides flexible control and extensive diagnostics for all unit functions. The RTU-C through proportional/integral control algorithms perform specific unit functions that govern unit operation in response to: zone conditions, system temperatures, system pressures, ambient conditions and electrical inputs. The RTU-C features a 16 x 2 character LCD display and a five-button keypad for local configuration and direct diagnosis of the system. New features include a clogged filter switch (CFS), fan proving switch (FPS), return air temperature sensor (RAT), discharge air temperature sensor (DAT) and outdoor air temperature sensor (OAT). Freeze sensors (FS) are used in place of freezestats to allow measurement of refrigerant suction line temperatures. The RKRL-H Package Gas/Electric with ClearControl™ is specifically designed to be applied in four distinct applications:



The RKRL-H is compatible with a third party building management system that supports the BACnet Application Specific Controller device profile, with the use of a field installed BACnet Communication Module. The BACnet Communication Module plugs into the unit RTU-C controller and allows communication between ClearControl™ and the BACnet MSTP or IP network. A zone sensor, a BACnet network zone sensor, a BACnet thermostat or DDC controller may be used to send the zone temperature or thermostat demands to the RTU-C. The BACnet Communication Module is compatible with MSTP EIA-485 daisy chain networks communicating at 38.4 bps. It is compatible with twisted pair, shielded cables.

The RKRL-H is compatible with a third party building management system that supports the LonMark Space Comfort Controller (SCC) functional profile or LonMark Discharge Air Controller (DAC) functional profile. This is accomplished with a field installed LonMark communication module. The LonMark Communication Module plugs onto the RTU-C controller and allows communication between ClearControl™ and a LonWorks Network. A zone sensor, a LonTalk network zone sensor, or a LonTalk thermostat or DDC controller may be used to send the zone temperature or thermostat demands to the RTU-C. The LonMark Communication Module utilizes an FTT-10A free topology transceiver communicating at 78.8 kbps. It is compatible with Echelon qualified twisted pair cable, Belden 8471 or NEMA Level 4 cables. The Module can communicate up to 1640 ft. with no repeater. The LonWorks limit of 64 nodes per segment applies to this device.

The RKRL-H is compatible with a programmable 24 volt thermostat. Connections are made via conventional thermostat screw terminals. Extensive unit status and diagnostics are displayed on the LCD screen of the RTU-C.

The RKRL-H is compatible with a zone sensor and mechanical or solid state time clock connected to the RTU-C. Extensive unit status and diagnostics are displayed on the LCD screen of the RTU-C.

A factory or field installed Comfort Alert® module is available for power phase-monitoring protection and additional compressor diagnostics. The alarms can be displayed on the RTU-C display, through the (BAS) network, or connected to the "L-Terminal" of a thermostat for notification.

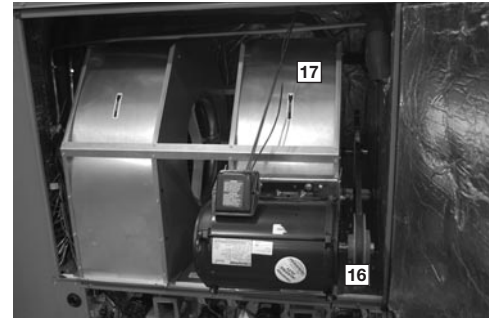
Factory installed VFD (**13**) (variable frequency drive) supply fan optimizes energy usage year round by providing a lower speed for first stage cooling operation improving IEER's over the conventional constant fan system. Furthermore, operating in the constant fan mode at the reduced speed can use as little as 1/5<sup>th</sup> of the energy of a conventional constant fan system. Also, by operating at a lower speed on first stage cooling up to 51% more moisture is removed improving comfort during low load operation. The VFD equipped units meet California Title 24 and ASHRAE 90.1-2019 requirements for multi blower speed control. VFD also ramps up to the desired speed reducing stress on the supply fan components and reducing the noise from sudden inrush of air. Because the airflow is cut in half during first stage cooling and constant fan operation, noise is much less during these modes of operation.

For added convenience in the field, a factory-installed convenience outlet and disconnect (**14**) are available. Low and High voltage can enter either from the side or through the base. Low-voltage connections are made through the low-voltage terminal strip. For ease of access, the U.L.-required low voltage barrier can be temporarily removed for low-voltage termination and then reinstalled. The high-voltage connection is terminated at the high-voltage terminal block. The suggested mounting for the field-installed disconnect is on the exterior side of the electrical control box.

In the outdoor section are the external gauge ports. (**15**). With gauge ports mounted externally, an accurate diagnostic of system operation can be performed quickly and easily.



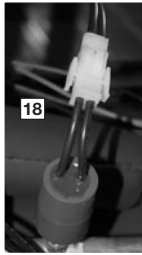
The blower compartment is to the right of the control box and can be accessed by 1/4 turn latches. To allow easy maintenance of the blower assembly, the entire assembly



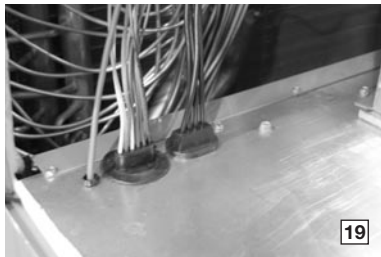
easily slides out by removing four #10 screws from the blower assembly. The adjustable motor pulley (**16**) can easily be adjusted by loosening the bolts on either side of the motor mount. Removing the bolts allows for easy removal of the blower pulley by pushing the blower assembly up to loosen the belt. Once the belt is removed, the motor sheave can be adjusted to the desired number of turns, ranging from 1 to 6 turns open. Where the demands for the job require high static, Sure Comfort has high-static drives available that deliver nominal airflow up to 2" of static. By referring to the airflow performance tables listed in the installation instructions, proper static pressure and CFM requirements can be dialed in. The scroll housing (**17**) and blower scroll provide quiet and efficient airflow. The blower sheave is secured by an "H" bushing which firmly secures the pulley to the blower shaft for years of trouble-free operation. The "H" bushing allows for easy removal of the blower pulley from the shaft, as opposed to the use of a set screw, which can score the shaft, creating burrs that make blower-pulley removal difficult.



Also inside the blower compartment are the optional low-ambient controls (18). The low-ambient controls allow for operation of the compressor down to 0 degrees ambient temperature by cycling the outdoor fans on high pressure. Use of polarized plugs and schrader fittings allow for easy field or factory installation. The freeze sensor clips on the suction line near the evaporator outlet. The freeze sensor protects the compressor if the evaporator coil gets too cold (below freezing) due to low airflow and allows monitoring of the suction line temperature on the controller display.

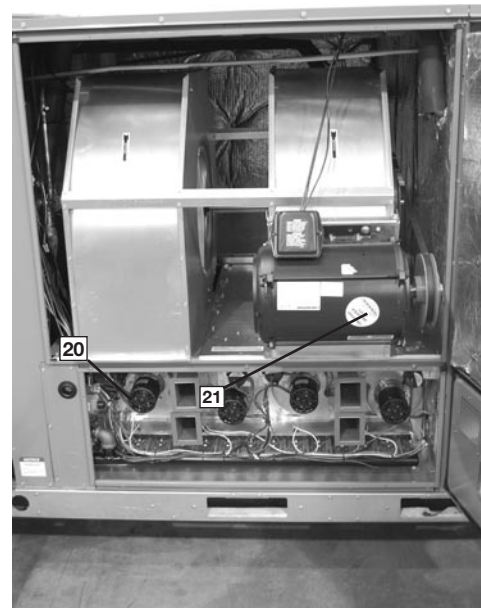


Inside the blower compartment the interlaced evaporator can also be viewed. The evaporator uses enhanced fin technology for maximum heat transfer. The TXV metering device assures even distribution of refrigerant throughout the evaporator.



Wiring throughout the unit is neatly bundled and routed. Where wire harnesses go through the condenser bulkhead or blower deck, a molded wire harness assembly (19) provides an air-tight and water-tight seal, and provides strain relief. Care is also taken to tuck raw edges of insulation behind sheet metal to improve indoor air quality.

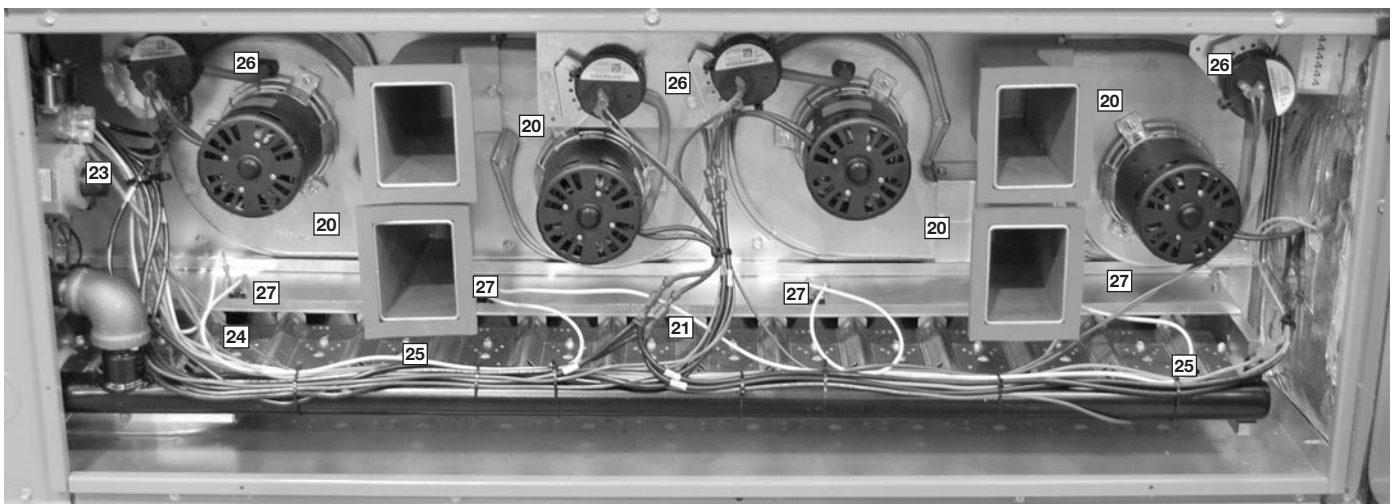
The furnace compartment contains the latest furnace technology on the market. The draft inducers (20) draw the flame from the Sure Comfort exclusive in-shot burners (21) into the aluminized tubular heat exchanger (22) for clean, efficient gas heat. Stainless steel heat exchangers can be factory installed for those applications that have high fresh-air requirements, or applications in corrosive environments. Each furnace is equipped with a two-stage gas valve (23), which provides two stages of gas heat input. The first stage operates at 50% of the second stage (full fire). 81% steady state efficiency is maintained on both first and second stage by staging the multiple inducers to optimize the combustion airflow and maintain a near stoichiometric burn at each stage.



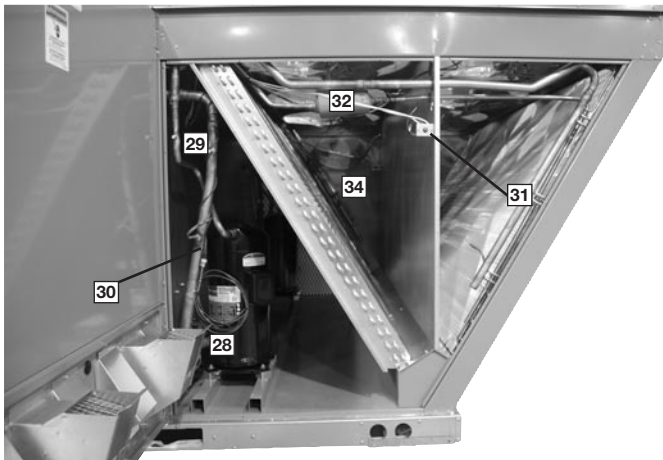
The direct spark igniter (24) assures reliable ignition in the most adverse conditions. This is coupled with remote flame sense (25) to assure that the flame has carried across the entire length of the burner assembly. Gas supply can be routed from the side or up through the base.

Each furnace has the following safety devices to assure consistent and reliable operation after ignition:

- Pressures switches (26) to assure adequate combustion air-flow before ignition.
- Rollout switches (27) to assure no obstruction or cracks in the heat exchanger.
- A limit device that protects the furnace from over-temperature problems.







The compressor compartment houses the heartbeat of the unit. The scroll compressor (28) is known for its long life, and for reliable, quiet, and efficient operation. The suction and discharge lines are designed with shock loops (29) to absorb the strain and stress that the starting torque, steady state operation, and shut down cycle impose on the refrigerant tubing. Each compressor and circuit is independent for built-in redundancy, and each circuit is clearly marked throughout the system. Each unit has two stages of efficient cooling operation, first stage is approximately 50% of second stage.

The low-pressure switches (30) and high-pressure switches (31) are mounted on the appropriate refrigerant lines in the condenser section. The high-pressure switch will shut off the compressors if pressures exceeding 610 PSIG are detected as may occur if the outdoor fan motor fails. The low-pressure switches shut off the compressors if low pressure is detected due to loss of refrigerant charge. Each factory-installed option is brazed into the appropriate high or low side and wired appropriately. Use of polarized plugs allow for easy field inspection and repair.

Each unit comes standard with filter dryer (32). The condenser fan motor (33) can easily be accessed and maintained by removing the protective fan grille. The polarized plug connection allows the motor to be changed quickly and eliminates the need to snake wires through the unit. The outdoor coil uses the latest enhanced fin design (34) for the most effective method of heat transfer. The outdoor coil is slanted to protect it from Mother Nature.



Each unit is designed for both down-flow or horizontal applications (35) for job configuration flexibility. The return air

compartment can also contain an economizer (36).

Three models exist; two for down-flow applications (a downflow economizer with factory installed smoke detector in the return section is available), and one for horizontal applications. Each unit is pre-wired for the economizer to allow quick plug-in installation. The downflow economizer is also available as a factory-installed option. Power Exhaust is easily field-installed. The economizer, which provides free cooling when outdoor conditions are suitable and also provides fresh air to meet local requirements, comes standard with single enthalpy controls. The controls can be upgraded to dual enthalpy easily in the field. The direct drive actuator combined with gear drive dampers has eliminated the need for linkage adjustment in the field.

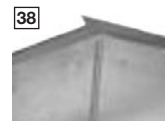
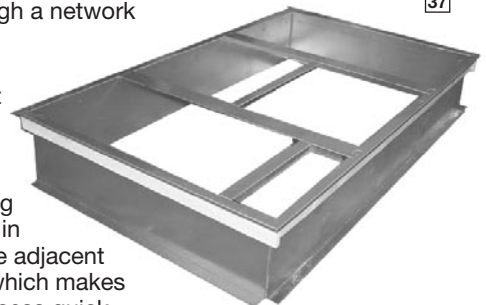
The economizer control has a minimum position setpoint, an outdoor-air setpoint, a mix-air setpoint, and a CO<sub>2</sub> setpoint. Barometric relief is standard on all economizers. The power exhaust is housed in the barometric relief opening and is easily slipped in with a plug-in assembly. The wire harness to the economizer also has accommodations for a smoke detector.

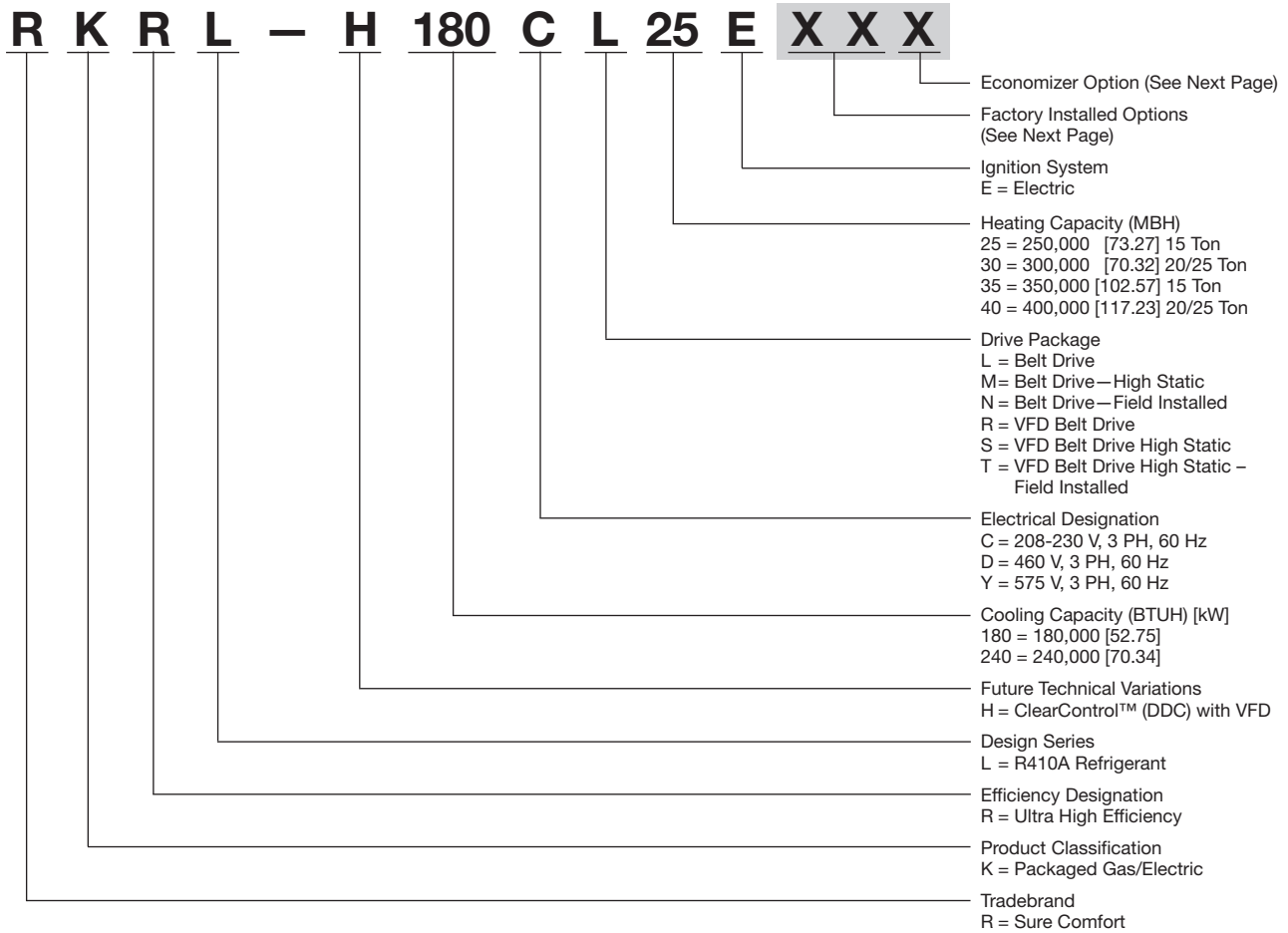


The damper minimum position, actual damper position, power exhaust on/off setpoint, mixed air temperature limit setpoint and Demand Controlled Ventilation (DCV) setpoint can be read and adjusted at the unit controller display or remotely through a network connection.

The Space CO<sub>2</sub> level, mixed air temperature, and Economizer Status (Free Cooling Available, Single or Dual Enthalpy) can be read at the unit controller display or remotely through a network connection. Economizer Faults will trigger a network Alarm and can be read at the unit controller display or remotely through a network connection.

The Sure Comfort roofcurb (37) is made for toolless assembly at the jobsite by inserting a pin into a hinge in each corner of the adjacent curb sides (38), which makes the assembly process quick and easy.





[ ] Designates Metric Conversions

**FACTORY INSTALLED OPTION CODES FOR RKRL-H (15 & 20 TON) [52.8 & 70.3 kW]**

Option Code	Hail Guard	Stainless Steel Heat Exchanger	Non-Powered Convenience Outlet/Unfused Service Disconnect	Low Ambient/Comfort Alert
AA	NO OPTIONS			
AD	X			
AJ		X		
AH			X	
AR				X
BF	X		X	
BG	X	X		
CY		X	X	X
JD	X			X
JB		X	X	
KA	X	X		X
DP	X	X	X	X

"X" indicates factory installed option.

**ECONOMIZER SELECTION FOR RKRL-H (15 & 20 TON) [52.8 & 70.3 kW]**

Option Code	No Economizer	DDC Single Enthalpy Economizer* With Barometric Relief	DDC Single Enthalpy Economizer* With Barometric Relief and Smoke Detector
A	X		
H		X	
J			X

"X" indicates factory installed option.

\*Downflow economizer only.

**Instructions for Factory Installed Option(s) Selection**

**Note:** Three characters following the model number will be utilized to designate a factory-installed option or combination of options. If no factory option(s) is required, nothing follows the model number.

**Step 1.** After a basic rooftop model is selected, choose a *two-character* option code from the FACTORY INSTALLED OPTION SELECTION TABLE.

Proceed to Step 2.

**Step 2.** The last option code character is utilized for factory-installed economizers. Choose a character from the FACTORY INSTALLED ECONOMIZER SELECTION TABLE.

Example: RKRL-H 240CL40E**XXX** (where **XX** is factory installed option)

Example: No Options  
RKRL-H 240CL40E

Example: No option with factory installed economizer  
RKRL-H 240CL40EAAH

Example: Options with low ambient and comfort alert, unwired convenience outlet, unfused service disconnect, and stainless steel heat exchanger with no factory installed economizer  
RKRL-H 240CL40ECYA

Example: Options same as above with factory installed economizer  
RKRL-H 240CL40ECYH

[ ] Designates Metric Conversions



To select an RKRL-H Cooling and Heating unit to meet a job requirement, follow this procedure, with example, using data supplied in this specification sheet.

# **1. DETERMINE COOLING AND HEATING REQUIREMENTS AND SPECIFIC OPERATING CONDITIONS FROM PLANS AND SPECS.**

Example:

Voltage—	208/240V – 3 Phase – 60 Hz
Total Cooling Capacity—	205,000 BTUH [60.0 kW]
Sensible Cooling Capacity—	155,000 BTUH [45.4 kW]
Heating Capacity—	235,000 BTUH [68.8 kW]
*Condenser Entering Air—	95°F [35.0°C] DB
*Evaporator Mixed Air Entering—	65°F [18.3°C] WB 78°F [25.6°C] DB
*Indoor Air Flow (vertical)—	7200 CFM [3398 L/s]
*External Static Pressure—	0.70 in. WG [.17 kPa]

## **2. SELECT UNIT TO MEET COOLING REQUIREMENTS.**

Since total cooling is within the range of a nominal 20 ton [70.3 kW] unit, enter cooling performance table at 95°F [35.0°C] DB condenser inlet air. Interpolate between 63°F [17.2°C] WB and 67°F [19.4°C] to determine total and sensible capacity and power input for 65°F [18.3°C] WB evaporator inlet air at 7725 CFM [3645 L/s] indoor air flow (table basis):

Total Cooling Capacity = 238,250 BTUH [69.76 kW]  
Sensible Cooling Capacity = 192,550 BTUH [56.38 kW]  
Power Input (Compressor and Cond. Fans) = 18,200 watts

Use formula in note ① to determine sensible capacity at 78°F [25.6°C] DB evaporator entering air:

$192,550 + (1.10 \times 7,200 \times (1 - 0.11) \times (78 - 80))$   
Sensible Cooling Capacity = 178,452 BTUH [52.25 kW]

## **3. CORRECT CAPACITIES OF STEP 2 FOR ACTUAL AIR FLOW.**

Select factors from airflow correction table at 7200 CFM [3398 L/s] and apply to data obtained in step 2 to obtain gross capacity:

Total Capacity =  $238,250 \times 0.99 = 235,868$  BTUH [69.06 kW]  
Sensible Capacity =  $178,452 \times 0.96 = 171,314$  BTUH [50.16 kW]  
Power Input =  $18,200 \times 0.99 = 18,018$  Watts

These are Gross Capacities, not corrected for blower motor heat or power.

## **4. DETERMINE BLOWER SPEED AND WATTS TO MEET SYSTEM DESIGN.**

Enter Indoor Blower performance table at 7200 CFM [3398 L/s]. Total ESP (external static pressure) per the spec of 0.70 in. WG [.17 kPa] includes the system duct and grilles. Add from the table “Component Air Resistance,” 0.01 in. WG [.00 kPa] for wet coil, 0.08 in. WG [.02 kPa] for downflow air flow, for a total selection static pressure of 0.79 (0.8) in. WG [.20 kPa], and determine:

RPM = 739  
WATTS = 2,862  
DRIVE = L (standard 5 H.P. motor)

## **5. CALCULATE INDOOR BLOWER BTUH HEAT EFFECT FROM MOTOR WATTS, STEP 4.**

$2,862 \times 3.412 = 9,765$  BTUH [2.86 kW]

## **6. CALCULATE NET COOLING CAPACITIES, EQUAL TO GROSS CAPACITY, STEP 3, MINUS INDOOR BLOWER MOTOR HEAT.**

Net Total Capacity =  $235,868 - 9,765 =$   
 $226,103$  BTUH [66.21 kW]  
Net Sensible Capacity =  $171,314 - 9,765 =$   
 $161,549$  BTUH [47.30 kW]

## **7. CALCULATE UNIT INPUT AND JOB EER.**

Total Power Input = 18,018 (step 3) + 2,862 (step 4) = 20,880 Watts

$EER = \frac{\text{Net Total BTUH [kW]} (\text{step 6})}{\text{Power Input, Watts (above)}} = \frac{226,103}{20,880} = 10.83$

## **8. SELECT UNIT HEATING CAPACITY.**

From Physical Data Table read that gas heating output (input rating x efficiency) is:

Heating Capacity = 243,000 BTUH [71.2 kW]

## **9. CHOOSE MODEL RKRL-H240CL30E.**

\*NOTE: These operating conditions are typical of a commercial application in a 95°F/79°F [35°C/26°C] design area with indoor design of 76°F [24°C] DB and 50% RH and 10% ventilation air, with the unit roof mounted and centered on the zone it conditions by ducts.

[ ] Designates Metric Conversions

## NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS

Model RKRL- Series (with VFD)	H180CR25E	H180CR35E	H180CS25E	H180CS35E
<b>Cooling Performance<sup>A</sup></b>				<b>CONTINUED</b> →
Gross Cooling Capacity Btu [kW]	178,000 [50.63]	178,000 [50.63]	178,000 [50.63]	178,000 [50.63]
EER	11.6	11.6	11.6	11.6
IEER <sup>B</sup>	14	14	14	14
Nominal CFM/AHRI Rated CFM [L/s]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]
AHRI Net Cooling Capacity Btu [kW]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]
Net Sensible Capacity Btu [kW]	126,000 [35.84]	126,000 [35.84]	126,000 [35.84]	126,000 [35.84]
Net Latent Capacity Btu [kW]	46,000 [13.08]	46,000 [13.08]	46,000 [13.08]	46,000 [13.08]
Net System Power kW	14.83	14.83	14.83	14.83
<b>Heating Performance (Gas)<sup>C</sup></b>				
Heating Input Btu [kW] (1st Stage / 2nd Stage)	125,000/250,000 [36.62/73.25]	175,000/350,000 [51.27/102.55]	125,000/250,000 [36.62/73.25]	175,000/350,000 [51.27/102.55]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	101,500/203,000 [29.74/59.48]	142,000/284,000 [41.61/83.21]	101,500/203,000 [29.74/59.48]	142,000/284,000 [41.61/83.21]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	15-45 [8.3-25] / 15-45 [8.3-25]	30-60 [16.7-33.3] / 30-60 [16.7-33.3]	15-45 [8.3-25] / 15-45 [8.3-25]	30-60 [16.7-33.3] / 30-60 [16.7-33.3]
Steady State Efficiency (%)	81	81	81	81
No. Burners	10	14	10	14
No. Stages	2	2	2	2
Gas Connection Pipe Size in. [mm]	0.75 [19]	0.75 [19]	0.75 [19]	0.75 [19]
<b>Compressor</b>				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
<b>Outdoor Sound Rating (dB)<sup>D</sup></b>	91	91	91	91
<b>Outdoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Tube Size in. [mm] OD	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
<b>Indoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
<b>Outdoor Fan—Type</b>	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	10000 [4719]	10000 [4719]	10000 [4719]	10000 [4719]
No. Motors/HP	3 at 1/3 HP	3 at 1/3 HP	3 at 1/3 HP	3 at 1/3 HP
Motor RPM	1075	1075	1075	1075
<b>Indoor Fan—Type</b>	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single / Multiple
No. Motors	1	1	1	1
Motor HP	3	3	5	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	56	184	184
<b>Filter—Type</b>	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
<b>Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]</b>	170/173 [4820/4905]	170/173 [4820/4905]	170/173 [4820/4905]	170/173 [4820/4905]
<b>Weights</b>				
Net Weight lbs. [kg]	2021 [917]	2035 [923]	2059 [934]	2073 [940]
Ship Weight lbs. [kg]	2147 [974]	2162 [981]	2185 [991]	2200 [998]

See Page 17 for Notes.

[ ] Designates Metric Conversions

**NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS**

Model RKRL- Series (with VFD)	H180DR25E	H180DR35E	H180DS25E	H180DS35E
<b>Cooling Performance<sup>A</sup></b>				<b>CONTINUED →</b>
Gross Cooling Capacity Btu [kW]	178,000 [50.63]	178,000 [50.63]	178,000 [50.63]	178,000 [50.63]
EER	11.6	11.6	11.6	11.6
IEER <sup>B</sup>	14	14	14	14
Nominal CFM/AHRI Rated CFM [L/s]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]
AHRI Net Cooling Capacity Btu [kW]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]
Net Sensible Capacity Btu [kW]	126,000 [35.84]	126,000 [35.84]	126,000 [35.84]	126,000 [35.84]
Net Latent Capacity Btu [kW]	46,000 [13.08]	46,000 [13.08]	46,000 [13.08]	46,000 [13.08]
Net System Power kW	14.83	14.83	14.83	14.83
<b>Heating Performance (Gas)<sup>C</sup></b>				
Heating Input Btu [kW] (1st Stage / 2nd Stage)	125,000/250,000 [36.62/73.25]	175,000/350,000 [51.27/102.55]	125,000/250,000 [36.62/73.25]	175,000/350,000 [51.27/102.55]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	101,500/203,000 [29.74/59.48]	142,000/284,000 [41.61/83.21]	101,500/203,000 [29.74/59.48]	142,000/284,000 [41.61/83.21]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	15-45 [8.3-25] / 15-45 [8.3-25]	30-60 [16.7-33.3] / 30-60 [16.7-33.3]	15-45 [8.3-25] / 15-45 [8.3-25]	30-60 [16.7-33.3] / 30-60 [16.7-33.3]
Steady State Efficiency (%)	81	81	81	81
No. Burners	10	14	10	14
No. Stages	2	2	2	2
Gas Connection Pipe Size in. [mm]	0.75 [19]	0.75 [19]	0.75 [19]	0.75 [19]
<b>Compressor</b>				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
<b>Outdoor Sound Rating (dB)<sup>D</sup></b>	91	91	91	91
<b>Outdoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Tube Size in. [mm] OD	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]
Rows / FPI [FPCm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
<b>Indoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPCm]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
<b>Outdoor Fan—Type</b>	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	10000 [4719]	10000 [4719]	10000 [4719]	10000 [4719]
No. Motors/HP	3 at 1/3 HP	3 at 1/3 HP	3 at 1/3 HP	3 at 1/3 HP
Motor RPM	1075	1075	1075	1075
<b>Indoor Fan—Type</b>	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single / Multiple
No. Motors	1	1	1	1
Motor HP	3	3	5	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	56	184	184
<b>Filter—Type</b>	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
<b>Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]</b>	170/173 [4820/4905]	170/173 [4820/4905]	170/173 [4820/4905]	170/173 [4820/4905]
<b>Weights</b>				
Net Weight lbs. [kg]	2021 [917]	2035 [923]	2059 [934]	2073 [940]
Ship Weight lbs. [kg]	2147 [974]	2162 [981]	2185 [991]	2200 [998]

See Page 17 for Notes.

[ ] Designates Metric Conversions

## NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS

Model RKRL- Series (with VFD)		H240CR30E
<b>Cooling Performance<sup>A</sup></b>		<b>CONTINUED →</b>
Gross Cooling Capacity Btu [kW]		242,000 [68.83]
EER		11.6
IEER <sup>B</sup>		14
Nominal CFM/AHRI Rated CFM [L/s]		8000/7375 [3775/3480]
AHRI Net Cooling Capacity Btu [kW]		228,000 [64.85]
Net Sensible Capacity Btu [kW]		167,000 [47.50]
Net Latent Capacity Btu [kW]		63,000 [17.92]
Net System Power kW		19.66
<b>Heating Performance (Gas)<sup>C</sup></b>		
Heating Input Btu [kW] (1st Stage / 2nd Stage)		150,000/300,000 [43.95/87.9]
Heating Output Btu [kW] (1st Stage / 2nd Stage)		121,500/243,000 [35.6/71.2]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)		15-45 [8.3-25] / 15-45 [8.3-25]
Steady State Efficiency (%)		81
No. Burners		12
No. Stages		2
Gas Connection Pipe Size in. [mm]		0.75 [19]
<b>Compressor</b>		
No./Type		2/Scroll
<b>Outdoor Sound Rating (dB)<sup>D</sup></b>		91
<b>Outdoor Coil—Fin Type</b>		Louvered
Tube Type		MicroChannel
Tube Size in. [mm] OD		1 [25.4]
Face Area sq. ft. [sq. m]		50.8 [4.72]
Rows / FPI [FPcm]		1 / 23 [9]
<b>Indoor Coil—Fin Type</b>		Louvered
Tube Type		Rifled
Tube Size in. [mm]		0.375 [9.5]
Face Area sq. ft. [sq. m]		26.67 [2.48]
Rows / FPI [FPcm]		4 / 15 [6]
Refrigerant Control		TX Valves
Drain Connection No./Size in. [mm]		1/1 [25.4]
<b>Outdoor Fan—Type</b>		Propeller
No. Used/Diameter in. [mm]		6/24 [609.6]
Drive Type/No. Speeds		Direct/1
CFM [L/s]		19800 [9344]
No. Motors/HP		6 at 1/3 HP
Motor RPM		1075
<b>Indoor Fan—Type</b>		FC Centrifugal
No. Used/Diameter in. [mm]		2/18x9 [457x229]
Drive Type		Belt (Adjustable)
No. Speeds (Standard / VFD)		Single / Multiple
No. Motors		1
Motor HP		5
Motor RPM		1725
Motor Frame Size		184
<b>Filter—Type</b>		Disposable
Furnished		Yes
(NO.) Size Recommended in. [mm x mm x mm]		(8)2x25x20 [51x635x508]
<b>Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]</b>		271/227 [7683/6435]
<b>Weights</b>		
Net Weight lbs. [kg]		2289 [1038]
Ship Weight lbs. [kg]		2389 [1084]

See Page 17 for Notes.

[ ] Designates Metric Conversions

**NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS**

Model RKRL- Series (with VFD)	H240CR40E	H240CS30E	H240CS40E	H240DR30E
<b>Cooling Performance<sup>A</sup></b>				<b>CONTINUED →</b>
Gross Cooling Capacity Btu [kW]	242,000 [68.83]	242,000 [68.83]	242,000 [68.83]	242,000 [68.83]
EER	11.6	11.6	11.6	11.6
IEER <sup>B</sup>	14	14	14	14
Nominal CFM/AHRI Rated CFM [L/s]	8000/7375 [3775/3480]	8000/7375 [3775/3480]	8000/7375 [3775/3480]	8000/7375 [3775/3480]
AHRI Net Cooling Capacity Btu [kW]	228,000 [64.85]	228,000 [64.85]	228,000 [64.85]	228,000 [64.85]
Net Sensible Capacity Btu [kW]	167,000 [47.50]	167,000 [47.50]	167,000 [47.50]	167,000 [47.50]
Net Latent Capacity Btu [kW]	63,000 [17.92]	63,000 [17.92]	63,000 [17.92]	63,000 [17.92]
Net System Power kW	19.66	19.66	19.66	19.66
<b>Heating Performance (Gas)<sup>C</sup></b>				
Heating Input Btu [kW] (1st Stage / 2nd Stage)	200,000/400,000 [58.6/117.2]	150,000/300,000 [43.95/87.9]	200,000/400,000 [58.6/117.2]	150,000/300,000 [43.95/87.9]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	162,000/324,000 [47.47/94.93]	121,500/243,000 [35.6/71.2]	162,000/324,000 [47.47/94.93]	121,500/243,000 [35.6/71.2]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	25-55 [13.9-30.6] / 25-55 [13.9-30.6]	15-45 [8.3-25] / 15-45 [8.3-25]	25-55 [13.9-30.6] / 25-55 [13.9-30.6]	15-45 [8.3-25] / 15-45 [8.3-25]
Steady State Efficiency (%)	81	81	81	81
No. Burners	14	12	14	12
No. Stages	2	2	2	2
Gas Connection Pipe Size in. [mm]	0.75 [19]	0.75 [19]	0.75 [19]	0.75 [19]
<b>Compressor</b>				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
<b>Outdoor Sound Rating (dB)<sup>D</sup></b>	91	91	91	91
<b>Outdoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Tube Size in. [mm] OD	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]	53.3 [4.95]
Rows / FPI [FPCm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
<b>Indoor Coil—Fin Type</b>	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPCm]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
<b>Outdoor Fan—Type</b>	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	19800 [9344]	19800 [9344]	19800 [9344]	19800 [9344]
No. Motors/HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP
Motor RPM	1075	1075	1075	1075
<b>Indoor Fan—Type</b>	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single / Multiple
No. Motors	1	1	1	1
Motor HP	5	7 1/2	7 1/2	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	184	213	213	184
<b>Filter—Type</b>	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
<b>Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]</b>	271/227 [7683/6435]	271/227 [7683/6435]	271/227 [7683/6435]	271/227 [7683/6435]
<b>Weights</b>				
Net Weight lbs. [kg]	2303 [1045]	2327 [1056]	2341 [1062]	2289 [1038]
Ship Weight lbs. [kg]	2403 [1090]	2427 [1101]	2441 [1107]	2389 [1084]

See Page 17 for Notes.

[ ] Designates Metric Conversions

## NOM. SIZES 15 & 20 TONS [52.8 & 70.3 kW] MODELS

Model RKRL- Series (with VFD)	H240DR40E	H240DS30E	H240DS40E
<b>Cooling Performance<sup>A</sup></b>			
Gross Cooling Capacity Btu [kW]	242,000 [68.83]	242,000 [68.83]	242,000 [68.83]
EER	11.6	11.6	11.6
IEER <sup>B</sup>	NA	14	14
Nominal CFM/AHRI Rated CFM [L/s]	8000/7375 [3775/3480]	8000/7375 [3775/3480]	8000/7375 [3775/3480]
AHRI Net Cooling Capacity Btu [kW]	228,000 [64.85]	228,000 [64.85]	228,000 [64.85]
Net Sensible Capacity Btu [kW]	167,000 [47.50]	167,000 [47.50]	167,000 [47.50]
Net Latent Capacity Btu [kW]	63,000 [17.92]	63,000 [17.92]	63,000 [17.92]
Net System Power kW	19.66	19.66	19.66
<b>Heating Performance (Gas)<sup>C</sup></b>			
Heating Input Btu [kW] (1st Stage / 2nd Stage)	200,000/400,000 [58.6/117.2]	150,000/300,000 [43.95/87.9]	200,000/400,000 [58.6/117.2]
Heating Output Btu [kW] (1st Stage / 2nd Stage)	162,000/324,000 [47.47/94.93]	121,500/243,000 [35.6/71.2]	162,000/324,000 [47.47/94.93]
Temperature Rise Range °F [°C] (1st Stage / 2nd Stage)	25-55 [13.9-30.6] / 25-55 [13.9-30.6]	15-45 [8.3-25] / 15-45 [8.3-25]	25-55 [13.9-30.6] / 25-55 [13.9-30.6]
Steady State Efficiency (%)	81	81	81
No. Burners	14	12	14
No. Stages	2	2	2
Gas Connection Pipe Size in. [mm]	0.75 [19]	0.75 [19]	0.75 [19]
<b>Compressor</b>			
No./Type	2/Scroll	2/Scroll	2/Scroll
<b>Outdoor Sound Rating (dB)<sup>D</sup></b>			
	91	91	91
<b>Outdoor Coil—Fin Type</b>			
Tube Type	Louvered	Louvered	Louvered
Tube Size in. [mm] OD	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	1 [25.4]	1 [25.4]	1 [25.4]
Rows / FPI [FPcm]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]
	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
<b>Indoor Coil—Fin Type</b>			
Tube Type	Louvered	Louvered	Louvered
Tube Size in. [mm]	Rifled	Rifled	Rifled
Face Area sq. ft. [sq. m]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Rows / FPI [FPcm]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Refrigerant Control	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]
Drain Connection No./Size in. [mm]	TX Valves	TX Valves	TX Valves
	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
<b>Outdoor Fan—Type</b>			
No. Used/Diameter in. [mm]	Propeller	Propeller	Propeller
Drive Type/No. Speeds	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]
CFM [L/s]	Direct/1	Direct/1	Direct/1
No. Motors/HP	19800 [9344]	19800 [9344]	19800 [9344]
Motor RPM	6 at 1/3 HP	6 at 1/3 HP	6 at 1/3 HP
	1075	1075	1075
<b>Indoor Fan—Type</b>			
No. Used/Diameter in. [mm]	FC Centrifugal	FC Centrifugal	FC Centrifugal
Drive Type	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
No. Speeds (Standard / VFD)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Motors	Single / Multiple	Single / Multiple	Single / Multiple
Motor HP	1	1	1
Motor RPM	5	7 1/2	7 1/2
Motor Frame Size	1725	1725	1725
	184	184	213
<b>Filter—Type</b>			
Furnished	Disposable	Disposable	Disposable
(NO.) Size Recommended in. [mm x mm x mm]	Yes	Yes	Yes
	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
<b>Refrigerant Charge Oz. (Sys. 1/Sys. 2) [g]</b>			
	271/227 [7683/6435]	271/227 [7683/6435]	271/227 [7683/6435]
<b>Weights</b>			
Net Weight lbs. [kg]	2303 [1045]	2327 [1056]	2341 [1062]
Ship Weight lbs. [kg]	2403 [1090]	2427 [1101]	2441 [1107]

See Page 17 for Notes.

[ ] Designates Metric Conversions



**NOTES:**

- A. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to  $\pm 20\%$  of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 340/360.
- B. EER and Integrated Energy Efficiency Ratio (IEER) are rated at AHRI conditions in accordance with AHRI Standard 340/360.
- C. Heating Performance limit settings and rating data were established and approved under laboratory test conditions using American National Standard Institute standards. Ratings shown are for elevations up to 2000 feet. For elevations above 2000 feet, ratings should be reduced at the rate of 4% for each 1000 feet above sea level.
- D. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

# GROSS SYSTEMS PERFORMANCE DATA—H180

ENTERING INDOOR AIR @ 80°F [26.7°C] dbE ①											
wbE			71°F [21.7°C]			67°F [19.4°C]			63°F [17.2°C]		
CFM [L/s]			6050 [2855]	5500 [2596]	4675 [2206]	6050 [2855]	5500 [2596]	4675 [2206]	6050 [2855]	5500 [2596]	4675 [2206]
DR ①			.11	.09	.06	.11	.09	.06	.11	.09	.06
OUTDOOR DRY BULB TEMPERATURE °F [°C]	75 [23.9]	Total BTUH [kW]	215.9 [63.3]	212.1 [62.1]	206.3 [60.4]	202.4 [59.3]	198.8 [58.2]	193.3 [56.7]	192.6 [56.4]	189.2 [55.4]	184 [53.9]
		Sens BTUH [kW]	111.3 [32.6]	106.4 [31.2]	98.9 [29]	147.8 [43.3]	141.2 [41.4]	131.3 [38.5]	181 [53.0]	172.9 [50.7]	160.8 [47.1]
		Power	9.6	9.5	9.4	9.3	9.2	9.1	9.0	8.9	8.8
	80 [26.7]	Total BTUH [kW]	212 [62.1]	208.2 [61.0]	202.5 [59.3]	198.4 [58.1]	194.8 [57.1]	189.5 [55.5]	188.6 [55.3]	185.3 [54.3]	180.2 [52.8]
		Sens BTUH [kW]	109.8 [32.2]	104.9 [30.7]	97.5 [28.6]	146.2 [42.8]	139.7 [40.9]	129.9 [38.1]	179.4 [52.6]	171.4 [50.2]	159.4 [46.7]
		Power	10.4	10.3	10.2	10.1	10.0	9.9	9.8	9.7	9.6
	85 [29.4]	Total BTUH [kW]	207.2 [60.7]	203.5 [59.6]	198 [58]	193.7 [56.8]	190.2 [55.7]	185 [54.2]	183.9 [53.9]	180.6 [52.9]	175.7 [51.5]
		Sens BTUH [kW]	107.8 [31.6]	103 [30.2]	95.8 [28.1]	144.2 [42.3]	137.8 [40.4]	128.1 [37.5]	177.4 [52.0]	169.5 [49.7]	157.6 [46.2]
		Power	11.3	11.2	11.0	11.0	10.9	10.7	10.7	10.6	10.5
	90 [32.2]	Total BTUH [kW]	201.8 [59.1]	198.2 [58.1]	192.8 [56.5]	188.2 [55.2]	184.9 [54.2]	179.8 [52.7]	178.5 [52.3]	175.3 [51.4]	170.5 [50.0]
		Sens BTUH [kW]	105.4 [30.9]	100.7 [29.5]	93.6 [27.4]	141.8 [41.6]	135.5 [39.7]	126 [36.9]	175 [51.3]	167.2 [49.0]	155.5 [45.6]
		Power	12.2	12.1	11.9	11.9	11.8	11.6	11.6	11.5	11.4
95 [35]	Total BTUH [kW]	195.6 [57.3]	192.1 [56.3]	186.9 [54.8]	182.1 [53.4]	178.8 [52.4]	173.9 [51.0]	172.3 [50.5]	169.2 [49.6]	164.6 [48.2]	
	Sens BTUH [kW]	102.6 [30.1]	98 [28.7]	91.2 [26.7]	139 [40.7]	132.8 [38.9]	123.5 [36.2]	172.2 [50.5]	164.5 [48.2]	153 [44.8]	
	Power	13.1	13.0	12.8	12.9	12.7	12.6	12.6	12.5	12.3	
100 [37.8]	Total BTUH [kW]	188.7 [55.3]	185.3 [54.3]	180.3 [52.8]	175.2 [51.3]	172 [50.4]	167.3 [49.0]	165.4 [48.5]	162.4 [47.6]	158 [46.3]	
	Sens BTUH [kW]	99.4 [29.1]	95 [27.8]	88.3 [25.9]	135.8 [39.8]	129.8 [38.0]	120.7 [35.4]	165.4 [48.5]	161.5 [47.3]	150.2 [44.0]	
	Power	14.2	14.0	13.8	13.9	13.7	13.6	13.6	13.5	13.3	
105 [40.6]	Total BTUH [kW]	181.1 [53.1]	177.8 [52.1]	173 [50.7]	167.5 [49.1]	164.5 [48.2]	160 [46.9]	157.7 [46.2]	154.9 [45.4]	150.7 [44.2]	
	Sens BTUH [kW]	95.8 [28.1]	91.6 [26.8]	85.1 [25]	132.2 [38.8]	126.3 [37.0]	117.5 [34.4]	157.7 [46.2]	154.9 [45.4]	147 [43.1]	
	Power	15.2	15.1	14.9	14.9	14.8	14.6	14.6	14.5	14.3	
110 [43.3]	Total BTUH [kW]	172.7 [50.6]	169.6 [49.7]	165 [48.3]	159.1 [46.6]	156.3 [45.8]	152 [44.5]	149.4 [43.8]	146.7 [43.0]	142.7 [41.8]	
	Sens BTUH [kW]	91.9 [26.9]	87.8 [25.7]	81.6 [23.9]	128.3 [37.6]	122.5 [35.9]	114 [33.4]	149.4 [43.8]	146.7 [43.0]	142.7 [41.8]	
	Power	16.3	16.2	16	16.1	15.9	15.7	15.8	15.6	15.4	
115 [46.1]	Total BTUH [kW]	163.6 [47.9]	160.6 [47.1]	156.3 [45.8]	150 [44.0]	147.3 [43.2]	143.3 [42.0]	140.2 [41.1]	137.7 [40.4]	134 [39.3]	
	Sens BTUH [kW]	87.5 [25.6]	83.6 [24.5]	77.7 [22.8]	123.9 [36.3]	118.4 [34.7]	110.1 [32.3]	140.2 [41.1]	137.7 [40.4]	134 [39.3]	
	Power	17.5	17.4	17.1	17.2	17.1	16.8	16.9	16.8	16.6	
120 [48.9]	Total BTUH [kW]	153.7 [45]	151 [44.2]	146.9 [43.0]	140.2 [41.1]	137.7 [40.3]	133.9 [39.2]	130.4 [38.2]	128.1 [37.5]	124.6 [36.5]	
	Sens BTUH [kW]	82.7 [24.2]	79 [23.2]	73.5 [21.5]	119.1 [34.9]	113.8 [33.3]	105.8 [31]	130.4 [38.2]	128.1 [37.5]	124.6 [36.5]	
	Power	18.7	18.6	18.3	18.4	18.3	18.0	18.2	18.0	17.8	
125 [51.7]	Total BTUH [kW]	143.1 [41.9]	140.6 [41.2]	136.7 [40.1]	129.6 [38.0]	127.3 [37.3]	123.8 [36.3]	119.8 [35.1]	117.7 [34.5]	114.5 [33.5]	
	Sens BTUH [kW]	77.5 [22.7]	74.1 [21.7]	68.9 [20.2]	113.9 [33.4]	108.9 [31.9]	101.2 [29.7]	119.8 [35.1]	117.7 [34.5]	114.5 [33.5]	
	Power	20.0	19.8	19.6	19.7	19.5	19.3	19.4	19.3	19.0	

DR —Depression ratio  
dbE —Entering air dry bulb  
wbE—Entering air wet bulb

Total —Total capacity x 1000 BTUH  
Sens —Sensible capacity x 1000 BTUH  
Power—KW input

NOTES: ① When the entering air dry bulb is other than 80°F [27°C], adjust the sensible capacity from the table by adding  $[1.10 \times \text{CFM} \times (1 - \text{DR}) \times (\text{dbE} - 80)]$ .

[ ] Designates Metric Conversions

## GROSS SYSTEMS PERFORMANCE DATA—H240

ENTERING INDOOR AIR @ 80°F [26.7°C] dbE ①											
wbE			71°F [21.7°C]			67°F [19.4°C]			63°F [17.2°C]		
CFM [L/s]			8030 [3790]	7300 [3445]	6205 [2928]	8030 [3790]	7300 [3445]	6205 [2928]	8030 [3790]	7300 [3445]	6205 [2928]
DR ①			.01	.08	.05	.01	.08	.05	.01	.08	.05
OUTDOOR DRY BULB TEMPERATURE °F [°C]	75 [23.9]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]
		Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]
		Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2
	80 [26.7]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]
		Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]
		Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2
	85 [29.4]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]
		Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]
		Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2
	90 [32.2]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]
		Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]
		Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2
95 [35]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	
	Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	
	Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2	
100 [37.8]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	
	Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	
	Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2	
105 [40.6]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	
	Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	
	Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2	
110 [43.3]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	
	Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	
	Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2	
115 [46.1]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	
	Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	
	Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2	
120 [48.9]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	
	Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	
	Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2	
125 [51.7]	Total BTUH [kW]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	245.9 [72.1]	241.5 [70.8]	234.9 [68.8]	
	Sens BTUH [kW]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	186.8 [54.7]	178.5 [52.3]	166 [48.6]	
	Power	16.5	16.4	16.2	16.5	16.4	16.2	16.5	16.4	16.2	

DR —Depression ratio  
dbE —Entering air dry bulb  
wbE —Entering air wet bulb

Total —Total capacity x 1000 BTUH  
Sens —Sensible capacity x 1000 BTUH  
Power —KW input

NOTES: ① When the entering air dry bulb is other than 80°F [27°C], adjust the sensible capacity from the table by adding  $[1.10 \times \text{CFM} \times (1 - \text{DR}) \times (\text{dbE} - 80)]$ .

[ ] Designates Metric Conversions

# AIRFLOW PERFORMANCE — 15 TON [52.8 kW]—SIDEFLOW

Air Flow CFM [L/s]	Model RKRL-H180 Voltage 208/230, 460, 575 — 3 Phase										External Static Pressure—Inches of Water [kPa]																																				
	0.1 [0.02]		0.2 [0.05]		0.3 [0.07]		0.4 [0.10]		0.5 [0.12]		0.6 [0.15]		0.7 [0.17]		0.8 [0.20]		0.9 [0.22]		1.0 [0.25]		1.1 [0.27]		1.2 [0.30]		1.3 [0.32]		1.4 [0.35]		1.5 [0.37]		1.6 [0.40]		1.7 [0.42]		1.8 [0.45]		1.9 [0.47]		2.0 [0.50]								
	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W							
4800 [2265]	—	—	—	—	—	—	—	—	—	583	1393	608	1508	632	1621	656	1732	679	1841	701	1947	723	2052	744	2154	764	2254	785	2326	805	2430	825	2537	844	2647	863	2761	881	2878								
5000 [2359]	—	—	—	—	—	—	—	—	—	591	1476	616	1593	640	1707	663	1820	686	1930	708	2038	729	2145	750	2248	771	2350	791	2420	811	2528	830	2640	850	2755	868	2873	887	2995								
5200 [2454]	—	—	—	—	—	—	—	—	—	575	1442	600	1562	624	1681	648	1797	671	1911	693	2023	715	2133	736	2241	757	2346	777	2410	797	2520	817	2633	836	2749	855	2869	874	2992	892	3118						
5400 [2548]	—	—	—	—	—	—	—	—	—	583	1530	608	1652	632	1772	655	1890	678	2005	701	2119	722	2231	743	2340	764	2447	784	2512	804	2626	823	2744	842	2865	861	2989	879	3117	897	3248						
5600 [2643]	—	—	—	—	—	—	—	—	—	592	1621	616	1745	640	1866	663	1986	686	2103	708	2218	729	2331	750	2442	770	2551	791	2620	810	2739	830	2861	849	2987	867	3116	885	3248	903	3384						
5800 [2737]	—	—	—	—	—	—	—	—	—	576	1588	601	1715	625	1840	649	1964	672	2085	694	2204	716	2321	737	2436	757	2548	778	2614	798	2735	817	2858	836	2985	855	3116	873	3249	891	3386	909	3527				
6000 [2831]	—	—	—	—	—	—	—	—	—	585	1683	610	1813	634	1940	657	2065	680	2187	702	2308	724	2426	744	2543	765	2657	785	2731	805	2856	824	2984	843	3116	861	3251	879	3389	897	3531	914	3676				
6200 [2926]	—	—	—	—	—	—	—	—	—	570	1650	595	1783	619	2042	666	2169	688	2293	710	2415	731	2535	752	2653	773	2728	792	2854	812	2984	831	3116	850	3253	868	3392	886	3535	903	3682	920	3832				
6400 [3020]	—	—	—	—	—	—	—	—	—	579	1750	604	1885	628	2017	652	2148	674	2276	697	2402	718	2526	739	2648	760	2767	780	2852	800	2983	819	3118	838	3255	856	3396	875	3541	892	3688	909	3839	926	3994		
6600 [3114]	—	—	—	—	—	—	—	—	—	589	1854	614	1991	637	2125	661	2257	683	2386	705	2514	727	2640	748	2763	768	2884	788	2984	808	3119	827	3258	845	3400	863	3546	881	3695	899	3847	916	4003	—	—		
6800 [3209]	—	—	—	—	—	—	—	—	—	574	1822	599	1961	623	2099	647	2235	670	2369	692	2500	714	2629	735	2756	756	2882	776	2984	796	3121	815	3262	834	3405	853	3552	871	3702	888	3856	905	4013	922	4173	—	—
7000 [3303]	—	—	—	—	—	—	—	—	—	584	1930	609	2072	633	2211	656	2349	679	2484	701	2617	723	2748	744	2877	764	3003	785	3124	804	3265	823	3410	842	3559	860	3710	878	3865	895	4024	912	4185	929	4350	—	—
7200 [3398]	570	1897	595	2042	619	2185	643	2327	666	2466	689	2602	711	2737	732	2870	753	3000	773	3127	793	3270	812	3416	831	3566	849	3719	868	3875	885	4035	902	4198	919	4364	—	—	—	—	—	—	—	—			

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L, R						M, S					
Motor H.P. [W]	3.0 [2237.1]						5.0 [3728.5]					
Blower Sheave	BK105H						BK105H					
Motor Sheave	1VL-44						1VP-56					
Turns Open	1	2	3	4	5	6	1	2	3	4	5	6
RPM	733	701	669	640	605	572	927	903	873	840	808	775

NOTES: 1. Factory sheave settings are shown in bold type.  
2. Do not set motor sheave below minimum turns open shown.  
3. Re-adjustment of sheave required to achieve rated airflow at AHRI minimum External Static Pressure.  
4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

[ ] Designates Metric Conversions

## COMPONENT AIR RESISTANCE — 15 TON [52.8 kW]

CFM [L/s]	Resistance — Inches of Water [kPa]													
	4800 [2265]	5000 [2360]	5200 [2454]	5400 [2549]	5600 [2643]	5800 [2737]	6000 [2832]	6200 [2926]	6400 [3020]	6600 [3115]	6800 [3209]	7000 [3304]	7200 [3398]	
Wet Coil	0.03 [0.01]	0.04 [0.01]	0.05 [0.01]	0.06 [0.01]	0.06 [0.01]	0.07 [0.02]	0.08 [0.02]	0.09 [0.02]	0.10 [0.02]	0.10 [0.02]	0.11 [0.03]	0.12 [0.03]	0.13 [0.03]	
Downflow	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.06 [0.01]	0.06 [0.01]	0.06 [0.01]	0.07 [0.02]	0.08 [0.02]	0.08 [0.02]	
Downflow Economizer R.A. Damper Open	0.09 [0.02]	0.10 [0.02]	0.10 [0.02]	0.11 [0.03]	0.12 [0.03]	0.13 [0.03]	0.13 [0.03]	0.14 [0.03]	0.15 [0.04]	0.16 [0.04]	0.16 [0.04]	0.17 [0.04]	0.18 [0.04]	
Horizontal Economizer R.A. Damper Open	0.00 [0.00]	0.01 [0.00]	0.01 [0.00]	0.02 [0.00]	0.02 [0.00]	0.03 [0.01]	0.03 [0.01]	0.04 [0.01]	0.04 [0.01]	0.05 [0.01]	0.05 [0.01]	0.06 [0.01]	0.06 [0.01]	
Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-CJ07	0.21 [0.05]	0.25 [0.06]	0.28 [0.07]	0.32 [0.08]	0.35 [0.09]	0.39 [0.10]	0.43 [0.11]	0.46 [0.11]	0.50 [0.12]	0.54 [0.13]	0.57 [0.14]	0.61 [0.15]	0.64 [0.16]	
Pressure Drop MERV 8	0.068 [.02]	0.072 [.02]	0.076 [.02]	0.08 [.02]	0.084 [.02]	0.088 [.02]	0.092 [.02]	0.096 [.02]	0.1 [.02]	0.104 [.02]	0.108 [.03]	0.112 [.03]	0.116 [.03]	
Pressure Drop MERV 13	0.009 [.00]	0.015 [.00]	0.021 [.00]	0.028 [.01]	0.034 [.01]	0.04 [.01]	0.046 [.01]	0.052 [.01]	0.058 [.01]	0.065 [.02]	0.071 [.02]	0.077 [.02]	0.083 [.02]	

NOTE: Add component resistance to duct resistance to determine total external static pressure.

## AIRFLOW CORRECTION FACTORS — 15 TON [52.8 kW]

ACTUAL—CFM [L/s]	4800 [2265]	5000 [2360]	5200 [2454]	5400 [2549]	5600 [2643]	5800 [2737]	6000 [2832]	6200 [2926]	6400 [3020]	6600 [3115]	6800 [3209]	7000 [3304]	7200 [3398]
TOTAL MBTUH	0.97	0.97	0.98	0.98	0.98	0.99	1.00	1.00	1.02	1.02	1.03	1.03	1.04
SENSIBLE MBTUH	0.87	0.90	0.92	0.94	0.94	0.97	0.99	1.02	1.06	1.09	1.11	1.14	1.16
POWER kW	0.98	0.98	0.99	0.99	0.99	1.00	1.00	1.00	1.01	1.01	1.01	1.02	1.02

NOTES: Multiply correction factor times gross performance data—resulting sensible capacity cannot exceed total capacity.

[ ] Designates Metric Conversions

# AIRFLOW PERFORMANCE — 20 TON [70.3 kW] — 60 Hz — SIDEFLOW

Model RKRL-H240		Voltage 208/230, 460, 575 — 3 Phase 60 Hz																			
Air Flow CFM [L/s]		External Static Pressure—Inches of Water [kPa]																			
		0.1 [0.02]	0.2 [0.05]	0.3 [0.07]	0.4 [0.10]	0.5 [0.12]	0.6 [0.15]	0.7 [0.17]	0.8 [0.20]	0.9 [0.22]	1.0 [0.25]	1.1 [0.27]	1.2 [0.30]	1.3 [0.32]	1.4 [0.35]	1.5 [0.37]	1.6 [0.40]	1.7 [0.42]	1.8 [0.45]	1.9 [0.47]	2.0 [0.50]
RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W
6400 [3020]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
6600 [3114]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
6800 [3209]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
7000 [3303]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
7200 [3398]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
7400 [3492]	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
7600 [3586]	682	2566	704	2727	724	2889	745	3051	765	3214	785	3378	805	3543	824	3708	843	3874	862	4041	880
7800 [3681]	697	2768	718	2931	739	3094	759	3258	779	3423	798	3588	818	3754	837	3921	856	4089	874	4257	892
8000 [3775]	712	2979	733	3143	753	3308	773	3473	793	3640	812	3806	831	3974	850	4142	868	4312	886	4481	904
8200 [3869]	728	3199	748	3365	768	3531	787	3698	806	3865	825	4034	844	4203	862	4373	881	4543	898	4715	916
8400 [3964]	743	3428	763	3595	782	3762	802	3931	820	4100	839	4270	857	4441	875	4612	893	4784	911	4957	928
8600 [4058]	758	3665	778	3834	797	4003	816	4173	835	4343	853	4515	871	4687	889	4860	906	5034	923	5208	940
8800 [4153]	774	3911	793	4081	812	4252	830	4423	849	4596	867	4769	884	4942	902	5117	919	5292	936	5468	952
9000 [4247]	790	4166	808	4338	827	4510	845	4683	863	4857	881	5031	898	5206	915	5382	932	5559	948	5736	964
9200 [4341]	805	4430	824	4603	842	4777	860	4951	877	5127	895	5303	912	5479	929	5657	945	5835	961	6014	977
9400 [4436]	821	4703	839	4877	857	5052	875	5229	892	5405	909	5583	926	5761	942	5940	958	6120	974	6300	989
9600 [4530]	837	4984	855	5160	872	5337	890	5514	907	5693	923	5872	940	6052	956	6232	971	6413	987	6595	1002

NOTE: L-Drive left of bold line, M-Drive right of bold line, N-Drive right of double line.

Drive Package	L		M		N (field installed only)	
Motor H.P. [W]	5.0 [3728.5]		7.5 [5592.7]		7.5 [5592.7]	
Blower Sheave	BK120H		BK130H		BK120H	
Motor Sheave	1VP-56		1VP-71		1VP-71	
Turns Open	1	2	3	4	5	6
RPM	822	798	771	742	712	684

NOTES: 1. Factory sheave settings are shown in bold type.  
2. Do not set motor sheave below minimum turns open shown.  
3. Re-adjustment of sheave required to achieve rated airflow at AHRI minimum External Static Pressure.  
4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

[ ] Designates Metric Conversions



# COMPONENT AIRFLOW RESISTANCE—20 TON [70.3 kW]

Airflow CFM [L/s]	Airflow Correction Factors*				Component Airflow Resistance									Pressure Drop MERV 8	Pressure Drop MERV 13
	Sensible MBH			Power kW	Wet Coil	Downflow	Downflow Economizer RA Damper Open	Horizontal Economizer RA Damper Open	Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-CJ07	Concentric Grill RXRN-AD86 & Transition RXMC-CK08	Concentric Grill RXRN-AD88 & Transition RXMC-CL09				
	Total MBH														
	Resistance — Inches of Water [kPa]														
6400 [3020]	0.97	0.88	0.98	0.98	0.01 [0.00]	0.06 [0.01]	0.15 [0.04]	0.04 [0.01]	0.50 [0.12]	—	7.1	0.100 [0.02]	0.058 [0.01]		
6600 [3114]	0.97	0.90	0.99	0.99	0.02 [0.00]	0.06 [0.01]	0.16 [0.04]	0.05 [0.01]	0.54 [0.13]	—	7.5	0.104 [0.02]	0.065 [0.02]		
6800 [3209]	0.98	0.92	0.99	0.99	0.03 [0.01]	0.07 [0.02]	0.16 [0.04]	0.05 [0.01]	—	—	7.8	0.108 [0.03]	0.071 [0.02]		
7000 [3303]	0.98	0.94	0.99	0.99	0.03 [0.01]	0.08 [0.02]	0.17 [0.04]	0.06 [0.01]	—	—	8.2	0.112 [0.03]	0.077 [0.02]		
7200 [3398]	0.99	0.96	0.99	0.99	0.04 [0.01]	0.08 [0.02]	0.18 [0.04]	0.06 [0.01]	—	0.38 [0.09]	8.6	0.116 [0.03]	0.083 [0.02]		
7400 [3492]	0.99	0.97	1.00	1.00	0.05 [0.01]	0.09 [0.02]	0.19 [0.05]	0.07 [0.02]	—	0.41 [0.10]	9.0	0.120 [0.03]	0.089 [0.02]		
7600 [3586]	1.00	0.99	1.00	1.00	0.06 [0.01]	0.10 [0.02]	0.20 [0.05]	0.07 [0.02]	—	0.44 [0.11]	9.5	0.124 [0.03]	0.095 [0.02]		
7800 [3681]	1.00	1.01	1.00	1.00	0.06 [0.01]	0.11 [0.03]	0.21 [0.05]	0.08 [0.02]	—	0.47 [0.12]	9.9	0.128 [0.03]	0.102 [0.02]		
8000 [3775]	1.01	1.03	1.00	1.00	0.07 [0.02]	0.12 [0.03]	0.22 [0.05]	0.09 [0.02]	—	0.50 [0.12]	—	0.132 [0.03]	0.108 [0.03]		
8200 [3869]	1.01	1.05	1.01	1.01	0.08 [0.02]	0.13 [0.03]	0.23 [0.06]	0.09 [0.02]	—	0.53 [0.13]	—	0.136 [0.03]	0.114 [0.03]		
8400 [3964]	1.02	1.07	1.01	1.01	0.09 [0.02]	0.14 [0.03]	0.24 [0.06]	0.10 [0.02]	—	0.56 [0.14]	—	0.140 [0.03]	0.120 [0.03]		
8600 [4058]	1.02	1.09	1.01	1.01	0.09 [0.02]	0.15 [0.04]	0.25 [0.06]	0.10 [0.02]	—	0.59 [0.15]	—	0.144 [0.03]	0.126 [0.03]		
8800 [4153]	1.03	1.10	1.01	1.01	0.10 [0.02]	0.16 [0.04]	0.26 [0.06]	0.11 [0.03]	—	0.62 [0.15]	—	0.148 [0.04]	0.132 [0.03]		
9000 [4247]	1.03	1.12	1.01	1.01	0.11 [0.03]	0.18 [0.04]	0.27 [0.07]	0.11 [0.03]	—	—	—	0.152 [0.04]	0.138 [0.03]		
9200 [4341]	1.03	1.14	1.02	1.02	0.12 [0.03]	0.19 [0.05]	0.28 [0.07]	0.12 [0.03]	—	—	—	0.156 [0.04]	0.145 [0.04]		
9400 [4436]	1.04	1.16	1.02	1.02	0.12 [0.03]	0.20 [0.05]	0.29 [0.07]	0.12 [0.03]	—	—	—	0.160 [0.04]	0.151 [0.04]		
9600 [4530]	1.04	1.18	1.02	1.02	0.13 [0.03]	0.22 [0.05]	0.30 [0.07]	0.13 [0.03]	—	—	—	0.164 [0.04]	0.157 [0.04]		

\* Multiply correction factor times gross performance data—resulting sensible capacity cannot exceed total capacity.

[ ] Designates Metric Conversions

# **ELECTRICAL DATA – RKRL- SERIES**

		<b>H180CR</b>	<b>H180CS</b>	<b>H180DR</b>	<b>H180DS</b>
<b>Unit Information</b>	Unit Operating Voltage Range	187-253	187-253	414-506	414-506
	Volts	208/230	208/230	460	460
	Minimum Circuit Ampacity	75/75	79/79	38	40
	Minimum Overcurrent Protection Device Size	90/90	90/90	45	45
	Maximum Overcurrent Protection Device Size	100/100	100/100	50	50
<b>Compressor Motor</b>	No.	2	2	2	2
	Volts	200/230	200/230	460	460
	Phase	3	3	3	3
	RPM	3450	3450	3450	3450
	HP, Compressor 1	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 1	25/25	25/25	12.8	12.8
	Amps (LRA), Comp. 1	164/164	164/164	100	100
	HP, Compressor 2	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 2	25/25	25/25	12.8	12.8
	Amps (LRA), Comp. 2	164/164	164/164	100	100
<b>Compressor Motor</b>	No.	3	3	3	3
	Volts	208/230	208/230	460	460
	Phase	1	1	1	1
	HP	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4/2.4	2.4/2.4	1.4	1.4
	Amps (LRA, each)	4.7/4.7	4.7/4.7	2.4	2.4
<b>Evaporator Fan</b>	No.	1	1	1	1
	Volts	208/230	208/230	460	460
	Phase	3	3	3	3
	HP	3	5	3	5
	Amps (FLA, each)	11.5/11.5	14.9/14.9	4.6	6.6
	Amps (LRA, each)	74.5/74.5	82.6/82.6	38.1	46.3

ELECTRICAL DATA – RKRL- SERIES					
		H240CR	H240CS	H240DR	H240DS
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506
	Volts	208/230	208/230	460	460
	Minimum Circuit Ampacity	95/95	103/103	49	52
	Minimum Overcurrent Protection Device Size	110/110	125/125	60	60
	Maximum Overcurrent Protection Device Size	110/110	125/125	60	60
Compressor Motor	No.	2	2	2	2
	Volts	200/230	200/230	460	460
	Phase	3	3	3	3
	RPM	3450	3450	3450	3450
	HP, Compressor 1	10	10	10	10
	Amps (RLA), Comp. 1	30.1/30.1	30.1/30.1	16.7	16.7
	Amps (LRA), Comp. 1	225/225	225/225	114	114
	HP, Compressor 2	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 2	27.6/27.6	27.6/27.6	12.8	12.8
	Amps (LRA), Comp. 2	191/191	191/191	100	100
Compressor Motor	No.	6	6	6	6
	Volts	208/230	208/230	460	460
	Phase	1	1	1	1
	HP	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4/2.4	2.4/2.4	1.4	1.4
	Amps (LRA, each)	4.7/4.7	4.7/4.7	2.4	2.4
Evaporator Fan	No.	1	1	1	1
	Volts	208/230	208/230	460	460
	Phase	3	3	3	3
	HP	5	7 1/2	5	7 1/2
	Amps (FLA, each)	14.7/14.7	23.1/23.1	6.6	9.6
	Amps (LRA, each)	82.6/82.6	136/136	46.3	67

15 TON

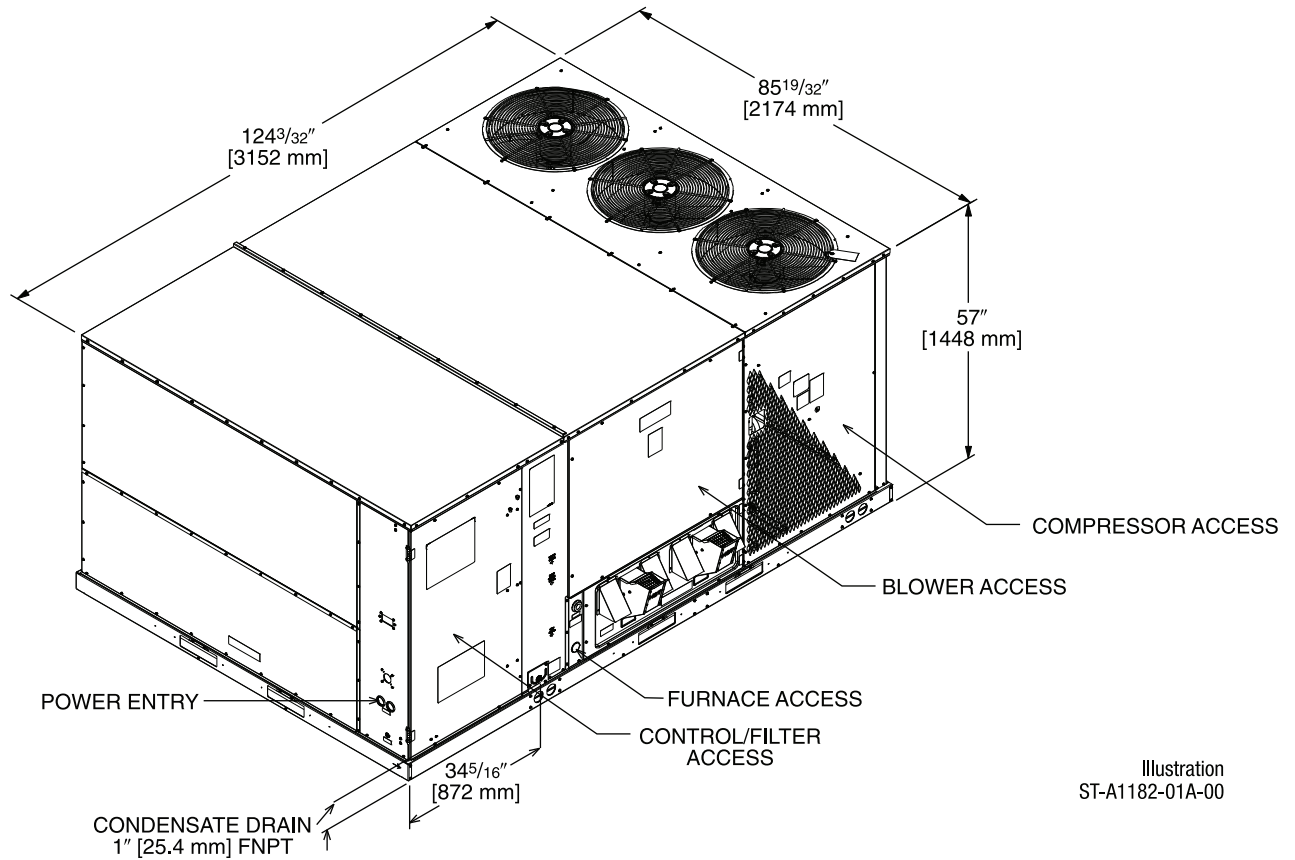
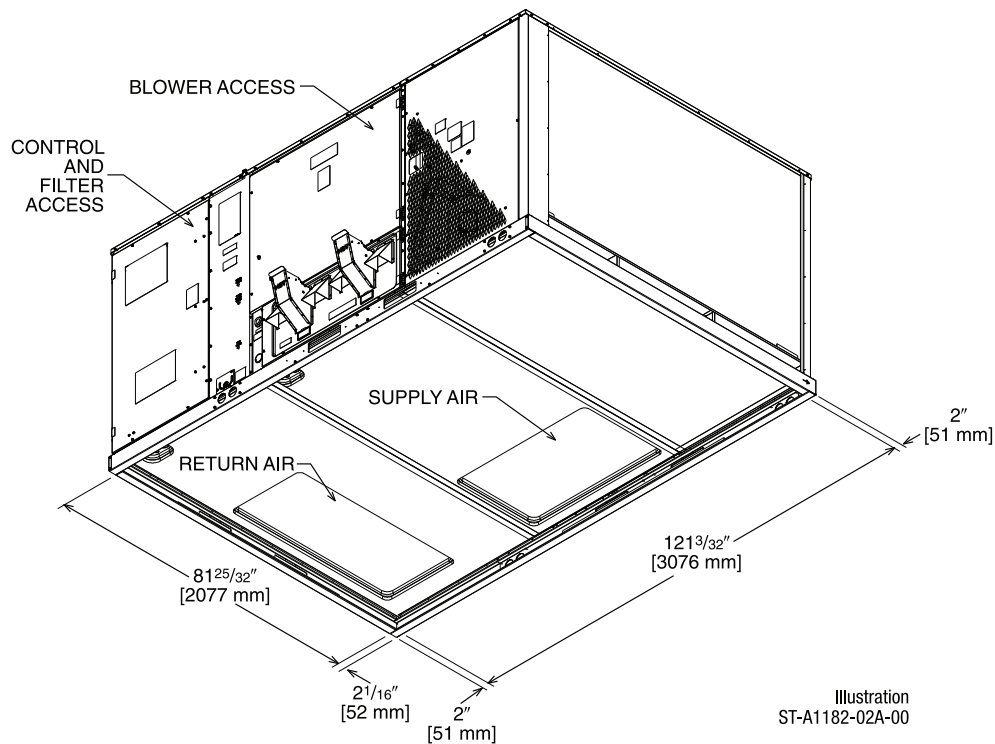


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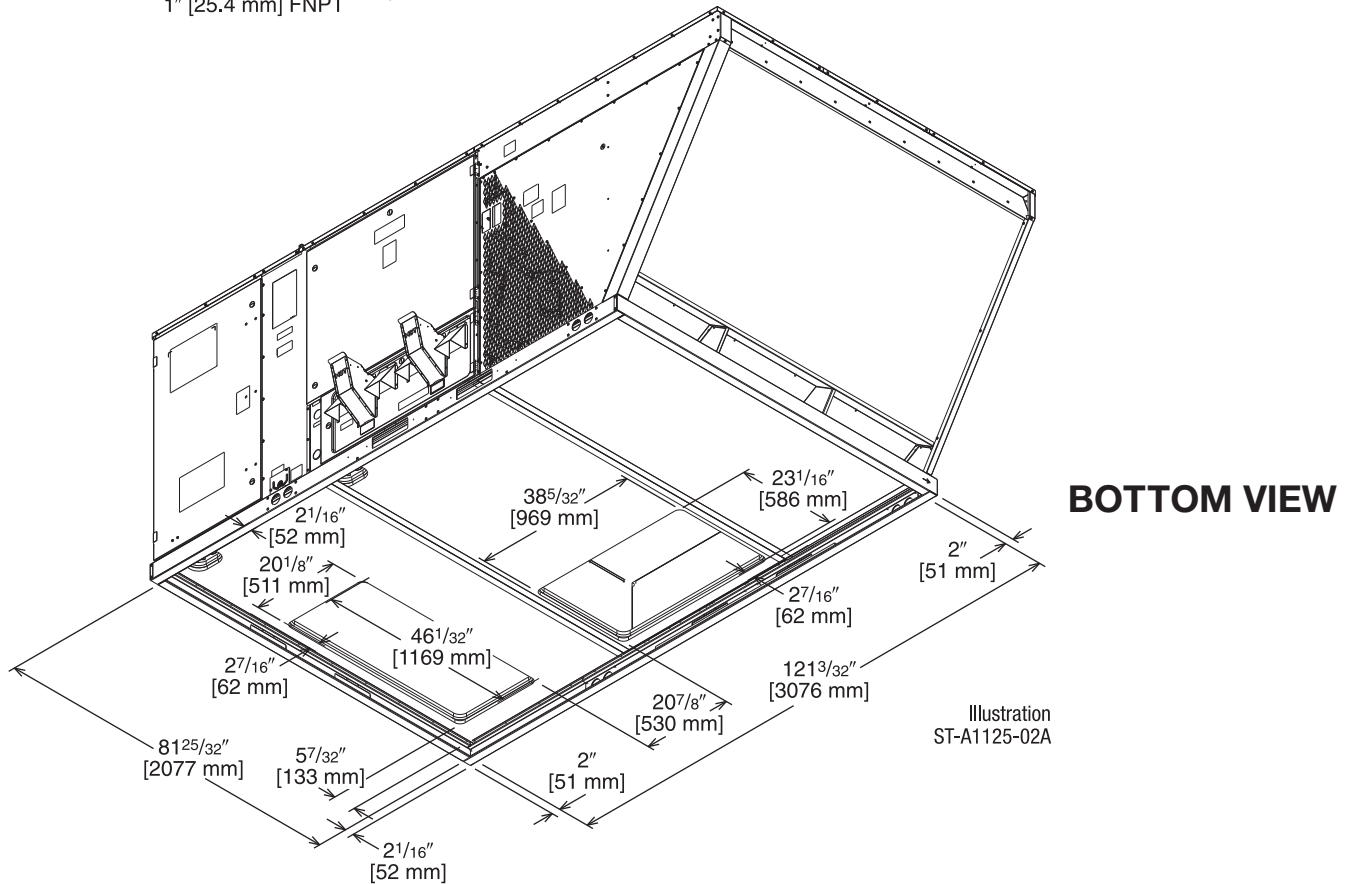
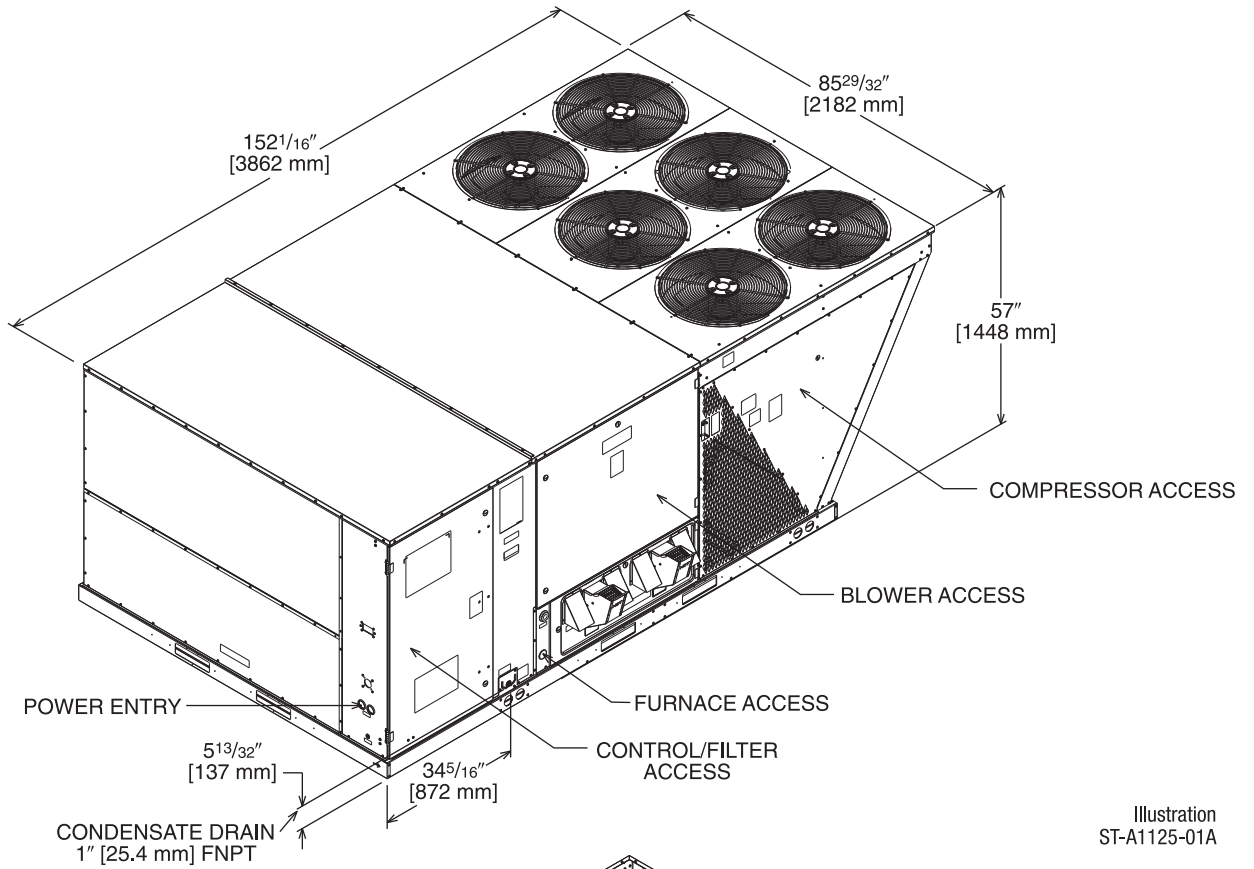


**BOTTOM VIEW**

Illustration  
ST-A1182-02A-00

[ ] Designates Metric Conversions

20 TON



[ ] Designates Metric Conversions

## 15 TON

### SUPPLY AND RETURN DIMENSIONS FOR HORIZONTAL APPLICATIONS

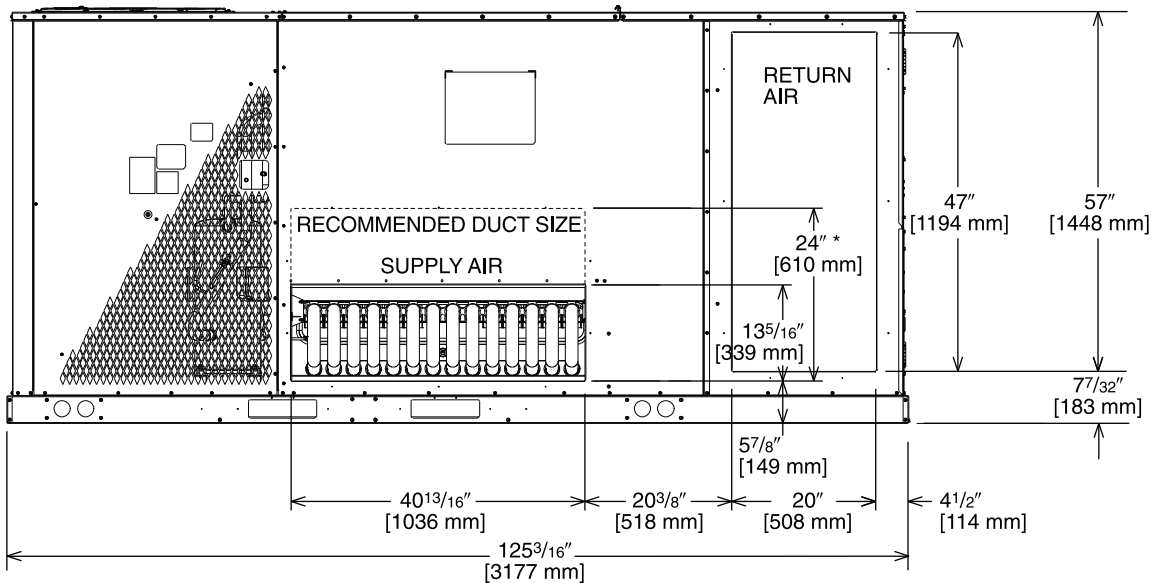


Illustration  
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\* RECOMMENDED DUCT CONNECTION SIZE

### DUCT SIDE VIEW (REAR)

### SUPPLY AND RETURN DIMENSIONS FOR DOWNFLOW APPLICATIONS

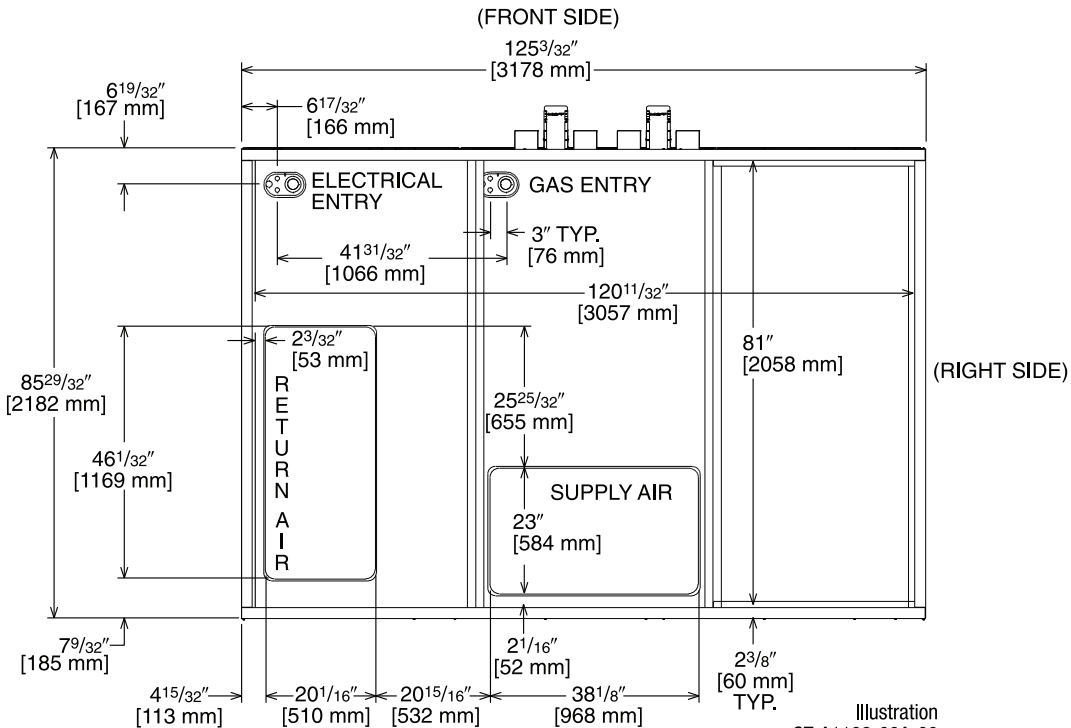


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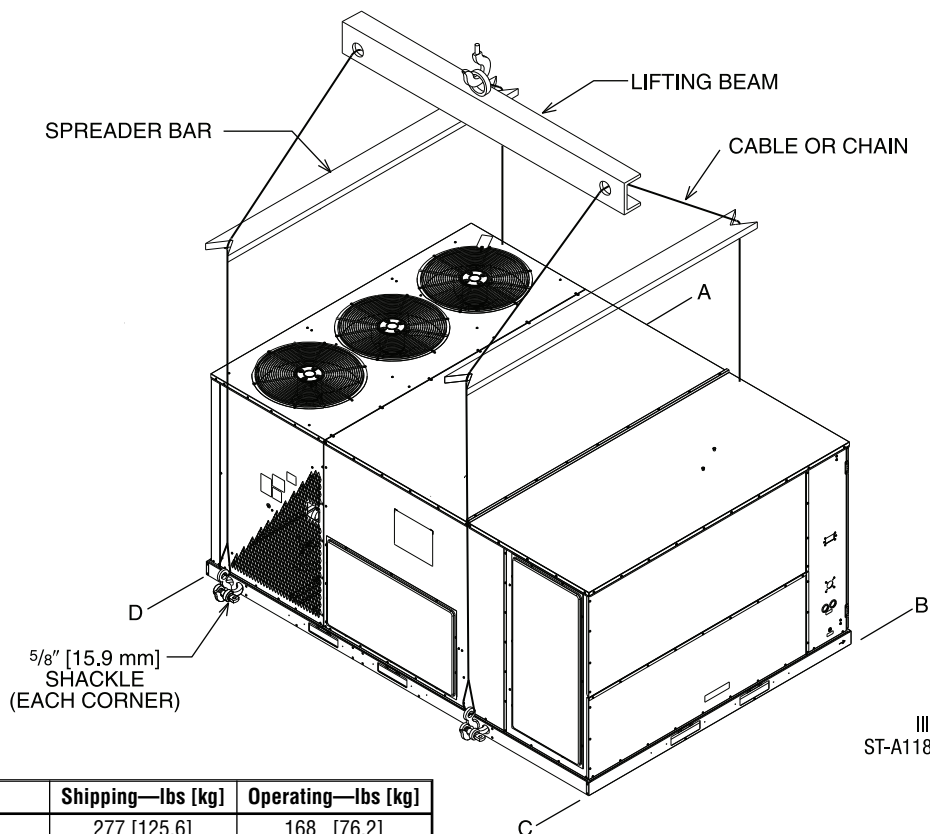
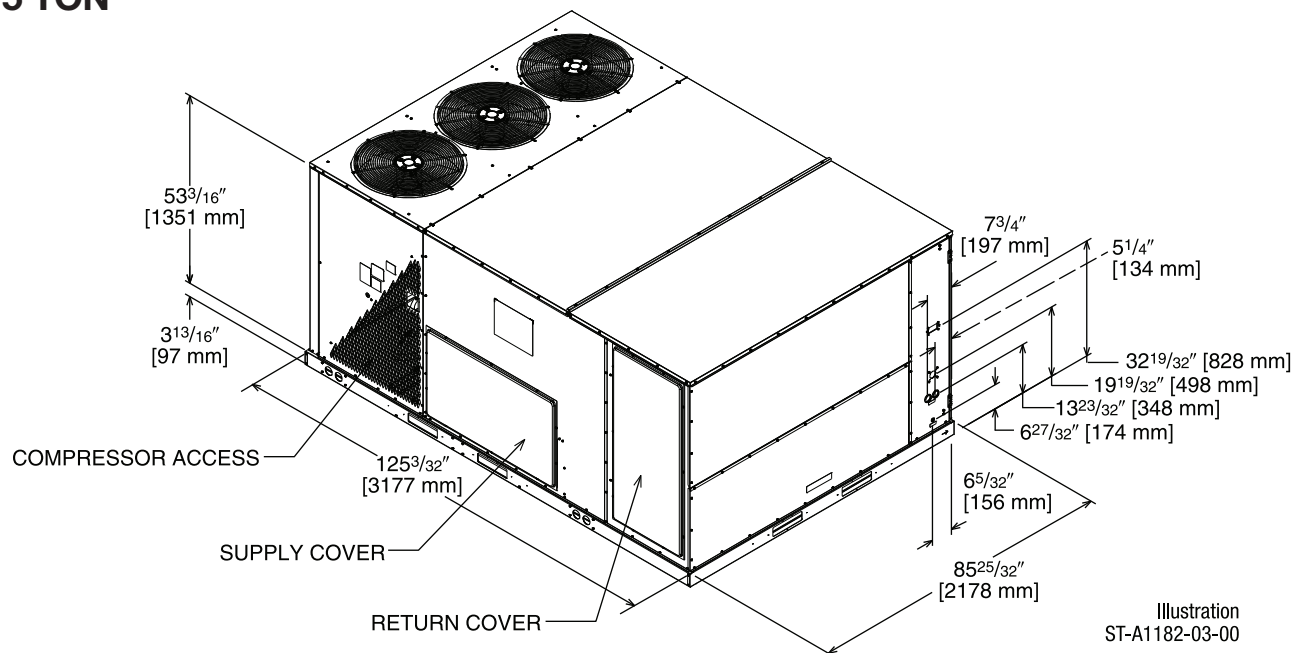
### BOTTOM VIEW

[ ] Designates Metric Conversions





## UNIT DIMENSIONS GAS HEAT / ELECTRIC COOLING PACKAGE 15 TON



## WEIGHTS

Accessory	Shipping—lbs [kg]	Operating—lbs [kg]
Downflow Economizer	277 [125.6]	168 [76.2]
Horizontal Economizer	333 [151.0]	301 [136.5]
Power Exhaust	119 [54.0]	59 [26.8]
Manual Fresh Air Damper*	61 [27.7]	52 [23.6]
Motor Kit for Fresh Air Damper*	42 [19.1]	35 [15.9]
Roofcurb, 14"	184 [83.5]	176 [79.8]
Hail Guard	50 [22.7]	45 [20.4]

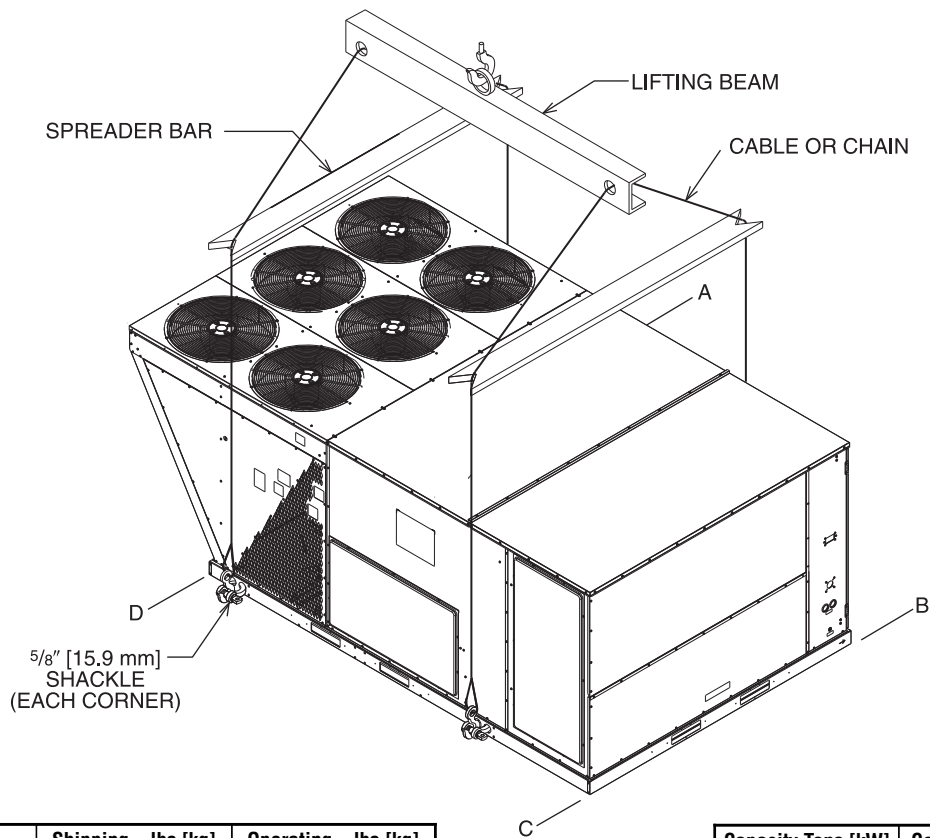
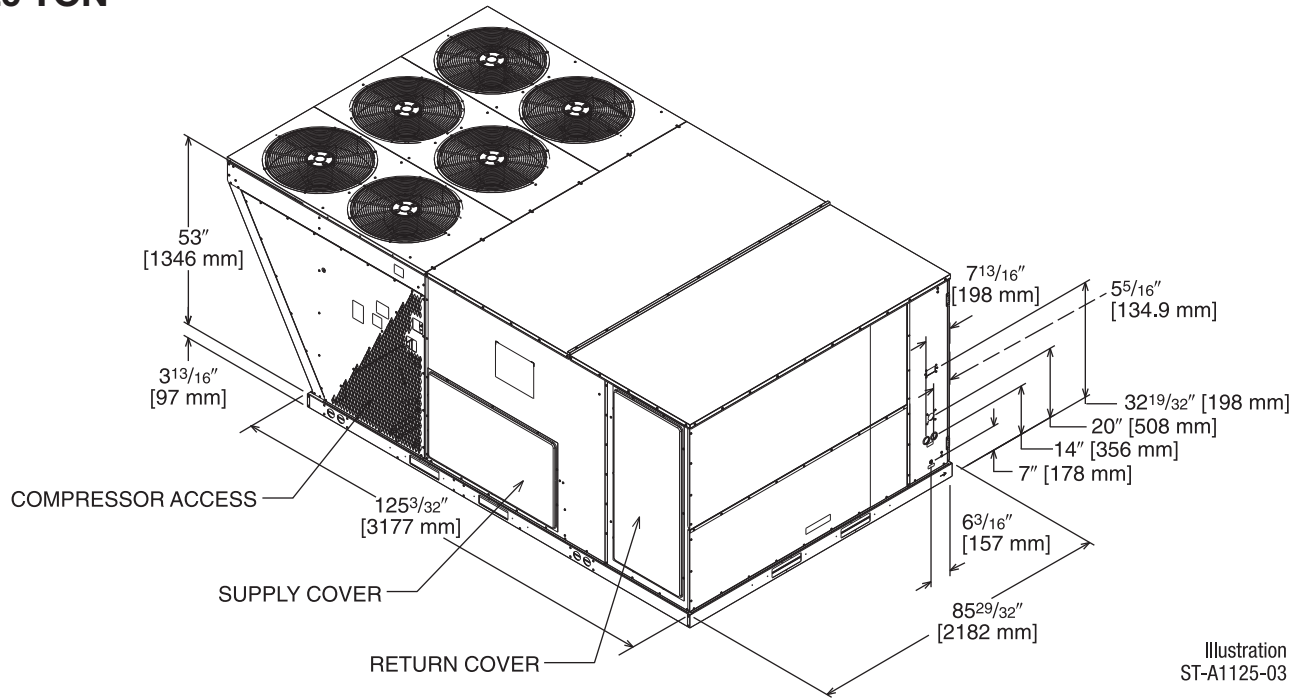
NOTES: \*Motorized Kit and Manual Fresh Air Damper must be combined for a complete Motorized Outside Air Damper Selection.

Capacity Tons [kW]	Corner Weights by Percentage			
	A	B	C	D
15-25 [52.8-87.9]	32%	27%	16%	24%

Corner weights measured at base of unit.

[ ] Designates Metric Conversions

## UNIT DIMENSIONS GAS HEAT / ELECTRIC COOLING PACKAGE 20 TON



## WEIGHTS

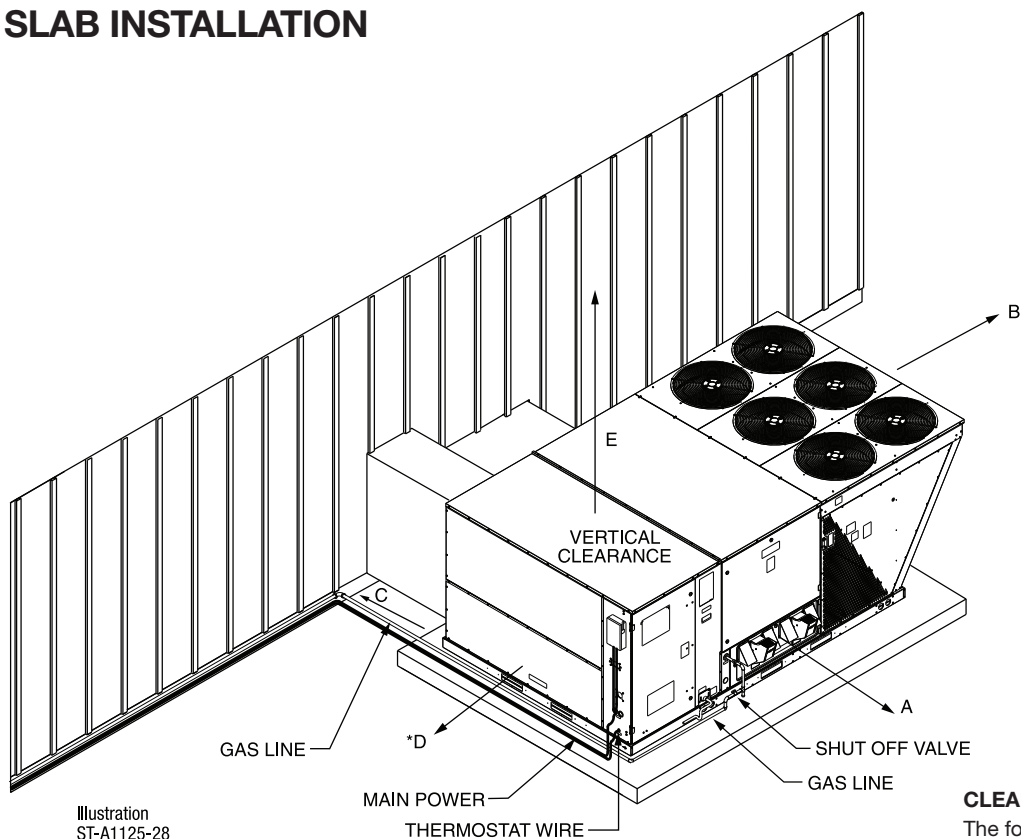
Accessory	Shipping—lbs [kg]	Operating—lbs [kg]
Economizer—Downflow	155 [70.31]	146 [66.22]
Economizer—Horizontal	165 [74.80]	155 [70.31]
Fresh Air Damper (Manual)	51 [23.13]	40 [18.14]
Fresh Air Damper (Motorized)	46 [20.87]	35 [15.88]
Roof Curb 14"	170 [77.11]	164 [74.39]

Capacity Tons [kW]	Corner Weights by Percentage			
	A	B	C	D
15-25 [52.8-87.9]	32%	27%	16%	24%

Corner weights measured at base of unit.

[ ] Designates Metric Conversions

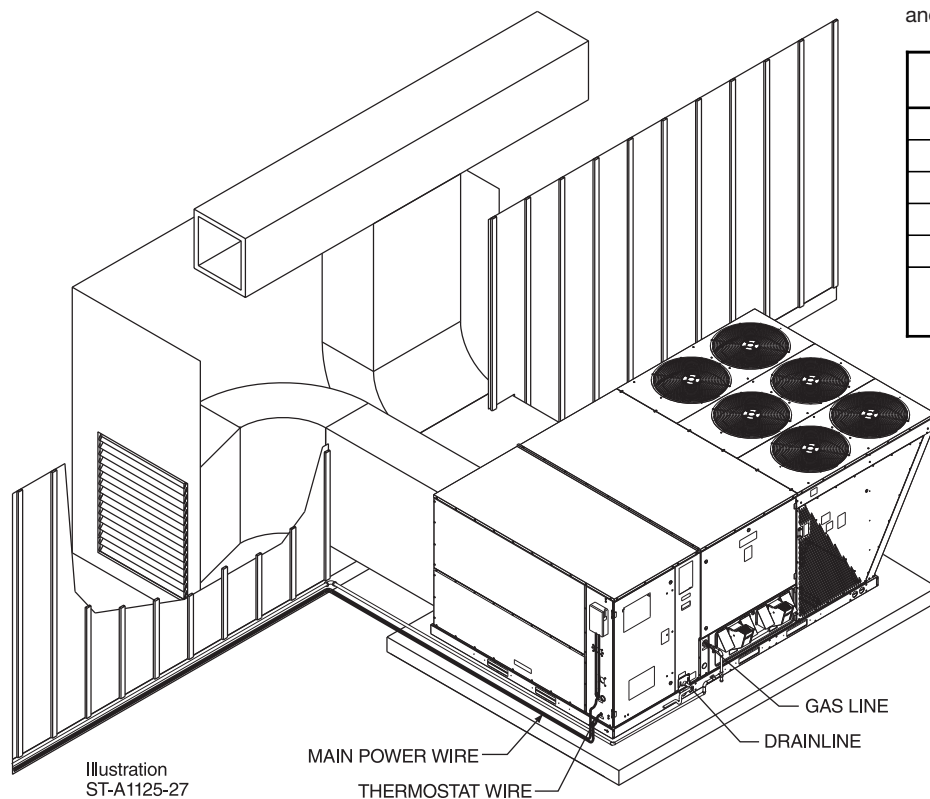
## SLAB INSTALLATION



### CLEARANCES

The following minimum clearances are recommended for proper unit performance and serviceability.

Recommended Clearance In. [mm]	Location
80 [2032]	A - Front
18 [457]	B - Condenser Coil
+18 [457]	+C - Duct Side
*18 [457]	*D - Evaporator End
60 [1524]	E - Above
*Without Economizer. 48" [1219 mm] With Economizer +Without Horizontal Economizer, 42" [1067 mm] with Horizontal Economizer	



[ ] Designates Metric Conversions

## FIELD INSTALLED ACCESSORY EQUIPMENT

Accessory	Model Number	Shipping Weight Lbs. [kg]	Installed Weight Lbs. [kg]	Factory Installation Available?
Downflow Economizer w/Single Enthalpy (DDC)	AXRD-01RMDCM3	277 [125.6]	168 [76.2]	Yes
Downflow Economizer w/Smoke Detector (DDC)	AXRD-01RMDDM3	280 [127.0]	171 [77.6]	Yes
Dual Enthalpy Kit	RXXR-AV04	1 [0.5]	.5 [0.2]	No
Horizontal Economizer w/Single Enthalpy (DDC)	AXRD-01RMHCM3	333 [151.0]	301 [36.5]	No
Carbon Dioxide Sensor (Wall Mount)	RXXR-AR02	3 [1.4]	2 [1.0]	No
Power Exhaust (208/230V)	RXXR-BGF05C	119 [54.0]	59 [26.8]	No
Power Exhaust (460V)	RXXR-BGF05D	119 [54.0]	59 [26.8]	No
Manual Fresh Air Damper*	AXRF-KFA1	61 [27.7]	52 [23.6]	No
Motorized Kit for Manual Fresh Air Damper*	RXXR-AW03	42 [19.1]	35 [15.9]	No
Modulating Motor Kit w/position feedback for RXRF-KFA1	RXXR-AW05	45 [20.4]	38 [17.2]	No
Roofcurb, 14"	RXKG-CBH14	184 [83.5]	176 [79.8]	No
Roofcurb Adapter to RXRK-E56	RXXR-CJCE56	465 [210.9]	415 [88.2]	No
Roofcurb Adapter to RXKG-CAF14	RXXR-CJCF14	555 [251.7]	505 [29.1]	No
Concentric Diffuser (Step-Down, 18" x 36")	RXRN-AD81	310 [140.6]	157 [71.2]	No
Concentric Diffuser (Step-Down, 24" x 48")	RXRN-AD86	367 [166.5]	212 [96.2]	No
Concentric Diffuser (Step-Down, 28" x 60")	RXRN-AD88	410 [186.0]	370 [67.8]	No
Concentric Diffuser (Flush, 18" x 36")	RXRN-AD80	213 [96.6]	115 [52.2]	No
Downflow Transition (Rect. to Rect., 18" x 36")	RXMC-CJ07	81 [36.7]	74 [33.6]	No
Downflow Transition (Rect. to Rect., 24" x 48")	RXMC-CK08	81 [36.7]	74 [33.6]	No
Downflow Transition (Rect. to Rect., 28" x 60")	RXMC-CL09	81 [36.7]	74 [33.6]	No
Low-Ambient Control Kit (1 Per Compressor)	RXRZ-C02	3 [1.4]	2 [0.9]	Yes
Unwired Convenience Outlet	RXXR-AN01	2 [0.9]	1.5 [.7]	Yes
Unfused Service Disconnect+	RXXR-AP01	10 [4.5]	9 [4.1]	Yes
Comfort Alert (1 per Compressor)	RXXR-AZ01	3 [1.4]	2 [0.9]	Yes
BACnet Communication Card	RXXR-AY01	1 [0.5]	1 [0.5]	No
LonWorks Communication Card	RXXR-AY02	1 [0.5]	1 [0.5]	No
Room Humidity Sensor	RHC-ZNS4	1 [0.5]+	1 [0.5]+	No*
Room Temperature and Relative Humidity Sensor	RHC-ZNS5	1 [0.5]+	1 [0.5]+	No*
Hail Guard Louvers	AXRX-AAD01L	55 [24.8]	45 [20.3]	Yes
MERV 8 Filter	RXMF-M08A22520	2 [0.9]	1 [0.45]	No
MERV 13 Filter	RXMF-M13A22520	2 [0.9]	1 [0.45]	No

\*Motorized Kit and Manual Fresh Air Damper must be combined for a complete Motorized Outside Air Damper Selection.

+Do not use on or RKRL-C 300C voltage models.

[ ] Designates Metric Conversions

## FLUSH MOUNT ROOM TEMPERATURE SENSORS FOR NETWORKED DDC APPLICATIONS



### **ROOM TEMPERATURE SENSOR RHC-ZNS1 with TIMED OVERRIDE BUTTON**

10k $\Omega$  room temperature sensor transmits room temperature to DDC system. Timed override button allows tenant to change from unoccupied temperature setpoint to occupied temperature setpoint for a preset time.



### **ROOM TEMPERATURE SENSOR RHC-ZNS2 with TIMED OVERRIDE BUTTON and STATUS INDICATOR**

10k $\Omega$  room temperature sensor transmits room temperature to DDC system. Timed override button allows tenant to change from unoccupied temperature setpoint to occupied temperature setpoint for a preset time. Status Indicator Light transmits ALARM flash code to occupied space.



### **ROOM TEMPERATURE SENSOR RHC-ZNS3 with SETPOINT ADJUSTMENT and TIMED OVERRIDE BUTTON**

10k $\Omega$  room temperature sensor with setpoint adjustment transmits room temperature to DDC system along with desired occupied room temperature setpoint. Timed override button allows tenant to change from unoccupied temperature setpoint to occupied temperature setpoint for a preset time.



## COMMUNICATION CARDS

### Field Installed



#### **BACnet® COMMUNICATION CARD    RXRX-AY01**

The field installed BACnet® Communication Card allows the RTU-C unit controller to communicate with a third party building management system that supports the BACnet Application Specific Controller device profile. The BACnet® Communication Module plugs onto the unit RTU-C controller and allows communication between the RTU-C and the BACnet MSTP network.



#### **LonWorks® COMMUNICATION CARD    RXRX-AY02**

The field installed LonWorks® Communication Card allows the RTU-C unit controller to communicate with a third party building management system that supports the LonMark Space Comfort Controller (SCC) functional profile or LonMark Discharge Air Controller (DAC) functional profile. The LonMark Communication Module plugs onto the RTU-C controller and allows communication between the RTU-C and a LonWorks Network.

## ECONOMIZERS

### Use to Select Factory Installed Options Only

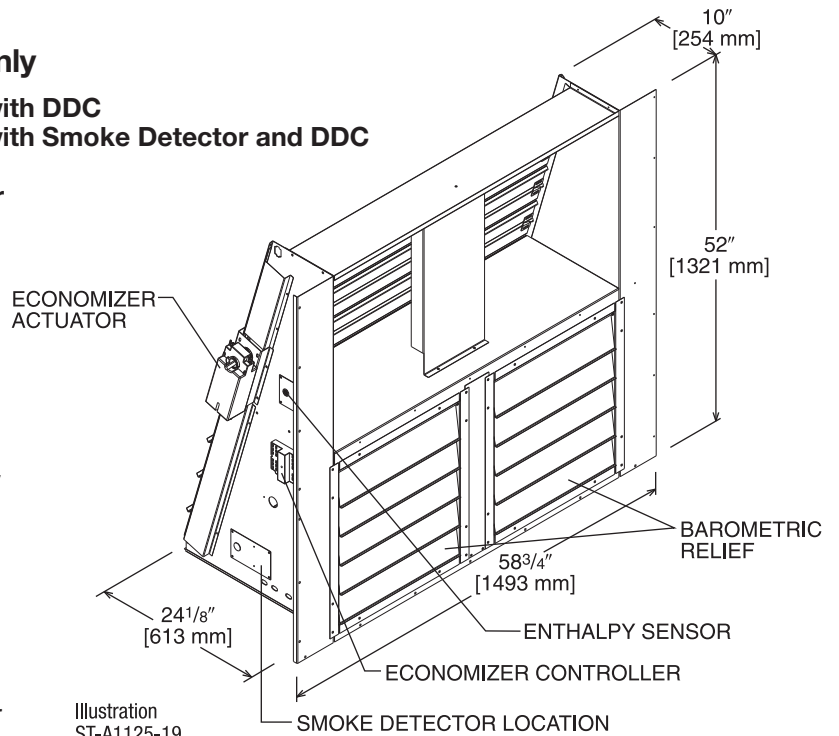
**AXRD-01RMDCM3—Single Enthalpy (Outdoor) with DDC**

**AXRD-01RMDDM3—Single Enthalpy (Outdoor) with Smoke Detector and DDC**

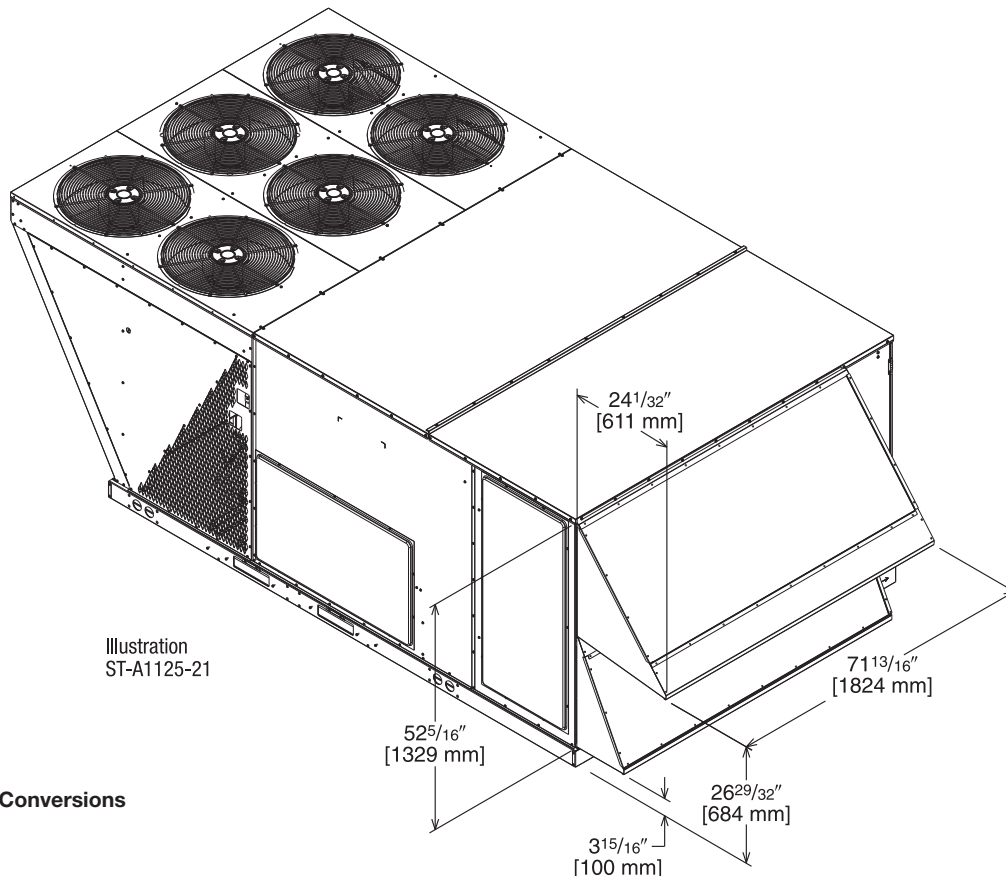
**RXXR-AR02—Dual Enthalpy Upgrade Kit**

**RXXR-AV04—Optional Wall-Mounted CO<sub>2</sub> Sensor**

- Features **Honeywell** Controls
- Available Factory Installed or Field Accessory
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers
- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin and 4-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Standard Barometric Relief Damper
- Single Enthalpy with Dual Enthalpy Upgrade Kit Available
- CO<sub>2</sub> Input Sensor Available
- Field Assembled Hood Ships with Economizer
- Economizer Ships Complete for Downflow Duct Application
- Optional Remote Minimum Position Potentiometer (270 ohm) (Honeywell #S963B1136) is available from Prostock
- Field Installed Power Exhaust Available
- If connected to a Building Automation System (BAS), all economizer functions can be viewed on the (BAS) or 16 x 2 LCD screen
- If connected to thermostat, all economizer functions can be viewed on 16 x 2 character LCD screen



TOLERANCE ± .125



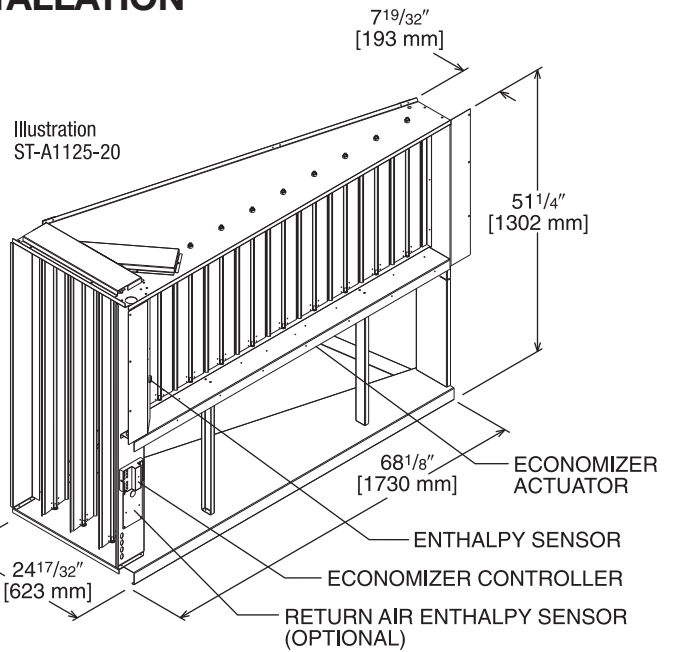
[ ] Designates Metric Conversions

## ECONOMIZER FOR HORIZONTAL DUCT INSTALLATION

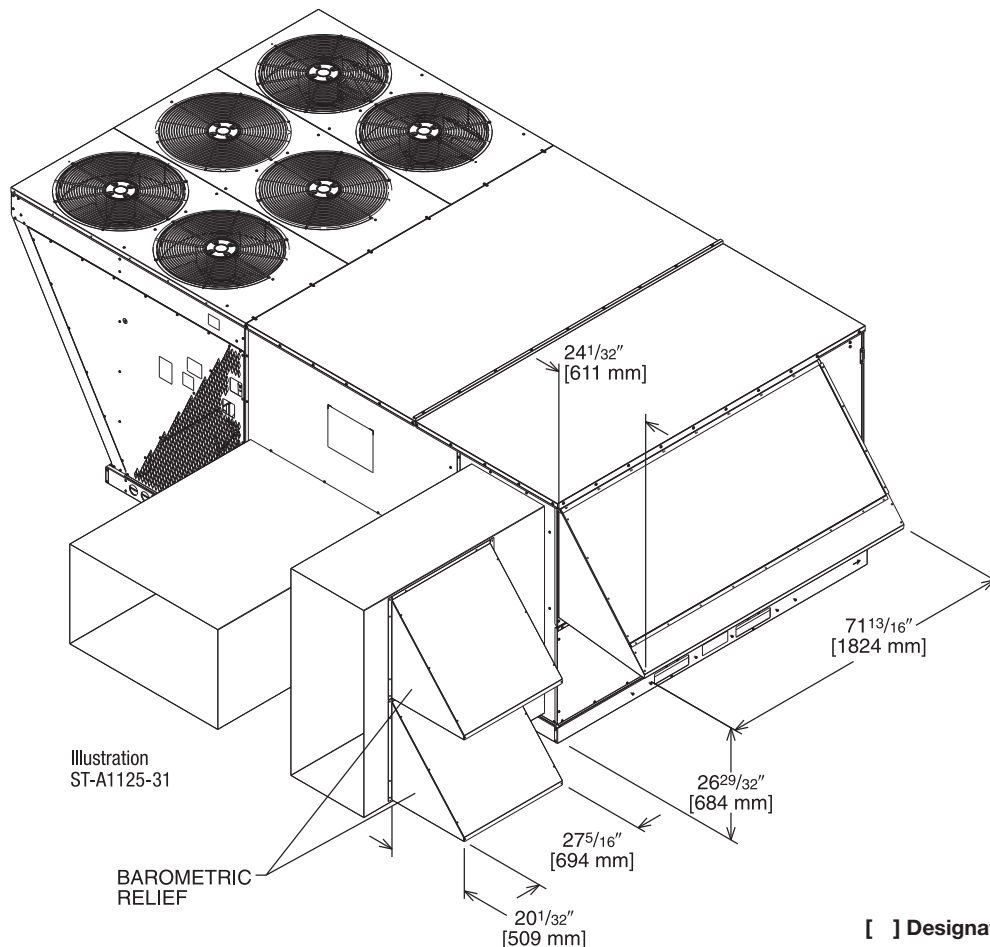
### Field Installed Only

**AXRD-01RMHCM3—Single Enthalpy (Outdoor) with DDC**  
**RXXR-AV04—Dual Enthalpy Upgrade Kit**  
**RXXR-AR02—Wall-mounted CO<sub>2</sub> Sensor**

- Features **Honeywell** Controls
- Available as a Field Installed Accessory Only
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers
- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin and 4-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Standard Barometric Relief Damper
- Single Enthalpy with Dual Enthalpy Upgrade Kit Available
- CO<sub>2</sub> Input Sensor Available
- Field Assembled Hood Ships with Economizer
- Economizer Ships Complete for Horizontal Duct Application
- Optional Remote Minimum Position Potentiometer (270 ohm) (Honeywell #S963B1136) is available from Prostock
- Field Installed Power Exhaust Available
- If connected to a Building Automation System (BAS), all economizer functions can be viewed on the (BAS) or 16 x 2 LCD screen
- If connected to thermostat, all economizer functions can be viewed on 16 x 2 LCD screen



TOLERANCE ± .125



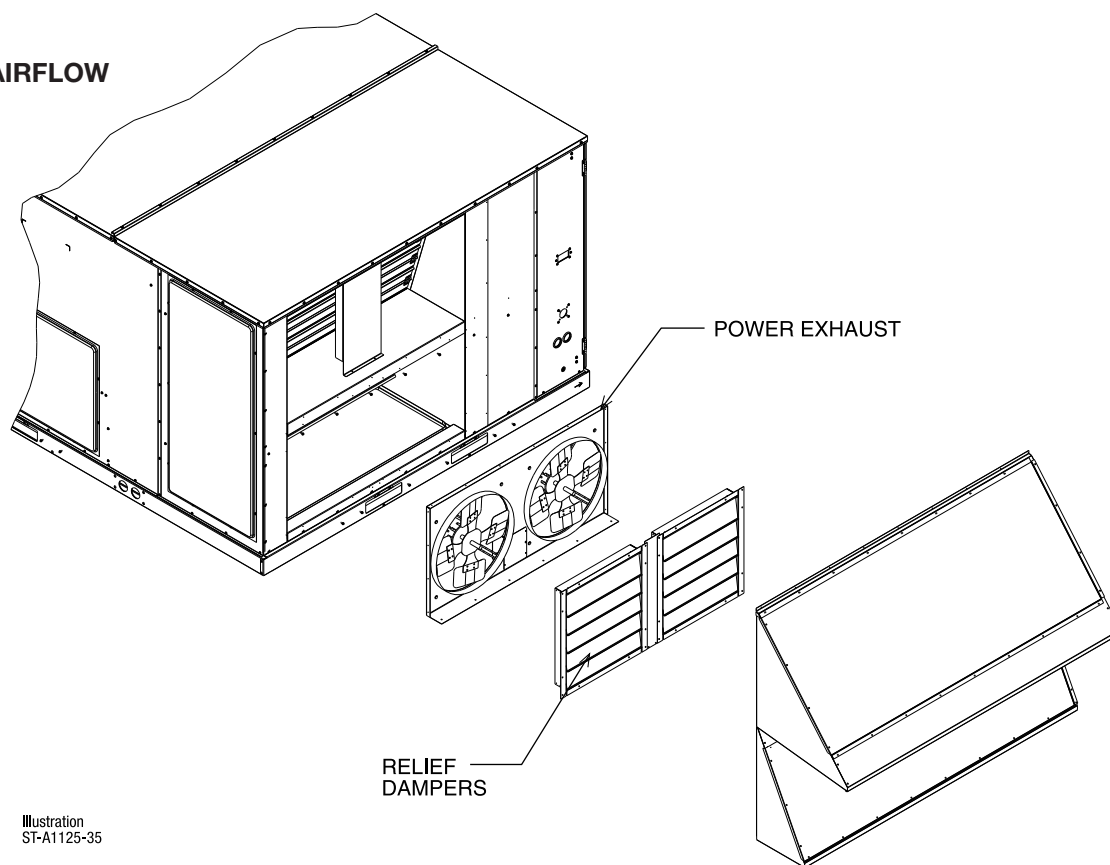
[ ] Designates Metric Conversions

## POWER EXHAUST KIT FOR AXRD-PMCM3 & SMCM3 ECONOMIZERS

RXRX-BGF05 (C, D, or Y\*)

\*Voltage Code

### VERTICAL AIRFLOW



Model No.	No. of Fans	Volts	Phase	HP (ea.)	Low Speed		High Speed ①		FLA (ea.)	LRA (ea.)
					CFM [L/s] ②	RPM	CFM [L/s] ②	RPM		
RXRX-BGF05C	2	208-230	1	0.75	4100 [1935]	850	5200 [2454]	1050	5	4.97
RXRX-BGF05D	2	460	1	0.75	4100 [1935]	850	5200 [2454]	1050	2.2	3.4
RXRX-BGF05Y	2	575	1	0.75	4100 [1935]	850	5200 [2454]	1050	1.5	2.84

NOTES: ① Power exhaust is factory set on high speed motor tap.

② CFM is per fan at 0" w.c. external static pressure.

[ ] Designates Metric Conversions

## FRESH AIR DAMPER

### MOTORIZED DAMPER KIT

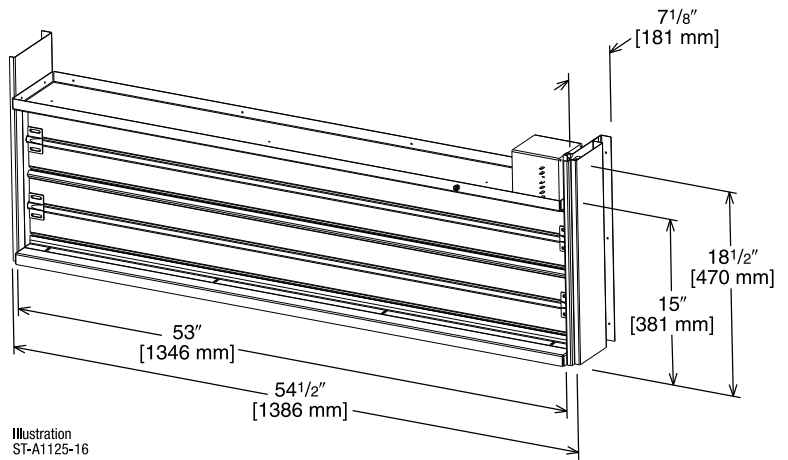
RXXR-AW03

(Motor Kit for AXRF-KFA1)

RXXR-AW05

(Modulating Motor Kit with position feedback for AXRF-KFA1)

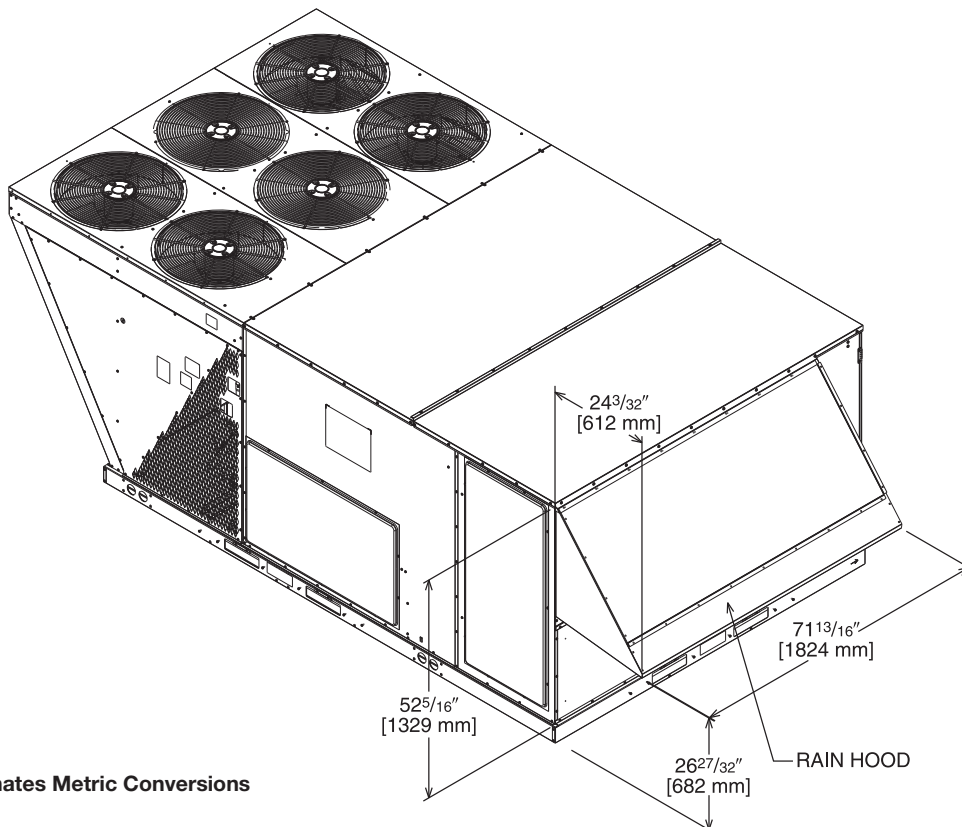
- Features **Honeywell** Controls
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers
- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin and 4-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Addition of Dual Enthalpy Upgrade Kit allows limited economizer function
- CO<sub>2</sub> Sensor Input Available for Demand Control Ventilation (DCV)
- Optional Remote Minimum Position Potentiometer (270 ohm) (Honeywell #S963B1136) is available from Prostock.
- All fresh air damper functions can be viewed at the RTU-C unit controller display
- If connected to a Building Automation System (BAS), all fresh air damper functions can be viewed on the (BAS), on 16 x 2 LCD screen
- If connected to thermostat, all fresh air damper functions can be viewed on 16 x 2 LCD screen



**AXRF-KFA1 (Manual)**

**RXXR-AW03 (Motorized damper kit for manual fresh air damper)**

**RXXR-AW05 (Modulating damper kit with position feedback for AXRF-KFA1)**

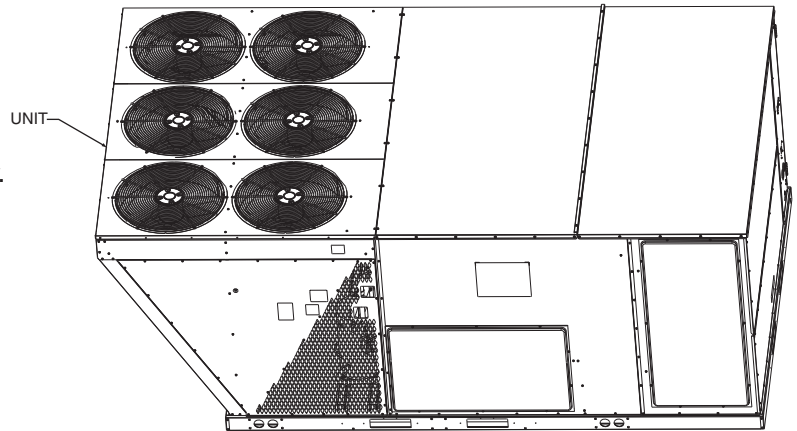


[ ] Designates Metric Conversions

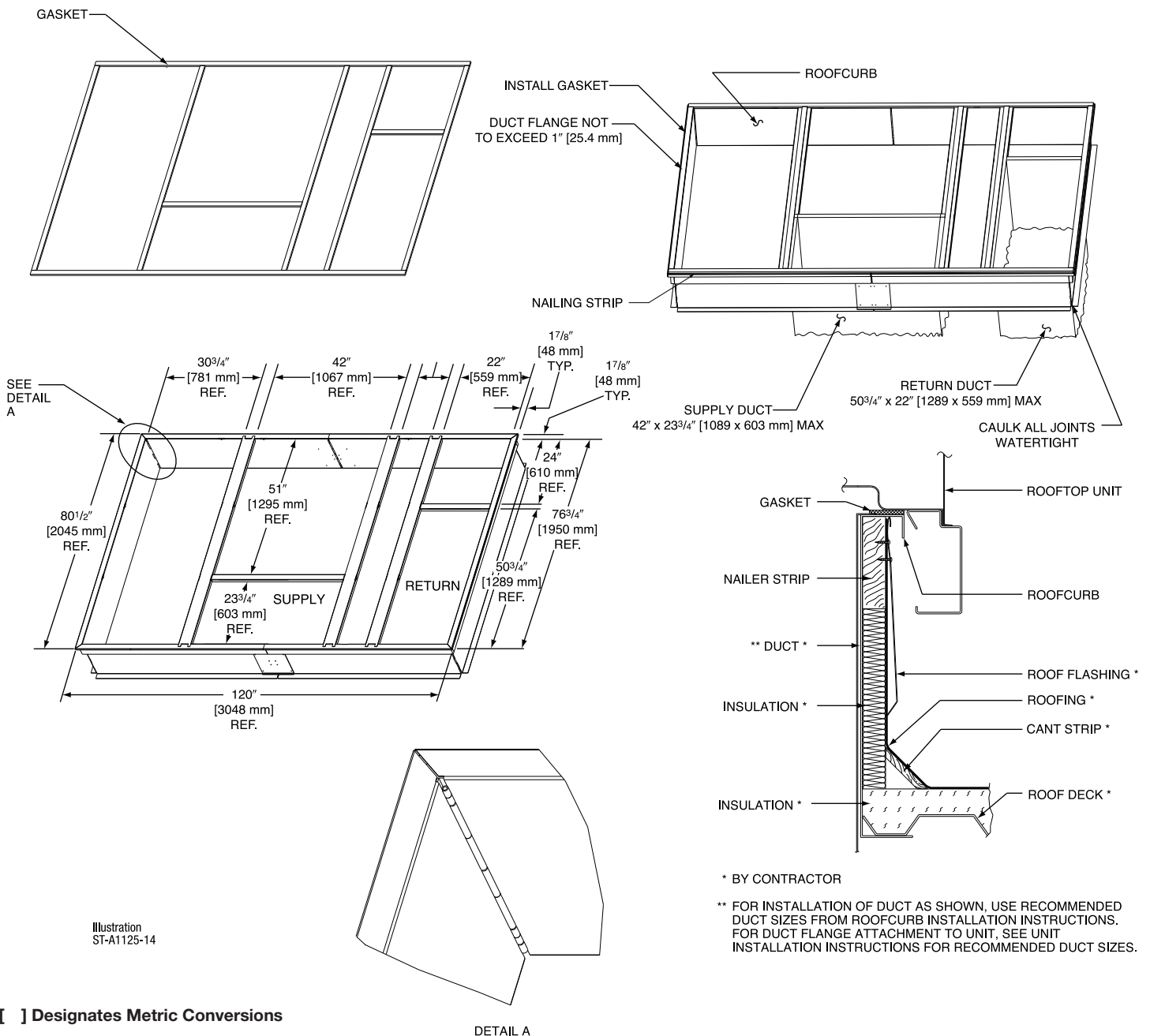
## ROOFCURBS (Full Perimeter)

- Sure Comfort's new roofcurb designs can be utilized on 15, 17.5, 20 and 25 ton [52.8, 61.5, 70.3 and 70.3 kW] models.
- One available height (14" [356 mm]).
- Quick assembly corners for simple and fast assembly.
- 1" [25.4 mm] x 4" [102 mm] Nailer provided.
- Insulating panels not required because of insulated outdoor base pan.
- Sealing gasket (28" [711 mm]) provided with Roofcurb.
- Packaged for easy field assembly.

## TYPICAL INSTALLATION



## ROOFCURB ASSEMBLY



[ ] Designates Metric Conversions



**COMMERCIAL CABINET**  
**(12.5, 15 & 20 TON)** —  
**([44, 52.8 & 70.3 kW])**  
 (-)RCF, (-)RGF, (-)REF

RXRK-E56

RXRX-CJCE56

RKRL  
(15 & 20 TON)  
([52.8 & 70.3 kW])



RXKG-CAF14

RXRX-CJCF14

RKRL  
(15 & 20 TON)  
([52.8 & 70.3 kW])



[www.SureComfort.com](http://www.SureComfort.com)

## CONCENTRIC DIFFUSER APPLICATION

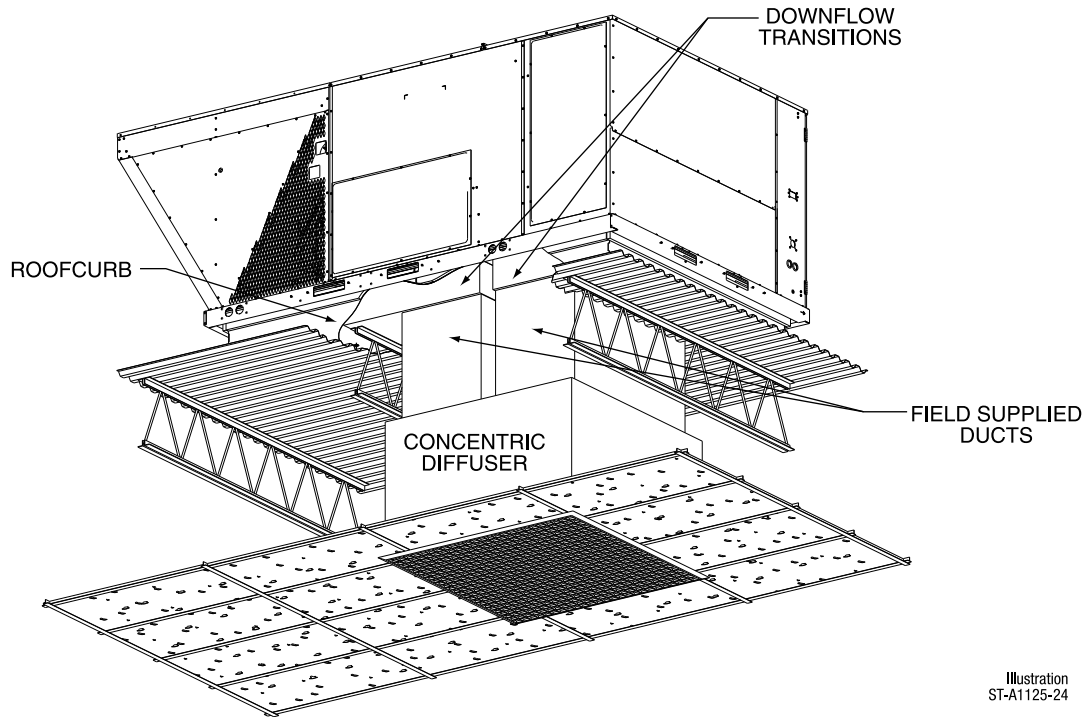


Illustration  
ST-A1125-24

## DOWNFLOW TRANSITION DRAWINGS

### RXMC-CJ07 (15 Ton) [52.8 kW]

- Used with RXRN-AD80 and RXRN-AD81 Concentric Diffusers

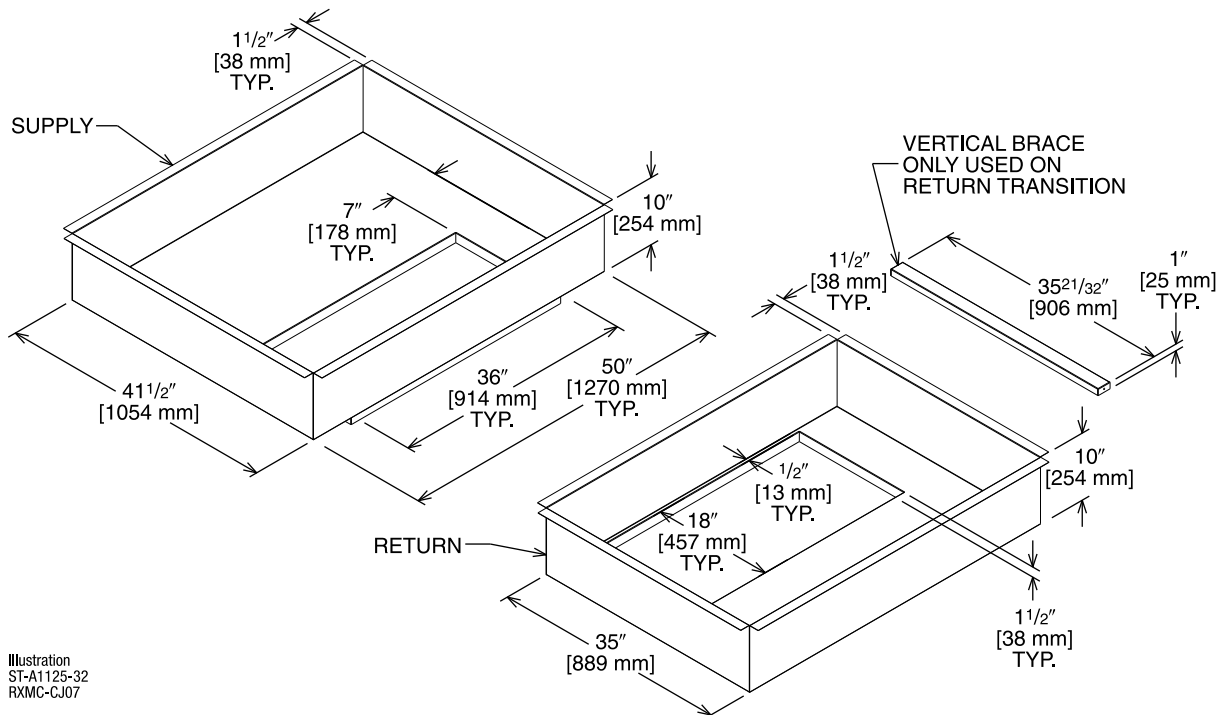


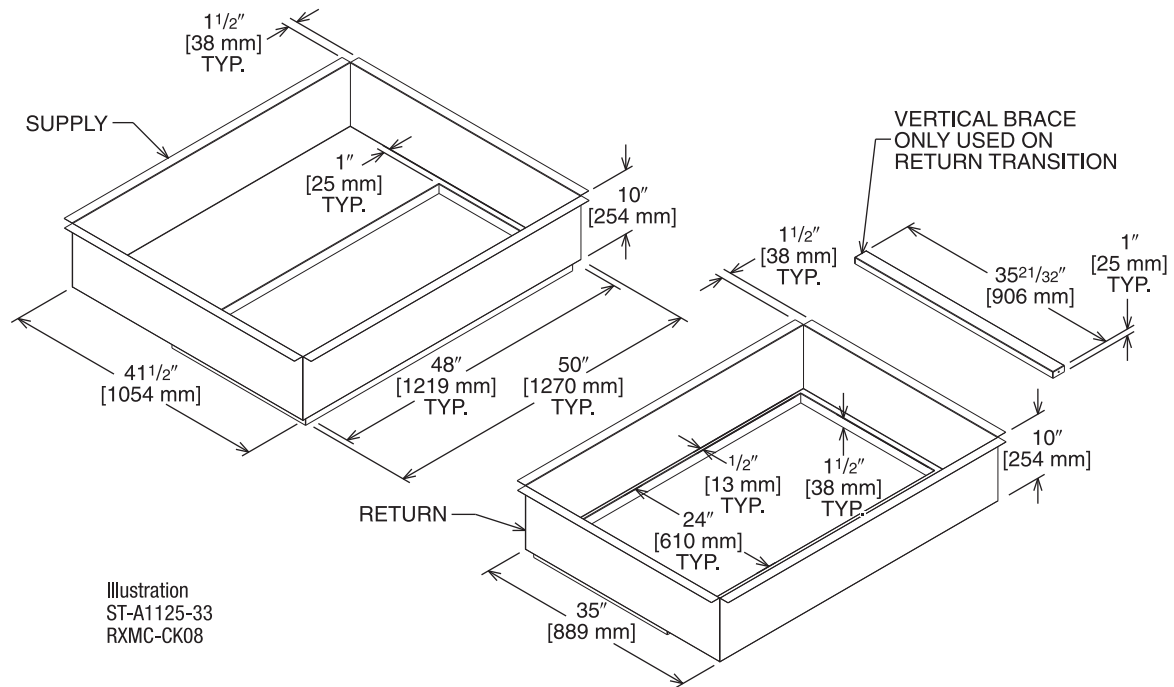
Illustration  
ST-A1125-32  
RXMC-CJ07

[ ] Designates Metric Conversions

## DOWNFLOW TRANSITION DRAWINGS (Cont.)

RXMC-CK08 (20 Ton) [70.3 kW]

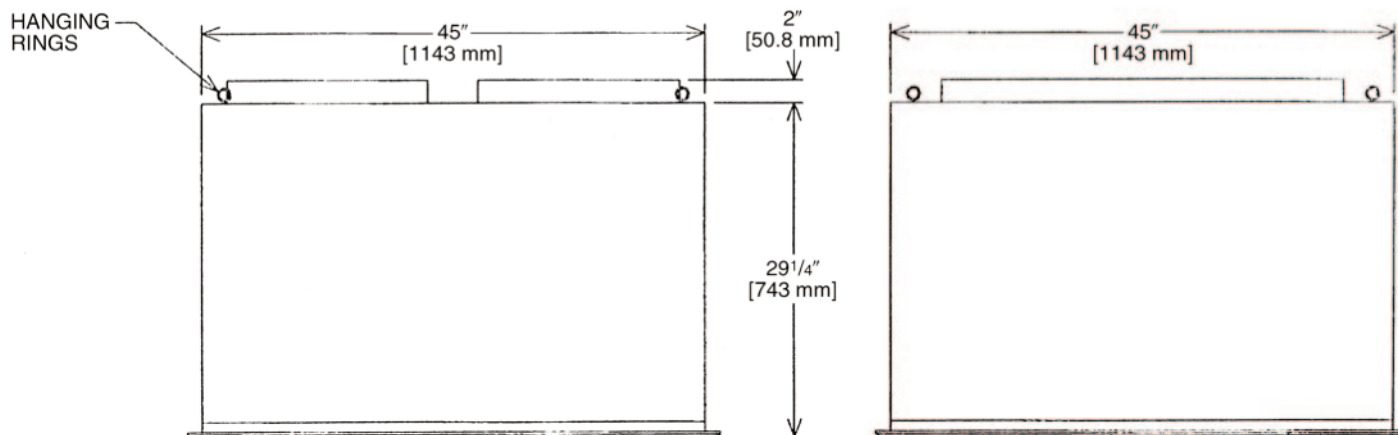
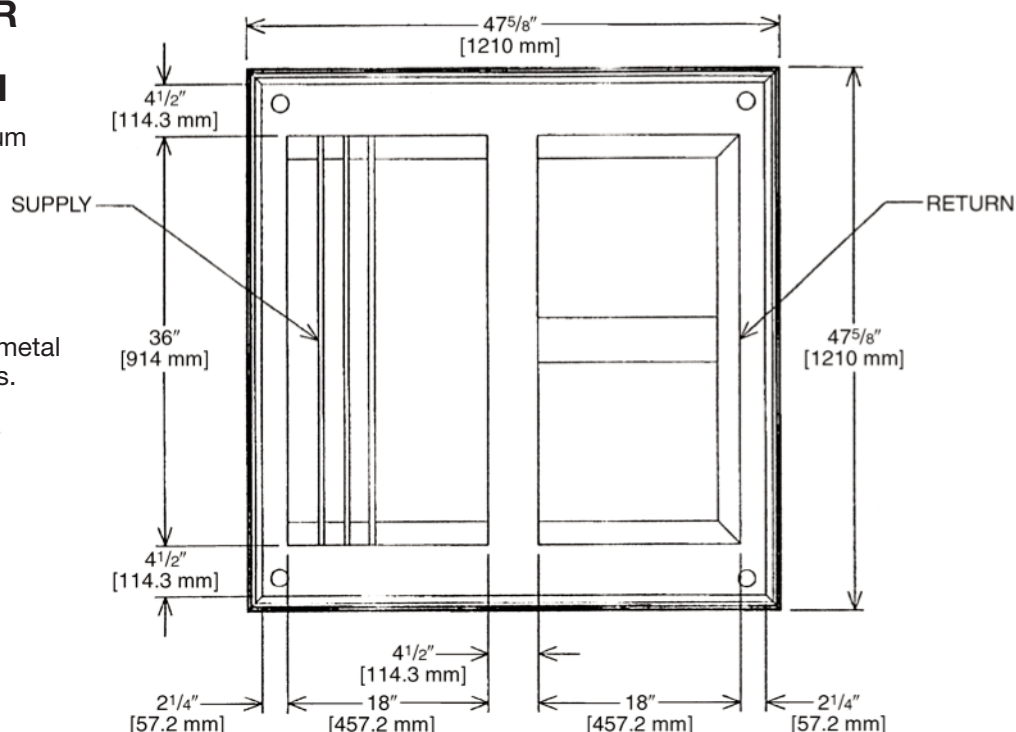
- Used with RXRN-AD86 Concentric Diffusers



[ ] Designates Metric Conversions

## CONCENTRIC DIFFUSER RXRN-AD80 SERIES 15 TON [52.8 kW] FLUSH

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs. [.7 kg] duct liner.



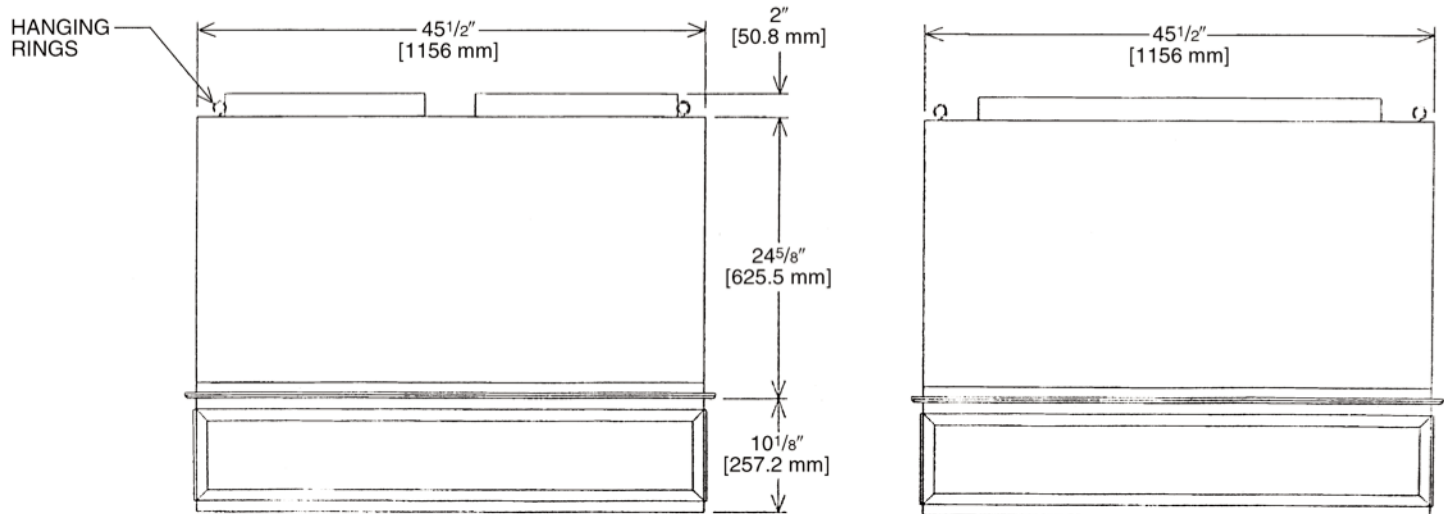
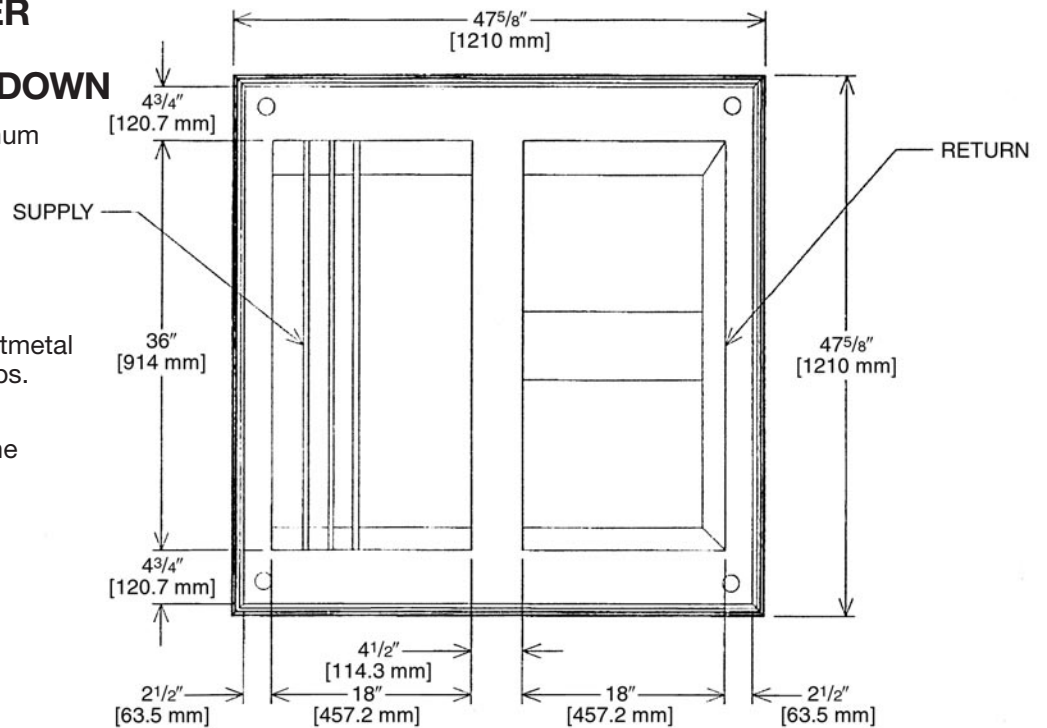
## CONCENTRIC DIFFUSER SPECIFICATIONS

PART NUMBER	CFM [L/s]	STATIC PRESSURE	THROW FEET	NECK VELOCITY	JET VELOCITY
RXRN-AD80	5600 [2643]	0.36	28-37	1000	2082
	5800 [2737]	0.39	29-38	1036	2156
	6000 [2832]	0.42	40-50	1071	2230
	6200 [2926]	0.46	42-51	1107	2308
	6400 [3020]	0.50	43-52	1143	2379
	6600 [3115]	0.54	45-56	1179	2454

[ ] Designates Metric Conversions

## CONCENTRIC DIFFUSER RXRN-AD81 SERIES 15 TON [52.8 kW] STEP DOWN

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs. [.7 kg] duct liner.
- Double deflection diffuser with the blades secured by spring steel.



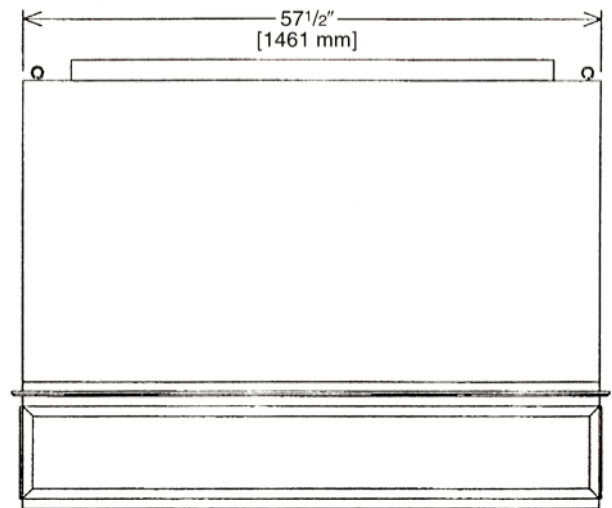
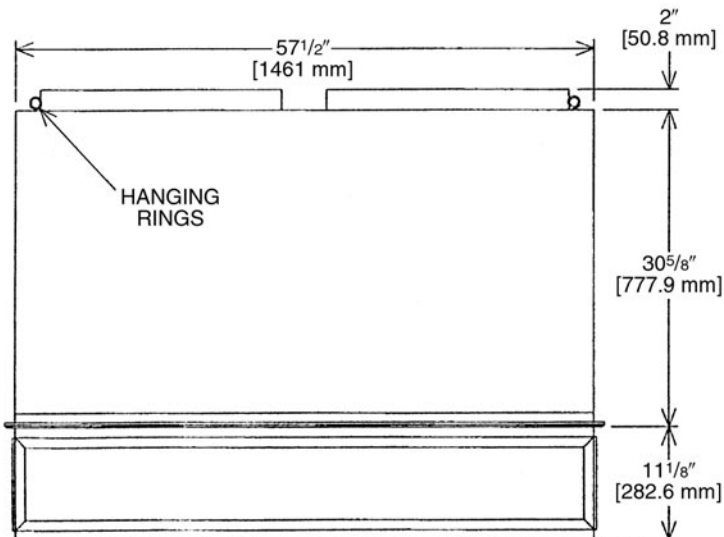
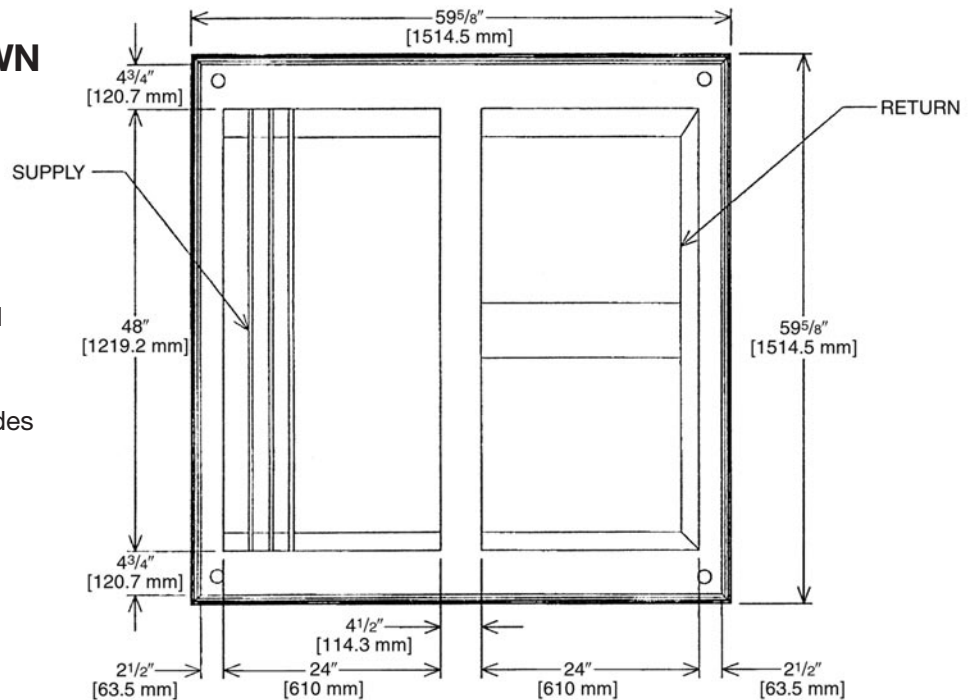
## CONCENTRIC DIFFUSER SPECIFICATIONS

PART NUMBER	CFM [L/s]	STATIC PRESSURE	THROW FEET	NECK VELOCITY	JET VELOCITY
RXRN-AD81	5600 [2643]	0.36	39-49	920	920
	5800 [2737]	0.39	42-51	954	954
	6000 [2832]	0.42	44-54	1022	1022
	6200 [2926]	0.46	45-55	1056	1056
	6400 [3020]	0.50	46-55	1090	1090
	6600 [3115]	0.54	47-56	1124	1124

[ ] Designates Metric Conversions

## CONCENTRIC DIFFUSER RXRN-AD86 SERIES 20 TON [70.3 kW] STEP DOWN

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs. [.7 kg] duct liner.
- Double deflection diffuser with the blades secured by spring steel.



## CONCENTRIC DIFFUSER SPECIFICATIONS

PART NUMBER	CFM [L/s]	STATIC PRESSURE	THROW FEET	NECK VELOCITY	JET VELOCITY
RXRN-AD86	7200 [3398]	0.39	33-38	827	827
	7400 [3492]	0.41	35-40	850	850
	7600 [3587]	0.43	36-41	873	873
	7800 [3681]	0.47	38-43	896	896
	8000 [3776]	0.50	39-44	918	918
	8200 [3870]	0.53	41-46	941	941
	8400 [3964]	0.56	43-49	964	964
	8600 [4059]	0.59	44-50	987	987
	8800 [4153]	0.63	47-55	1010	1010

[ ] Designates Metric Conversions



**Guide Specifications RKRL-H180 thru H300**

You may copy this document directly into your building specification. This specification is written to comply with the 2004 version of the "master format" as published by the Construction Specification Institute. [www.csinet.org](http://www.csinet.org).

**GAS HEAT PACKAGED ROOFTOP****HVAC Guide Specifications****Size Range: 15 to 25 Nominal Tons****Section      Description****23 06 80      Schedules for Decentralized HVAC Equipment**

23 06 80.13      Decentralized Unitary HVAC Equipment Schedule

23 06 80.13.A. Rooftop unit schedule

1. Schedule is per the project specification requirements.

**23 07 16      HVAC Equipment Insulation**

23 07 16.13      Decentralized, Rooftop Units:

1. Interior cabinet surfaces shall be insulated with a minimum 3/4-in. thick, minimum 1-1/2 lb density, flexible fiberglass insulation bonded with a phenolic binder, with aluminum foil facing on the air side.
2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

**23 09 13      Instrumentation and Control Devices for HVAC**

23 09 13.23      Sensors and Transmitters

23 09 13.23.A. Thermostats

1. Thermostat must
  - a. have capability to energize 2 different stages of cooling, and 2 different stages of heating.
  - b. must include capability for occupancy scheduling.

**23 09 23      Direct-digital Control system for HVAC**

23 09 23.13      Decentralized, Rooftop Units:

23 09 23.13.A. RTU-C controller

1. Shall be ASHRAE 62-2001 compliant.
2. Shall accept 18-32VAC input power.
3. Shall have an operating temperature range from -40°F (-40°C) to 158°F (70°C), 10% - 95% RH (non-condensing).
4. Controller shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air enthalpy, fire shutdown, return air enthalpy, fan status, remote time clock/door switch.
5. Shall accept a CO<sub>2</sub> sensor in the conditioned space, and be Demand Control Ventilation (DCV) ready.
6. Shall provide the following outputs: Economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust/ occupied.
7. Unit shall provide surge protection for the controller through a circuit breaker.
8. Shall have a field installed communication card allowing the unit to be Internet capable, and communicate at a Baud rate of 19.2K or faster
9. Shall have an LED display independently showing the status of activity on the communication bus, and processor operation.
10. Shall have either a field installed BACnet® plug-in communication card which includes an EIA-485 protocol communication port, or a field installed LonWorks™ plug-in communications card.
11. Software upgrades will be accomplished by local download. Software upgrades through chip replacements are not allowed.
12. Shall be shock resistant in all planes to 5G peak, 11ms during operation, and 100G peak, 11ms during storage.
13. Shall be vibration resistant in all planes to 1.5G @ 20-300 Hz.
14. Shall support a bus length of 4000 ft.max, 60 devices per 1000 ft.section, and 1 RS-485 repeater per 1000 ft.sections.

23 09 23.13.B. Open protocol, direct digital controller:

1. Shall be ASHRAE 62-2001 compliant.
2. Shall accept 18-30VAC, 50-60Hz, and consume 15VA or less power.
3. Shall have an operating temperature range from -40°F (-40°C) to 130°F (54°C), 10% - 90% RH (non-condensing).
4. Shall have either a field installed BACnet® plug-in communication card which includes an EIA-485 protocol communication port, or a field installed LonWorks™ plug-in communications card.
5. The BACnet® plug in communication card shall include built-in protocol for BACNET (MS/TP and PTP modes)
6. The LonWorks™ plug in communication card shall include the Echelon processor required for all Lon applications.
7. Shall allow access of up to 62 network variables (SNVT). Shall be compatible with all open controllers
8. Baud rate Controller shall be selectable through the EIA-485 protocol communication port.
9. Shall have an LED display independently showing the status of serial communication, running, errors, power, all digital outputs, and all analog inputs.
10. Shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air enthalpy, compressor lock-out, fire shutdown, enthalpy switch, and fan status/filter status/ humidity/ remote occupancy.

11. Shall provide the following outputs: economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust.
12. Software upgrades will be accomplished by either local or remote download. No software upgrades through chip replacements are allowed.

### **23 09 33 Electric and Electronic Control System for HVAC**

#### **23 09 33.13 Decentralized, Rooftop Units:**

##### **23 09 33.13.A. General:**

1. Shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-v transformer side. Transformer shall have 100VA capabilities.
2. Shall utilize color-coded wiring.
3. The heat exchanger shall be controlled by an integrated furnace controller (IFC) microprocessor. See heat exchanger section of this specification.
4. Shall include a central control terminal board to conveniently and safely provide connection points for vital control functions such as: smoke detectors, phase monitor, economizer, thermostat, DDC control options, loss of charge, freeze sensor, high pressure switches.
5. Unit shall include a minimum of one 10-pin screw terminal connection board for connection of control wiring.

##### **23 09 33.23.B. Safeties:**

1. Compressor over-temperature, over current.
2. Loss of charge switch.
  - a. Units with 2 compressors shall have different colored wires for the circuit 1 and circuit 2 low and high pressure switches.
  - b. Loss of charge switch shall use different color wire than the high pressure switch. The purpose is to assist the installer and service technician to correctly wire and or troubleshoot the rooftop unit.
  - c. Loss of charge switch shall have a different sized connector than the high pressure switch. They shall physically prevent the cross-wiring of the safety switches between the high and low pressure side of the system.
3. High-pressure switch.
  - a. Units with 2 compressors shall have different colored wires for the circuit 1 and circuit 2 low and high pressure switches.
  - b. High pressure switch shall use different color wire than the low pressure switch. The purpose is to assist the installer and service person to correctly wire and or troubleshoot the rooftop unit.
  - c. High pressure switch shall have a different sized connector than the loss of charge switch. They shall physically prevent the cross-wiring of the safety switches between the high and low pressure side of the system.
4. Freeze protection sensor, evaporator coil.
5. Automatic reset, motor thermal overload protector.
6. Heating section shall be provided with the following minimum protections.
  - a. High-temperature limit switches.
  - b. Induced draft motor pressure switch.
  - c. Flame rollout switch.
  - d. Flame proving controls.

### **23 09 93 Sequence of Operations for HVAC Controls**

#### **23 09 93.13 Decentralized, Rooftop Units:**

##### **23 40 13 Panel Air Filters**

#### **23 40 13.13 Decentralized, Rooftop Units:**

##### **23 40 13.13.A. Standard filter section shall**

1. Shall consist of factory-installed, low velocity, throwaway 2-in. thick fiberglass filters of commercially available sizes.
2. Unit shall use only one filter size. Multiple sizes are not acceptable.
3. Filter face velocity shall not exceed 365 fpm at nominal airflows.
4. Filters shall be accessible through an access panel as described in the unit cabinet section of the specification (23 81 19.13.H).

**23 81 19 Self-Contained Air Conditioners****23 81 19.13 Small-Capacity Self-Contained Air Conditioners****23 81 19.13.A. General**

1. Outdoor, rooftop mounted, electrically controlled, heating and cooling unit utilizing a(n) hermetic scroll compressor(s) for cooling duty and gas combustion for heating duty.
2. Factory assembled, single-piece heating and cooling rooftop unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, and special features required prior to field start-up.
3. Unit shall use environmentally safe, R-410A refrigerant.
4. Unit shall be installed in accordance with the manufacturer's instructions.
5. Unit must be selected and installed in compliance with local, state, and federal codes.

**23 81 19.13.B. Quality Assurance**

1. Unit meets ASHRAE 90.1-2004 minimum efficiency requirements.
2. 3 phase units are Energy Star qualified.
3. Unit shall be rated in accordance with AHRI Standards 210 and 360.
4. Unit shall be designed to conform to ASHRAE 15, 2001.
5. Unit shall be UL-tested and certified in accordance with ANSI Z21.47 Standards and UL-listed and certified under Canadian standards as a total package for safety requirements.
6. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
7. Unit casing shall be capable of withstanding 500-hour salt spray exposure per ASTM B117 (scribed specimen).
8. Unit casing shall be capable of withstanding Federal Test Method Standard No. 141 (Method 6061) 5000-hour salt spray.
9. Unit shall be designed in accordance with ISO 9001:2000, and shall be manufactured in a facility registered by ISO 9001:2000.
10. Roof curb shall be designed to conform to NRCA Standards.
11. Unit shall be subjected to a completely automated run test on the assembly line. The data for each unit will be stored at the factory, and must be available upon request.
12. Unit shall be designed in accordance with UL Standard 1995, including tested to withstand rain.
13. Unit shall be constructed to prevent intrusion of snow and tested to prevent snow intrusion into the control box up to 40 mph.

**23 81 19.13.C. Delivery, Storage, and Handling**

1. Unit shall be stored and handled per manufacturer's recommendations.
2. Lifted by crane requires either shipping top panel or spreader bars.
3. Unit shall only be stored or positioned in the upright position.

**23 81 19.13.E. Project Conditions**

1. As specified in the contract.

**23 81 19.13.F. Operating Characteristics**

1. Unit shall be capable of starting and running at 115°F (46°C) ambient outdoor temperature, meeting maximum load criteria of AHRI Standard 210/240 or 360 at  $\pm 10\%$  voltage.
2. Compressor with standard controls shall be capable of operation down to 40°F (4°C), ambient outdoor temperatures. Accessory low ambient kit is necessary if mechanically cooling at ambient temperatures below 40°F (4°C).
3. Unit shall discharge supply air vertically or horizontally as shown on contract drawings.
4. Unit shall be factory configured for vertical supply & return configurations.
5. Unit shall be field convertible from vertical to horizontal configuration.

**23 81 19.13.G. Electrical Requirements**

1. Main power supply voltage, phase, and frequency must match those required by the manufacturer.

**23 81 19.13.H. Unit Cabinet**

1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a baked enamel finish on all externally exposed surfaces.
2. Unit cabinet exterior paint shall be: film thickness, (dry) 0.003 inches minimum, gloss (per ASTM D523, 60°F / 16°C): 60, Hardness: H-2H Pencil hardness.
3. Evaporator fan compartment interior cabinet insulation shall conform to AHRI Standards 210 or 360 minimum exterior sweat criteria. Interior surfaces shall be insulated with a minimum 3/4-in. thick, 1 lb. density, flexible fiberglass insulation, aluminum foil-face coated on the air side.
4. Base of unit shall have locations for thru-the-base gas and electrical connections (factory installed or field installed), standard.
5. Base Rail
  - a. Unit shall have base rails on all sides.
  - b. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.

- c. Holes shall be provided in the base rail for moving the rooftop by fork truck.
- d. Base rail shall be a minimum of 14 gauge thickness.
- 6. Condensate pan and connections:
  - a. Shall be a sloped condensate drain pan made of a non-corrosive material.
  - b. Shall comply with ASHRAE Standard 62.
  - c. Shall use a 1" x 11-1/2 NPT drain connection through the side of the drain pan. Connection shall be made per manufacturer's recommendations.
- 7. Gas Connections:
  - a. All gas piping connecting to unit gas valve shall enter the unit cabinet at a single location on side of unit (horizontal plane).
  - b. Thru-the-base capability
    - i. Standard unit shall have a thru-the-base gas-line location using a raised, embossed portion of the unit basepan.
    - ii. No basepan penetration, other than those authorized by the manufacturer, is permitted.
- 8. Electrical Connections
  - a. All unit power wiring shall enter unit cabinet at a single, factory-prepared, knockout location.
  - b. Thru-the-base capability
    - i. Standard unit shall have a thru-the-base electrical location(s) using a raised, embossed portion of the unit basepan.
    - ii. No basepan penetration, other than those authorized by the manufacturer, is permitted.
- 9. Component access panels (standard)
  - a. Cabinet panels shall be easily removable for servicing.
  - b. Stainless steel metal hinges are standard on all doors.
  - c. Panels covering control box, indoor fan, indoor fan motor and gas components (where applicable), shall have 1/4 turn latches.

### 23 81 19.13.I. Gas Heat

- 1. General
  - a. Heat exchanger shall be an induced draft design. Positive pressure heat exchanger designs shall not be allowed.
  - b. Shall incorporate a direct-spark ignition system and redundant main gas valve.
  - c. Heat exchanger design shall allow combustion process condensate to gravity drain; maintenance to drain the gas heat exchanger shall not be required.
  - d. Gas supply pressure at the inlet to the rooftop unit gas valve must match that required by the manufacturer.
- 2. The heat exchanger shall be controlled by an integrated furnace controller (IFC) microprocessor.
  - a. IFC board shall notify users of fault using an LED (light-emitting diode).
- 3. Standard Heat Exchanger construction
  - a. Heat exchanger shall be of the tubular-section type constructed of a minimum of 20-gauge aluminum coated steel for corrosion resistance.
  - b. Burners shall be of the in-shot type constructed of aluminum-coated steel.
  - c. Burners shall incorporate orifices for rated heat output up to 2000 ft.(610m) elevation. Additional accessory kits may be required for applications above 2000 ft.(610m) elevation, depending on local gas supply conditions.
- 4. Optional Stainless Steel Heat Exchanger construction
  - a. Use energy saving, direct-spark ignition system.
  - b. Use a redundant main gas valve.
  - c. Burners shall be of the in-shot type constructed of aluminum-coated steel.
  - d. All gas piping shall enter the unit cabinet at a single location on side of unit (horizontal plane).
  - e. The optional stainless steel heat exchanger shall be of the tubular-section type, constructed of a minimum of 20-gauge type 409 stainless steel.
  - f. Type 409 stainless steel shall be used in heat exchanger tubes and vestibule plate.
  - g. Complete stainless steel heat exchanger allows for greater application flexibility.
- 5. Induced draft combustion motors and blowers
  - a. Shall be a direct-drive, single inlet, forward-curved centrifugal type.

- b. Shall be made from steel with a corrosion-resistant finish.
- c. Shall have permanently lubricated sealed bearings.
- d. Shall have inherent thermal overload protection.
- e. Shall have an automatic reset feature.

#### 23 81 19.13.J. Coils

##### 1. Standard Aluminum/Copper Coils:

- a. Standard evaporator and condenser coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved copper tubes with all joints brazed.
- b. Evaporator and condenser coils shall be leak tested to 150 psig, pressure tested to 550 psig, and qualified to UL 1995 burst test at 2,200 psi.

#### 23 81 19.13.K. Refrigerant Components

##### 1. Refrigerant circuit shall include the following control, safety, and maintenance features:

- a. Thermal Expansion Valves (TXV) with orifice type distributor.
- b. Refrigerant filter drier.
- c. Service gauge connections on suction and discharge lines.
- d. Pressure gauge access through an access port in the front and rear panel of the unit.

##### 2. Compressors

- a. Unit shall use one fully hermetic, scroll compressor for each independent refrigeration circuit.
- b. Compressor motors shall be cooled by refrigerant gas passing through motor windings.
- c. Compressors shall be internally protected from high discharge temperature conditions. Advanced Scroll Temperature Protection on 240-300 sizes.
- d. Compressors shall be protected from an over-temperature and over-amperage conditions by an internal, motor overload device.
- e. Compressor shall be factory mounted on rubber grommets.
- f. Compressor motors shall have internal line break thermal and current overload protection.
- g. Crankcase heaters shall not be required for normal operating range.

#### 23 81 19.13.L. Filter Section

- 1. Filters access is specified in the unit cabinet section of this specification.
- 2. Filters shall be held in place by filter tray, facilitating easy removal and installation.
- 3. Shall consist of factory-installed, low velocity, throw-away 2-in. thick fiberglass filters.
- 4. Filter face velocity shall not exceed 365 fpm at nominal airflows.
- 5. Filters shall be standard, commercially available sizes.
- 6. Only one size filter per unit is allowed.

#### 23 81 19.13.M. Evaporator Fan and Motor

##### 1. Evaporator fan motor:

- a. Shall have permanently lubricated bearings.
- b. Shall have inherent automatic-reset thermal overload protection.
- c. Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating shall be required.

##### 2. Belt-driven Evaporator Fan:

- a. Belt drive shall include an adjustable-pitch motor pulley.
- b. Shall use sealed, permanently lubricated ball-bearing type.
- c. Blower fan shall be double-inlet type with forward-curved blades.
- d. Shall be constructed from steel with a corrosion resistant finish and dynamically balanced.

#### 23 81 19.13.N. Condenser Fans and Motors

##### 1. Condenser fan motors:

- a. Shall be a totally enclosed motor.
- b. Shall use permanently lubricated bearings.
- c. Shall have inherent thermal overload protection with an automatic reset feature.
- d. Shall use a shaft-down design. Shaft-up designs including those with "rain-slinger devices" shall not be allowed.

##### 2. Condenser Fans shall:

- a. Shall be a direct-driven propeller type fan
- b. Shall have aluminum blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.

**BEFORE PURCHASING THIS APPLIANCE, READ IMPORTANT ENERGY COST AND EFFICIENCY INFORMATION AVAILABLE FROM YOUR RETAILER.**

## **GENERAL TERMS OF LIMITED WARRANTY\***

*Sure Comfort®* will furnish a replacement for any part of this product which fails in normal use and service within the applicable periods stated, in accordance with the terms of the limited warranty.

### **Compressor**

3 Phase, Commercial Applications .....Five (5) Years

### **Parts**

3 Phase, Commercial Applications .....One (1) Year

### **Stainless Steel Heat Exchanger**

3 Phase, Commercial Applications .....Twenty (20) Years

**\*For complete details of the Limited and Conditional Warranties, including applicable terms and conditions, contact your local contractor or the Manufacturer for a copy of the product warranty certificate.**







**Sure Comfort®**

5600 Old Greenwood Road, Fort Smith, AR 72908

Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices.